IOWA MOLD TOOLING CO., INC.



P.O. Box 189 Garner, IA 50438 Tel: 641.923.3711 Fax: 641.923.2424 www.imt.com

Manual # 91728434

Replacement Valve Driver Configuration

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Section - 1

Introduction

Replacement Valve Driver -

1

Equipment Safety

PERSONNEL REQUIREMENTS

Certain inherent risks are associated with heavy equipment. Personnel working in the area of these vehicles are subject to certain hazards that cannot be guarded against by mechanical means, but only by the exercise of intelligence, care, and common sense. It is therefore essential for the owner / operator to be trained in the safe operation of this equipment.



Read this manual and on-product labels carefully. Learn how to inspect, use, test, and maintain this equipment correctly, and strictly follow all safety information and instructions contained in this manual and on the equipment, as well as any requirements of local, state, and federal law, industry standards, and any other applicable safety procedures. Failure to do so could result in death, serious personal injury, property damage, or damage to the equipment.

You WILL be electrocuted if you are near a crane that approaches or contacts energized electric power lines. The equipment is not insulated and does not provide protection from contact or proximity to electrical current. Death or serious injury WILL result from touching or being in or near vehicle, or a tethered remote control if the crane becomes electrically charged.

Section - 2

Proportional Driver Installation

Replacement Valve Driver -

99906281 - Installation - Proportional Valve Driver



99906281 - INSTALLATION - PROPORTIONAL VALVE DRIVER

ITEM NO.	PART NO.	DESCRIPTION	QTY.	
1	51728392	INSTL-KIT VALVE DRIVER	REF	
2	60147176	VALVE DRIVER INSTL BRACKET	1	
3	72060004	CAP SCR .25-20X 1.00 HH GR5 Z	2	
4	72062104	NUT .25-20 HEX NYLOCK	2	
5	72063001	WASHER .25 FLAT	4	
6	72063271	WASHER #8 W FLAT ANSI B27.2Z	2	
7	72060610	SCR-MACH # 8-32X .50 RDH	2	
8	72062307	NUT-SS # 8-32 HEX NYLOC	2	
9	77040848	VALVE DRIVER PROPORTIONAL PROGR	1	
10	72060025	CAP SCR .31-18X 1.00 HH GR5 Z	2	
11	72063002	WASHER .31 FLAT	4	
12	72062167	NUT-SS .31-18 HEX NYLOC	2	
REV. INITIAL RELEASE				

0.00 -

0.00

1.62

2.49

3.38 3.43

Ø0.19









Replacement Valve Driver -

4.92

5.74

6.61

8.23

VALVE DRIVER INSTALLATION KIT (51728392) PARTS LIST

PART NO.	DESCRIPTION	QTY.
72060004	CAP SCR .25-20X 1.00 HH GR5 Z	2
72062104	NUT .25-20 HEX GR5 Z NYLOCK	2
72063001	WASHER-FLAT .25 W ANSI B27.2 Z	4
72063271	WASHER-FLAT #8 W ANSI B27.2 Z	2
72060610	SCR-MACH # 8-32X .50 RDH	2
72062307	NUT # 8-32 HEX SS 18-8 NYLOCK	2
60147176	VALVE DRIVER INSTL BRACKET	1
72060025	CAP SCR .31-18X 1.00 HH GR5 Z	2
72063002	WASHER-FLAT .31 W ANSI B27.2 Z	4
72062167	NUT .31-18 HEX SS 18-8 NYLOCK	2

Connect the provided harness to the driver



Harness



Driver

77040845 - Electrical Connection - Model 1 (Uses Harness 77441738)



NOTES:

- 1. CONNECT THE CRANE HARNESS TO THE PROVIDED DRIVER HARNESS.
- 2. FOR COMPLETE ELECTRICAL HARNESS DRAWINGS, SEE SECTION 5, ELECTRICAL SCHEMATICS.

77040846 - Electrical Connection - Model 2 (Uses Harness 77441739)



NOTES:

- 1. CONNECT THE CRANE HARNESS TO THE PROVIDED DRIVER HARNESS.
- 2. FOR COMPLETE ELECTRICAL HARNESS DRAWINGS, SEE SECTION 5, ELECTRICAL SCHEMATICS.

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77040847 - Electrical Connection - Model 3 (Uses Harness 77441740)



NOTES:

- 1. CONNECT THE CRANE HARNESS TO THE PROVIDED DRIVER HARNESS.
- 2. FOR COMPLETE ELECTRICAL HARNESS DRAWINGS, SEE SECTION 5, ELECTRICAL SCHEMATICS.

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Section - 3

Smart Phone App Installations

Replacement Valve Driver -

Android Phone

NOTE: SEE DRIVER MODULE FOR LIST OF COMPATIBLE DEVICES



- 1. Double-click on the Google Play Icon.
- 2. In the search box, type in Sun Hydraulics XMD Mobile.
- 3. Double-click on the Sun Icon, then click I ACCEPT
- 4. Follow the prompts to complete the installation.







Sun Hydraulics Disclaimer

WARRINGH THIS DEVICE WILL ENABLE YOU TO HAVE LOCAL DIRECT, AND THINDATE CONTROL OF THE INCIT ASSEMBLY AND THIN THE SYSTEM.

OPERATION OF THIS DEVICE WITHOUT FULL KINON, EDGE OF THE WITHOUT FULL CONFICUENTION PROCESS, OR HIPDRATE, APPLICATION YOU ARE ADJUSTING HAVE CAUSE SUBDER AND UNEXPECTED HACHINE HOLMISSITI, PROPERTY DAMAGE SERIOUS INJURY AND/OR DEATH TO YOU OR CTHER PERSONS WORKING, IN, ON, OR AND/OND THE HIPDRAULE STITULATE SYSTEM AT THE THE OF OPERATION.

BY CLICKING 'T ARXWAR' AND/OR USING THIS DRIVER, VDV EXPRESSLY ACKNOWLEDGE YOUR INDRISTANDING OF THE DANGERE ASSOCIATED WITH TIS OPERATION

In consideration of your right to use this device, you further acknowledge and agree as follows:

(1) Nov will abler by all applicable federal, sizer, and

Replacement Valve Driver -

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Section - 4

Setting Up the Valve Driver

Replacement Valve Driver -

Setting Up the Valve Driver

NOTE: REMOVE THE PROPORTIONAL VALVE COIL FROM THE CRANE VALVE BANK!

- 1. Remove the proportional valve coil from the crane valve bank.
- 2. Power up the crane.



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5. When connecting the first time with the driver, select, **Single Output Dual Slope**.



NOTE:

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REMOVE THE PROPORTIONAL VALVE COIL FROM THE VALVE BANK!

1. With remote trigger **NOT** squeezed, read and write down the **'INPUT 1'** value.

TRIGGER NOT SQUEEZED: V

2. With remote trigger **FULLY** squeezed, read and write down the **'INPUT 1'** value

TRIGGER FULLY SQUEEZED: V







1. Click, 'ADD A POINT' until the screen has:

'INPUT MIN' 'POINT 1' 'POINT 2' 'POINT 3' 'INPUT MAX'

As shown in illustration.

SAVE CONFIG

PER-UTS

03

10:23 HOW TO CALCULATE 'POINT 1' VALUE: CONFIG 'POINT 1' = 'TRIGGER NOT SQUEEZED' + 0.20 volts. \$000833575 SET DIGITAL INPUT AS SYSTEM ENABLE COIL A INPUT TYPE: Input 1 61 \$30 -2000 2000 put Max IO GRAPH ADD A POINT Enter the calculated 'POINT 1' value to the ' table on the App. SAVE CONFIG 10:33 HICHE INPUTS OUTPUTS CONFIG SET DIGITAL INPUT AS SYSTEM ENABLE COILA INPUT TYPE: Input 1 ADD A POINT 📀 IO GRAPH Enter 0 to the table on the App.

HOW TO CALCULATE 'POINT 2' VALUE:	
'POINT 2' = 'TRIGGER NOT SQUEEZED' + 0.30 volts.	

Enter the calculated 'POI	NT 2 ³	' value	to the	table
on the App.				





ta





Enter 2500 to BOTH boxes on the App.

HOW TO CALCULATE 'POINT 3' VALUE:

Enter 'TRIGGER FULLY SQUEEZED' value to 'POINT 3' on the the App.





Click 'SAVE CONFIG' button and confirm.

NOTE: REMOVE THE PROPORTIONAL VALVE COIL FROM THE VALVE BANK!

1. Select 'HOME' screen.



NOTE: INSTALL THE PROPORTIONAL SOLENOID BACK IN THE VALVE BANK!

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THIS STEP REQUIRES TWO QUALIFIED TECHNICIANS TO PERFORM SAFELY.

Technician #1:

Deploy the crane in a position that allows operating the winch safely. Observing the crane, pull winch down or winch up toggle on the remote. Squeeze the trigger until the winch starts moving.

Technician #2:

Read and write down the 'COIL A' value:

CRANE MOVING SLOW current: _____ mA.



.

Click 'CONFIG' button.







Enter 'COIL MAX' current value to the table on the App.









VERIFY THAT YOUR GRAPH LOOKS SIMILAR AND HAS THE FEATURES POINTED OUT BELOW.

- Your Valve Driver Configuration is now completed.
- Test the crane functionality following all safety information and instructions contained in this manual and on the equipment, as well as any requirements of local, state, and federal law, industry standards, and any other applicable safety procedures.
- For additional information on the valve driver, consult the manufacturer's manual supplied with the driver, or visit their website, www.sunhydraulics.com
- For any questions, contact IMT Technical Support at 641-923-3711.

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Section - 5

Electrical Schematics

Replacement Valve Driver -

77441738 - Harness - Driver - Model 1



77441739 - Harness - Driver - Model 2



Replacement Valve Driver -

77441740 - Harness - Driver - Model 3



Section - 6

IOS Appendix A

Replacement Valve Driver -

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Locate and click on the 'Settings' icon.

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Settings

This Phone is supervised and managed by Oshiosh Corporation.





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P.O. Box 189 Garner, IA 50438 Tel: 641.923.3711 Fax: 641.923.2424 www.imt.com



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