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Manual # 99906574

TH36K180 PARTS & SPECIFICATIONS

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Introduction

Section - 1

TH36K180 - Introduction

This manual includes operation, safety, and maintenance instructions and replacement parts for your IMT Tirehand.

In addition to reading the manual, it is your responsibility to become familiar with government regulations, hazards, and the specific operation of your equipment. Use caution and common sense while operating and maintaining the equipment and follow all safety procedures and regulations. Treat this equipment with respect and service it regularly.

MODIFICATIONS

Modifications to your equipment must be performed with IMT approved accessories, parts and optional equipment. If in doubt, contact IMT prior to making any modifications. DO NOT alter or modify any safety device! All safety devices must be inspected, tested and maintained in proper working condition.

Decals regarding safety and operation are considered safety equipment, and must be kept clean and legible.

The equipment owner and/or designated employee is responsible for informing all operators, maintenance personnel, and others involved in equipment operation about the safe operation and maintenance of the equipment. If questions arise concerning safe operation, contact IMT or your IMT distributor for clarification.

WARRANTY

Warranty of this unit will be void on any part of the unit subjected to misuse due to overloading, abuse, lack of maintenance and unauthorized modifications. No warranty - verbal, written or implied - other than the official, published IMT new machinery and equipment warranty will be valid with this unit.

NOTICE TO THE OWNER / USER

If your equipment is involved in a property damage accident, contact your IMT distributor immediately and provide them with the details of the accident and the serial number of the equipment. If an accident involves personal injury, immediately notify your distributor and IMT Technical Support at:

**IOWA MOLD TOOLING CO., INC.
500 HWY 18 WEST
GARNER, IA 50438
641-923-3711**

INTRODUCTION, CONTINUED

RESPONSIBILITY

It is the user's responsibility to maintain and operate this unit in a manner that will result in the safest working conditions possible. In addition, it is the user's responsibility to be aware of existing Federal, State, and Local codes and regulations governing the safe use and maintenance of this equipment.

MANUAL STRUCTURE

Throughout this manual, four means are used to draw the attention of personnel. They are NOTE, CAUTION and WARNING and DANGER and are defined as follows:

NOTE

A NOTE is used to either convey additional information or to provide further emphasis for a previous point.

CAUTION

A CAUTION is used when there is the very strong possibility of damage to the equipment or premature equipment failure.

WARNING

A WARNING is used when there is the potential for personal injury or death.

DANGER

Danger indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Danger is used in the extreme situations.

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Specifications

Section - 2

TH36K180 - Specifications

GENERAL SPECIFICATIONS		
Tirehand maximum capacity	36,000 lb (16,329 kg)	
Body rotation	100°	
Pad rotation system	360°	
Clamping span	57" - 180" (145-457 cm)	
Tirehand weight (forklift mounted)	SHORT ARM	LONG ARM
	19,100 lb (8664 kg)	19,400 lb (8800 kg)
Tirehand weight (loader mounted)	20,400 lb (9253 kg)	20,700 lb (9389 kg)
Center of gravity: forklift-mounted Tirehand with 36,000 lb (16,329 kg) tire & rim assembly at 180" (457 cm) clamp opening.	100" (254cm)	107" (272 cm)
Center of gravity: loader-mounted Tirehand with 36,000 lb (16,329 kg) tire & rim assembly at 180" (4557 cm) clamp opening.	97.80" (248 cm)	104.7" (266 cm)
Method of clamping	Parallelogram	
Clamping load holding valves	Counterbalance valve	
Hydraulic control valve	Located on body assembly	
Hydraulic controls	5-Function remote control (radio or cab-mounted)	
Optimum pump capacity (supplied from carrier vehicle)	15 U.S. Gpm (57 Lpm) @ 3000 psi (207 Bar) (57 Lpm @ 207 Bar)	
Counterweight needed	As required for stabilization	

STANDARD FEATURES:

1. Hydraulic fallback protection
2. Rim flange hardware on pads
3. Forklift or loader mounting

OPTIONAL FEATURES:

1. Electric controls
2. Lateral shifting capabilities

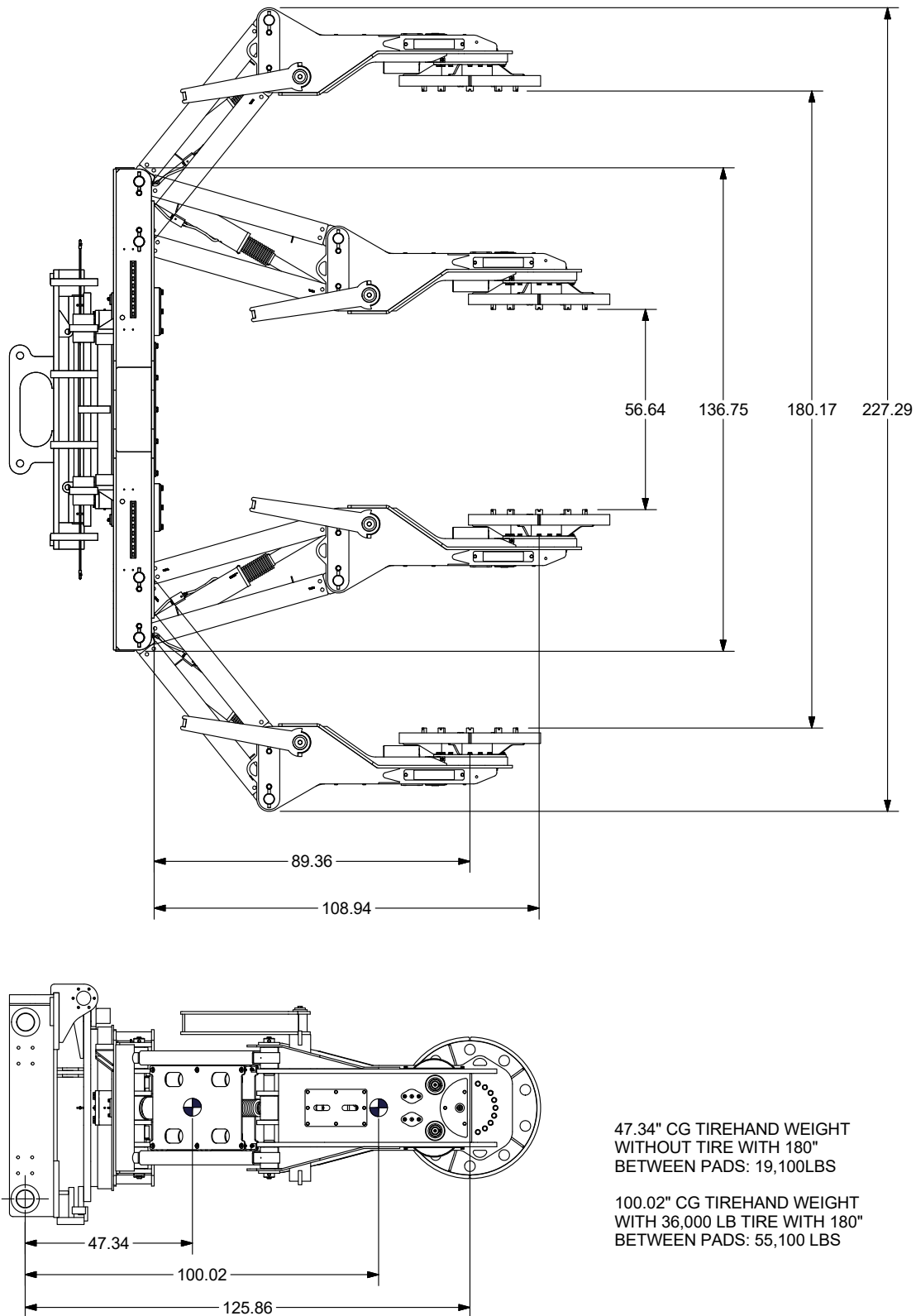
VEHICLE COMPATIBILITY

The Tirehand TH36K180 will permanently adapt to either a forklift truck or a front-end loader. When mounting to a forklift truck, it is recommended that the truck be equipped with a side-shifter. If adapted to a front-end loader, quick couplers are available which enable the disconnection of the Tirehand so that the original bucket can be quickly coupled to the machine for normal operations.

IMT reserves the right to change specifications and design without notice. Where applicable, specifications are in accordance with SAE standard and ISO/DIS 3691-1, the international standard for Industrial Trucks - Safety Requirements and Verification.

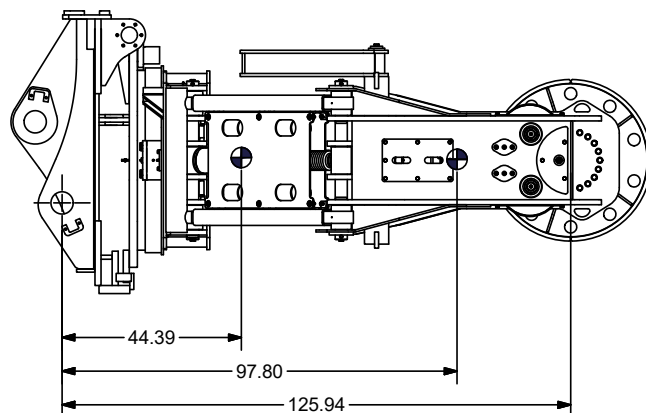
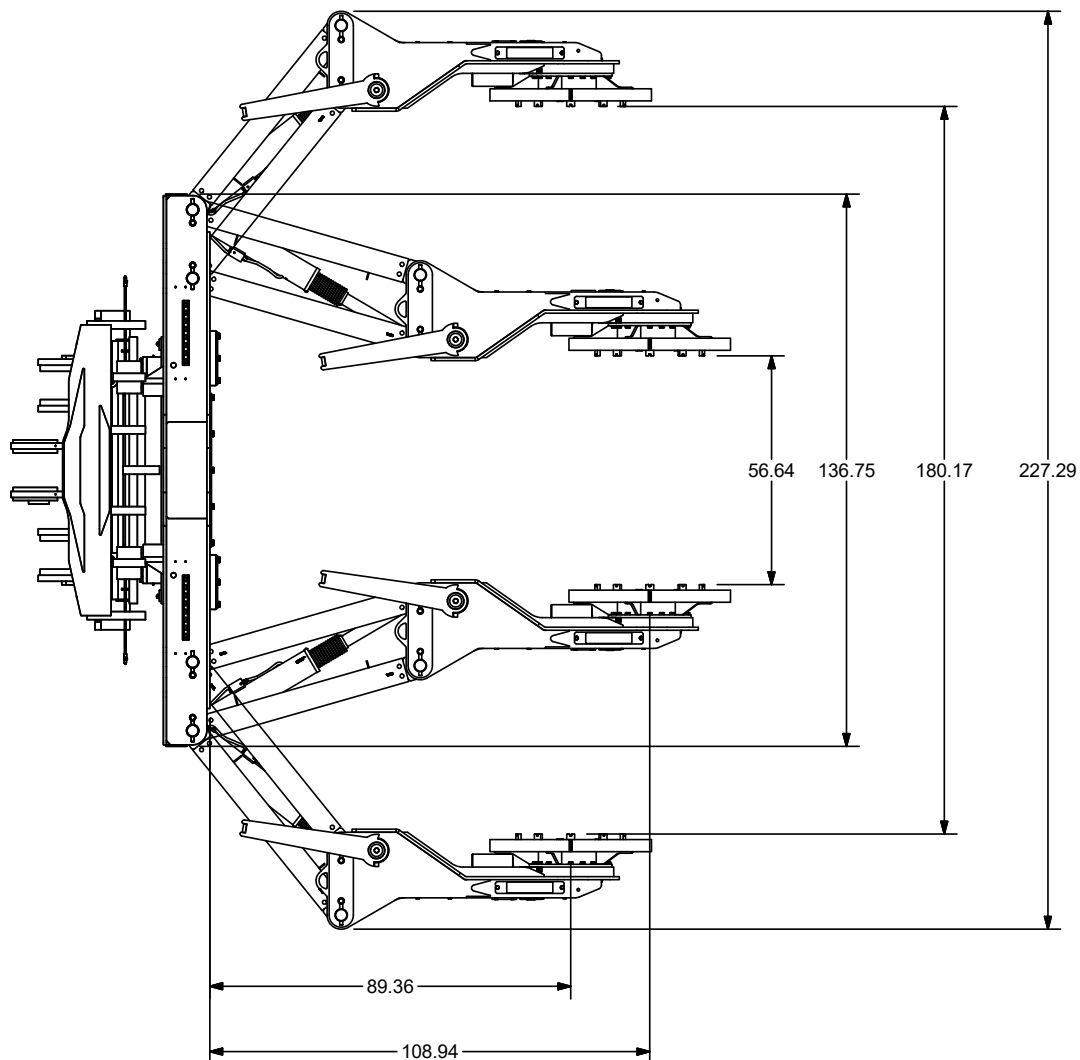
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Dimensional Drawing, Forklift Mounting - Short Arm (99906576)



Forklift Mounted TH36K180 Short Arm

Dimensional Drawing, Loader Mounted - Short Arm (99906576)

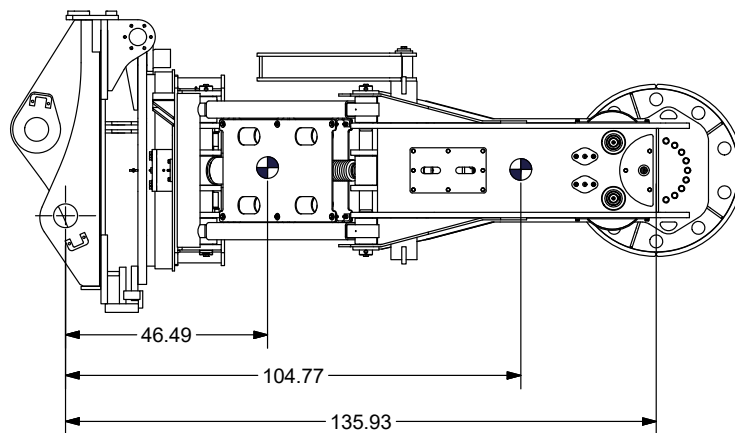
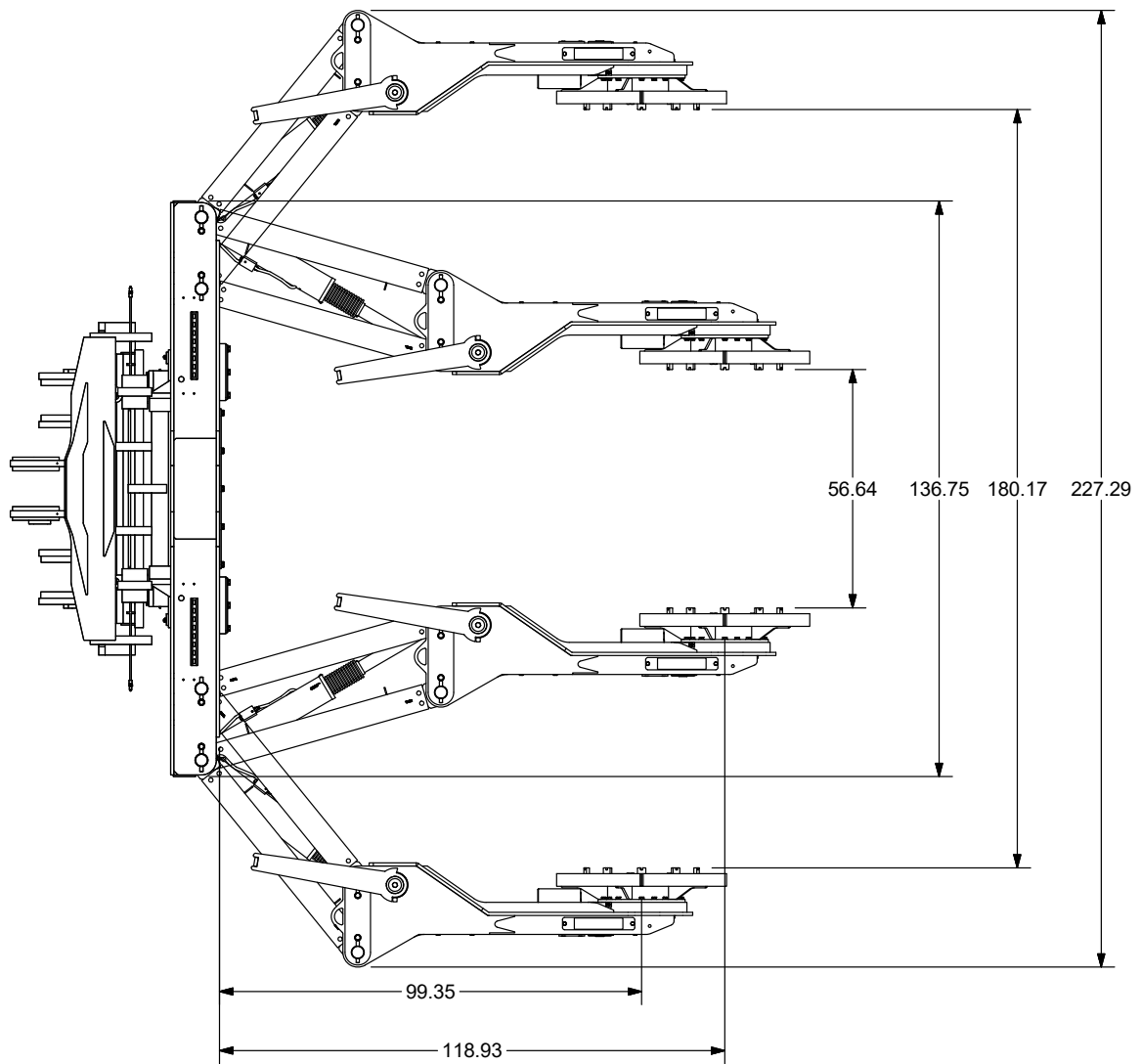


44.39" CG TIREHAND WEIGHT
WITHOUT TIRE WITH 180"
BETWEEN PADS: 20,400LBS

97.80" CG TIREHAND WEIGHT
WITH 36,000 LB TIRE WITH 180"
BETWEEN PADS: 56,400 LBS

Loader Mounted TH36K180 Short Arm

Dimensional Drawing, Forklift Mounting - Long Arm (99906576)

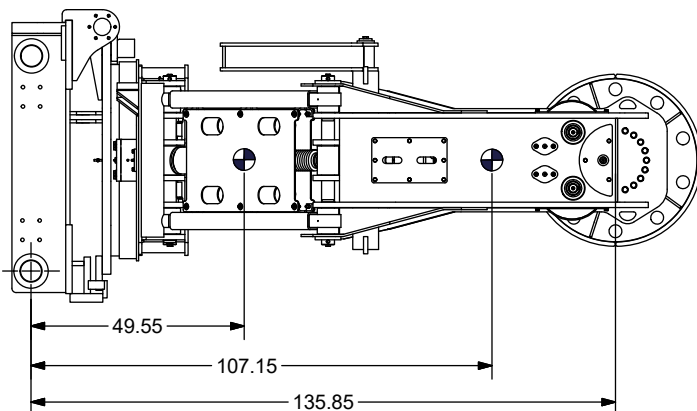
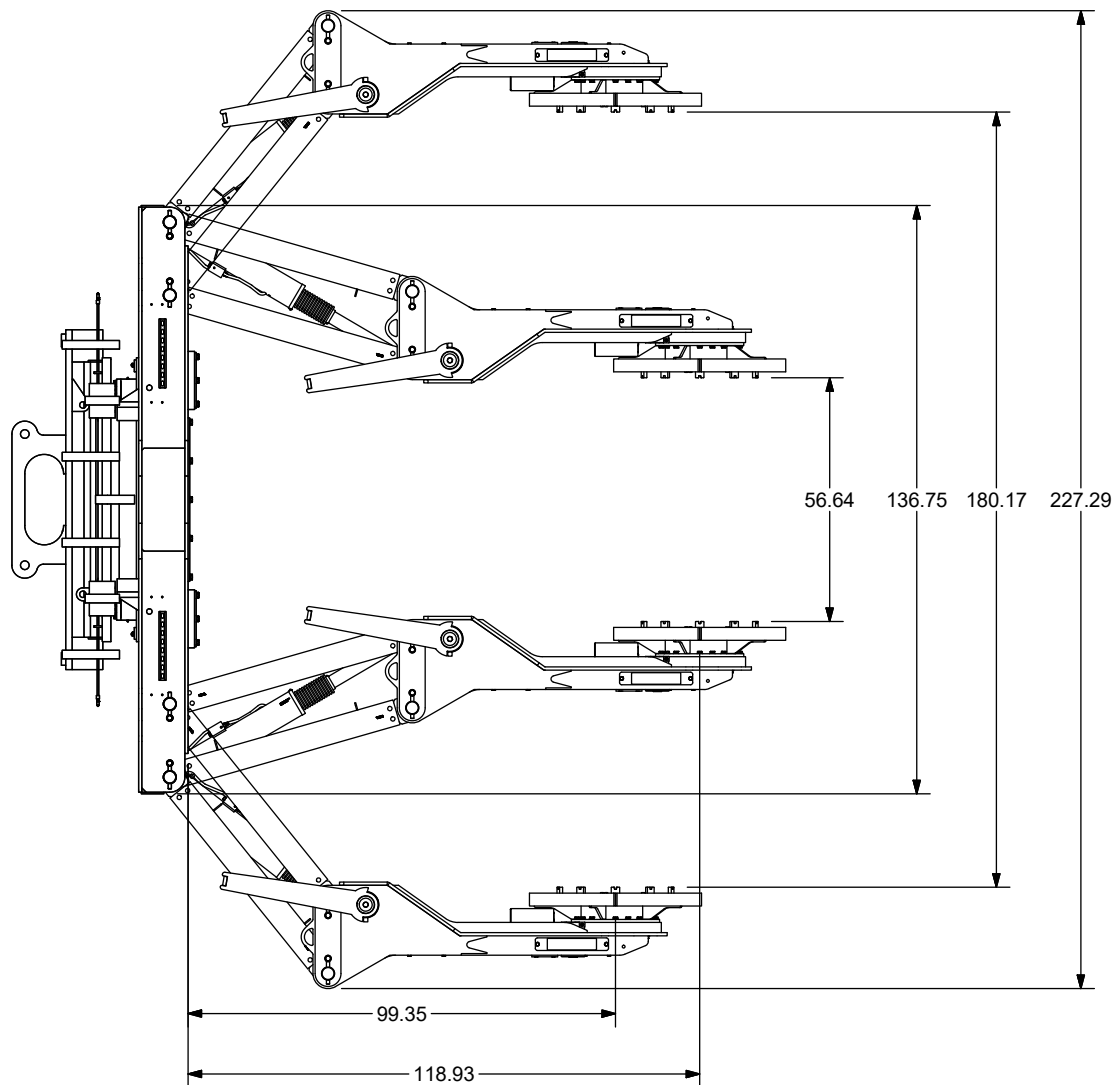


46.49" CG TIREHAND WEIGHT
WITHOUT TIRE WITH 180"
BETWEEN PADS: 20,700LBS

104.77" CG TIREHAND WEIGHT
WITH 36,000 LB TIRE WITH 180"
BETWEEN PADS: 56,700 LBS

Loader Mounted TH36K180 Long Arm

Dimensional Drawing, Loader Mounted - Long Arm (99906576)



49.55" CG TIREHAND WEIGHT
WITHOUT TIRE WITH 180"
BETWEEN PADS: 19,400LBS

107.15" CG TIREHAND WEIGHT
WITH 36,000 LB TIRE WITH 180"
BETWEEN PADS: 55,400 LBS

Forklift Mounted TH36K180 Long Arm

TH36K180 - Recommended Spare Parts

PART NO.	TH36K180 DESCRIPTION	QTY.
60020116	BUSHING-B148 ROTATION SM CRANE	4
60020120	BUSHING-TOP DRIVE GEAR	2
60020121	BUSHING-BTM DRIVE GEAR	2
60020179	BUSHING-BRZ 1.50X 2.25X .81	4
60020187	BUSHING-BASE 516/6014/8025	4
60020188	BUSHING-BASE 516/6014/8025	4
60020226	THRUST WASH-BRZ 2.50X4.00X .44	4
60020242	BUSHING-BRZ 3.00X 3.50X 2.88	16
60030244	WEAR PAD-RC UHMW 1.00X 8.50X 48.00	1
60106309	GEAR-DRIVE 1.875 PD X 3.75 LG	4
60250283	BUSHING-BOTTOM PINION GEAR	2
60250284	THRUST WASH-BRZ 2.50X4.00X .75	2
60250285	BUSHING-TOP PINION GEAR TH3565	2
70034441	BEARING-GAR-MAX 3.00X3.50X3.00	8
71056074	GEAR-DRIVE 301-10068-1	2
71056264	GEAR-INTMD 301-10103-1	4
71056265	GEAR-PINION 301-10104-1	4
71056627	GEAR-TRNTBL BRG 44905183-2 INDU HARDENED	2
71056696	GEAR-TRNTBL BRG-TH36K 451-05145-2	1
71415014	KEEPER-PIN .38	12
71415017	KEEPER-PIN .75	2
73054242	VALVE-CBAL 25GPM (5:1)	2
73540565	VALVE-CBAL 15 GPM 4.5:1 T11-A @4000 PSI	2
73511285	MOTOR ASM W/CBAL VALVE	4
73540004	MOTOR ASM W/ CB 103-3085-012	2
9B015930	SEAL KIT-IMT 4.02B 2.00R 1.44S	2
9C222432	SEAL KIT-IMT 5.53B 3.00R 2.00S	2
94399967	SEAL KIT - JARP 432126B	2
73540622	VALVE-CBAL 15 GPM SUN CBCG-LJN-4100	2
71056486	GEAR-PINION 301-10212-1	2
73054829	FLOW DIV-ROT GEAR GD-07BB00G0	1
73054614	FLOW DIV-COMB-FD50-45-8DD-N-66	1

TH36K180 - Capacity Chart (70490362)

	Tirehand TH36K180 CAPACITY CHART
MAXIMUM CAPACITY	
36,000 LB (16,330 KG)	
CLAMPING SPAN	
MIN: 57" (145 cm) MAX: 180" (457 cm)	
70490362	

Assemblies & Installations

Section - 3

TH36K180 - Installation Introduction

VEHICLE COMPATIBILITY

The Tirehand will permanently adapt to either a forklift truck or a front-end loader which has sufficient capacity and stability, per the Tirehand specifications. When mounting to a forklift truck, it is recommended that the truck be equipped with a side shift. If adapted to a front-end loader, quick couplers are available which enable the disconnection of the Tirehand so that the original bucket can be quickly coupled to the machine for normal operations.

Typical Tirehand hydraulic installations include:

1. Bulkhead plate hydraulic installation - all of the Tirehand hydraulics hoses connect together in a bulkhead plate, which then connects hydraulically to the loader or forklift. With a bulkhead plate installation, the valve bank is part of the forklift or loader rather than the Tirehand. In many cases, bulkhead installations are used on forklifts.
2. Valve bank hydraulic installation - when the valve bank is part of the Tirehand, rather than the loader or forklift. The forklift or loader must be equipped with a pressure line and a return line which connects the forklift or loader hydraulic system to the valve bank in the Tirehand. In many cases, valve bank hydraulic installations are used on loaders.

Typical Tirehand controls include:

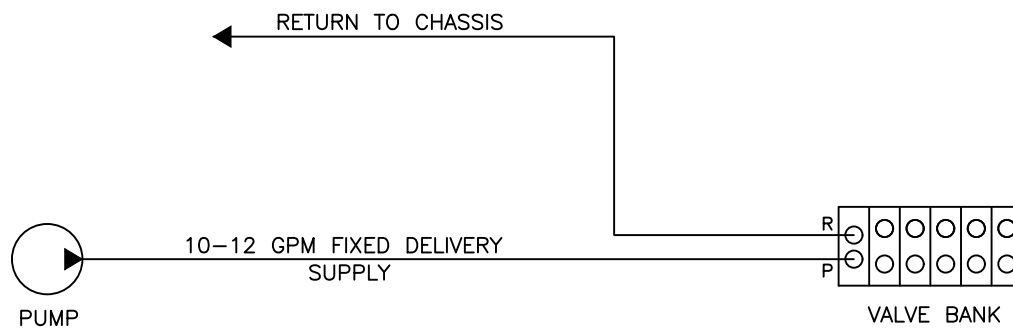
1. Hydraulic cab controls, where additional functions in forklift or loader control valves are hydraulically connected to the Tirehand.
2. Electric cab controls, which includes a control box with toggles used to control the Tirehand.
3. Radio remote controls.

For all installations, the Tirehand requires 15 gpm (*57 Lpm*) of hydraulic fluid at 3000 psi (*207 Bar*). A flow divider may be required if the forklift or loader pump provides excess flow. Contact IMT for specific installation instructions on any type of installation.

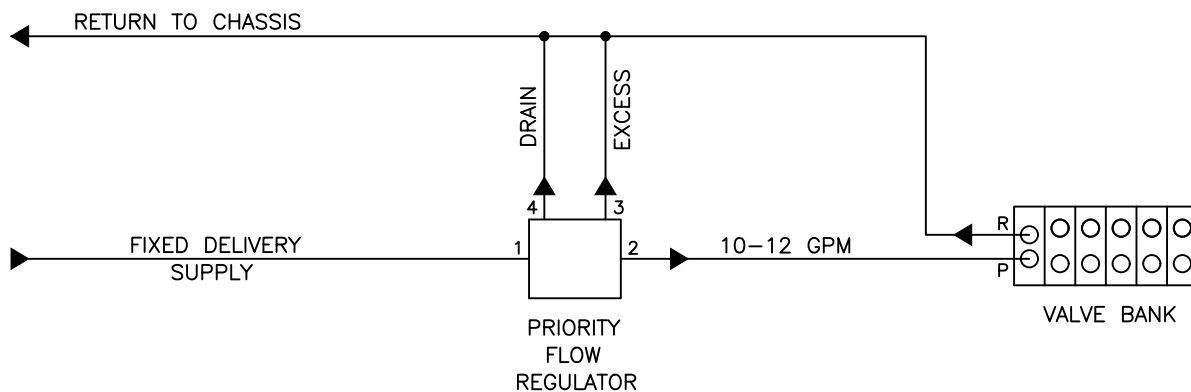
Prior to connecting any electrical connections between the Tirehand and the loader or forklift, check the Tirehand voltage. IMT Tirehand may be 12V or 24V.

TH36K180 - Hydraulic Installation

PREFERRED INSTALLATION:



ALTERNATE INSTALLATION:



TH36K180 - Loader Installation

NOTE: Tirehand installations vary based on the carrier vehicle. Contact IMT for specific installation assistance.

1. Mount the Tirehand to loader arms using the original loader pins.
2. Splice the flow control divider into the existing pressure line. Continue the original line to its original destination (bucket, etc.), and route the controlled line with 15 gpm (*57 Lpm*) 3000 psi (*207 Bar*) to the Tirehand valve bank.
3. Locate the control handle inside the cab where convenient to operate.
4. Connect the 3-wire power cable to 12-volt power. The green wire connects to 12V positive, the black wire to the coil on the flow divider, and the white wire to ground.
5. Route the control cable to the Tirehand and connect.
6. Check all hoses and cables for clearances. Make sure that steering or moving the arms will not pinch or over-stress the hoses or cables.
7. Fill the reservoir. Start the loader's engine and operate all controls to purge air from the system.
8. With the loader running, check for leaks and repair if necessary.
9. Recheck all hoses and cables for clearance.
10. Check the reservoir oil level and fill if necessary.
11. Test operate the Tirehand.

NOTE

Stop blocks should be welded to the loader arms to limit articulation. If necessary locations and sizes of stops to be determined at time of installation.

TH36K180 - Lift Truck Installation

1. Mount the Tirehand to lift truck using the original carriage pin.
2. Splice the flow control divider into the existing pressure line. Continue the original line to its original destination (forklift function, etc.), and route the controlled line with 15 gpm (*57 Lpm*) at 3000 psi (*207 Bar*) to the Tirehand valve bank.
3. Locate the control handle inside the cab where convenient to operate.
4. Connect the 3-wire power cable to 12-volt power. The green wire connects to 12V positive, the black wire to the coil on the flow divider, and the white wire to ground.
5. Route the control cable to the Tirehand and connect.
6. Check all hoses and cables for clearances. Make sure that steering or other movements of the lift truck will not pinch or overstress the hoses or cables.
7. Fill the reservoir. Start the lift truck's engine and operate all controls to purge air from the system.
8. With the lift truck running, check for leaks and repair if necessary.
9. Re-check all hoses and cables for clearance.
10. Check the reservoir oil level and fill if necessary.
11. Test operate the Tirehand.

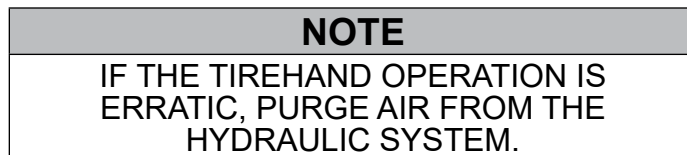
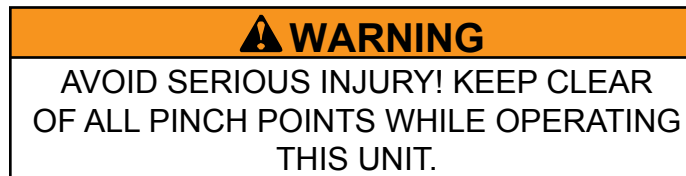
TH36K180 - Bulkhead Installation

If the forklift on which the Tirehand is installed includes control valves, all of the hydraulic lines from the forklift control valves must culminate at the front of the carriage. The forklift will connect to the Tirehand using a bulkhead plate. The forklift manufacturer must furnish oil for all hydraulic functions. Install the Tirehand with a bulkhead plate as follows:

1. Install the Tirehand on the forklift, using the bulkhead plate for hydraulic connections. Use the required hydraulic fluid flow at the correct pressure, per the Tirehand specifications.
2. Check lubrication points for adequate lubrication.
3. Operate the forklift to check for vertical obstructions.

TESTING

1. Raise the Tirehand to provide adequate clearance for operating all Tirehand functions. Operate all Tirehand functions and check for leaks.



2. Test the unit at rated capacity. Note any points of instability. Add counterweights if needed.

If the carrier vehicle is articulating, make certain that steering of the vehicle is not hindered by the routing of the hydraulic hoses. Check for wear points and re-route if needed.

TH36K180 - Valve Bank Installation

When the Tirehand has a valve bank, connect the valve bank to the forklift or loader hydraulic system using the hydraulic pressure and return line from the forklift or loader

1. Install the Tirehand on the loader or forklift, connecting the suction and return lines from the forklift or loader to the Tirehand valve bank. See the hydraulic layout drawing in the parts manual for hydraulic information for a valve bank installation.
2. Check lubrication points for adequate lubrication.
3. Operate the forklift or loader to check for vertical obstructions. Add stop blocks, if needed, to prevent the Tirehand from contacting the carrier vehicle.

TESTING

1. Raise the Tirehand to provide adequate clearance for operating all Tirehand functions. Operate all Tirehand functions and check for leaks.

WARNING

AVOID SERIOUS INJURY! KEEP CLEAR
OF ALL PINCH POINTS WHILE OPERATING
THIS UNIT.

NOTE

IF THE TIREHAND OPERATION IS
ERRATIC, PURGE AIR FROM THE
HYDRAULIC SYSTEM.

2. Test the unit at rated capacity. Note any points of instability. Add counterweights if needed.

If the carrier vehicle is articulating, make certain that steering of the vehicle is not hindered by the routing of the hydraulic hoses. Check for wear points and re-route if needed.

TH36K180 - Operator Training



Prior to operating the Tirehand, read and follow the manual and all warning and safety decals. The Tirehand is designed for operator simplicity. Prior to operating this unit, the operator should become thoroughly familiar with the controls, operating procedures, and safety precautions.

TH36K180 - Intended Use and Identification

This Tirehand is a tire lifting and positioning device. It should be used to remove, transport, replace, and storage stack tires. It is designed only as a tire handling device and should not be used for any other purposes. It is intended to permanently attach to either a forklift truck or a front-end loader.

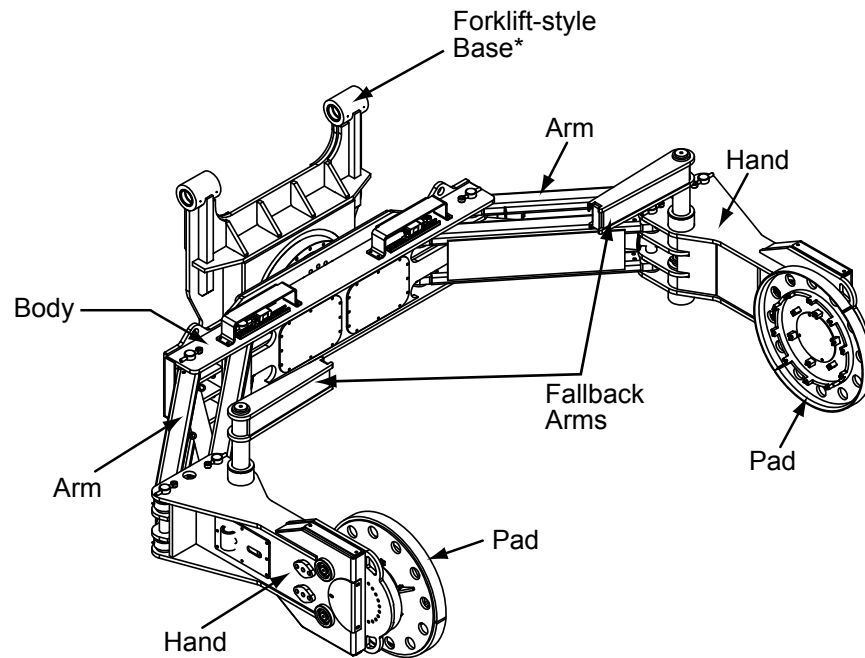
This Tirehand has an identification placard, as shown below, fastened to the body assembly. When ordering parts, communicating warranty information, or referring to the unit in any way, always include the assigned model and serial numbers. All inquiries should be directed to:

**Iowa Mold Tooling Co., Inc.,
500 Highway 18 West,
Garner, Iowa 50438, U.S.A.**

IOWA MOLD TOOLING CO., INC. BOX 189, GARNER, IA 50438-0189	
MODEL NUMBER	
SERIAL NUMBER	
MFG DATE	

70029119

TH36K180 - Component Identification



NOTE: * Forklift-style base shown. See parts section for all base options.

TH36K180 - Equipment Inspection

Before using, the operator should inspect as listed:

ITEM	DESCRIPTION	FREQUENCY	
		DAILY	WEEKLY
WALK-AROUND INSPECTION	Inspect for hydraulic leaks, loose parts and obvious structural member damage.		
ROTATION SYSTEM	Check for excessive backlash (play) between pinion gear and turntable gear-bearing. If there is excess play, use a feeler gauge to measure the play and service the Tirehand if needed.		
ELECTRICAL	Check remote controls, auxiliary lighting, etc. for proper function.		
	Check for deterioration, dirt and moisture.		
HYDRAULIC HOSE	Check for leaks on surface and at ends.		
	Check for blistering, deformation and abrasion.		
CONTROL VALVES	Check for leaks, cracks and slow return to neutral.		
CARRIER VEHICLE	Follow all inspection procedures provided by the carrier vehicle manufacturer.		

In addition, the Tirehand requires periodic inspection as noted in the maintenance section. Use the inspection chart in the maintenance section to determine critical inspection tasks.

TH36K180 - Work Station Positioning

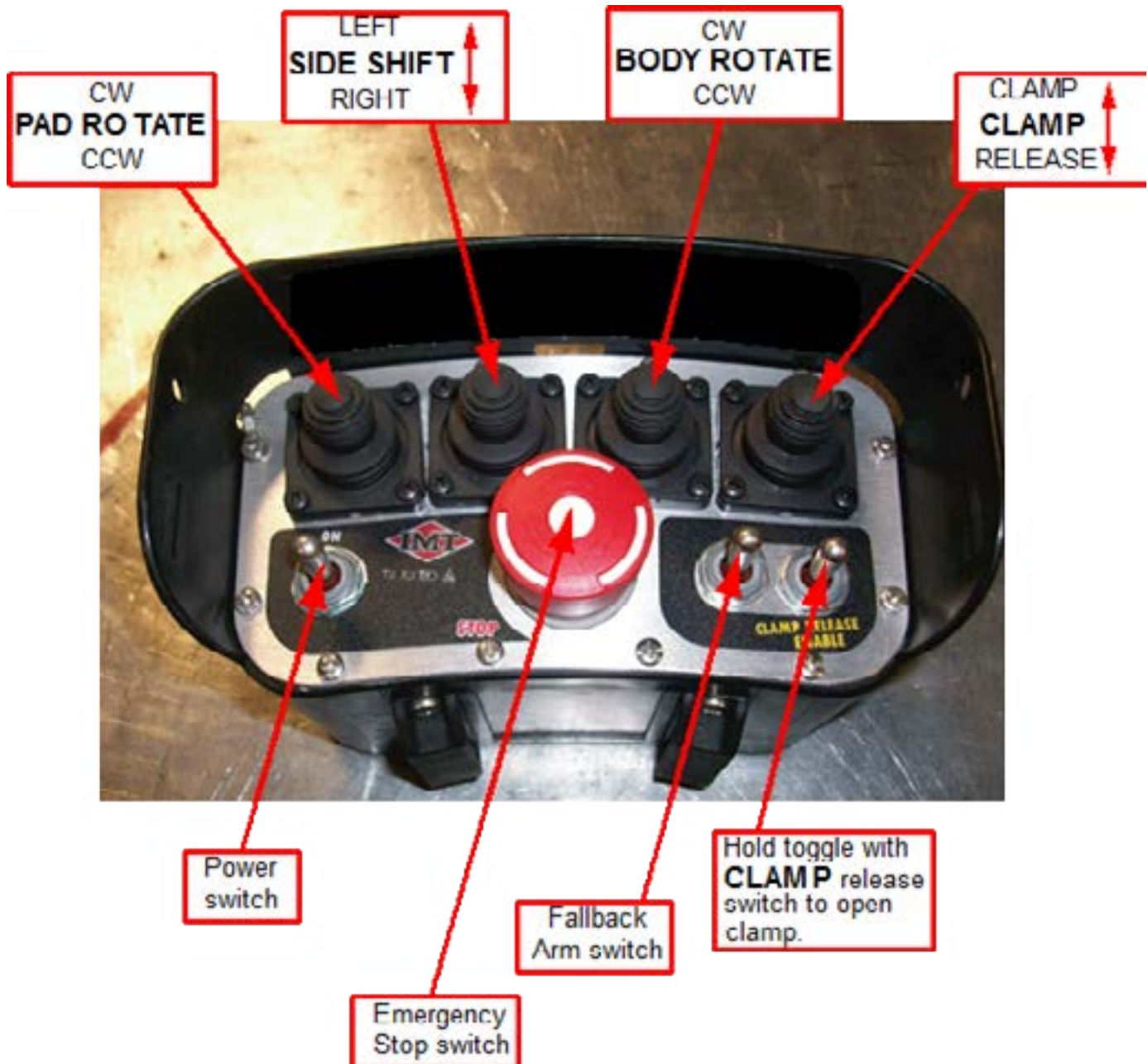
Before using the Tirehand, set the work area up correctly.

- Operate this equipment on a firm, level, and dry surface.
- Avoid overhead obstructions.
- Keep unauthorized personnel clear of the work area before beginning work.
- When the job site terrain is graded or soft, exercise extra caution.

WARNING

Avoid injury! The operator is responsible for being aware of unauthorized personnel in the work area. Suspend operations until the work area is cleared.

TH36K180 - Controls



NOTES:

See the Tirehandler, *Radio Remote System*, IMT manual #99905678, for complete radio remote control system instructions. The Tirehand radio remote control is a cab-mounted or tethered remote with a radio option.

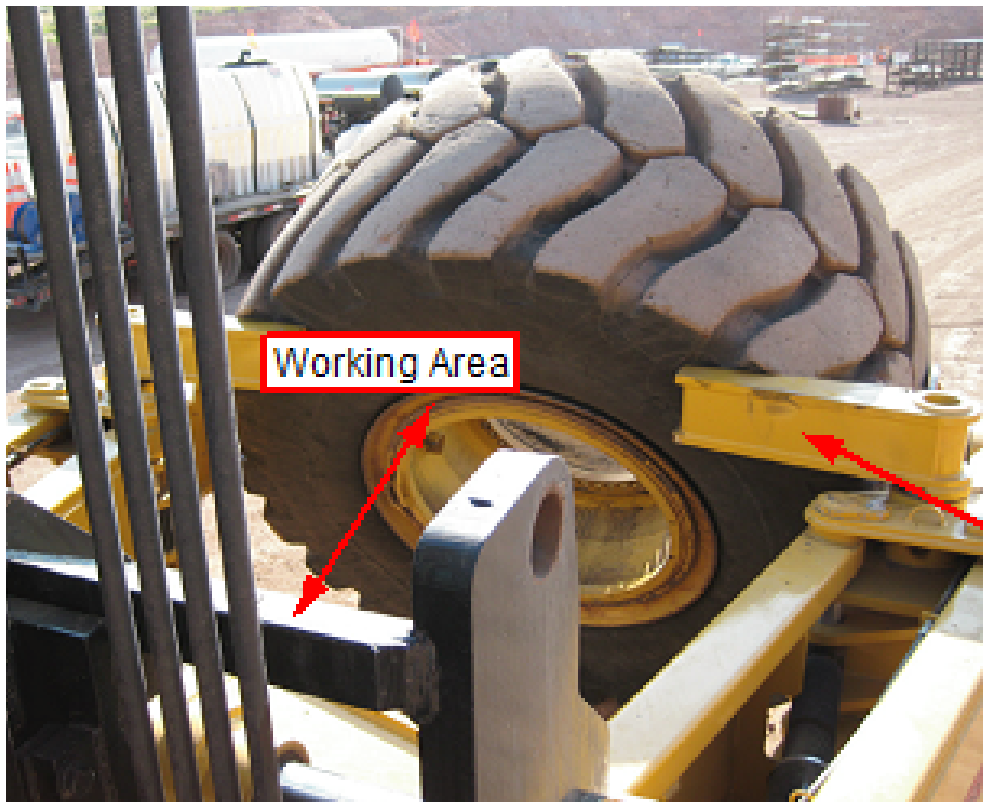
TO OPERATE:

- Power up the remote using the power switch.
- Use the fallback arm switch to activate the fallback arms prior to lifting a tire.
- Use the desired function to manipulate the tire.
- To release a clamped tire, hold the clamp toggle switch while operating the clamp release joystick. This prevents tires from being inadvertently released.

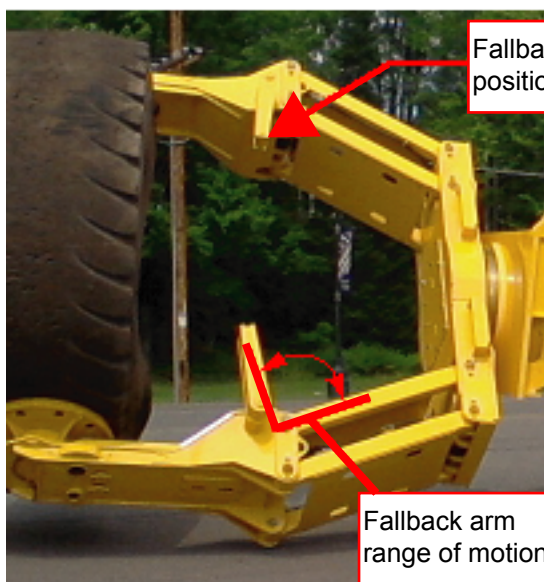
TH36K180 - Fallback Arms

The Tirehand is equipped with fallback arms to prevent tire movement toward the working area between the tire and the back of the Tirehand. When deployed, the fallback arms are positioned perpendicular to the arm assembly to prevent the tire from falling into the work area. They need to be positioned in-line with the arm assembly when rotating the tire.

The hydraulic assembly for the fallback arms includes a holding valve to prevent the fallback arm from being forced open in case of an unexpected force from the tire or another object.



Fallback arms must be deployed when personnel are in the working area between the tire and the carrier vehicle.

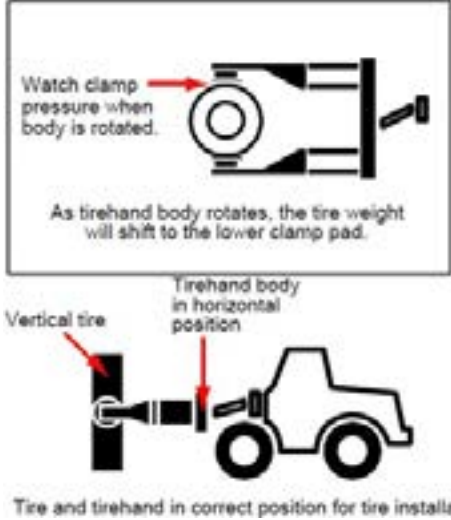


⚠ DANGER

DO NOT enter the work area unless the fallback arms are deployed! Use the fallback arms when people are in the work area to create a safe work environment.

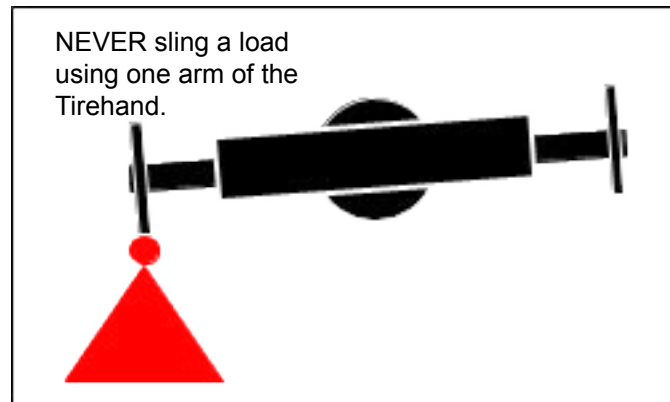
TH36K180 - Task Performance

ITEM NO.	OPERATION / DESCRIPTION
1.	Open Tirehand clamps.
2.	Maneuver the vehicle into a position so that the Tirehand can be used to clamp the center of the tire with the Tirehand body parallel to the ground. Raise the loader or forklift so the tirehand is elevated correctly. Move into position to grasp the tire. ⚠ WARNING Make certain personnel are clear before continuing the operation.
3.	Advance the carrier vehicle and center the clamp pads on the tire. Clamp tire securely. 
4.	Remove tire and rim hardware, if needed. Following tire and rim manufacturer instructions, carefully remove the tire and / or rim from the vehicle.
5.	To transport tire, rotate so that tire is in horizontal position and close to the ground. If possible, keep the lowest part of the tire approximately 12" (305 mm) from the ground.  Tire is positioned parallel and low to the ground for transport. ⚠ WARNING If the tire is in a vertical position, the tire blocks operator visibility during transport. DO NOT transport tire in this position! Rotate the pads so that the tire is in a horizontal position, parallel to the ground, before transporting. It is the operator's responsibility to position the tire and tirehand for maximum visibility when transporting the tire.

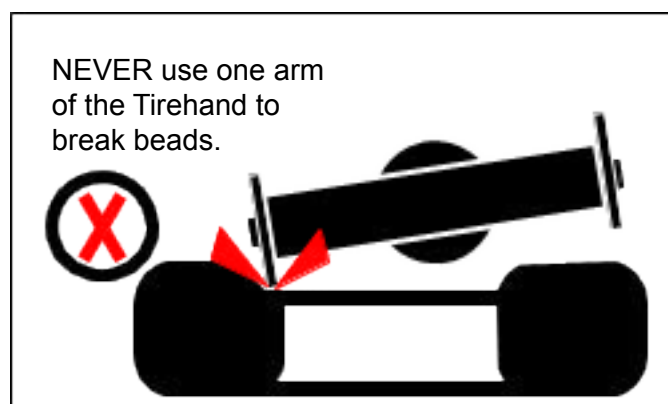
ITEM NO.	OPERATION / DESCRIPTION
6.	Place tire per tire manufacturer recommendations. ⚠ CAUTION Avoid equipment damage! Never drag or push tire. Make sure the tire is lifted off the ground before moving it.
7.	To reinstall tire, rotate pads so the tire is in a vertical position, perpendicular to the ground and rotate the body so it is parallel to the ground. ⚠ CAUTION Clamp pressure can change as the tire rotates and the weight shifts on the clamps. Observe clamp pressure and adjust if needed.  Watch clamp pressure when body is rotated. As tirehand body rotates, the tire weight will shift to the lower clamp pad. Vertical tire Tirehand body in horizontal position Tire and tirehand in correct position for tire installation:
8.	Clamp the tire securely. Remember, clamp pressure changes as the weight shifts between the clamps. When the tire is vertical, the fallback arms, a safety device in case of operator error, will prevent the tire from falling into the space between the clamp and the body. Make sure the fallback arms are engaged when the tire is in the vertical position.  Fallback arms prevent tire slippage toward tirehand body. Clamp arms hold tire in vertical position.
9.	To reinstall a tire, maneuver the forklift or loader so that the Tirehand can be used to position the tire back onto the carrier vehicle. Raise the loader or forklift so the tire is elevated correctly. When the tire is in position and secured properly per the tire, rim, and vehicle manufacturer recommendations, release the Tirehand clamps.

TH36K180 - Operating Restrictions

The Tirehand is intended to be a tire lifting and positioning device. There are possible misapplications of this machine that can cause serious damage to the Tirehand rotation gears. It is possible to break the teeth on the Tirehand rotation bearing by applying forces while attempting to break tire beads with one arm of the Tirehand, or by slinging a load under one arm of the Tirehand. Use of a single Tirehand arm for lifting or carrying a load will void the tire hand warranty.



The rotation system on the Tirehand is designed to allow the user to manipulate large tires. It is a precision function that was not designed to apply high loads. However, the load holding valves that are built into this system to help control the tire during handling will also prevent the body of the Tirehand from rotating freely when loads are applied to a single Tirehand arm. When one arm is used for bead breaking, these forces can translate into torques that attempt to rotate the body of the Tirehand. The load holding valves will not allow this to occur. In this situation, the forces that are created in the Tirehand rotation turntable are well in excess of what the gear teeth can tolerate. Using one arm of the Tirehand for bead breaking will void the warranty of the Tirehand.

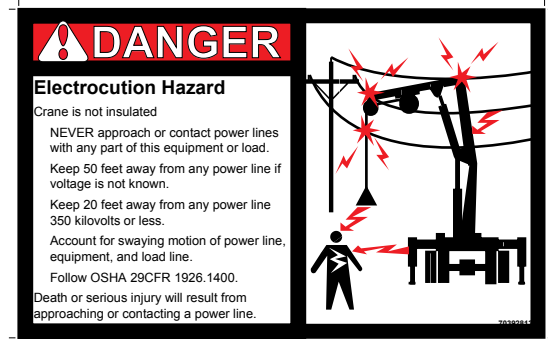


A bead breaker must be used to separate the tire from the rim. It is acceptable to use the Tirehand for holding the sidewall and flange away from the bead while o-rings and locking rings are being installed.

TH36K180 - Electrical Safety

Keep away from power lines! If you must operate the Tirehand near powerlines:

1. For lines rated 350 kV or below, keep a minimum clearance of 20' (6.1 m) between the lines and any part of the Tirehand or load.
2. For lines rated over 350 kV, keep a minimum clearance between 50' (15.25 m)
3. In transit, keep a minimum clearance of 4' (1.22 m)
4. Use a signal person to observe the clearance and give timely warning for all operations where it is difficult for the operator to maintain the desired clearance by visual means.

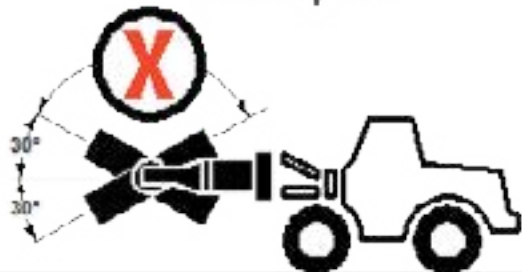
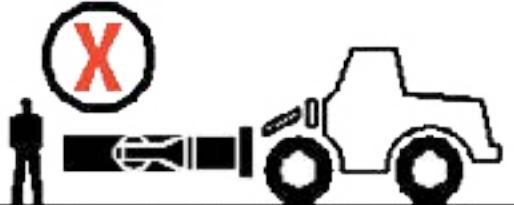


TH36K180 - Warnings

Warning decals are installed on the Tirehand, as well as on the loader or forklift, to give information about possible hazards. All decals must be installed and legible. If decals are damaged, they must be replaced. Refer to the parts section for the decal part numbers and locations on the Tirehand.



TIREHAND WARNINGS, CONTINUED

 DANGER	FAILURE TO OBEY THE FOLLOWING WILL RESULT IN DEATH, SERIOUS INJURY, INSTABILITY OR EQUIPMENT DAMAGE
NEVER attempt to handle tires filled with ballast. Stability or structural failure may result if load limit is exceeded. 	NEVER drag the tire - the unit is designed to lift and carry. 
NEVER transport a tire rotated more than 30° off the horizontal plane. FOR EXAMPLE: Do not transport in a vertical plane. 	NEVER use the unit for any jacking, pulling or dragging operation involving an object or another vehicle. 
NEVER impact-load or hammer-push with the unit. 	NEVER operate hand below ground level. 
NEVER operate the unit while persons not required for operation are in the work area. 	NEVER clamp an uninflated tire and then inflate. Damage or injury WILL result. 
NEVER sling a load using one arm of the Tirehand. 	NEVER use one arm of the Tirehand to break beads. 

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Maintenance

Section - 4

TH36K180 - Maintenance Introduction

Proper, regularly scheduled maintenance is essential in keeping your Tirehand at peak operating efficiency. This section outlines maintenance information and service intervals. Personnel responsible for Tirehand maintenance should familiarize themselves with the service intervals and maintenance operations described.

Following the designated lubrication procedures is important in providing maximum Tirehand life. The procedures and lubrication charts in this section include information on the types of lubricants used, location of lubrication points and frequency of lubrication. Information concerning the lubrication requirements of the truck chassis is not included. Refer to the appropriate truck manufacturer's manuals for chassis lubrication requirements.

The service intervals specified are for normal operation where moderate temperatures, humidity and atmospheric conditions prevail. In areas of extreme conditions, the service periods and lubrication specifications should be altered to meet those conditions. For information concerning extreme condition lubrication, contact your local service representative.

Note: The service schedule in this manual pertains only to the IMT Tirehand. In addition to Tirehand maintenance, it is your responsibility to follow all inspection and maintenance procedures for the forklift or loader, as defined in the forklift or loader maintenance manual.

TH36K180 - Lubrication Points

LUBRICATION CHART			
APPLICATION POINT	LUBRICATION	APPLICATION	INTERVAL
Side Shift Pins (if applicable)	Shell Alvania 2EP or Shell Retinax "A" or Equivalent	Hand Grease Gun or Pneumatic Pressure Gun	Weekly
Body - Arm Link Pins (Top & Bottom, both sides)			
Arm / Hand Link Pins (Top & Bottom, both sides)			
Pad Rotation Gear			
Pad Pinion Gear			
Body Rotation Turntable Gear			
Body Drive Gear			
Body Pinion Gear			

TH36K180 - Hydraulic System

Whenever disconnecting a hydraulic component:

1. **ALWAYS** relieve internal hydraulic pressure before proceeding with the repair.
2. **NEVER** allow foreign matter - dirt, water, metal particles, etc. - to enter the hydraulic system through the open connection. Seal the connection as tightly as possible. If dirt does get in, a filter change is required after about 50 hours of operation.
3. **ALWAYS** cycle all of the controls after completing a repair. This will eliminate trapped air and prevent bumpy, erratic behavior during actual working conditions.
4. **ALWAYS** check for hydraulic leaks after a repair. A high pressure leak is hazardous and must be repaired before putting the unit to work.

TH36K180 - Purging Trapped Air

Air can be introduced into the system from a leak or when a hydraulic component is disconnected for servicing. Air in the system will cause erratic operation and must be corrected.

To purge air from the system, extend and retract the affected cylinder several times. At the end of the stroke, hold the valve open for a few seconds. Repeat this procedure until operation is smooth and continuous.

TH36K180 - Preventative Maintenance

The Tirehand Inspection Checklist is designed to assist in keeping the Tirehand in peak operating condition. The information in this section refers to the Tirehand only. Items which apply to your Tirehand should be checked before it is put into operation. Inspect to the frequency indicated in the chart. Consult the manufacturer's service guide for information on the carrier vehicle.

REGULAR INSPECTION

Every three months, or more often when the equipment is subjected to heavy use, complete the following inspections in addition to the preventative maintenance checklist.

TIREHAND ARM ASSEMBLIES

1. Check for structural defects such as weld cracks, dents, or bends.
2. Check cylinder holding valves.
3. Check cylinders for leaks.
4. Check both internal and external clamping arm bearings for wear and lubrication.
5. Check operating timing. Both clamping arms should function together at the same rate of motion.

AXIAL PAD ROTATION

1. Check for structural defects.
2. Check motors for leaks.
3. Check disc bearings located on support shafts.
4. Check all pins, and their retainers.

CYLINDERS

1. Check rods for damage such as scarring. Check for rust on out of service units.
2. Check for weld joint and seal leaks.
3. Check for drift, indicating possible leakage around the piston.
4. Check cylinder case for cracks and dents.

HYDRAULIC PUMP

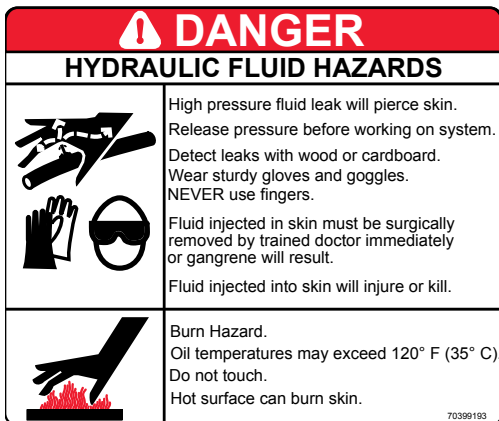
1. Check for leaks at shaft seal and section joints.
2. Check for drop in operating speed.
3. Check hydraulic oil for excessive heating.
4. Check bolts and fasteners for tightness and note unusual vibration or noise.

HYDRAULIC CONTROL VALVES

1. Check spools for sticking and failure to return to neutral position. Inspect for leaks at joints and spools.
2. Inspect valve housing for cracks.
3. Make certain relief valve reaches the proper relief setting.

HYDRAULIC OIL RESERVOIR AND HOSES

1. Check filters for clogged elements.
2. Check oil level in the reservoir.
3. Check all hoses for damage.



CARRIER BOOM AND CYLINDERS

1. Check for structural defects, such as dents, bends, and weld cracks.
2. Check all pins and their retainers.
3. Check cylinder rods for damage, and check for leaks.

SIDE SHIFT ASSEMBLY

1. Check cylinder for leaks and damage.
2. Check linear bushings for damage and lubrication.
3. Check for structural defects.
4. Check cylinder retaining pins.

ROTATION ASSEMBLY

1. Check gear box for proper anchoring and bolt torque.
2. Check gear-bearing bolt torque.
3. Check pinion gear/gear-bearing backlash.

TH36K180 - Inspection Chart

ITEM	DESCRIPTION	FREQUENCY		
		DAILY	WEEKLY	MONTHLY
WALK-AROUND INSPECTION	Inspect for hydraulic leaks, loose parts and obvious structural member damage.			
*MOUNTING BOLTS	Check torque (power-wrench tight).			
ROTATION SYSTEM	Check for excessive backlash (play) between pinion gear and turntable gear-bearing. If there is excess play, use a feeler. Gauge to measure the play and adjust the backlash if needed. See the parts manual for clamp and body backlash specifications.			
*STRUCTURAL DAMAGE	Check for broken welds, fatigue cracks, structural defects, bends and dents.			
CONTROLS	Check for excessive wear and cleanliness.			
LEAKAGE	Check for hydraulic fluid leaks.			
*ROTATION SYSTEM MOUNTING BOLTS	Check torque of top and bottom gear-bearing bolts. (See Torque Data Chart)			
ELECTRICAL	Check remote controls, auxiliary lighting, etc. for proper function.			
	Check for deterioration, dirt and moisture.			
HYDRAULIC FLUID RESERVOIR	Check for proper oil level. (Carrier Vehicle)			
HYDRAULIC OIL	Check oil quality. (Carrier Vehicle)			
HYDRAULIC HOSE	Check for leakage on surface and at ends.			
	Check for blistering, deformation and abrasion.			
PUMP AND MOTOR	Check for loose bolts, leaks, unusual noises, vibration, reduced operating speed and excessive oil heating.			
HYDRAULIC FILTER	Check vacuum reading with engine running and PTO engaged. A vacuum of 8" of mercury or higher indicates an obstructed filter. (Carrier Vehicle)			
CONTROL VALVES	Check for leaks, cracks and slow return to neutral.			
*CYLINDERS	Check for leaks, scores, nicked or dented rods, dented cases, deformed pin bosses, rust on rod.			
CARRIER VEHICLE	Follow all inspection and maintenance procedures provided by the carrier vehicle manufacturer.			
* INDICATES A CRITICAL ITEM				

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Parts

Section - 5

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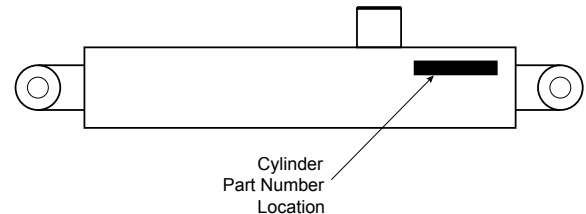
TH36K180 - Parts Ordering Information

GENERAL

This section contains the exploded parts drawings, with accompanying parts lists, for the assemblies used on the Tirehand. These drawings are intended to be used for ordering parts only.

CYLINDER IDENTIFICATION

To ensure proper replacement parts are received, it is necessary to specify the complete number/letter sequence for any part request. You must include the part number stamped on the cylinder case when ordering parts



WELDMENT IDENTIFICATION

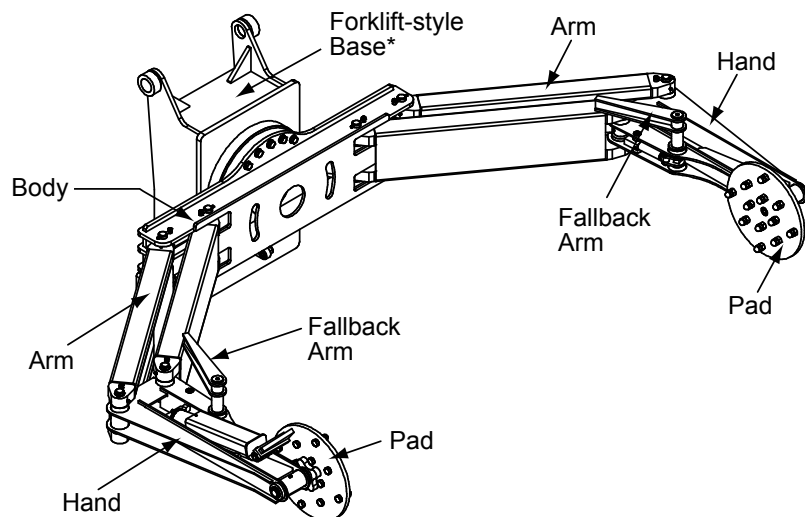
Each of the major weldments on the Tirehand bears a stamped part number. Any time a major weldment is replaced, you must specify the complete part number as stamped on the weldment. The locations of the part numbers are as shown below.

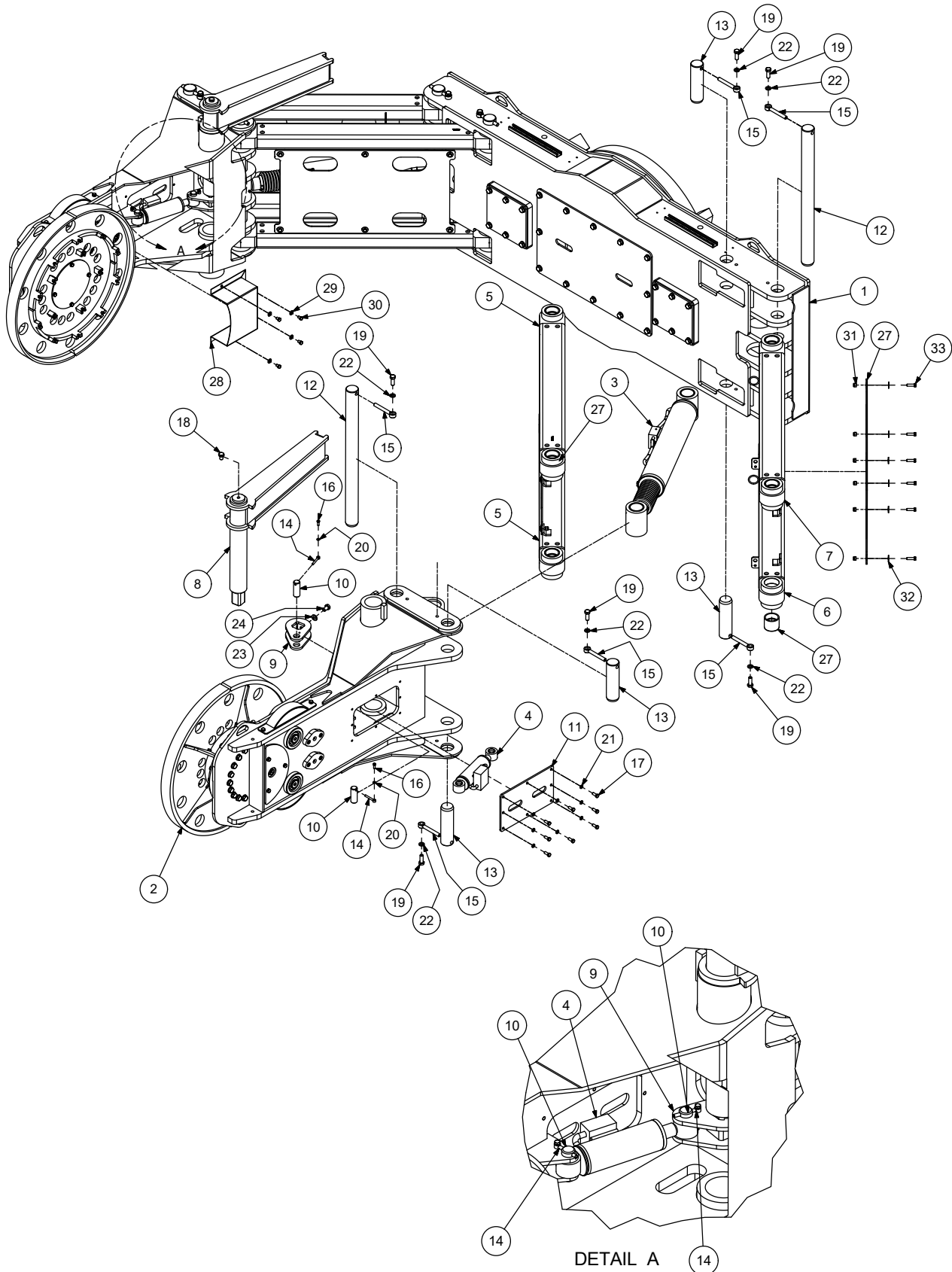
ORDERING REPAIR PARTS

When ordering replacement parts:

1. Give the model number of the unit.
2. Give the serial number of the unit.
3. Specify the complete part number. When ordering cylinder parts, or one of the main weldments, always give the stamped part number.
4. Give a complete description of the part.
5. Specify the quantity required.

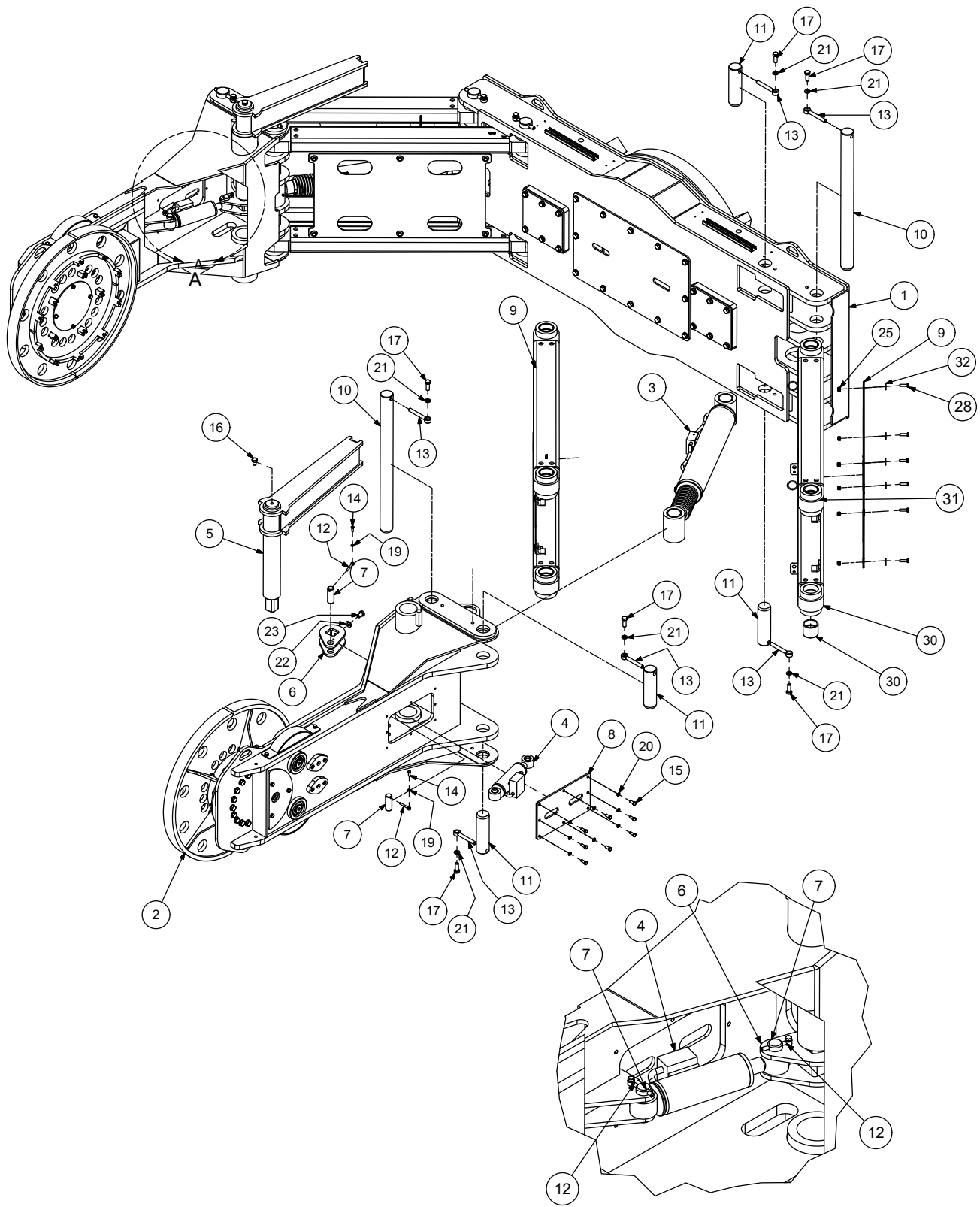
* Forklift style base shown in picture.



TH36K180 - Clamp Assembly, Short - Motor Rotation (40726450)

40726450 PARTS LIST

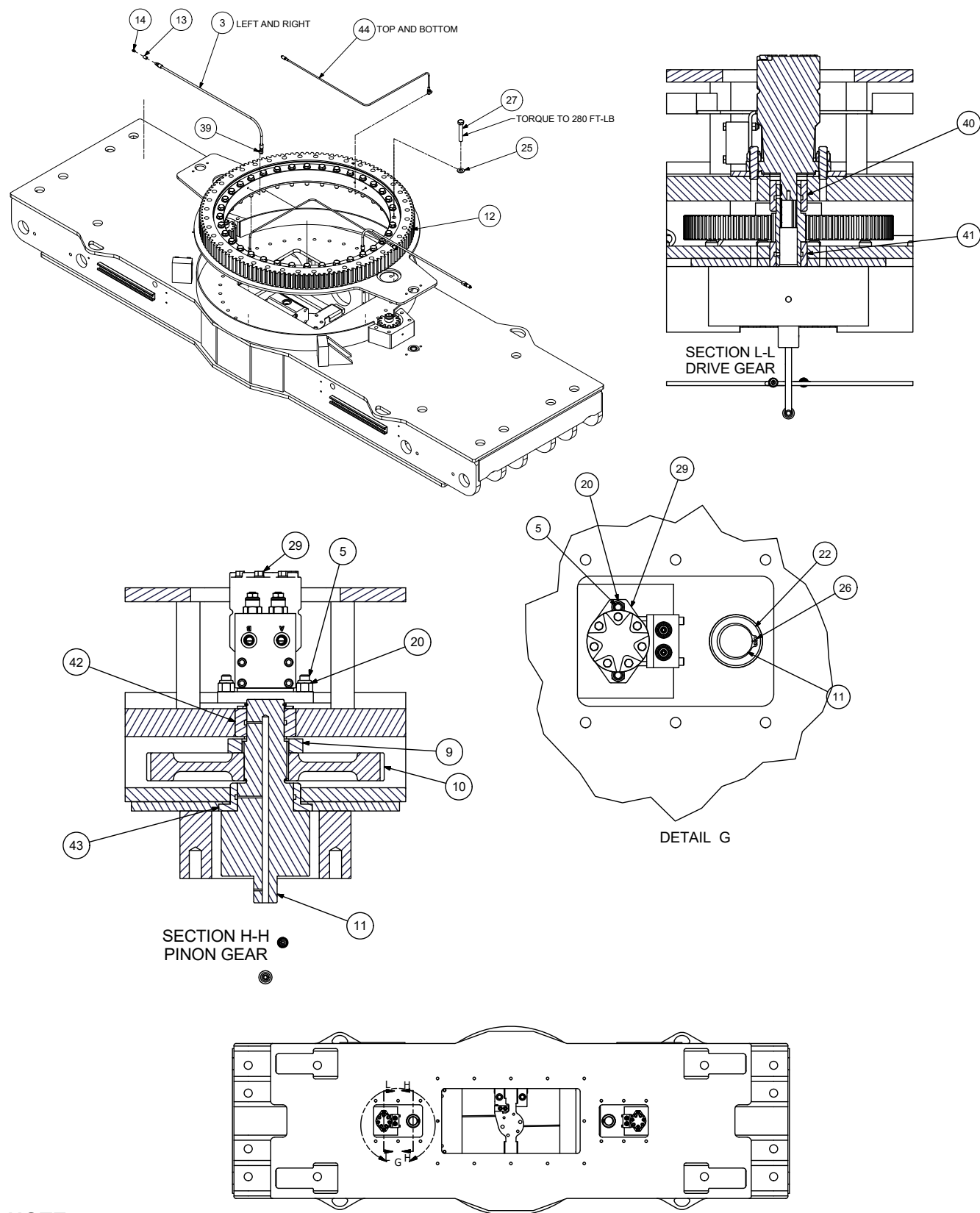
ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	40725725	BODY ASM-TH36K MOTOR ROT	-	1
2.	40726444	HAND ASM-TH36K SHORT	-	2
3.	51726489	CYL-5.5/3.0 18.75S 46.62CC C B068CY27	-	2
4.	51726448	CYL-3.0/1.5 5.00S 15.25 CC C	-	2
5.	52727571	ARM WLDMT INNER 25K164		4
6.	52727572	ARM WLDMT OUTER 25K164		2
7.	52727573	ARM WLDMT OUTER 25K164		2
8.	52725974	FLAG-WLDMT TH25-36K W-FALLBACK	-	2
9.	52725975	WLDMT-PIVOT, FALLBACK ARM	-	2
10.	60139298	PIN-TYPE H 1.50 X 4.00	-	4
11.	60139307	COVER- FALL BACK CYL	-	2
12.	60139381	PIN-TYPE H 3.00X38.75	-	4
13.	60139382	PIN-TYPE H 3.00X10.50	-	8
14.	71415014	KEEPER-PIN .38	-	4
15.	71415017	KEEPER-PIN .75	-	12
16.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	26	4
17.	72060092	CAP SCR .50-13X 1.25 HH GR5 Z	26	16
18.	72060181	CAP SCR .75-10X 1.00 HH GR5 Z	26	2
19.	72060185	CAP SCR .75-10X 2.00 HH GR5 Z	26	12
20.	72063051	WASHER .38 LOCK	26	4
21.	72063053	WASHER .50 LOCK	26	16
22.	72063056	WASHER .75 LOCK	26	12
23.	72063116	WASHER .75 N FLAT H ASTM F436Z	26	2
24.	72601989	CAP SCR .75-10X 1.25 HH GR8 Z	26	2
25.	60020242	BUSHING-3.00X 3.50X 2.88 (4 PER ARM WLDMT)	5,6,7	32
26.	91726449	KIT-HRDW TH25K-TH36K CLAMP ASM	-	1
27.	60145809	COVER- TH36 ARM		4
28.	60145808	COVER-HYD TH25K		2
29.	72063005	WASHER .50 FLAT		8
30.	72060089	CAP SCR .50-13X .75 HH GR5 Z		8
31.	72062356	NUT .50-13 HEX GR8 YZ NYLOCK	26	24
32.	72063117	WASHER .56 FLAT ASTM F436	26	24
33.	72602066	CAP SCR .50-13X 1.75 HH GR8 Z	26	24
REV. E CN1118				

TH36K180 - Clamp Assembly - Long - Motor Rotation (40726447)**DETAIL A**

40726447 PARTS LIST

ITEM NO	PART NO.	DESCRIPTION	KIT NO.	QTY
1.	40725725	BODY ASM-TH36K MOTOR ROT	-	1
2.	40726446	HAND ASM-TH36K LONG	-	2
3.	51726489	CYL-5.5/3.0 18.75S 46.62CC C B068CY27	-	2
4.	51726448	CYL-3.0/1.5 5.00S 15.25 CC C	-	2
5.	52725974	FLAG-WLDMT TH25-36K W-FALLBACK	-	2
6.	52725975	WLDMT-PIVOT, FALLBACK ARM	-	2
7.	60139298	PIN-TYPE H 1.50 X 4.00	-	4
8.	60139307	COVER- FALL BACK CYL	-	2
9.	60145809	COVER- TH36 ARM	-	4
10.	60139381	PIN-TYPE H 3.00X38.75	-	4
11.	60139382	PIN-TYPE H 3.00X10.50	-	8
12.	71415014	KEEPER-PIN .38	-	4
13.	71415017	KEEPER-PIN .75	-	12
14.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	26	4
15.	72060092	CAP SCR .50-13X 1.25 HH GR5 Z	26	16
16.	72060181	CAP SCR .75-10X 1.00 HH GR5 Z	26	2
17.	72060185	CAP SCR .75-10X 2.00 HH GR5 Z	26	12
18.	72063005	WASHER .50 FLAT	26	8
19.	72063051	WASHER .38 LOCK	26	4
20.	72063053	WASHER .50 LOCK	26	16
21.	72063056	WASHER .75 LOCK	26	12
22.	72063116	WASHER .75 N FLAT H ASTM F436Z	26	2
23.	72601989	CAP SCR .75-10X 1.25 HH GR8 Z	26	2
24.	60020242	BUSHING-3.00X 3.50X 2.88 (4 PER ARM WLDMT)	29, 30, 31	32
25.	72062356	NUT .50-13 HEX GR8 YZ NYLOCK		24
26.	91726449	KIT-HRDW TH25K-TH36K CLAMP ASM	-	1
27.	72060089	CAP SCR .50-13X .75 HH GR5 Z		8
28.	72602066	CAP SCR .50-13X 1.75 HH GR8 Z		24
29.	52727571	ARM WLDMT INNER 25K164		4
30.	52727572	ARM WLDMT OUTER 25K164		2
31.	52727573	ARM WLDMT OUTER 25K164		2
32.	72063117	WASHER .56 FLAT ASTM F436	26	24
REV. E CN1118				

TH36K180 - Body Assembly (40725725)

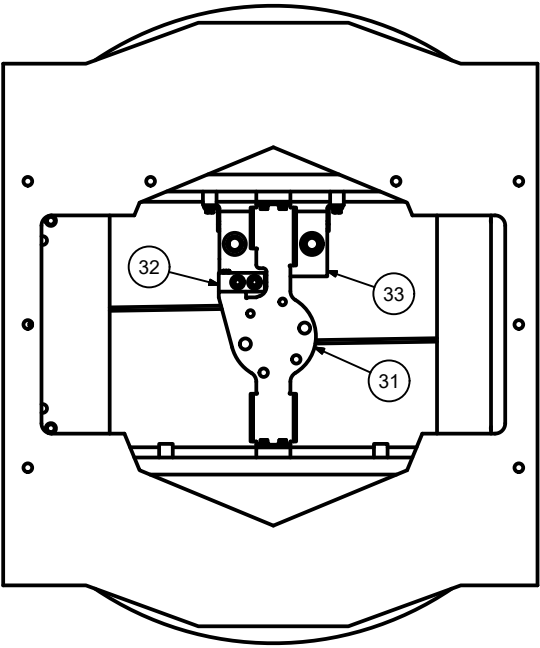
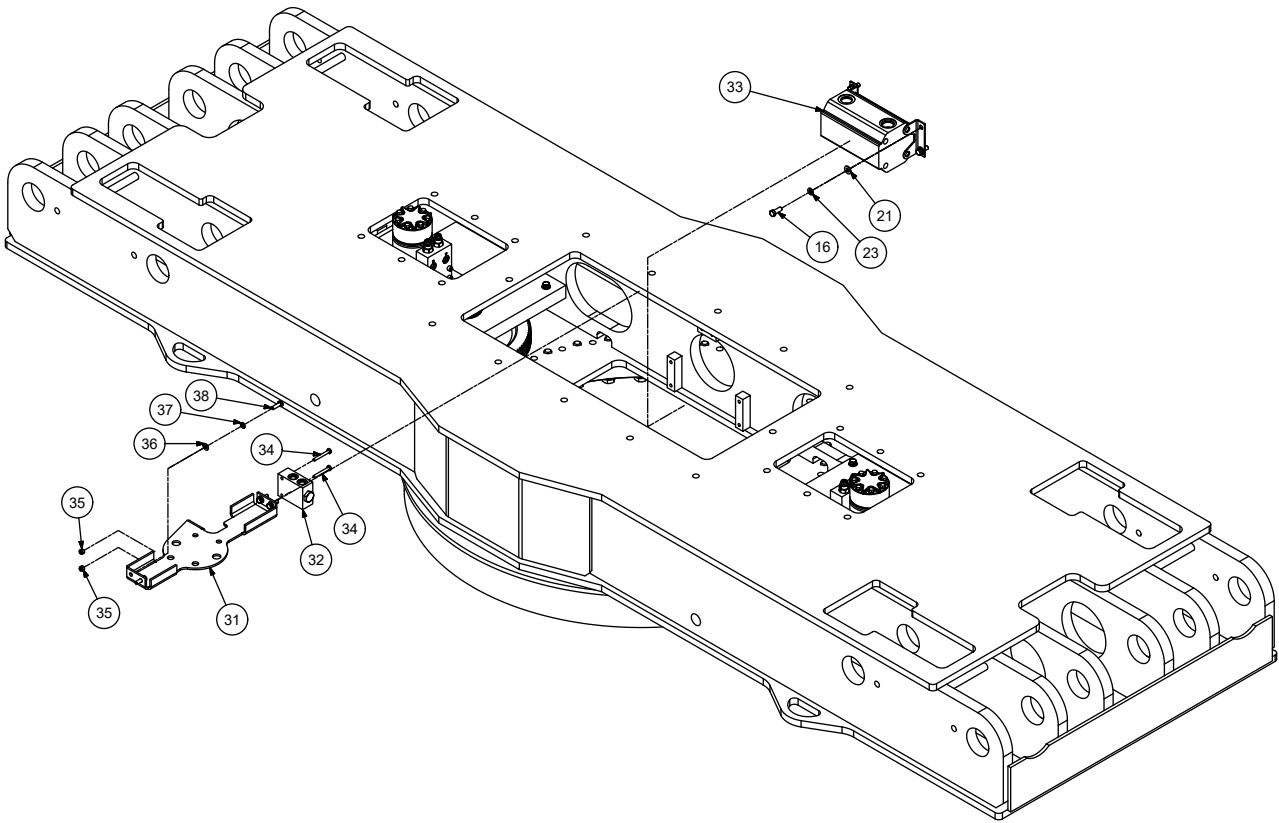


NOTE:

Placement of parts 7003443, 70143829, 72062103 is shown in 40725741

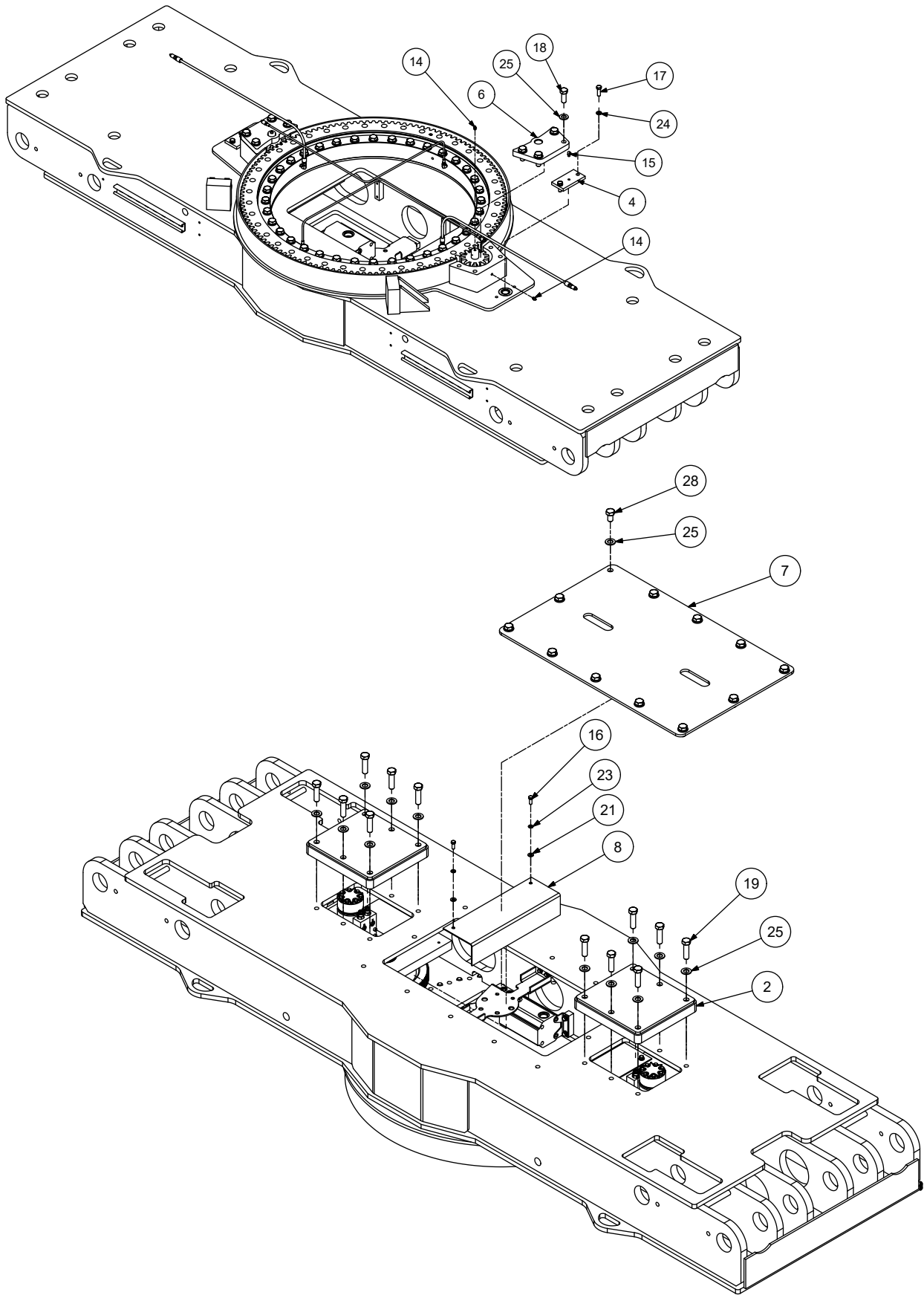
ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1	52727985	WLDMT-BODY TH36K GEAR ROTATION		1
2.	52725706	WLDMT - COVER BODY TH36K		2
3.	53000713	GREASE EXT-38.00 OAL 36.00HOSE		4
4.	60010844	GREASE PLATE-DRIVE GEAR		2
5.	60106032	STUD- .50-13X1.75	30	4
6.	60121379	PINION SUPPORT PLATE		2
7.	60139347	COVER PLATE- BODY TH36		1
8.	60141869	COVER-TH36K ROTATION GEAR		2
9.	60250284	THRUST WASHER-BRZ 2.50X4.0X.75		2
10.	71056264	GEAR-INTMD 301-10103-1		2
11.	71056486	GEAR-PINION 301-10212-1		2
12.	71056696	GEAR-TRNTBL BRG		1
13.	72053301	COUPLING-GLV .12 SCH 40	30	4
14	72053508	ZERK-NPT .12	30	8
15.	72053561	ZERK-NPT .12X90 DEG	30	2
16.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	30	8
17.	72060117	CAP SCR .50-13X 1.50 HH GR8 Z	30	4
18.	72060206	CAP SCR .75-10X 2.00 HH GR8 Z	30	8
19.	72060209	CAP SCR .75-10X 2.75 HH GR8 Z	30	12
20.	72062080	NUT .50-13 HEX NYLOCK	30	4
21.	72063003	WASHER .38 FLAT	30	8
22.	72063039	MACHY BUSHING 2.00X10 GA NR	30	2
23.	72063051	WASHER .38 LOCK	30	8
24.	72063053	WASHER .50 LOCK	30	4
25.	72063116	WASHER .75 N FLAT H ASTM F436Z	30	68
26.	72066095	RETAINING RING-EXT 2.00 STD	30	2
27.	72601468	CAP SCR .75-10X 4.50 HH GR8 Z	30	36
28.	72601989	CAP SCR .75-10X 1.25 HH GR8 Z	30	12
29.	73540004	MOTOR ASM W/ CB 103-3085-012		2
30.	91725726	KIT-HRDW TH36K BODY ASM MOTOR ROT		1
31.	60143385	BRACKET-BULKHEAD MOUNT TH25/TH36		1
32.	73054614	FLOW DIV-COMB-FD50-45-8DD-N-66		REF
33.	73054829	FLOW DIV-ROT GEAR GD-07BB00G0		REF
34.	72060008	CAP SCR .25-20X 2.00 HH GR5 Z	30	2
35.	72062104	NUT .25-20 HEX NYLOCK	30	2
36.	72063002	WASHER .31 FLAT	30	4
37.	72063050	WASHER .31 LOCK	30	4
38.	72060025	CAP SCR .31-18X 1.00 HH GR5 Z	30	4
39.	72531130	ELBOW-STREET STL .12 X 90 DEG		4
40.	60020120	BUSHING-TOP DRIVE GEAR	1	2
41.	60020121	BUSHING-BTM DRIVE GEAR	1	2
42.	60250283	BUSHING-BOTTOM PINION GEAR	1	2
43.	60250285	BUSHING-TOP PINION GEAR TH3565	1	2
44.	53000716	GREASE EXT-46.00 OAL 44.00HOSE		2
45.	70034432	CLAMP-TWIN TUBE .50 OD		2
46.	70143829	COVER PLT-PAR29 CPT2		2
47.	72062103	NUT .38-16 HEX GR5 Z NYLOCK		2
REV. E CN1118				

40725725-1, BODY ASSEMBLY (CONTINUED)



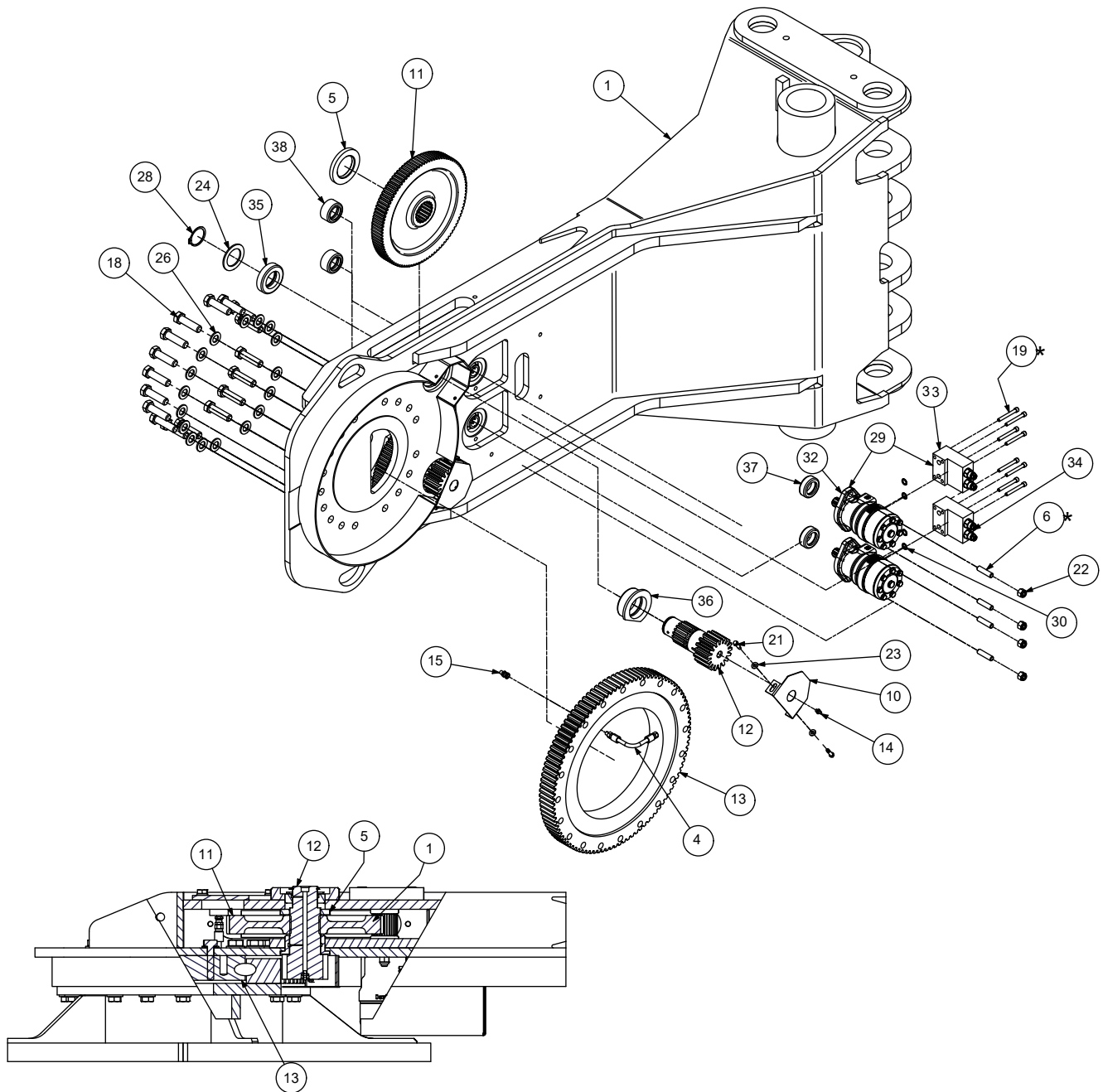
ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1	52727985	WLDMT-BODY TH36K GEAR ROTATION		1
2.	52725706	WLDMT - COVER BODY TH36K		2
3.	53000713	GREASE EXT-38.00 OAL 36.00HOSE		4
4.	60010844	GREASE PLATE-DRIVE GEAR		2
5.	60106032	STUD- .50-13X1.75	30	4
6.	60121379	PINION SUPPORT PLATE		2
7.	60139347	COVER PLATE- BODY TH36		1
8.	60141869	COVER-TH36K ROTATION GEAR		2
9.	60250284	THRUST WASHER-BRZ 2.50X4.0X.75		2
10.	71056264	GEAR-INTMD 301-10103-1		2
11.	71056486	GEAR-PINION 301-10212-1		2
12.	71056696	GEAR-TRNTBL BRG		1
13.	72053301	COUPLING-GLV .12 SCH 40	30	4
14	72053508	ZERK-NPT .12	30	8
15.	72053561	ZERK-NPT .12X90 DEG	30	2
16.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	30	8
17.	72060117	CAP SCR .50-13X 1.50 HH GR8 Z	30	4
18.	72060206	CAP SCR .75-10X 2.00 HH GR8 Z	30	8
19.	72060209	CAP SCR .75-10X 2.75 HH GR8 Z	30	12
20.	72062080	NUT .50-13 HEX NYLOCK	30	4
21.	72063003	WASHER .38 FLAT	30	8
22.	72063039	MACHY BUSHING 2.00X10 GA NR	30	2
23.	72063051	WASHER .38 LOCK	30	8
24.	72063053	WASHER .50 LOCK	30	4
25.	72063116	WASHER .75 N FLAT H ASTM F436Z	30	68
26.	72066095	RETAINING RING-EXT 2.00 STD	30	2
27.	72601468	CAP SCR .75-10X 4.50 HH GR8 Z	30	36
28.	72601989	CAP SCR .75-10X 1.25 HH GR8 Z	30	12
29.	73540004	MOTOR ASM W/ CB 103-3085-012		2
30.	91725726	KIT-HRDW TH36K BODY ASM MOTOR ROT		1
31.	60143385	BRACKET-BULKHEAD MOUNT TH25/TH36		1
32.	73054614	FLOW DIV-COMB-FD50-45-8DD-N-66		REF
33.	73054829	FLOW DIV-ROT GEAR GD-07BB00G0		REF
34.	72060008	CAP SCR .25-20X 2.00 HH GR5 Z	30	2
35.	72062104	NUT .25-20 HEX NYLOCK	30	2
36.	72063002	WASHER .31 FLAT	30	4
37.	72063050	WASHER .31 LOCK	30	4
38.	72060025	CAP SCR .31-18X 1.00 HH GR5 Z	30	4
39.	72531130	ELBOW-STREET STL .12 X 90 DEG		4
40.	60020120	BUSHING-TOP DRIVE GEAR	1	2
41.	60020121	BUSHING-BTM DRIVE GEAR	1	2
42.	60250283	BUSHING-BOTTOM PINION GEAR	1	2
43.	60250285	BUSHING-TOP PINION GEAR TH3565	1	2
44.	53000716	GREASE EXT-46.00 OAL 44.00HOSE		2
45.	70034432	CLAMP-TWIN TUBE .50 OD		2
46.	70143829	COVER PLT-PAR29 CPT2		2
47.	72062103	NUT .38-16 HEX GR5 Z NYLOCK		2
REV. E CN1118				

40725725-2, BODY ASSEMBLY (CONTINUED)



ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1	52727985	WLDMT-BODY TH36K GEAR ROTATION		1
2.	52725706	WLDMT - COVER BODY TH36K		2
3.	53000713	GREASE EXT-38.00 OAL 36.00HOSE		4
4.	60010844	GREASE PLATE-DRIVE GEAR		2
5.	60106032	STUD- .50-13X1.75	30	4
6.	60121379	PINION SUPPORT PLATE		2
7.	60139347	COVER PLATE- BODY TH36		1
8.	60141869	COVER-TH36K ROTATION GEAR		2
9.	60250284	THRUST WASHER-BRZ 2.50X4.0X.75		2
10.	71056264	GEAR-INTMD 301-10103-1		2
11.	71056486	GEAR-PINION 301-10212-1		2
12.	71056696	GEAR-TRNTBL BRG		1
13.	72053301	COUPLING-GLV .12 SCH 40	30	4
14	72053508	ZERK-NPT .12	30	8
15.	72053561	ZERK-NPT .12X90 DEG	30	2
16.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	30	8
17.	72060117	CAP SCR .50-13X 1.50 HH GR8 Z	30	4
18.	72060206	CAP SCR .75-10X 2.00 HH GR8 Z	30	8
19.	72060209	CAP SCR .75-10X 2.75 HH GR8 Z	30	12
20.	72062080	NUT .50-13 HEX NYLOCK	30	4
21.	72063003	WASHER .38 FLAT	30	8
22.	72063039	MACHY BUSHING 2.00X10 GA NR	30	2
23.	72063051	WASHER .38 LOCK	30	8
24.	72063053	WASHER .50 LOCK	30	4
25.	72063116	WASHER .75 N FLAT H ASTM F436Z	30	68
26.	72066095	RETAINING RING-EXT 2.00 STD	30	2
27.	72601468	CAP SCR .75-10X 4.50 HH GR8 Z	30	36
28.	72601989	CAP SCR .75-10X 1.25 HH GR8 Z	30	12
29.	73540004	MOTOR ASM W/ CB 103-3085-012		2
30.	91725726	KIT-HRDW TH36K BODY ASM MOTOR ROT		1
31.	60143385	BRACKET-BULKHEAD MOUNT TH25/TH36		1
32.	73054614	FLOW DIV-COMB-FD50-45-8DD-N-66		REF
33.	73054829	FLOW DIV-ROT GEAR GD-07BB00G0		REF
34.	72060008	CAP SCR .25-20X 2.00 HH GR5 Z	30	2
35.	72062104	NUT .25-20 HEX NYLOCK	30	2
36.	72063002	WASHER .31 FLAT	30	4
37.	72063050	WASHER .31 LOCK	30	4
38.	72060025	CAP SCR .31-18X 1.00 HH GR5 Z	30	4
39.	72531130	ELBOW-STREET STL .12 X 90 DEG		4
40.	60020120	BUSHING-TOP DRIVE GEAR	1	2
41.	60020121	BUSHING-BTM DRIVE GEAR	1	2
42.	60250283	BUSHING-BOTTOM PINION GEAR	1	2
43.	60250285	BUSHING-TOP PINION GEAR TH3565	1	2
44.	53000716	GREASE EXT-46.00 OAL 44.00HOSE		2
45.	70034432	CLAMP-TWIN TUBE .50 OD		2
46.	70143829	COVER PLT-PAR29 CPT2		2
47.	72062103	NUT .38-16 HEX GR5 Z NYLOCK		2
REV. E CN1118				

TH36K180 - Hand Assembly - Long (40726446)

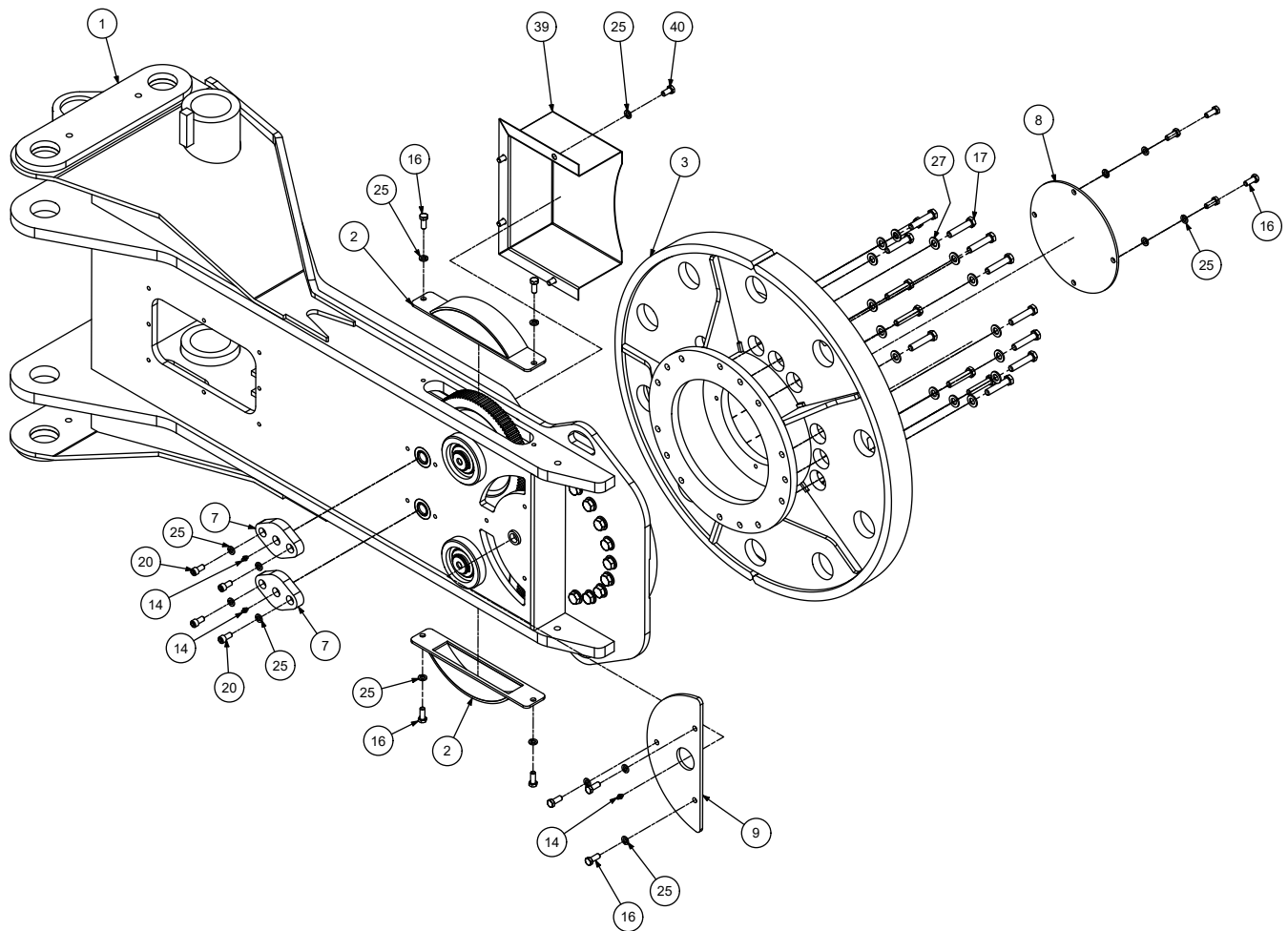


NOTES:

1. USE LOCTITE 277 ON ALL 5/8" AND 3/4" BOLTS
2. TORQUE ALL 5/8" BOLTS TO 160 FT LB
3. TORQUE ALL 3/4" BOLTS TO 280 FT LB
4. APPLY LOCTITE 242 ON BOLTS MARKED WITH *
5. INSTALL TURNTABLE BEARING WHERE GREASE ZERK IS LOCATED AT MISSING BOLT MOUNTING LOCATION.

40726446 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	52727938	HAND WLDMT-TH25-36K LONG	-	1
4.	53000700	GREASE EXT- 8.00 OAL 6.00HOSE	-	1
5.	60020226	THRUST WASH-BRZ 2.50X4.00X .44	-	2
6.	60106032	STUD- .50-13X1.75	31	4
10.	60139378	COVER-PINION GEAR TH36	-	2
11.	71056264	GEAR-INTMD 301-10103-1	-	2
12.	71056265	GEAR-PINION 301-10104-1	-	2
13.	71056627	GEAR-TRNTBL BRG 44905183-2 INDU HARDENED	-	1
14.	72053508	ZERK-NPT .12	31	5
15.	72053638	ADPTR-MPT/FPT SWVL .12 .12	-	1
18.	72060209	CAP SCR .75-10X 2.75 HH GR8 Z	31	17
19.	72060738	CAP SCR .31-18 2.50 SH PLAIN	31	8
21.	72060833	SCR-THRD.CUT .31-18X.75 HWH-1	31	4
22.	72062080	NUT .50-13 HEX NYLOCK	31	4
23.	72063002	WASHER .31 FLAT	31	4
24.	72063039	MACHY BUSHING 2.00X10 GA NR	31	2
26.	72063116	WASHER .75 N FLAT H ASTM F436Z	31	17
28.	72066095	RETAINING RING-EXT 2.00 STD	31	2
29.	73511451	MOTOR ASM W/ CB VALVE	-	2
30.	7Q072112	O RING .50X .69X .09 70	31	4
31.	91726445	KIT-HRDW TH36K HAND ASM	-	1
32.	73511450	MOTOR-HYD 11186179	29	2
33.	73540008	VALVE BLK-DBL 15 GPM .44-20SAE	29	2
34.	73051941	VALVE-CBAL 02-371063 (CBCH-LJN)	29	4
35.	60020188	BUSHING-BASE 516/6014/8025	1	2
36.	60020187	BUSHING-BASE 516/6014/8025	1	2
37.	60020179	BUSHING-BRZ 1.50X 2.25X .81	1	2
38.	60020116	BUSHING-B148 ROTATION SM CRANE	1	2
REV. C				

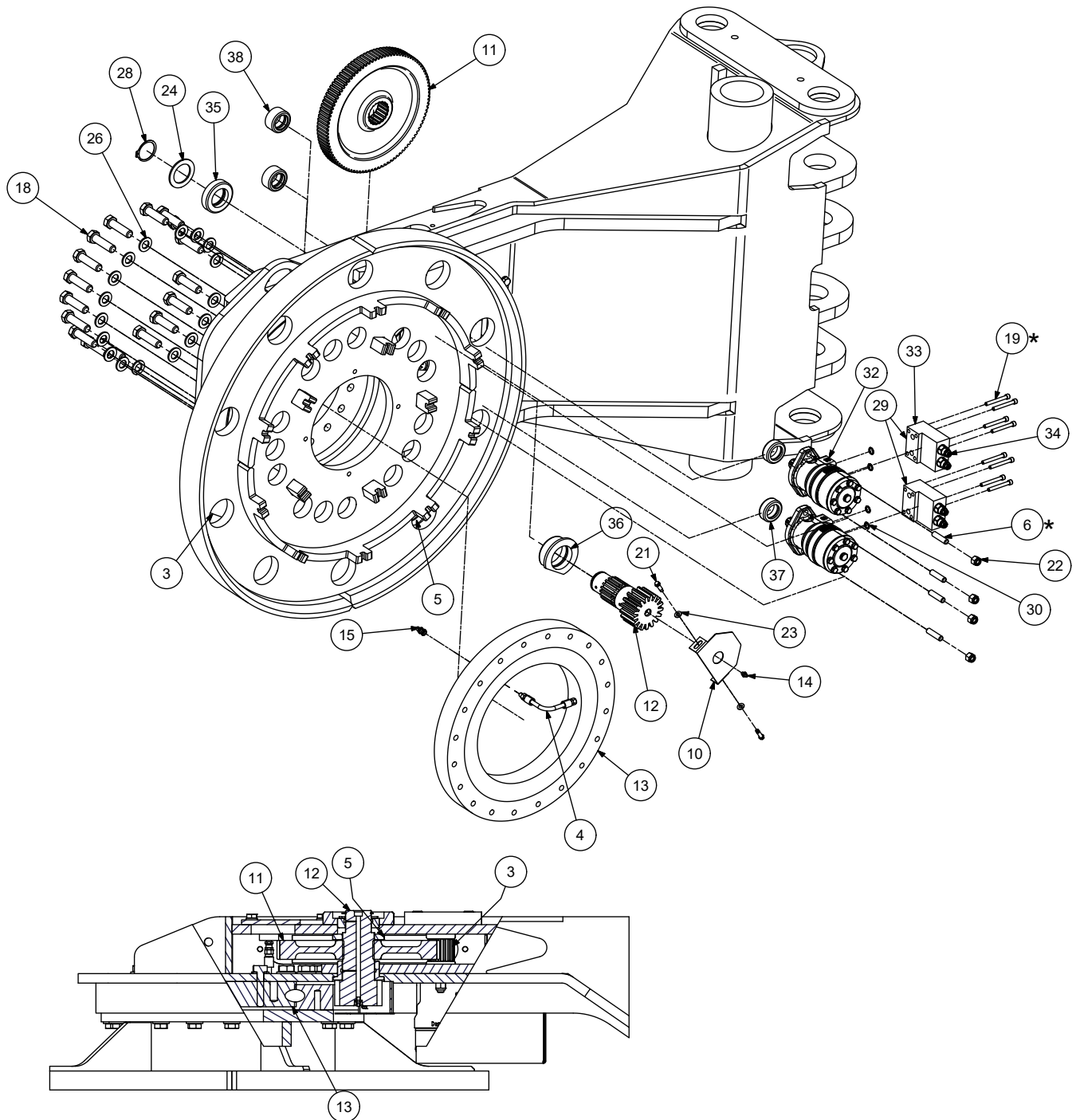
40726446 -1, HAND ASSEMBLY - LONG (CONTINUED)**NOTES:**

1. USE LOCTITE 277 ON ALL 5/8" AND 3/4" BOLTS
2. TORQUE ALL 5/8" BOLTS TO 160 FT LB
3. TORQUE ALL 3/4" BOLTS TO 280 FT LB
4. APPLY LOCTITE 242 ON BOLTS MARKED WITH *
5. INSTALL TURNTABLE BEARING WHERE GREASE ZERK IS LOCATED AT MISSING BOLT MOUNTING LOCATION.

40726446-1 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	52727938	HAND WLDMT-TH25-36K LONG	-	1
2.	52724578	GEAR COVER - WLDMT TH36	-	2
3.	52727937	CLAW-WLDMT TH25-36K	-	1
7.	60139308	PLATE-GREASE	-	2
8.	60139309	COVER-ACCESS HOLE CLAW	-	1
9.	60139377	GEAR GUARD-TH36 TIP	-	1
14.	72053508	ZERK-NPT .12	31	5
16.	72060092	CAP SCR .50-13X 1.25 HH GR5 Z	31	11
17.	72060177	CAP SCR .62-11X 3.00 HH GR8 Z	31	15
20.	72060793	CAP SCR .50-13X 1.00 SH ZINC	31	4
25.	72063053	WASHER .50 LOCK	31	19
27.	72063119	WASHER .62 FLAT ASTM F436	31	15
31.	91726445	KIT-HRDW TH36K HAND ASM	-	1
39.	60146525	COVER-HYD TH25K-TH36K	-	1
40.	72060091	CAP SCR .50-13X 1.00 HH GR5 Z	31	4
REV. C				

TH36K180 - Hand Assembly - Short (40726444)



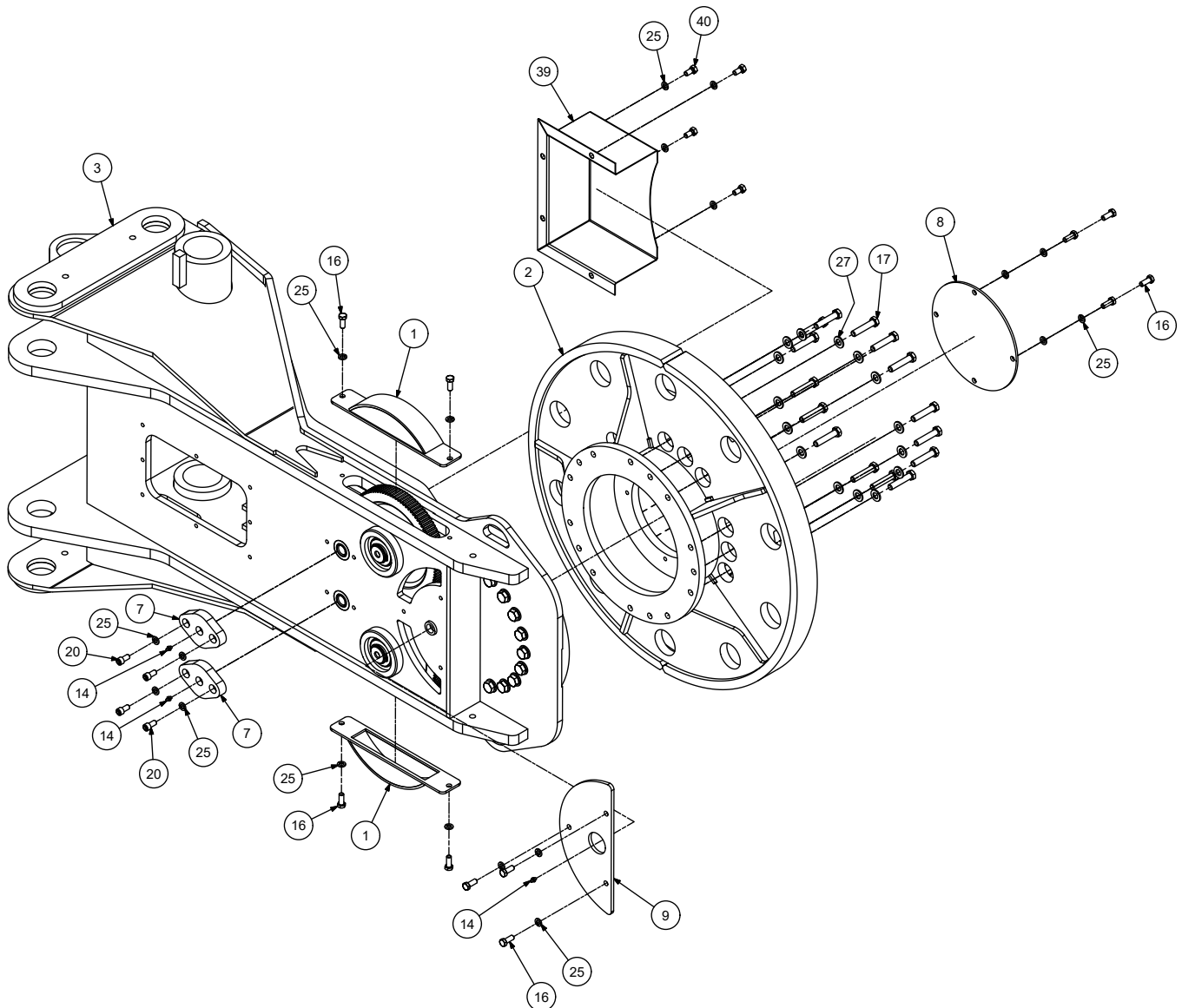
DETAIL: GEAR TRAIN

NOTES:

1. USE LOCTITE 277 ON ALL 5/8" AND 3/4" BOLTS
2. TORQUE ALL 5/8" BOLTS TO 160 FT LB
3. TORQUE ALL 3/4" BOLTS TO 280 FT LB
4. APPLY LOCTITE 242 ON BOLTS MARKED WITH *
5. INSTALL TURNABLE BEARING WHERE GREASE ZERK IS LOCATED AT MISSING BOLT MOUNTING LOCATION.

40726444 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
3.	52727936	HAND WLDMT-TH36K SHORT	-	1
4.	53000700	GREASE EXT- 8.00 OAL 6.00HOSE	-	1
5.	60020226	THRUST WASH-BRZ 2.50X4.00X .44	-	2
6.	60106032	STUD- .50-13X1.75	31	4
10.	60139378	COVER-PINION GEAR TH36	-	2
11.	71056264	GEAR-INTMD 301-10103-1	-	2
12.	71056265	GEAR-PINION 301-10104-1	-	2
13.	71056627	GEAR-TRNTBL BRG 44905183-2 INDU HARDENED	-	1
14.	72053508	ZERK-NPT .12	31	5
15.	72053638	ADPTR-MPT/FPT SWVL .12 .12	-	1
18.	72060209	CAP SCR .75-10X 2.75 HH GR8 Z	31	17
19.	72060738	CAP SCR .31-18 2.50 SH PLAIN	31	8
21.	72060833	SCR-THRD.CUT .31-18X.75 HWH-1	31	4
22.	72062080	NUT .50-13 HEX NYLOCK	31	4
23.	72063002	WASHER .31 FLAT	31	4
24.	72063039	MACHY BUSHING 2.00X10 GA NR	31	2
26.	72063116	WASHER .75 N FLAT H ASTM F436Z	31	17
28.	72066095	RETAINING RING-EXT 2.00 STD	31	2
29.	73511451	MOTOR ASM W/ CB VALVE	-	2
30.	7Q072112	O RING .50X .69X .09 70	31	4
31.	91726445	KIT-HRDW TH36K HAND ASM	-	1
32.	73511450	MOTOR-HYD 11186179	29	2
33.	73540008	VALVE BLK-DBL 15 GPM .44-20SAE	29	2
34.	73051941	VALVE-CBAL 02-371063 (CBCH-LJN)	29	4
35.	60020188	BUSHING-BASE 516/6014/8025	3	2
37.	60020179	BUSHING-BRZ 1.50X 2.25X .81	3	2
36.	60020187	BUSHING-BASE 516/6014/8025	3	2
38.	60020116	BUSHING-B148 ROTATION SM CRANE	3	2
REV. C				

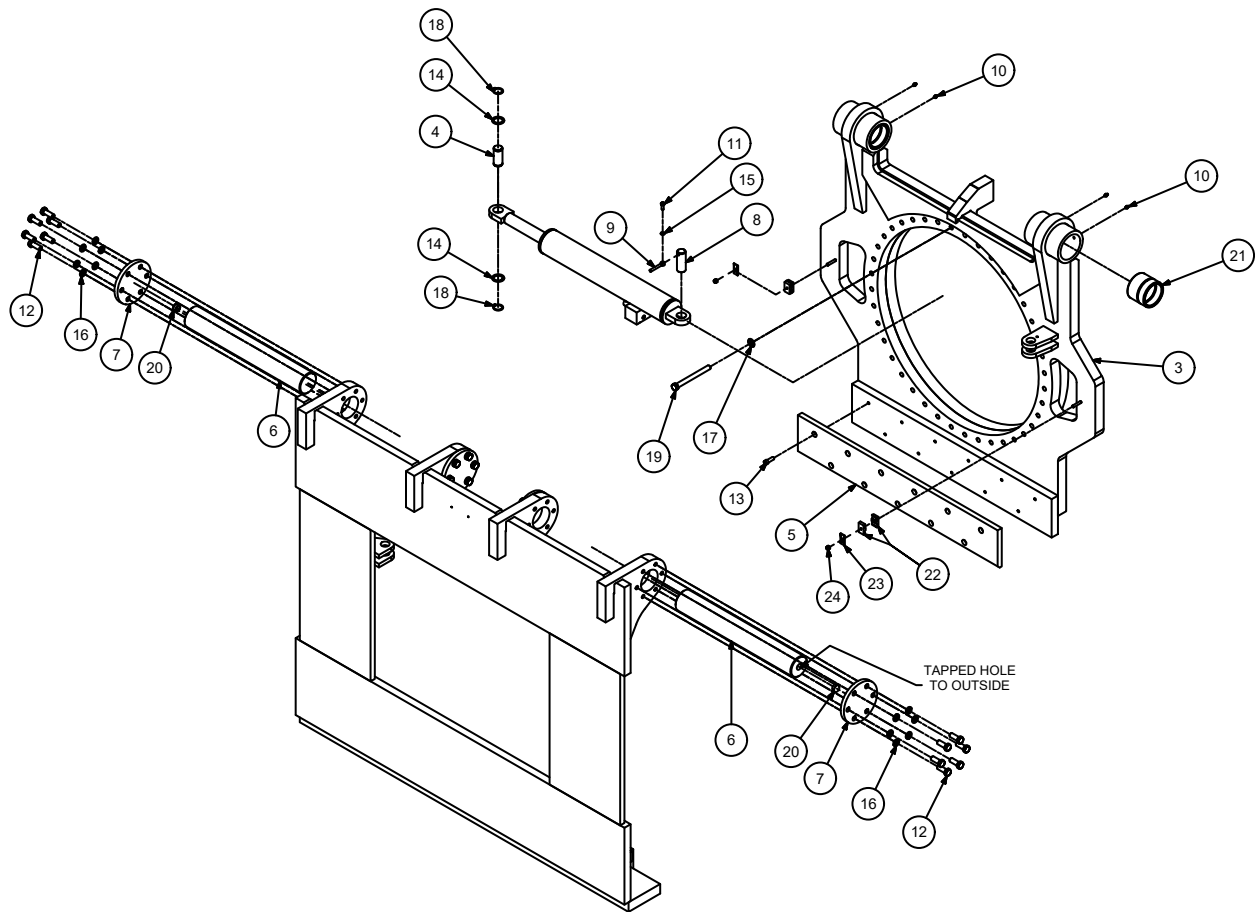
40726444-1, HAND ASSEMBLY - SHORT (CONTINUED)**NOTES:**

1. USE LOCTITE 277 ON ALL 5/8" AND 3/4" BOLTS
2. TORQUE ALL 5/8" BOLTS TO 160 FT LB
3. TORQUE ALL 3/4" BOLTS TO 280 FT LB
4. APPLY LOCTITE 242 ON BOLTS MARKED WITH *
5. INSTALL TURNABLE BEARING WHERE GREASE ZERK IS LOCATED AT MISSING BOLT MOUNTING LOCATION.

40726444-1 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	52724578	GEAR COVER - WLDMT TH36	-	2
2.	52727937	CLAW-WLDMT TH25-36K	-	1
3.	52727936	HAND WLDMT-TH36K SHORT	-	1
7.	60139308	PLATE-GREASE	-	2
8.	60139309	COVER-ACCESS HOLE CLAW	-	1
9.	60139377	GEAR GUARD-TH36 TIP	-	1
14.	72053508	ZERK-NPT .12	31	5
16.	72060092	CAP SCR .50-13X 1.25 HH GR5 Z	31	11
17.	72060177	CAP SCR .62-11X 3.00 HH GR8 Z	31	15
20.	72060793	CAP SCR .50-13X 1.00 SH ZINC	31	4
25.	72063053	WASHER .50 LOCK	31	19
27.	72063119	WASHER .62 FLAT ASTM F436	31	15
39.	60146525	COVER-HYD TH25K-TH36K	-	1
40.	72060091	CAP SCR .50-13X 1.00 HH GR5 Z	31	4
REV. C				

TH36K180 - Sub Base Assembly - Motor Rotation (40725741)



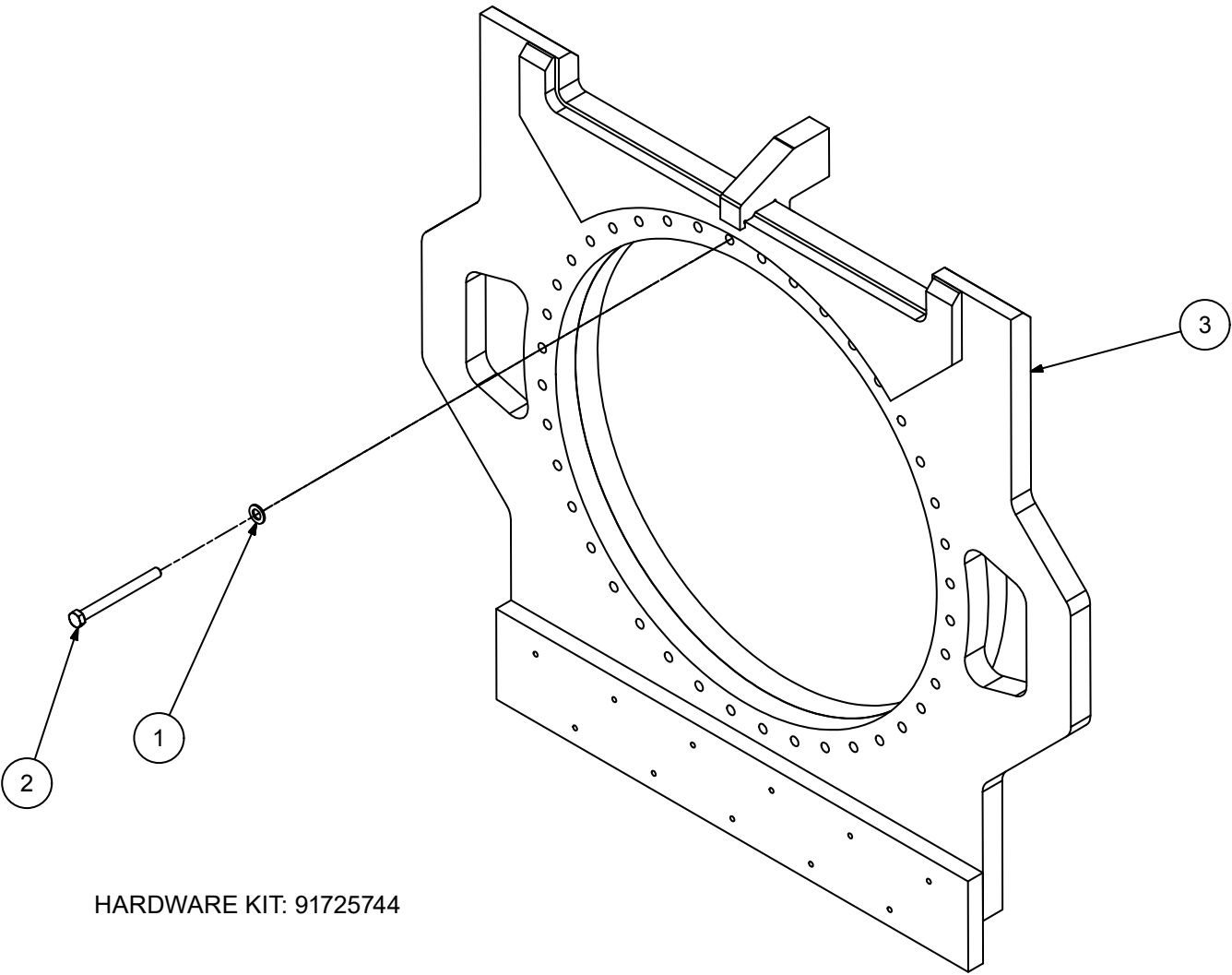
HARDWARE KIT: 91725744

COMPONENTS 70034434, 70143829 & 72062103 ARE CONTAINED IN 40726453 FOR 25K
AND 40725725 FOR 36K.

40725741 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	-	BASE WLDMT TH25-36K	1
2.	51726456	CYL-4.0/2.0 16.00S 36.00CC - B068CY26	1
3.	52725743	SUB BASE WLDMT- TH36 MOTOR ROT	1
4.	60010830	PIN-TYPE A 1.50X 3.44 (2.94)	1
5.	60030244	WEAR PAD	1
6.	60117123	PIN- TYPE F 4.00X27.94	2
7.	60117131	PIN RETAINER	4
8.	60139298	PIN-TYPE H 1.50 X 4.00	1
9.	71415014	KEEPER-PIN .38	1
10.	72053508	ZERK-NPT .12	4
11.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	1
12.	72060185	CAP SCR .75-10X 2.00 HH GR5 Z	24
13.	72060795	CAP SCR .50-13X 1.50 SH PLAIN	11
14.	72063037	MACHY BUSHING 1.50X10 GA NR	2
15.	72063051	WASHER .38 LOCK	1
16.	72063056	WASHER .75 LOCK	24
17.	72063116	WASHER .75 N FLAT H ASTM F436Z	40
18.	72066132	RETAINING RING-EXT 1.50 HD	2
19.	72601749	CAP SCR .75-10X 8.00 HH GR8 Z	40
20.	70034366	PLUG-PLSTC BUTTON BP-1-1/8	2
21.	60020231	BUSHING- 4.00X 4.75X 4.00 (Part of Item 3)	4
22.	70034432	CLAMP-TWIN TUBE .50 OD	2
23.	70143829	COVER PLT-PAR29 CPT2	2
24.	72062103	NUT .38-16 HEX NYLOCK	2
REV. E CN988			

TH36K180 - Sub Base Assembly w/o Side Shift (40725742)

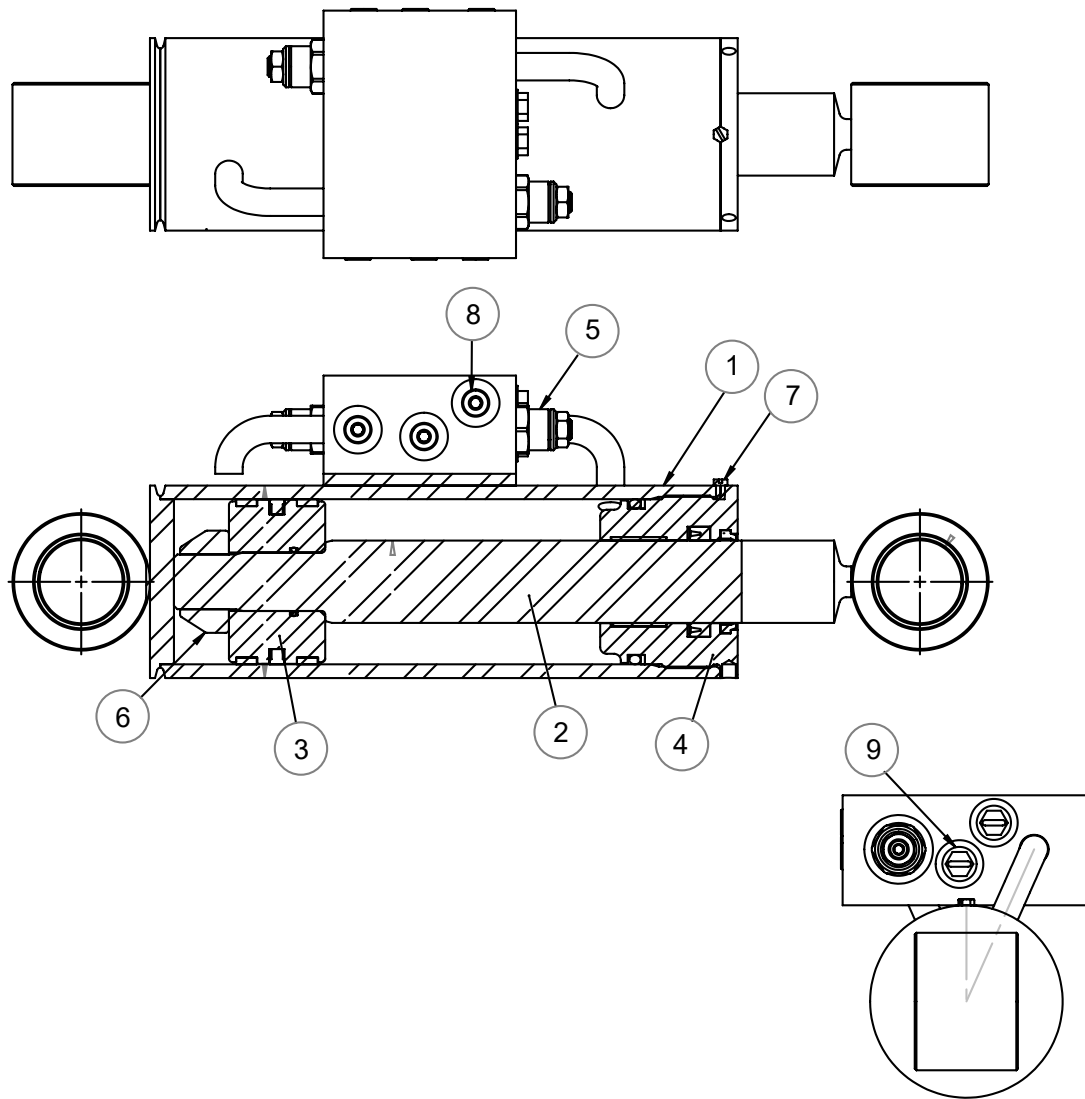


HARDWARE KIT: 91725744

40725742 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	72063116	WASHER .75 N FLAT H ASTM F436Z	40
2.	72601749	CAP SCR .75-10X 8.00 HH GR8 Z	40
3.		SUB BASE WLDMT	1
REV. A			

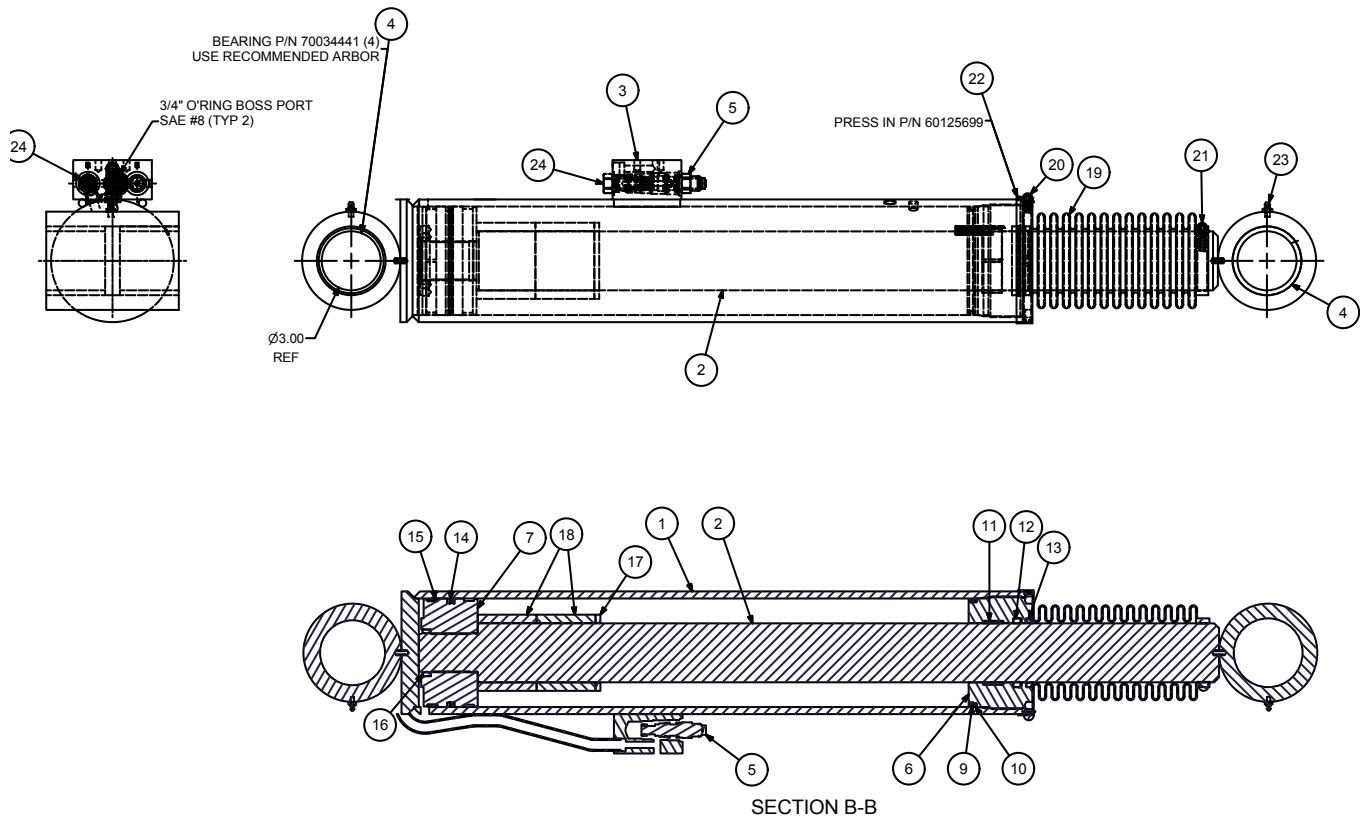
TH36K180 - Cylinder (51726448)



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	204188B	BarREL ASSEMBLY	1
2	302775B	ROD ASSEMBLY	1
3	400531B	PISTON ASSEMBLY	1
4	501345B	ROD BEARING ASSEMBLY	1
5	725205A	C'BAL VALVE SUN T-11A	2
6	712046A	SELF-LOCKING NUT 1.00-14 UNF	1
7	711127A	LOCKING SCREW	1
8	710274A	STEEL SAE O-RING PLUG #4	6
9.	714059A	PLASTIC PLUG SAE O-RING #4	2
REV. A			

NOTES: Test cylinder at 3000 psi, operating pressure 2500 psi.
Torque rod bearing to 220 ft-lb.
Order Seal Kit No.: 432126B

TH36K180 - Clamp Cylinder (51726489)



CYLINDER DATA			
Column 1	Column 2	Column 3	Column 4
EXTEND	24.02 SQ.IN. 1.95 GAL	DRY WGT.	220.00 #
RETRACT	16.95 SQ.IN. 1.38 GAL	BRG. SPAN:	16 %
CASE	ø6.25 x 5.53B x 31.12LG	TEST PSI:	3000
ROD	ø3.00 x 37.50LG	OPER PSI:	2500
STINGER	ø2.00 x 3.00LG	PISTON TORQUE	710-740 FT-LBS
		HEAD TORQUE	550 FT-LBS
STROKE	18.75	CARTRIDGE TORQUE	30-35 FT-LBS
LOCKNUT TORQUE		CAP SCR TORQUE	

NOTES:

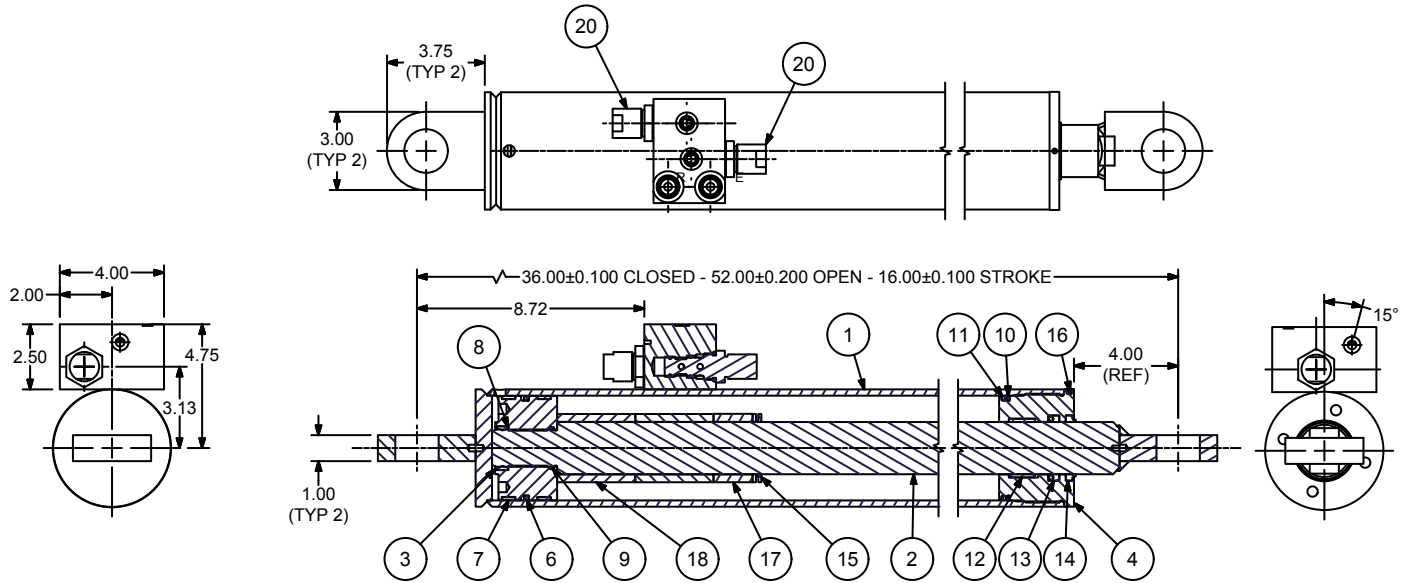
- APPLY NEVER-SEEZ REGULAR GRADE ANTI-SEEZ AND LUBRICATING COMPOUND TO THREADS ON THE CYLINDER HEAD ONLY, KEEP AWAY FROM ALL SEALS.
- APPLY LUBRIPLATE NO. 630-2 MEDIUM HEAVY, MULTI-PURPOSE LUBRICANT, TO ALL PISTON, HEAD GLAND, AND HOLDING VALVE SEALS, NYLON LOCK RING, CAST IRON PISTON RINGS, AND ROD STINGER THREADS.

51726489 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	52726959	CASE ASM-5.53 BORE X 34.25 LG	-	1
2.	52726958	ROD ASM-3.00 DIA X 43.25 LG 2.00 S 3.00	-	1
3.	70145862	PLUG-#4 EPCO HEX SOC HD		2
4.	70034441	BEARING-GAR-MAX-3.00 X 3.50 X 3.00	1, 2	4 REF
5.	73540622	VALVE-CBAL 15 GPM SUN CBCG-LJN-4100	-	1
6.	6hx05530	HEAD-5.50 BORE X 3.00 ROD	-	1
7.	6ix05520	PISTON-5.50 BORE X 2.00 STGR	-	1
8.	9C222432	SEAL KIT-IMT 5.53B 3.00R 2.00S	-	1
9.	7Q072354	O RING 5.12X 5.50X .19 70	8	1 REF
10.	7Q10P354	BACKUP RING-5.62 ID X 6.00 OD	8	1 REF
11.	7T2N8032	WEAR RING-ROD 3.00 ID X 1.00W	8	1 REF
12.	7R546030	U-CUP LOADED 3.00X3.50X.38 B	8	1 REF
13.	7R14P030	ROD WIPER-TYPE D 3.00 ROD	8	1 REF
14.	7T66P550	PISTON SEAL-PSP 550	8	1 REF
15.	7T2N4055	WEAR RING-PISTON 5.50 ODX .50W	8	1 REF
16.	7T61N200	LOCK RING-NYLON 2.00in.	8	1 REF
17.	60138277	STOP TUBE-3.00 ROD X 0.25 LONG	8	1 REF
18.	6C300030	STOP TUBE-3.00 ROD X 3.00 LONG	-	2
19.	70393660	COVER-CYLINDER ROD (GORTITE) 28.75 IN	-	1
20.	72661293	CLAMP-HOSE 5.62-6.50 SAE #96	-	1
21.	72661286	CLAMP-HOSE 2.56-3.50 SAE #48	-	1
22.	60125699	PIN - LOCK TUBE 0.19 OD X 0.065 WALL	8	1 REF
23.	72053507	ZERK-STR THD .25-28	1, 2	2 REF
24.	73054681	VALVE-CHECK PILOT/OPEN NONVENT 100PSI	-	1
REV. B CN737				

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TH36K180 - Side Shift Cylinder (51726456)



NOTES:

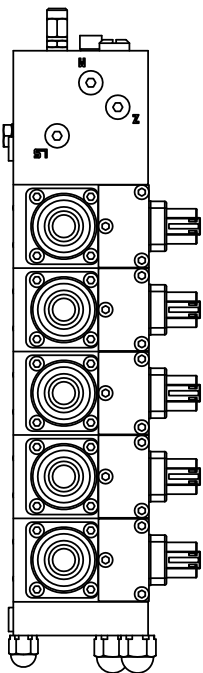
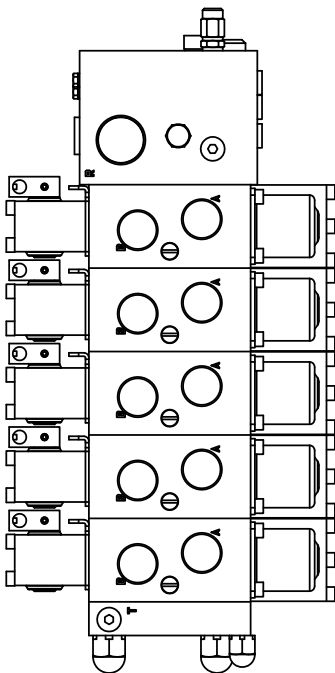
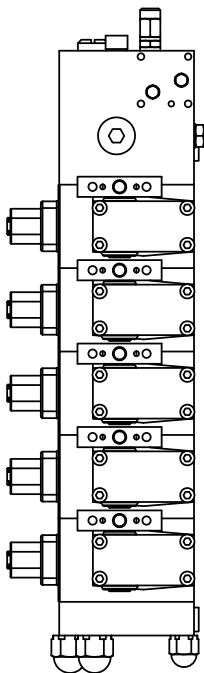
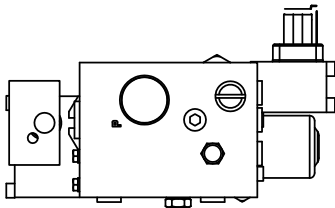
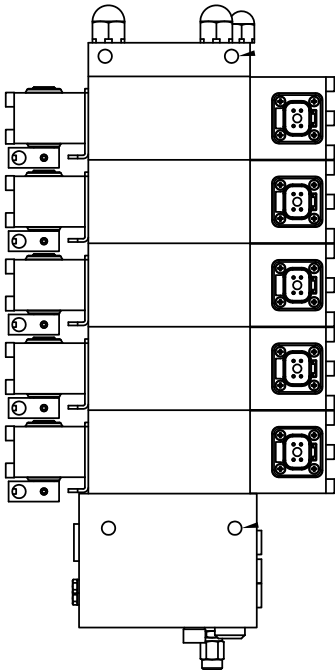
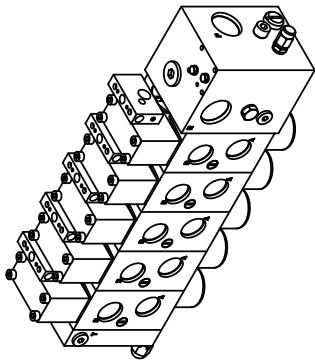
- APPLY NEVER-SEEZ REGULAR GRADE ANTI-SEEZ AND LUBRICATING COMPOUND TO THREADS ON THE CYLINDER HEAD ONLY, KEEP AWAY FROM ALL SEALS.
- APPLY LUBRIPLATE NO. 630-2 MEDIUM HEAVY, MULTI-PURPOSE LUBRICANT, TO ALL PISTON, HEAD GLAND, AND HOLDING VALVE SEALS, NYLON LOCK RING, CAST IRON PISTON RINGS, AND ROD STINGER THREADS.

51726456 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	52726458	CASE WLDMT - 4.02B X 31.63 (BA-AFGG4QQH)		1
2.	4G083930	ROD ASSEMBLY - 2.00 DIA X 33.12L		1
3.	6I402144	PISTON-4.02 BORE X 1.44 STGR		1
4.	6H040020	HEAD-4.02 BORE X 2.00 ROD		1
5.	9B015930	SEAL KIT - 1.00B 2.00R 1.44S		1
6.	7T66P400	PISTON SEAL-DYNAMIC 4.00in CP	5	1
7.	7T2N4040	WEAR RING - PISTON 4.00 O.D. X .50 W	5	2
8.	7T61N143	LOCK RING-NYLON 1.43	5	1
9.	7Q072127	O RING 1.44X 1.62X .09 70	5	1
10.	7Q10P342	BACK-UP RING 3.62 BORE 4 O.D. 0.07 THK	5	1
11.	7Q072342	O RING 3.62X 4.00X .19 70	5	1
12.	7T2N8022	WEAR RING-ROD 2.00 ID X 1.00 W	5	1
13.	7R546020	U-CUP LOADED 2.00 X 2.50 X .38 "B"	5	1
14.	7R14P020	ROD WIPER-TYPE D 2.00 ROD	5	1
15.	60138274	SPACER - IMT 2.00R X 0.25 LONG	5	1
16.	60125699	PIN - LOCK TUBE 0.19 OD X 0.065 WALL	5	1
17.	6C150020	SPACER - IMT 2.00R X 1.50 LONG		1
18.	6C300020	SPACER - IMT 2.00 ROD X 3.00 LONG		2
19.	76399968	SQUARE RING 2.00 ID (A31-7-136)		1
20.	73054242	Valve-CBAL 25GPM (5:1)		2
21.	70145862	ORB PLUG - #4 LOW PROFILE (D13-604017)		2
REV. A				

TH36K180 - Valve Bank (73734847)

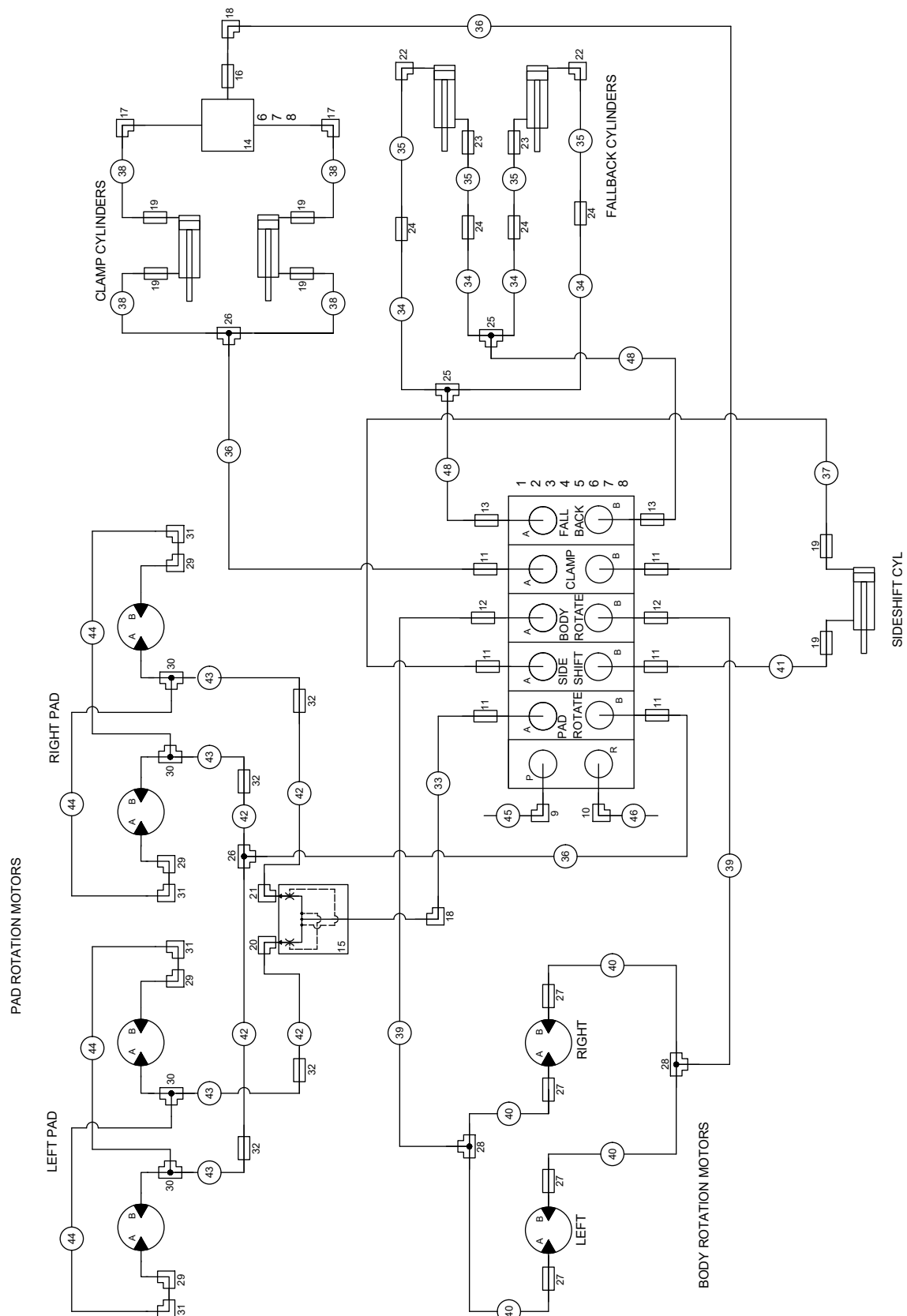
NOTE: Valve bank 73734847 replaces 73734782 and 73734656.



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	72534926	UNION-BULKHEAD BRANCH TEE JIC 4	2
2.	73054829	FLOW DIVIDER	1
3.	72532358	ADAPTER, #8 MALE STR/#8 MALE JIC	10
4.	72534928	UNION-BULKHEAD BRANCH TEE JIC 8	2
5.	72533594	ELBOW-M STR/90/M JIC 4 6	4
6.	72532772	ELBOW-M JIC/90/F JIC SW 6 6	4
7.	72053763	ELBOW, #8 MALE JIC/90/#8 M STR	3
8.	51395887	HOSE-FJ .38 X 17.50 (6-6)	4
9.	51395043	HOSE-FF .75 X 75.00 (12-12) 100R2	1
10.	72532792	ADAPTER, M STR/M JIC 8 4	2
11.	72053758	ELBOW, M STR/M JIC #4	2
12.	72533319	ELBOW-M STR/90/M JIC 12 16	1
13.	72534858	TEE, SWVL NUT RUN #4 MSTR #6 JIC #6 JIC	4
14.	73054614	FLOW DIVIDER	1
15.	51399470	HOSE-FJ .38 X 63.00 (8-6) 100R2	4
16.	72533373	UNION-BULKHEAD 37" JIC . 75	4
17.	72533024	UNION-BULKHEAD 37 JIC #4	4
18.	51393976	HOSE-FF .25X 42.00 (4-4)	4
19.	51395645	HOSE-FJ .50 X 16.00 (8-8) 100R17	2
20.	51393979	HOSE-FF .25 X 115.00 (4-4) 100R2	4
21.	72533595	ELBOW, #12 MALE STR/#8 MALE JIC	2
22.	51395433	HOSE-FF .50 X 115.00 (8-8)	4
23.	51399444	HOSE-FJ .50 X 45.00 (8-8) 100R17	1
24.	51396204	HOSE-FZ .50 X 45.00 (8-8)	1
25.	72533589	ADPTR-M STR/M JIC 10 4	2
26.	51935900	HOSE-FF .50 X 70.00	4
27.	72532359	ADPTR-M STR/M JIC 10 8	8
28.	51396619	HOSE-FF 1.00 X 74.00 (16-16)	1
29.	72063051	NUT .38-16 HEX GR5 Z NYLOCK	10
30.	72062103	NUT .38-16 HEX GR5 Z NYLOCK	6
31.	7263003	WASHER-FLAT .38 W ANSI B27.2 Z	12
32.	72060050	CAP SCR .38-16X 2.00 HH GR5 Z	4
33.	72060055	CAP SCR .38-16X 3.50 HH GR5 Z	2
34..	51396880	HOSE-FJ .50 X 25.00 (8-8) 100R17	3
35.	51399430	HOSE-FJ .38 X 25.00 (6-6) 100R17	2
36.	51396403	HOSE-FJ .25 X 19.00 (4-4) 100R17	2
37.	73734847	VALVE BANK	1
38.	60139317	MOUNTING BRACKET-VALVE BANK	1
39.	72060047	CAP SCR .38-16X 1.25 HH GR5 Z	4
40.	72601677	CAP SCR M 8-1.25X 25 HH 10.9	3
41.	72601797	LOCK WASHER 8 MM	3
42.	72601799	WASHER 8MM	3
43.	51490073	HOSE-FF .38X 30.00 100R17	4
44.	72053767	ELBOW-M STR/90/M JIC 12 12	1
45.	72532363	ADPTR-M STR/F STR 16 8	1
46.	70733889	CABLE ASM-33ft BATT & RADIO ELIMINATION (NOT SHOWN)	1
47.	72532775	ADPTR-M STR/M JIC 4 6	4
48.	72532769	TEE-UNION JIC 6	2

ITEM NO.	PART NO.	DESCRIPTION	QTY.
49.	72533613	ADPTR-M STR/M JIC 10 6	2
50.	72532779	ELBOW-M STR/90/M JIC XLG 6 8	1
51.	72053762	ELBOW-M STR/90/M JIC 6 8	1
REV. INTIAL RELEASE CN789			

Hydraulics (99906572)



Parts List - Hydraulic Long Arm w/o Valve Bank (99906572)

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
1.	-	NOT USED	-	-
2.	-	NOT USED	-	-
3.	-	NOT USED	-	-
4.	-	NOT USED	-	-
5.	-	NOT USED	-	-
6.	72060044	CAP SCR .38-16X .75 HH GR5 Z	4	50
7.	72063051	WASHER-LOCK .38 ZINC	4	50
8.	72063003	WASHER-FLAT .38 W ANSI B27.2 Z	4	50
9.	-	NOT USED	-	-
10.	-	NOT USED	-	-
11.	-	NOT USED	-	-
12.	-	NOT USED	-	-
13.	-	NOT USED	-	-
14.	73054829	FLOW DIVIDER	1	-
15.	73054614	FLOW DIVIDER	1	-
16.	72532963	ADPTR-M STR/F STR 16 8	1	49
17.	72533595	ELBOW-M STR/90/M JIC 12 8	2	49
18.	72053763	ELBOW-M STR/90/M JIC 8 8	2	49
19.	72532358	ADPTR-M STR/M JIC 8 8	6	49
20.	72532779	ELBOW-M STR/90/M JIC XLG 6 8	1	49
21.	72053762	ELBOW-M STR/90/M JIC 6 8	1	49
22.	72053758	ELBOW-M STR/90/M JIC 4 4	2	49
23.	72532792	ADPTR-M STR/M JIC 8 4	2	49
24.	72533024	UNION-BULKHEAD JIC 4 (7/16-20)	4	49
25.	72534926	UNION-BULKHEAD BRANCH TEE JIC 4	2	49
26.	72534928	UNION-BULKHEAD BRANCH TEE JIC 8	2	49
27.	72532775	ADPTR-M STR/M JIC 4 6	4	49
28.	72534927	UNION-BULKHEAD BRANCH TEE JIC 6	2	49
29.	72533594	ELBOW-M STR/90/M JIC 4 6	4	49
30.	72534858	TEE-STL STR/JIC/JIC 4 6 6 RUN	4	49
31.	72532772	ELBOW-M JIC/90/F JIC SW 6 6	4	49
32.	72533373	UNION-BULKHEAD JIC 8 (3/4-16)	4	49
33.	51395645	HOSE-FJ .50 X 16.00 (8-8) 100R17	1	49
34.	51490351	HOSE-FF .25 X 123.00 (4-4) 100R17	4	49
35.	51393976	HOSE-FF .25 X 42.00 (4-4) 100R2	4	49
36.	51396880	HOSE-FJ .50 X 25.00 (8-8) 100R17	3	49
37.	51396204	HOSE-FZ .50 X 45.00 (8-8) 100R17	1	49
38.	51396202	HOSE-FF .50 X 80.00 (8-8) 100R17	4	49
39.	51399430	HOSE-FJ .38 X 25.00 (6-6) 100R17	2	49
40.	51490073	HOSE-FF .38 X 30.00 (6-6) 100R17	4	49
41.	51399444	HOSE-FJ .50 X 45.00 (8-8) 100F17	1	49
42.	51396739	HOSE-FF .50 X 126.00 (8-8) 100R17	4	49
43.	51399471	HOSE-FJ .38 X 72.00 (8-6) 100R2	4	49
44.	51395887	HOSE-FJ .38 X 17.50 (6-6) 100R17	4	49
45.	-	NOT USED	-	-

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
46.	-	NOT USED	-	-
47.	-	NOT USED	-	-
48.	51396579	HOSE-FJ .25 X 19.50 (4-4) 100R17	2	49
49.	91728053	HOSE KIT-TH36K180 W/O VB LONG ARM	1	-
50.	91726710	HRDW KIT-TH25K - TH36K W/O VALVE BANK	1	-
REV. INITIAL RELEASE CN1118				

Parts List - Hydraulic Long Arm w/Valve Bank (99906572)

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
1.	73734847	VALVE BANK	1	-
2.	60139317	MOUNTING BRACKET-VALVE BANK	1	-
3.	72601677	CAP SCR M 8-1.25X 25 HH 10.9	4	50
4.	72601797	LOCK WASHER 8 MM	4	50
5.	72601799	WASHER 8MM	4	50
6.	72060044	CAP SCR .38-16X .75 HH GR5 Z	8	50
7.	72063051	WASHER-LOCK .38 ZINC	8	50
8.	72063003	WASHER-FLAT .38 W ANSI B27.2 Z	8	50
9.	72053767	ELBOW-M STR/90/M JIC 12 12	1	49
10.	72533319	ELBOW-M STR/90/M JIC 12 16	1	49
11.	72532359	ADPTR-M STR/M JIC 10 8	6	49
12.	72533613	ADPTR-M STR/M JIC 10 6	2	49
13.	72533589	ADPTR-M STR/M JIC 10 4	2	49
14.	73054829	FLOW DIVIDER	1	-
15.	73054614	FLOW DIVIDER	1	-
16.	72532963	ADPTR-M STR/F STR 16 8	1	49
17.	72533595	ELBOW-M STR/90/M JIC 12 8	2	49
18.	72053763	ELBOW-M STR/90/M JIC 8 8	2	49
19.	72532358	ADPTR-M STR/M JIC 8 8	6	49
20.	72532779	ELBOW-M STR/90/M JIC XLG 6 8	1	49
21.	72053762	ELBOW-M STR/90/M JIC 6 8	1	49
22.	72053758	ELBOW-M STR/90/M JIC 4 4	2	49
23.	72532792	ADPTR-M STR/M JIC 8 4	2	49
24.	72533024	UNION-BULKHEAD JIC 4 (7/16-20)	4	49
25.	72534926	UNION-BULKHEAD BRANCH TEE JIC 4	2	49
26.	72534928	UNION-BULKHEAD BRANCH TEE JIC 8	2	49
27.	72532775	ADPTR-M STR/M JIC 4 6	4	49
28.	72534927	UNION-BULKHEAD BRANCH TEE JIC 6	2	49
29.	72533594	ELBOW-M STR/90/M JIC 4 6	4	49
30.	72534858	TEE-STL STR/JIC/JIC 4 6 6 RUN	4	49
31.	72532772	ELBOW-M JIC/90/F JIC SW 6 6	4	49
32.	72533373	UNION-BULKHEAD JIC 8 (3/4-16)	4	49
33.	51395645	HOSE-FJ .50 X 16.00 (8-8) 100R17	1	49
34.	51490351	HOSE-FF .25 X 123.00 (4-4) 100R17	4	49
35.	51393976	HOSE-FF .25 X 42.00 (4-4) 100R2	4	49
36.	51396880	HOSE-FJ .50 X 25.00 (8-8) 100R17	3	49
37.	51396204	HOSE-FZ .50 X 45.00 (8-8) 100R17	1	49
38.	51396202	HOSE-FF .50 X 80.00 (8-8) 100R17	4	49
39.	51399430	HOSE-FJ .38 X 25.00 (6-6) 100R17	2	49
40.	51490073	HOSE-FF .38 X 30.00 (6-6) 100R17	4	49
41.	51399444	HOSE-FJ .50 X 45.00 (8-8) 100F17	1	49
42.	51396739	HOSE-FF .50 X 126.00 (8-8) 100R17	4	49
43.	51399471	HOSE-FJ .38 X 72.00 (8-6) 100R2	4	49
44.	51395887	HOSE-FJ .38 X 17.50 (6-6) 100R17	4	49
45.	51395043	HOSE-FF .75 X 75.00 (12-12) 100R2	1	49

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
46.	51396619	HOSE-FF 1.00 X 74.00 (16-16)	1	49
47.	70733889	CABLE ASM-33ft BATT & RADIO ELIMINATION (NOT SHOWN)	1	-
48.	51396579	HOSE-FJ .25 X 19.50 (4-4) 100R17	2	49
49.	91728051	HOSE KIT-TH36K180 W/ VB LONG ARM	1	-
50.	91726709	HRDW KIT-TH25K - TH36K W/ VALVE BANK	1	-
REV. INITIAL RELEASE CN1118				

Parts List - Hydraulic Short Arm w/o Valve Bank (99906572)

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
1	-	NOT USED	-	-
2	-	NOT USED	-	-
3	-	NOT USED	-	-
4	-	NOT USED	-	-
5	-	NOT USED	-	-
6	72060044	CAP SCR .38-16X .75 HH GR5 Z	4	50
7	72063051	WASHER-LOCK .38 ZINC	4	50
8	72063003	WASHER-FLAT .38 W ANSI B27.2 Z	4	50
9	-	NOT USED	-	-
10	-	NOT USED	-	-
11	-	NOT USED	-	-
12	-	NOT USED	-	-
13	-	NOT USED	-	-
14	73054829	FLOW DIVIDER	1	-
15	73054614	FLOW DIVIDER	1	-
16	72532963	ADPTR-M STR/F STR 16 8	1	49
17	72533595	ELBOW-M STR/90/M JIC 12 8	2	49
18	72053763	ELBOW-M STR/90/M JIC 8 8	2	49
19	72532358	ADPTR-M STR/M JIC 8 8	6	49
20	72532779	ELBOW-M STR/90/M JIC XLG 6 8	1	49
21	72053762	ELBOW-M STR/90/M JIC 6 8	1	49
22	72053758	ELBOW-M STR/90/M JIC 4 4	2	49
23	72532792	ADPTR-M STR/M JIC 8 4	2	49
24	72533024	UNION-BULKHEAD JIC 4 (7/16-20)	4	49
25	72534926	UNION-BULKHEAD BRANCH TEE JIC 4	2	49
26	72534928	UNION-BULKHEAD BRANCH TEE JIC 8	2	49
27	72532775	ADPTR-M STR/M JIC 4 6	4	49
28	72534927	UNION-BULKHEAD BRANCH TEE JIC 6	2	49
29	72533594	ELBOW-M STR/90/M JIC 4 6	4	49
30	72534858	TEE-STL STR/JIC/JIC 4 6 6 RUN	4	49
31	72532772	ELBOW-M JIC/90/F JIC SW 6 6	4	49
32	72533373	UNION-BULKHEAD JIC 8 (3/4-16)	4	49
33	51395645	HOSE-FJ .50 X 16.00 (8-8) 100R17	1	49
34	51490351	HOSE-FF .25 X 123.00 (4-4) 100R17	4	49
35	51393976	HOSE-FF .25 X 42.00 (4-4) 100R2	4	49
36	51396880	HOSE-FJ .50 X 25.00 (8-8) 100R17	3	49
37	51396204	HOSE-FZ .50 X 45.00 (8-8) 100R17	1	49
38	51396202	HOSE-FF .50 X 80.00 (8-8) 100R17	4	49
39	51399430	HOSE-FJ .38 X 25.00 (6-6) 100R17	2	49
40	51490073	HOSE-FF .38 X 30.00 (6-6) 100R17	4	49
41	51399444	HOSE-FJ .50 X 45.00 (8-8) 100F17	1	49
42	51396739	HOSE-FF .50 X 126.00 (8-8) 100R17	4	49
43	51399470	HOSE-FJ .38 X 63.00 (8-6) 100R2	4	49
44	51395887	HOSE-FJ .38 X 17.50 (6-6) 100R17	4	49
45	-	NOT USED	-	-

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
46	-	NOT USED	-	-
47	-	NOT USED	-	-
48	51396579	HOSE-FJ .25 X 19.50 (4-4) 100R17	2	49
49	91728054	HOSE KIT-TH36K180 W/O VB SHORT ARM	1	-
50	91726710	HRDW KIT-TH25K - TH36K W/O VALVE BANK	1	-
REV. INITIAL RELEASE CN1118				

Parts List - Hydraulic Short Arm w/Valve Bank (99906572)

ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
1.	73734847	VALVE BANK	1	-
2.	60139317	MOUNTING BRACKET-VALVE BANK	1	-
3.	72601677	CAP SCR M 8-1.25X 25 HH 10.9	4	50
4.	72601797	LOCK WASHER 8 MM	4	50
5.	72601799	WASHER 8MM	4	50
6.	72060044	CAP SCR .38-16X .75 HH GR5 Z	8	50
7.	72063051	WASHER-LOCK .38 ZINC	8	50
8.	72063003	WASHER-FLAT .38 W ANSI B27.2 Z	8	50
9.	72053767	ELBOW-M STR/90/M JIC 12 12	1	49
10.	72533319	ELBOW-M STR/90/M JIC 12 16	1	49
11.	72532359	ADPTR-M STR/M JIC 10 8	6	49
12.	72533613	ADPTR-M STR/M JIC 10 6	2	49
13.	72533589	ADPTR-M STR/M JIC 10 4	2	49
14.	73054829	FLOW DIVIDER	1	-
15.	73054614	FLOW DIVIDER	1	-
16.	72532963	ADPTR-M STR/F STR 16 8	1	49
17.	72533595	ELBOW-M STR/90/M JIC 12 8	2	49
18.	72053763	ELBOW-M STR/90/M JIC 8 8	2	49
19.	72532358	ADPTR-M STR/M JIC 8 8	6	49
20.	72532779	ELBOW-M STR/90/M JIC XLG 6 8	1	49
21.	72053762	ELBOW-M STR/90/M JIC 6 8	1	49
22.	72053758	ELBOW-M STR/90/M JIC 4 4	2	49
23.	72532792	ADPTR-M STR/M JIC 8 4	2	49
24.	72533024	UNION-BULKHEAD JIC 4 (7/16-20)	4	49
25.	72534926	UNION-BULKHEAD BRANCH TEE JIC 4	2	49
26.	72534928	UNION-BULKHEAD BRANCH TEE JIC 8	2	49
27.	72532775	ADPTR-M STR/M JIC 4 6	4	49
28.	72534927	UNION-BULKHEAD BRANCH TEE JIC 6	2	49
29.	72533594	ELBOW-M STR/90/M JIC 4 6	4	49
30.	72534858	TEE-STL STR/JIC/JIC 4 6 6 RUN	4	49
31.	72532772	ELBOW-M JIC/90/F JIC SW 6 6	4	49
32.	72533373	UNION-BULKHEAD JIC 8 (3/4-16)	4	49
33.	51395645	HOSE-FJ .50 X 16.00 (8-8) 100R17	1	49
34.	51490351	HOSE-FF .25 X 123.00 (4-4) 100R17	4	49
35.	51393976	HOSE-FF .25 X 42.00 (4-4) 100R2	4	49
36.	51396880	HOSE-FJ .50 X 25.00 (8-8) 100R17	3	49
37.	51396204	HOSE-FZ .50 X 45.00 (8-8) 100R17	1	49
38.	51396202	HOSE-FF .50 X 80.00 (8-8) 100R17	4	49
39.	51399430	HOSE-FJ .38 X 25.00 (6-6) 100R17	2	49
40.	51490073	HOSE-FF .38 X 30.00 (6-6) 100R17	4	49
41.	51399444	HOSE-FJ .50 X 45.00 (8-8) 100F17	1	49
42.	51396739	HOSE-FF .50 X 126.00 (8-8) 100R17	4	49
43.	51399470	HOSE-FJ .38 X 63.00 (8-6) 100R2	4	49
44.	51395887	HOSE-FJ .38 X 17.50 (6-6) 100R17	4	49
45.	51395043	HOSE-FF .75 X 75.00 (12-12) 100R2	1	49
46.	51396619	HOSE-FF 1.00 X 74.00 (16-16)	1	49

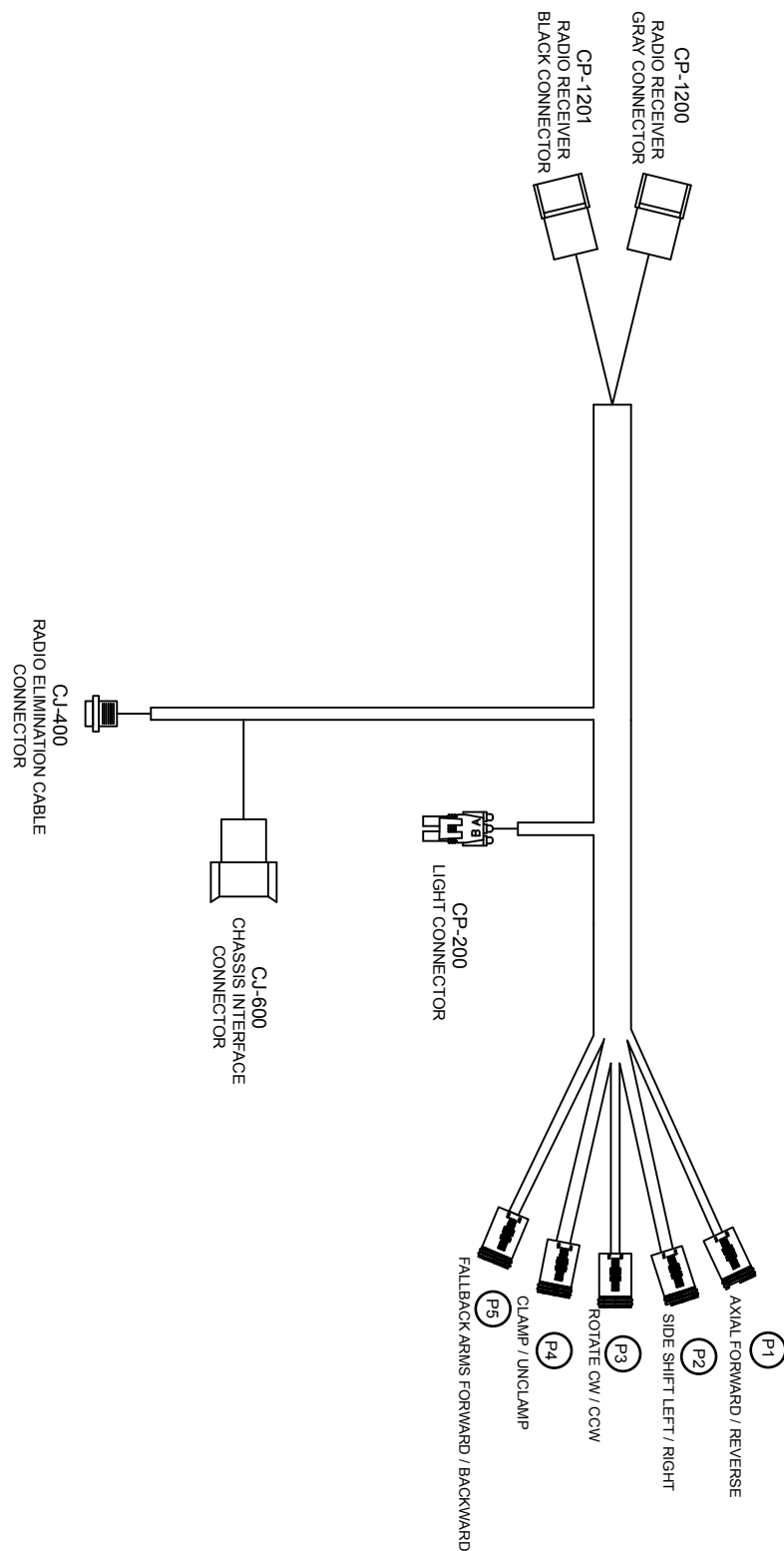
ITEM NO.	PART NO.	DESCRIPTION	QTY.	KIT NO.
47	70733889	CABLE ASM-33ft BATT & RADIO ELIMINATION (NOT SHOWN)	1	-
48	51396579	HOSE-FJ .25 X 19.50 (4-4) 100R17	2	49
49	91728052	HOSE KIT-TH36K180 W/ VB SHORT ARM	1	-
50	91726709	HRDW KIT-TH25K - TH36K W/ VALVE BANK	1	-
REV. INITIAL RELEASE CN1118				

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Electrical & Lighting

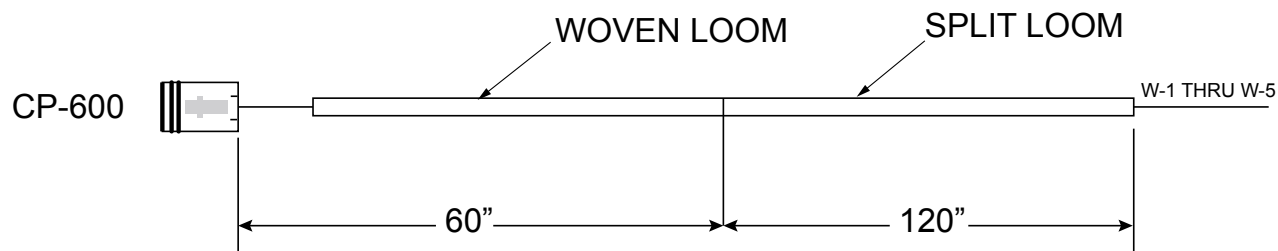
Section - 6

TH36K180 - Radio Remote Harness (77441524)

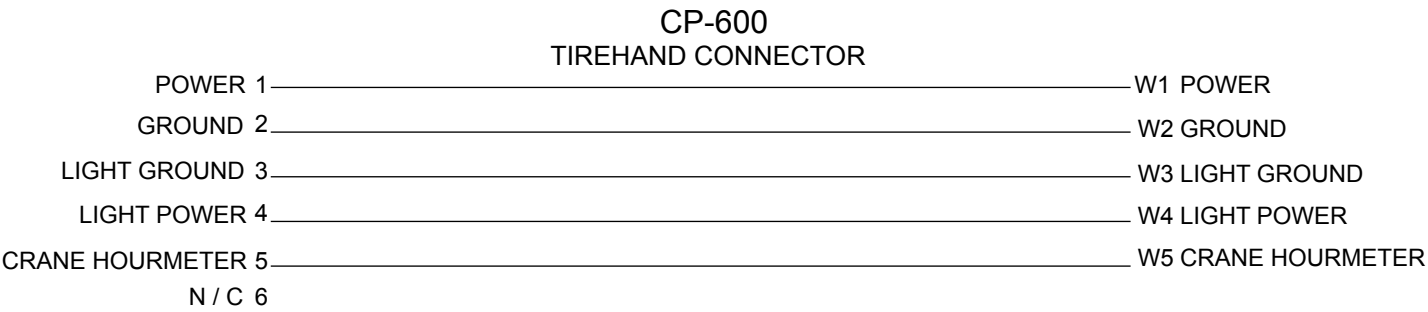




TH36K180 - Chassis Interface Harness (77441525)



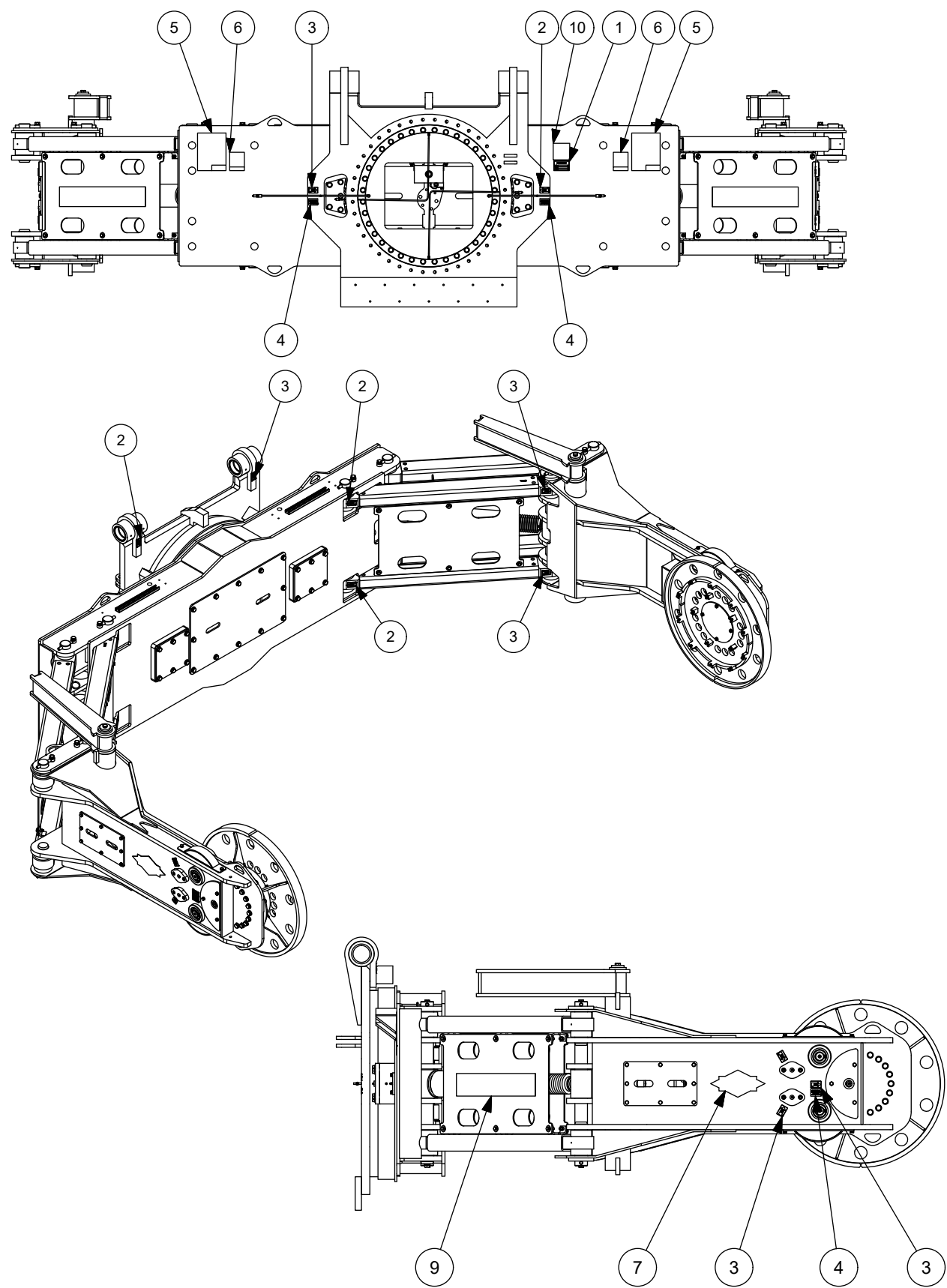
77441525-1 RADIO REMOTE HARNESS



General Information

Section - 7

TH36K180 - Decal Locations (99906577)



99906577 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	70029119	PLACARD-SERIAL NUMBER	1
2.	70391612	DECAL-GREASE WEEKLY (LEFT)	15
3.	70391613	DECAL-GREASE WEEKLY (RIGHT)	15
4.	70392524	DECAL-ROTATE CRANE WHILE GREAS	6
5.	70393671	DECAL-TH OPERATION WARNINGS	2
6.	70393672	DECAL-DANGER TH OPERATION	2
7.	70399140	DECAL-DIAMOND IMT 6.75X13.50 REFL	2
8.	72661638	TACK-METAL 3370	2
9.	70490361	DECAL-IDENT TH36K180	2
10.	70490362	DECAL-CP TH36K180	2
REV. INITIAL RELEASE CN1118			

TH36K180 - Troubleshooting

SYMPTOM	PROBABLE CAUSE
Controls fail to respond	• E-stop on remote pressed in. • Remote not turned on. • Pump not engaged - if supplied with electric clutch • Hydraulic oil supply is low. • Hydraulic pressure line is ruptured. • Suction line shut-off valve is obstructed. • Faulty hydraulic pump. • Incorrectly set relief valve.
Operation slows down.	• Hydraulic oil supply is low. • Hydraulic pump is operating at a reduced speed. • Relief valve is set too low. • Pump or cylinder is worn. • Pump is slipping due to excessive oil temperature. (This is a factor which will increase with worn components.) • Dirty filter. • Inoperative valve spools. • Obstructed cylinder holding valve.
Rotation control slowed or erratic.	• Internal port orifices are clogged. • Rotation gears are locked or damaged.
Arms and pads drift when loaded and controls neutralized.	• Hydraulic oil is bypassing at piston rings. • Cylinder holding valves are defective or contaminated.
Unusual noise in operation.	• Pump cavitation due to low hydraulic oil supply. • Loading is excessive. • Restriction or collapse of suction line. • Bypass settings on relief valve are too low. • Relief valve is damaged. • Valve closure is obstructed due to particle accumulation.
Side step chatters or slows.	• Bearings need lubrication. • Mechanical damage to bracket • Lower cylinder damaged.
Arm chatter or noise.	• Arms need both internal and external lubrication. • Bearing damaged.

TH36K180 - Cylinders

The Tirehand uses similar cylinders in all functions. Common disassembly and repair instructions apply. Check the Parts section for specific information.

CLAMP CYLINDER REMOVAL & INSTALLATION

To remove the clamp cylinder:

1. Rotate the Tirehand until the clamp cylinder is in a horizontal position.
2. Extend the cylinder full stroke.
3. Shut off the carrier vehicle's engine. Relieve the internal hydraulic pressure by cycling the controls.
4. Remove the cover from the body (refer to the appropriate body drawing) and disconnect the hydraulic hoses at the cylinder port block. Cap the hydraulic hoses.
5. Support the hand assembly with a lifting device and straps capable of supporting the assembly. Take up slack in the lifting device.
6. Disconnect and cap any hydraulic lines leading to the pad rotation mechanism.
7. Remove the cylinder rod pin by removing the 3/4-10 cap screws and washer securing the pin. Drive out the pin.
8. Support the hand assembly. Remove the two smaller hand/arm pins by removing the 3/4-10 cap screws securing the pins. Drive out the pins.
9. Lift the hand assembly away and place on a clean surface. Keep dirt out of the bushing surfaces.
10. Support the clamp cylinder with a lifting device and straps capable of supporting the cylinder.
11. Remove the cylinder base pin securing screw and washer. Drive the pin only far enough to release the cylinder.
12. Lift the cylinder away and repair as necessary.

To install the clamp cylinder:

1. Position the cylinder in the slings of the lifting device and line up the base end pin boss and pin. Seat the pin and secure using the 3/4-10 cap screw and washer. Torque to 265 ft-lb (36.6 kg-m).
2. Lift the hand assembly with the slings and position the pin bosses in line with the pins. Drive in the pins and secure using the 3/4-10 hardware. Torque to 265 ft-lb (36.6 kg-m).
3. Connect the hydraulic hoses to the clamp cylinder and axial rotation motor.
4. Start the engine. Cycle the CLAMP and PAD controls through at least five cycles to purge any air trapped in the system. Check for leaks.
5. Check the hydraulic fluid level with all cylinders retracted. Fill if necessary.
6. Test the unit with a simulated job operation before proceeding to the job site.

SIDE SHIFT CYLINDER REMOVAL AND INSTALLATION

To remove the side shift cylinder:

1. Rotate the Tirehand so that the side shift cylinder is in a horizontal position.
2. Disconnect the hydraulic hoses from the cylinder port. Cap the hoses.
3. Remove the retaining rings and bushings from the rod end and base end of the cylinder.
4. Drive out the pins.
5. Disassemble and repair the cylinder.

To install the cylinder:

1. Line up the cylinder base-end pin boss with the holes in the base. Drive in the pin and install the machinery bushing and retaining ring.
2. Connect the hydraulic hoses to the cylinder port.
3. Extend and retract the cylinder until the rod-end pin boss lines up with the holes in the sub-base. Drive in the pin and install the machinery bushing and retaining ring.
4. Extend and retract the cylinder through five (5) complete cycles to purge air that may be trapped in the system. Check for leaks
5. Check the hydraulic reservoir fluid level with all cylinders retracted. Fill if necessary.
6. Conduct a simulated job operation before proceeding to the job site.

TH36K180 - Replacement Parts

COUNTER BALANCE VALVES

Counterbalance valves are considered non-repairable and must be replaced if defective.

HYDRAULIC PUMP

The installer or manufacturer of the carrier vehicle must supply 15 gpm (57 *Lpm*) of hydraulic fluid at 3000 psi (207 *Bar*).

TH36K180 - Hydraulic Motors

Six hydraulic motors are used on the Tirehand: two for Tirehand rotation and one each side for pad rotation, and two for body rotation. These motors are not considered field repairable and should be replaced if defective.

HYDRAULIC MOTOR REMOVAL AND REPLACEMENT

To remove rotation motor:

1. Disconnect and cap the hydraulic hoses.
2. Remove the two motor mounting bolts.
3. Remove the counterbalance block and hose fittings from the old motor.

To install the new motor:

1. Install the counterbalance block and hose fittings from the old motor. Do not use the old o-rings, they should be replaced.
2. Position the motor on the base and install the two mounting bolts. Torque them to the proper value (See Torque Table).
3. Connect the hoses.
4. Start the engine, rotate the Tirehand five (5) times in both directions and check for leaks.
5. With all cylinders retracted, check the fluid level in the reservoir and fill if necessary.

TH36K180 - Relief Valve Adjustment

The hydraulic system is designed to operate at a pressure requirement of 3000 psi (207 *Bar*) with an optimum oil flow of 15 gpm (57 *Lpm*). to adjust the relief valve:

1. Start the vehicle and engage the pump.
2. With the vehicle transmission in neutral, operate any function full stroke, and with function lever still engaged at end of stroke, read the pressure on the gauge at the control valve. It should read between 3000 psi (207 *Bar*).
3. If the pressure reading is low, shut off the engine and adjust the relief valve. Loosen the nut on the relief valve adjustment screw, then turn the screw to adjust the pressure. Check the pressure, and continue adjustment if needed.

TH36K180 - Bearings

This section includes instructions on the removal and installation of turntable gear-bearings and bushings.

TURNTABLE GEAR-BEARING

To remove the Tirehand rotation gear-bearing:

1. Disconnect and cap the hydraulic hoses from the valve bank.
2. Support the clamp arms with an overhead lifting device capable of supporting the weight of the unit. Take up the slack in the lifting device.
3. Remove the cover, then remove the bolts that secure the body to the gear-bearing. Slowly work the hoses out of the rotation adapter while simultaneously withdrawing the body. Set the body carefully to one side.
4. Disconnect the grease fitting extension from the turntable gear-bearing.
5. Remove the gear-bearing mounting bolts and remove the gear bearing.

WARNING

The lifting device must be fastened to the tirehand in such a manner that will prevent shifting of the load due to slippage.

TO INSTALL THE GEAR-BEARING:

1. Position the gear-bearing and torque the mounting bolts (see Torque Table).
2. Install the grease fitting extension.
3. Carefully position the body and clamp arms until the holes in the body line up with the holes in the gear-bearing. Install the mounting bolts and torque to the proper value (see Torque Table).
4. Connect the hydraulic hoses to the valve bank.
5. Start the engine and cycle all of the Tirehand controls at least five (5) times in both directions to purge the air in the system.
6. Check the system for leaks and repair any that are found.
7. With all cylinders retracted, check the fluid level in the reservoir and fill if necessary.

AXIAL ROTATION GEAR-BEARING:

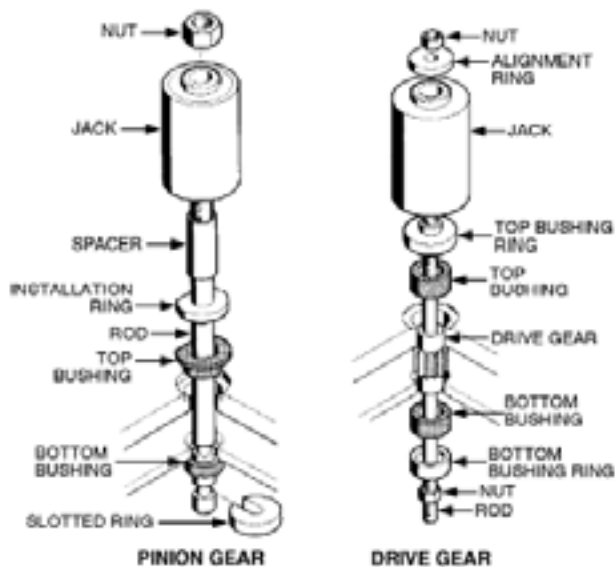
To remove the axial rotation gear-bearing:

1. Remove the pad mounting bolts.
2. Disconnect the grease fitting extension.
3. Remove the gear-bearing mounting bolts and remove the bearing.
4. Position the bearing so that the holes align with those in the arm. The grease fitting extension port must be toward the pinion gear. Install and torque the mounting bolts (see Torque Table).
5. Install the grease fitting extension.
6. Position the pad over the gear-bearing, install and torque the mounting bolts (see Torque Table).

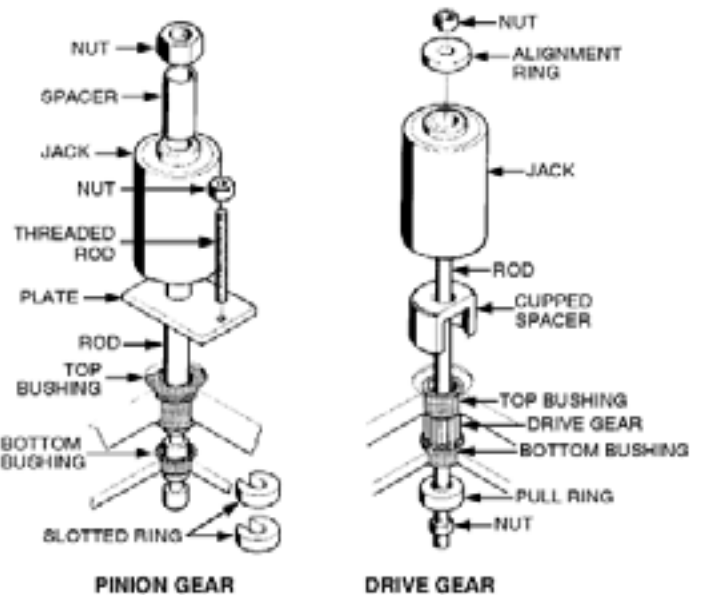
BUSHING REMOVAL AND INSTALLATION

To replace a bushing:

1. Remove the weldment containing the bushing.
2. Position the bushing removal tool as shown and extract the bushing.
3. To install the bushing, assemble the tool as shown and press the bushing in.



Bushing removal illustration



Bushing installation illustration

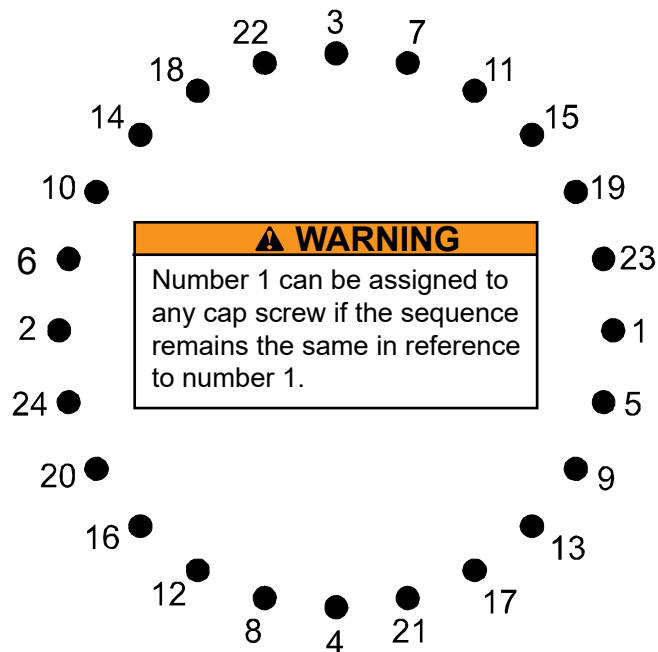
TH36K180 - Turntable Bearing Inspection

Turntable bearings may experience wear. One of the following conditions may indicate turntable bearing wear:

1. Metal particles present in the bearing lubricant.
2. Increased drive power required to rotate the crane.
3. Noise emitting from the bearing during rotation.
4. Rough rotation.
5. Uneven or excessive wear between the pinion gear and turntable gear.

If one or more of the above conditions exists, further inspection may be required. Contact IMT for assistance.

TH36K180 - Turntable Bearing Thread Tightening Sequence



TIGHTENING PROCEDURE

1. Refer to the torque data chart to determine the proper torque value to apply to the size of cap screw used.
2. Follow the tightening sequence shown in the diagram. Note that the quantity of capscrews may differ from the diagram, but the sequence must follow the criss-cross pattern as shown in the diagram.
3. Torque all cap screws to approximately 40% of the specified torque value, by following the sequence.
 - (Example: .40 X 265 ft-lb = 106 ft-lb)
 - (Example-metric: .40 X 36 kg-m = 14.4 kg-m)
4. Repeat step 3, but torquing all cap screws to 75% of the specified torque value. Continue to follow the tightening sequence.
 - (Example: .75 X 265 ft-lb = 199 ft-lb)
 - (Example-metric: .75 X 36 kg-m = 27 kg-m)
5. Using the proper sequence, torque all cap screws to the listed torque value as determined from the torque data chart.

NOTES:

Refer to the turntable bearing thread tightening diagram for proper tightening - torquing sequence of the turntable bearing to the crane base and crane mast. The total quantity of cap screws varies dependent on crane model.

TH36K180 - Thread Torque Chart (English)

FINE THREAD BOLTS (ENGLISH)						COARSE THREAD BOLTS (ENGLISH)					
SIZE	BOLT DIA.	GRADE 5  SAE J429 GRADE 5		GRADE 8  SAE J429 GRADE 8		SIZE	BOLT DIA.	GRADE 5  SAE J429 GRADE 5		GRADE 8  SAE J429 GRADE 8	
(DIA-TPI)	(INCHES)	PLAIN	PLATED	PLAIN	PLATED	(DIA-TPI)	(INCHES)	PLAIN	PLATED	PLAIN	PLATED
		(FT-LB)	(FT-LB)	(FT-LB)	(FT-LB)			(FT-LB)	(FT-LB)	(FT-LB)	(FT-LB)
5/16-24	0.3125	19	14	27	20	5/16-18	0.3125	17	13	25	18
3/8-24	0.375	35	26	49	35	3/8-16	0.375	31	23	44	33
7/16-20	0.4375	55	41	78	58	7/16-14	0.4375	49	37	70	52
1/2-20	0.5	90	64	120	90	1/2-13	0.5	75	57	105	80
9/16-18	0.5625	120	90	170	130	9/16-12	0.5625	110	82	155	115
5/8-18	0.625	170	130	240	180	5/8-11	0.625	150	115	220	160
3/4-16	0.75	300	225	420	315	3/4-10	0.75	265	200	375	280
7/8-11	0.875	445	325	670	500	7/8-9	0.875	395	295	605	455
1-12	1	645	485	995	745	1-8	1	590	445	910	680
1 1/8-12	1.125	890	670	1445	1085	1 1/8-7	1.125	795	595	1290	965
1 1/4-12	1.25	1240	930	2010	1510	1 1/4-7	1.25	1120	840	1815	1360
1 3/8-12	1.375	1675	1255	2710	2035	1 3/8-6	1.375	1470	1100	2380	1780
1 1/2-12	1.5	2195	1645	3560	2670	1 1/2-6	1.5	1950	1460	3160	2370

NOTES:

1. Tightening torques provided are midrange.
2. Consult bolt manufacturer's particular specifications, when provided.
3. Use flat washers of equal strength.
4. All torque measurements are given in foot-pounds.
5. Torque values specified are for bolts with residual oils or no special lubricants applied. If special lubricants of high stress ability, such as never-seez compound graphite and oil, molybdenum disulfide, colloidal copper or white lead are applied, multiply the torque values in the charts by the factor .90. The use of loctite does not affect the torque values listed above.

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Once a bolt has been torqued to 75% of its proof load and then removed, the torque coefficient may no longer be the same as when the bolt was new thus giving indeterminate clamp loads after torqueing. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue causing death or serious injury.

TH36K180 - Thread Torque Chart (Metric)

FINE THREAD TORQUE CHART (METRIC)					
TIGHTENING TORQUE					
SIZE (DIA- TPI)	BOLT DIA. (INCHES)				
		SAE J429 GRADE 5	SAE J429 GRADE 8	PLAIN (KG-M)	PLATED (KG-M)
5/16-24	0.3125	3	2	4	3
3/8-24	0.375	5	4	7	5
7/16-20	0.4375	8	6	11	8
1/2-20	0.5	12	9	17	12
9/16-18	0.5625	17	12	24	18
5/8-18	0.625	24	18	33	25
3/4-16	0.75	41	31	58	44
7/8-11	0.875	62	45	93	69
1-12	1	89	67	138	103
1 1/8-12	1.125	123	93	200	150
1 1/4-12	1.25	171	129	278	209
1 3/8-12	1.375	232	174	375	281
1 1/2-12	1.5	304	228	492	369

COARSE THREAD TORQUE CHART (METRIC)					
TIGHTENING TORQUE					
SIZE (DIA- TPI)	BOLT DIA (INCHES)				
		SAE J429 GRADE 5	SAE J429 GRADE 8	PLAIN (KG-M)	PLATED (KG-M)
5/16-18	0.3125	2	2	3	2
3/8-16	0.375	4	3	6	5
7/16-14	0.4375	7	5	10	7
1/2-13	0.5	10	8	15	11
9/16-12	0.5625	15	11	21	16
5/8-11	0.625	21	16	30	22
3/4-10	0.75	37	28	52	39
7/8-9	0.875	55	41	84	63
1-8	1	82	62	126	94
1 1/8-7	1.125	110	82	178	133
1 1/4-7	1.25	155	116	251	188
1 3/8-6	1.375	203	152	329	246
1 1/2-6	1.5	270	210	438	328

NOTES:

1. Tightening torques provided are mid-range.
2. Consult bolt manufacturer's particular specifications, when provided.
3. Use flat washers of equal strength.
4. All torque measurements are given in kilogram-meters.
5. Torque values specified are for bolts with residual oils or no special lubricants applied. If special lubricants of high stress ability, such as never-seez compound graphite and oil, molybdenum disulfide, colloidal copper or white lead are applied, multiply the torque values in the charts by the factor .90. The use of loctite does not affect the torque values listed above.

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Once a bolt has been torqued to 75% of its proof load and then removed, the torque coefficient may no longer be the same as when the bolt was new thus giving indeterminate clamp loads after torqueing. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue causing death or serious injury.

TH36K180 - Radio Remote

For Radio Remote operation instructions, features, specifications, and programming, see the TireHandler™ Radio Remote System manual P/N 99905678.

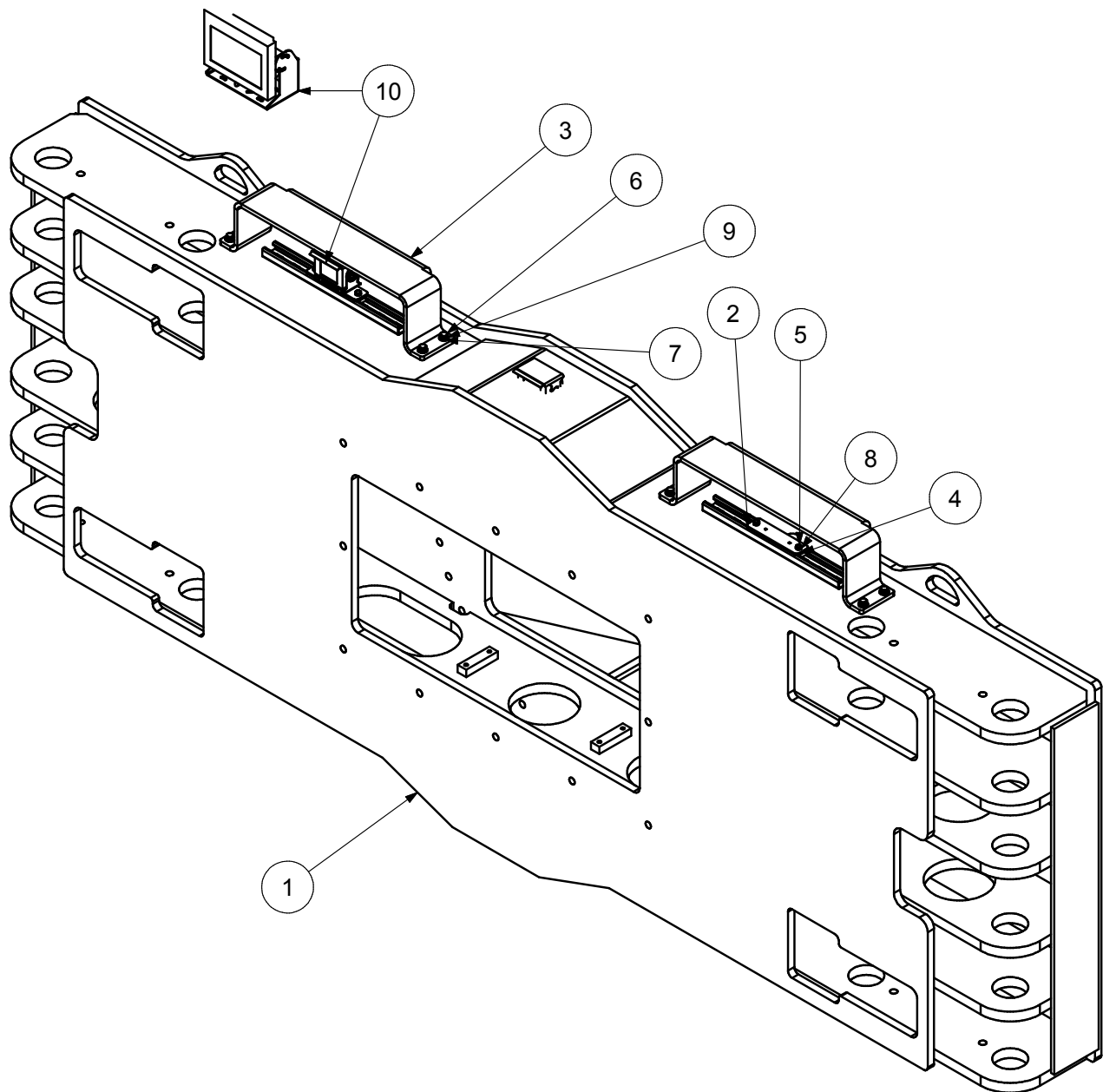


Transmitter P/N 70734590



Receiver P/N 70734591

TH36K180 - Camera Kit - Dual (40724922)



40724922 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.		BODY-WLDMT	REF
2.	60136590	CAMERA MOUNT	2
3.	60139306	GUARD - CAMERA MNT	2
4.	71414717	NUT- .25-20 CHANNEL	4
5.	72060004	CAP SCR .25-20X 1.00 HH GR5 Z	4
6.	72060046	CAP SCR .38-16X 1.00 HH GR5 Z	8
7.	72063003	WASHER .38 FLAT	8
8.	72063049	WASHER .25 LOCK	4
9.	72063051	WASHER .38 LOCK	8
10.	77734564	CAMERA OPTION-DUAL	1
REV. INITIAL RELEASE			

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