

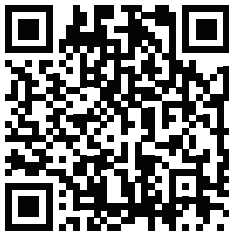


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Manual 99906385

42684 SPARE PARTS MANUAL



42684 TECH SPEC MANUAL

Revised: May 20, 2021

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<u>Basic loader</u>			
Base and column, complete	561 01 010	1380001	1380005
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Base and column, complete	561 01 010 B	1380022	
Base, complete	561 01 020	1380001	
Boom cylinder, C180 x 980	561 01 500	1380001	
Boom cylinder, C180 x 980 , with LHV	561 01 510	1380001	
Jib cylinder C180 x 1083	561 01 600	1380001	1380013
Jib cylinder C180 x 1083	561 01 600 A	1380014	
Jib cylinder with LHV	561 01 610	1380001	1380013
Jib cylinder with LHV	561 01 610 A	1380014	
<u>Stabilizers</u>			
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Stabilizer safety lock	561 02 150	1380001	1380013
Stabilizer safety lock	561 02 150 A	1380014	
Stabilizer cylinder C110-550	561 02 210	1380001	
Foot plate with ball joint, cpl. (ø210)	561 02 280	1380001	
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<u>Boom System</u>			
Extension T2 and jib K0	561 03 030	1380001	
Jib and K1 extension, complete	561 03 100	1380001	
K2 extension, complete	561 03 110	1380001	
K3 extension, complete	561 03 120	1380001	
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Extension T1	561 03 200	1380001	
Extension T2	561 03 210	1380001	

Description	Page no.	From loader	To loader
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Extension cylinder II, (C70 - 2650)	561 03 310 A	1380001	
Extension cylinder III, (C70 - 2650)	561 03 320 A	1380001	
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Extension cylinder I (C100/70 x 3145)	561 03 400	1380001	
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Valve brackets / Protection	561 05 200	1380001	1380013
Valve brackets / Protection	561 05 200 A	1380014	
<u>Hydraulic systems, loader functions</u>			
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Hose kit, loader functions, 2 EXV.	561 05 410 A	1380006	
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Hose kit, crane functions, jib	561 05 460	1380001	
Hose kit, crane functions, jib	561 05 460 A		
Hose kit, crane functions, column, main boom	561 05 470	1380001	
Hose kit, crane functions, main boom	561 05 480	1380001	
<u>Hydraulic systems, stabilizer beams</u>			
Hydraulic system, stabilizers	561 05 710	1380001	1380013
Hydraulic system, stabilizers	561 05 710 A	1380014	
<u>Hydraulic systems, pump and tank</u>			
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High-pressure filter	561 06 130	1380001	
<u>Hydraulic systems, valve blocks</u>			

Description	Page no.	From loader	To loader
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Control valves, Danfoss, 7 sections, variable	561 06 230	1380001	
Control valves, Danfoss, 7 sections, variable	561 06 230 A		
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Mounting kit 8 bolt	561 07 010	1380001	
Mounting kit (4 M36 x 2 pins)	561 07 020	1380001	
Labels	561 07 050	1380001	
<u>Accessories, extra valves</u>			
Hose guides	561 09 060	1380001	1380013
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RCL 5400	561 20 010		
12 V Converter	561 20 020	1380001	
Slewing sensor	561 20 030	1380001	1380021
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Description	Page no.	From loader	To loader
CYL	561 20 150	1380001	
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Spotlight, boom	561 20 430	1380001	
Spotlight, jib	561 20 450	1380001	
<u>Electronic parts, RC crane</u>			
Basic electronic parts	561 22 040	1380001	1380022
Basic electronic parts	561 22 040 A	1380023	
Basic electronic parts, Jib	561 22 060	1380001	1380013
Basic electronic parts, Jib	561 22 060 A	1380014	
SRL	561 22 080	1380001	

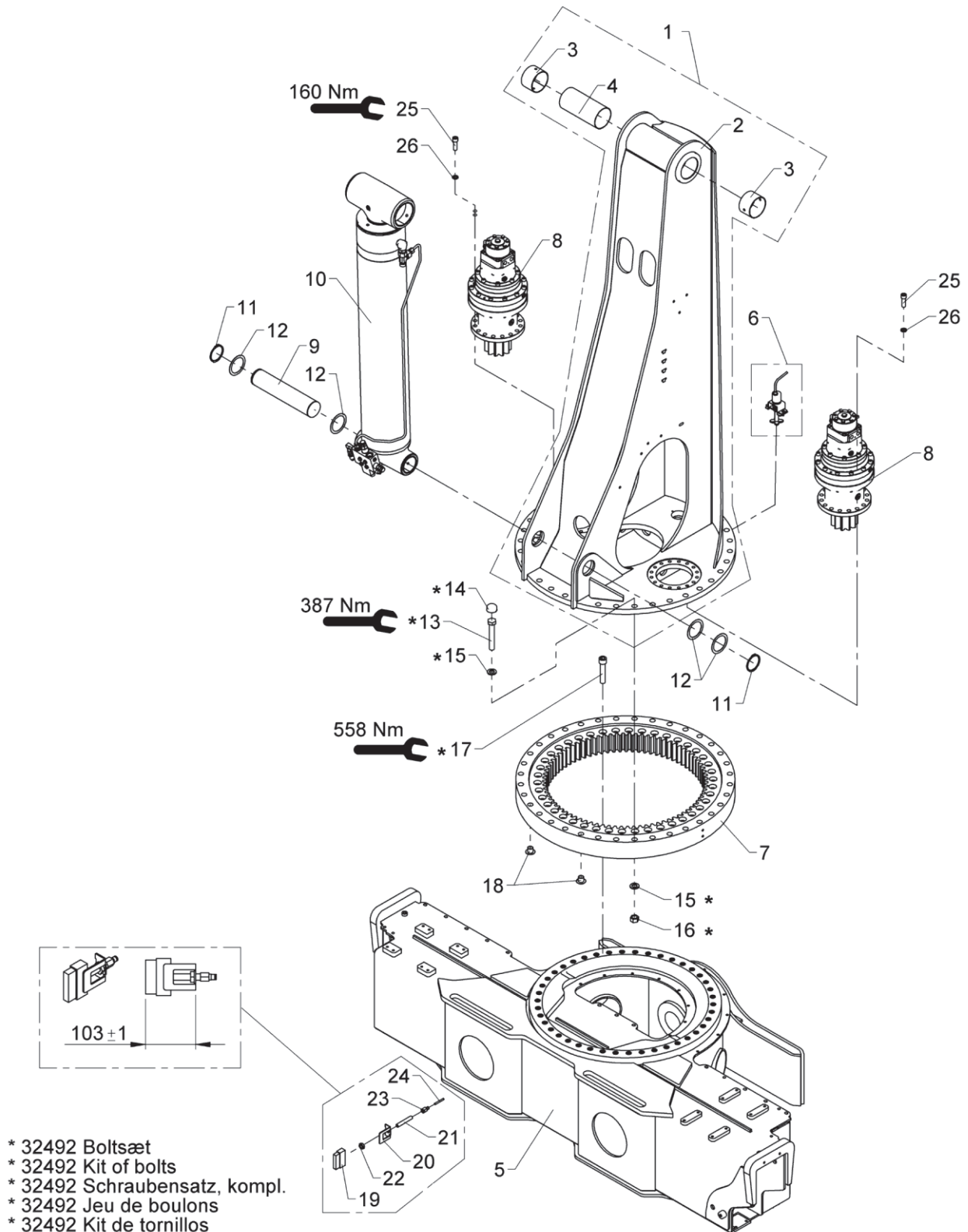


BOM obsolete

561 01 010

42684

6402050
Internal ref. 6402000



Base and column, complete 42684

From loader 1380001

To loader 1380005

Created 13-07-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
		6402000	Base/column including boom	
		6402050	Column incl. bushings	
1	1	6402050	Column incl. bushings	
2	1	6402040	Column, painted	
3	2	23321	Bushing	PM 9060 DX
4	1	68116	Plate for spacer	
5	1	6402020	Base with suspension traverse	
6	1	6402400	Slewing sensor	
7	1	50194	Turntable, painted	
8	2	49601	Planetary gear	
9	1	6402252	Pin, C1	
10	1	6402110	Boom cylinder with LHV	
11	2	33139	Circlip	70U
12	4	33248	Washer	PS 70 x 90 x 1,0
13	34	32374	Steel bolt	M20 x 130
14	34	63413	Cover for nut	
15	68	31761	Washer	20 mm
16	34	32333	Nut	M20
17	42	30474	Sockethead screw	MC20 x 100
18	2	64350	Plug	
19	1	31395	Brush	
20	1	6306047	Safety device, lubrica. brush	
21	1	6306048	Threaded pipe	
22	1	25354	Counter nut	1/4"
23	1	25580	Union nut	
24	1	62821	Nylon pipe	6 x 1,5 x 500 mm
25	32	32487	Screw	MC14 x 45
26	32	32286	Washer 15 x 24 x 2.5	



BOM obsolete

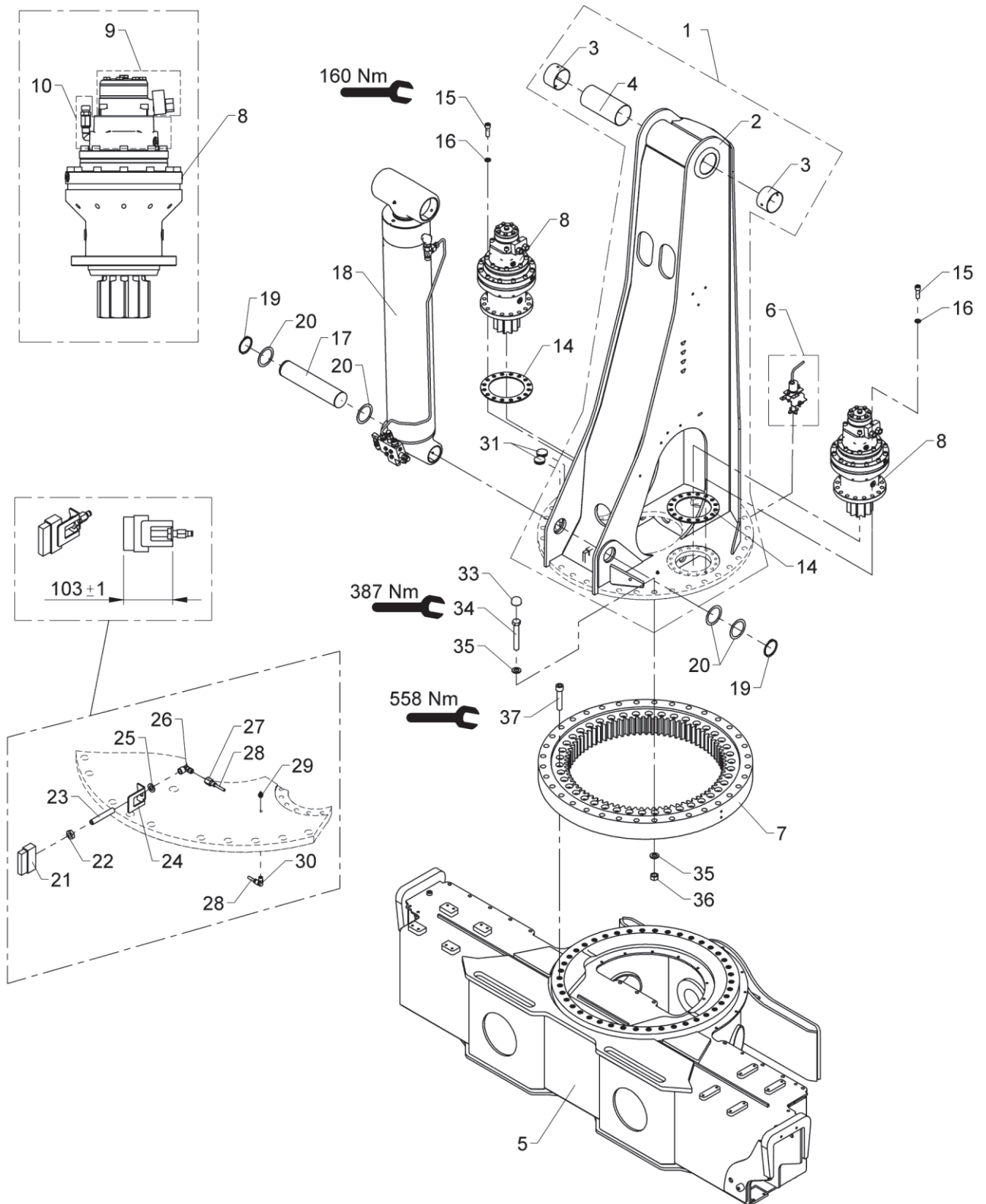
561 01 010 A

42684

6402240

6402050

Internal ref. 6402000



Base and column, complete 42684

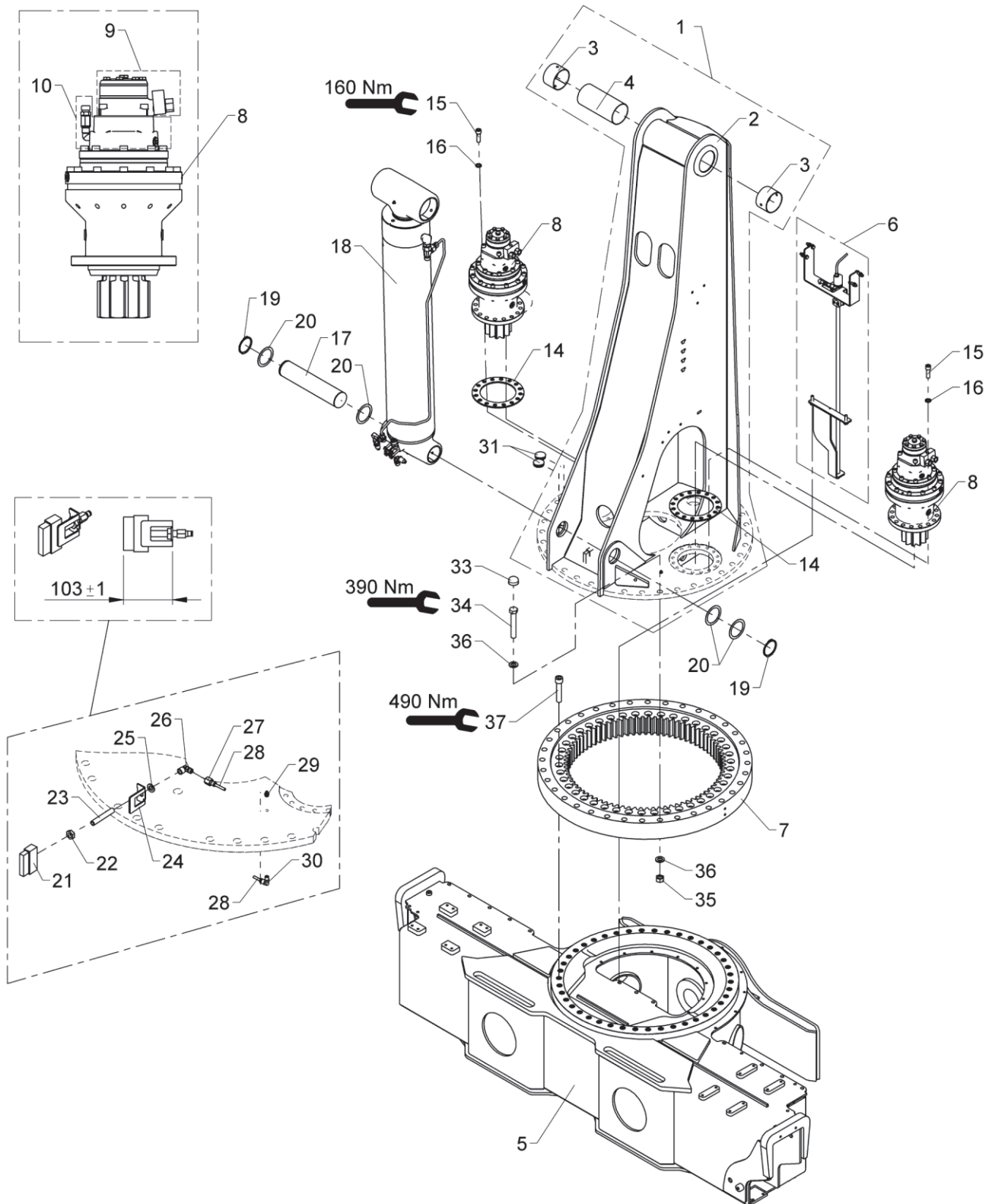
From loader 1380006

To loader 1380021

Created 25-09-2018

Modified 02-12-2019

Pos	Qty.	Part no.	Description	Remarks
		6402000	Base/column including boom	
		6402050	Column incl. bushings	
		6402240	Bolt kit turntable	
1	1	6402050	Column incl. bushings	
2	1	6402040	Column, painted	
3	2	23321	Bushing	PM 9060 DX
4	1	68116	Plate for spacer	
5	1	6402020	Base with suspension traverse	
6	1	6402400	Slewing sensor	
7	1	50194	Turntable, painted	
8	2	49682	Slewing gear with valve	Svinggear malet RE 312
9	2	55555	Motor + valve	
10	2	55556	Brake MD20 + breather kit	
11	2	55566	Seal kit for brake	
12	2	55567	Seal kit for gearbox	
13	2	55568	Seal kit for motor	
14	2	6390069	Division plate	
15	32	32487	Screw	MC14 x 45
16	32	32286	Washer 15 x 24 x 2.5	
17	1	6402252	Pin, C1	
18	1	6402110	Boom cylinder with LHV	
19	2	33139	Circlip	70U
20	4	33248	Washer	PS 70 x 90 x 1,0
21	1	31395	Brush	
22	1	25354	Counter nut	1/4"
23	1	6306048	Threaded pipe	
24	1	6306047	Safety device, lubrica. brush	
25	6	31131	Washer	12 mm
26	1	25600	Elbow connection male/female	
27	1	25580	Union nut	
28	1	62821	Nylon pipe	6 x 1,5 x 500 mm
29	1	31318	Lubricator	1/8" RG
30	1	25532	Elbow connection	
31	2	64381	Ferrule	
32	1	6402240	Bolt kit turntable	W84
33	34	63413	Cover for nut	
34	34	32374	Steel bolt	M20 x 130
35	68	31761	Washer	20 mm
36	34	32333	Nut	M20
37	42	30474	Sockethead screw	MC20 x 100



Base and column, complete 42684

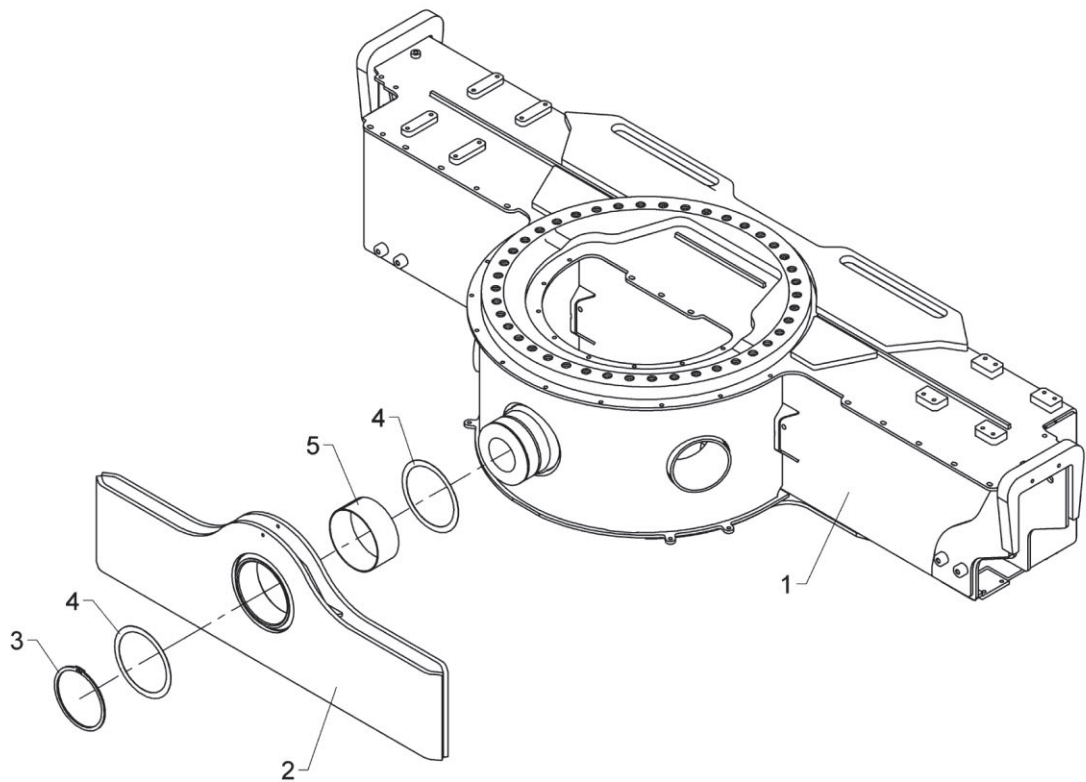
Pos	Qty.	Part no.	Description	Remarks
		6402000	Base/column including boom	
		6402050	Column incl. bushings	
		6392350	Kit of bolts	
1	1	6402050	Column incl. bushings	
2	1	6402040	Column, painted	
3	2	23321	Bushing	PM 9060 DX
4	1	68116	Plate for spacer	
5	1	6402020	Base with suspension traverse	
6	1	6402400	Slewing sensor	
7	1	50194	Turntable, painted	
8	2	49682	Slewing gear with valve	Svinggear malet RE 312
9	2	55555	Motor + valve	
10	2	55556	Brake MD20 + breather kit	
11	2	55566	Seal kit for brake	
12	2	55567	Seal kit for gearbox	
13	2	55568	Seal kit for motor	
14	2	6390069	Division plate	
15	32	32487	Screw	MC14 x 45
16	32	32286	Washer 15 x 24 x 2.5	
17	1	6402252	Pin, C1	
18	1	6402110	Boom cylinder with LHV	
19	2	33139	Circlip	70U
20	4	33248	Washer	PS 70 x 90 x 1,0
21	1	31395	Brush	
22	1	25354	Counter nut	1/4"
23	1	6306048	Threaded pipe	
24	1	6306047	Safety device, lubrica. brush	
25	6	31131	Washer	12 mm
26	1	25600	Elbow connection male/female	
27	1	25580	Union nut	
28	1	62821	Nylon pipe	6 x 1,5 x 500 mm
29	1	31318	Lubricator	1/8" RG
30	1	25532	Elbow connection	
31	2	64381	Ferrule	
32	1	6392350	Kit of bolts	
33	34	63413	Cover for nut	
34	34	2018002	Steel bolt	M20 x 130
35	34	32333	Nut	M20
36	68	31761	Washer	20 mm
37	42	30474	Sockethead screw	MC20 x 100



561 01 020

42684

Internal ref. 6402020



561 01 020

From loader 1380001

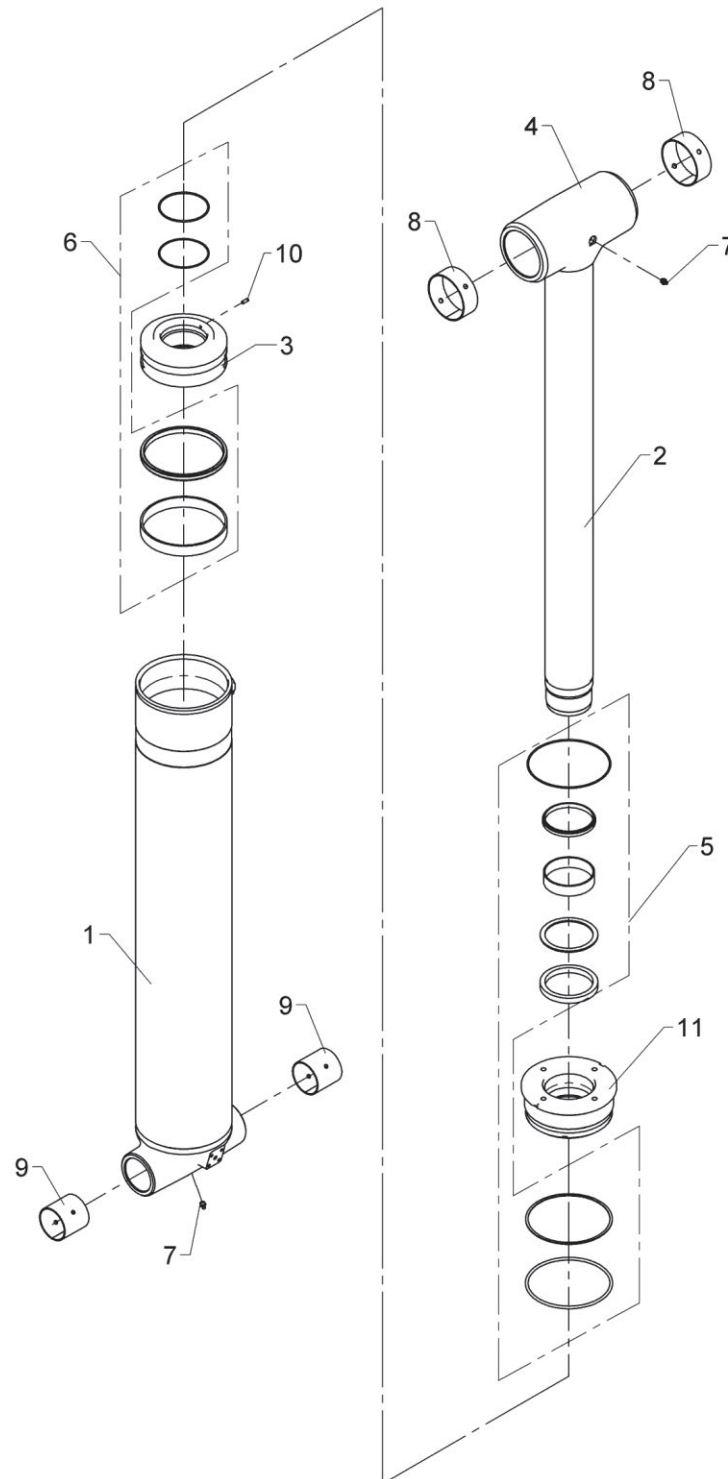
To loader

Created 06-04-2018

Modified

Base, complete**42684**

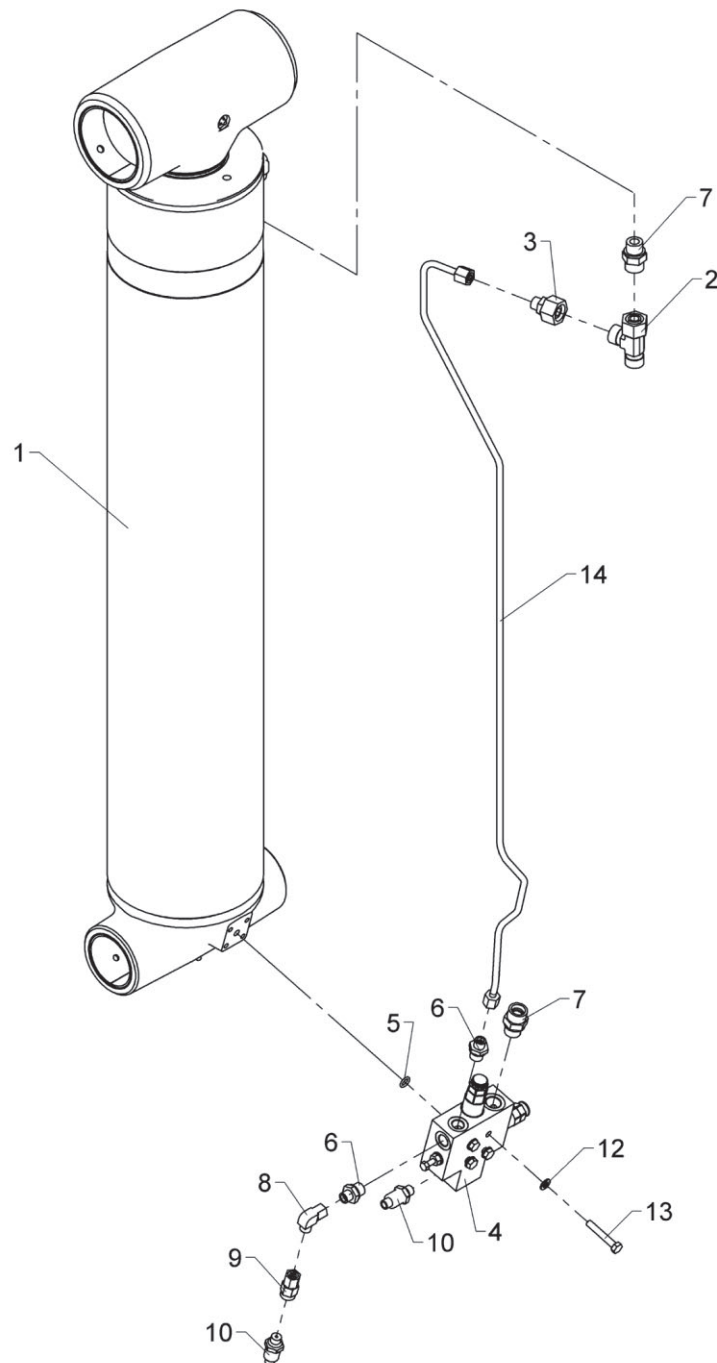
Pos	Qty.	Part no.	Description	Remarks
1	1	6402010	Base, painted	
2	1	6402031	Suspension traverse	
3	1	33224	Circlip	160U
4	2	33296	Washer 160 x 190 x 1	PS 160 x 190 x 1,0
5	1	23971	Bushing	PM 16070 DX



Boom cylinder, C180 x 980

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402101	Cylinder pipe ø200	
2	1	6402104	Piston rod ø100x1136	
3	1	6346145	Piston	
4	1	6393127	Piston rod head ø180	
5	1	6894740	Seal kit for guide C180	
6	1	6894040	Seal kit	
7	2	31318	Lubricator	1/8" RG
8	2	23914	Bushing	PM 10040 DX
9	2	23338	Bushing	PM 7070 DX
10	1	30562	Pointed screw, stainless	MPS6 x 16
11	1	6393125	Guide	



Boom cylinder, C180 x 980 , with J-HV

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402100	Boom cylinder C180 x 980	
2	1	26342	Connection	ELSD 16 S
3	1	26879	Reducing connection	REDSDN 16/8 S
4	1	55227	Valve	
5	1	20138	O-ring	OR 10,77 x 2,62
6	2	25244	Connection	GES 8 LR 3/8-WD
7	2	26334	Connection	P-GEV 16 SR-WD
8	1	26170	Elbow connection	EWSD 8 L
9	1	26370	Pressure gauge connection	EMASD 8 LR
10	2	28850	Pressure transducer	
11	1	26103	Pressure-gauge connect.	
12	4	31147	Face washer, 8 mm	
13	4	30139	Steel bolt, stainless	M8 x 50
14	1	6402105	Pipe, boom down	

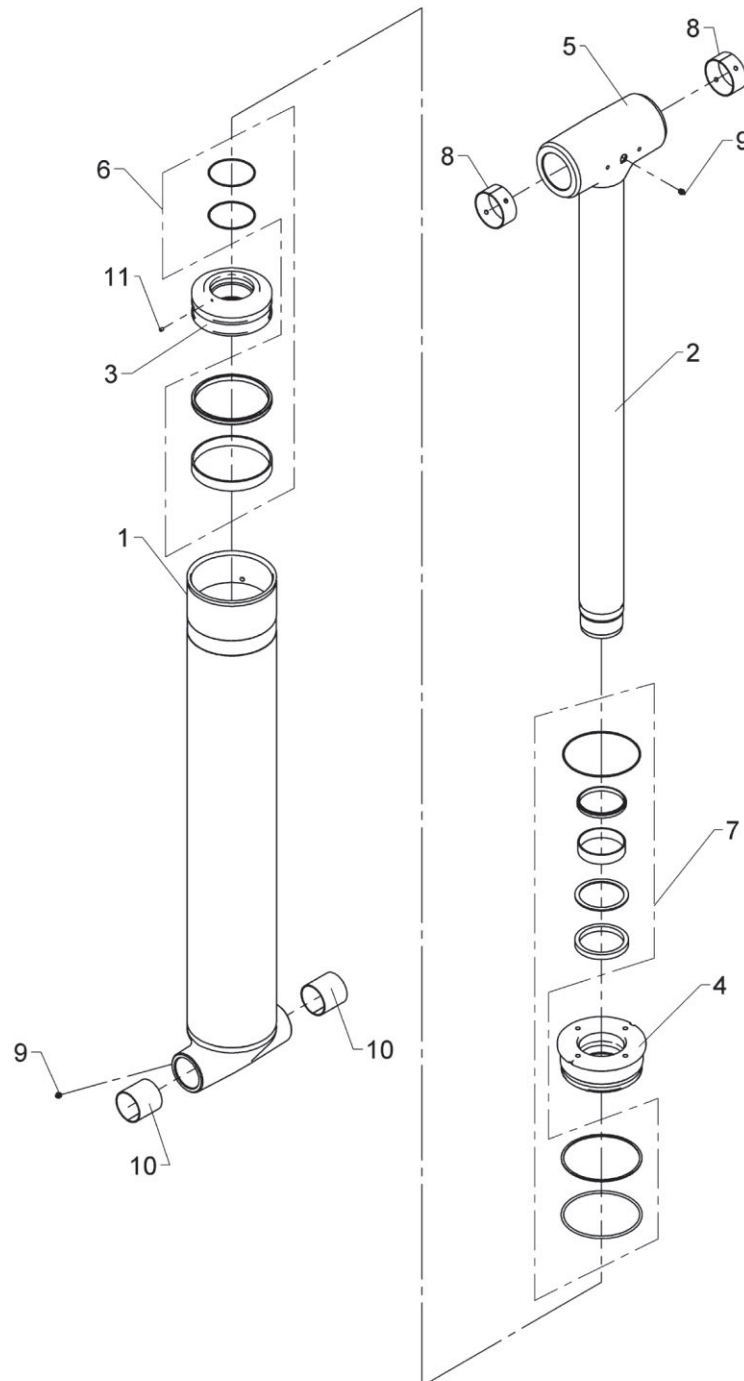


BOM obsolete

561 01 600

42684

Internal ref. 6402120



BOM obsolete

561 01 600

Jib cylinder C180 x 1083

42684

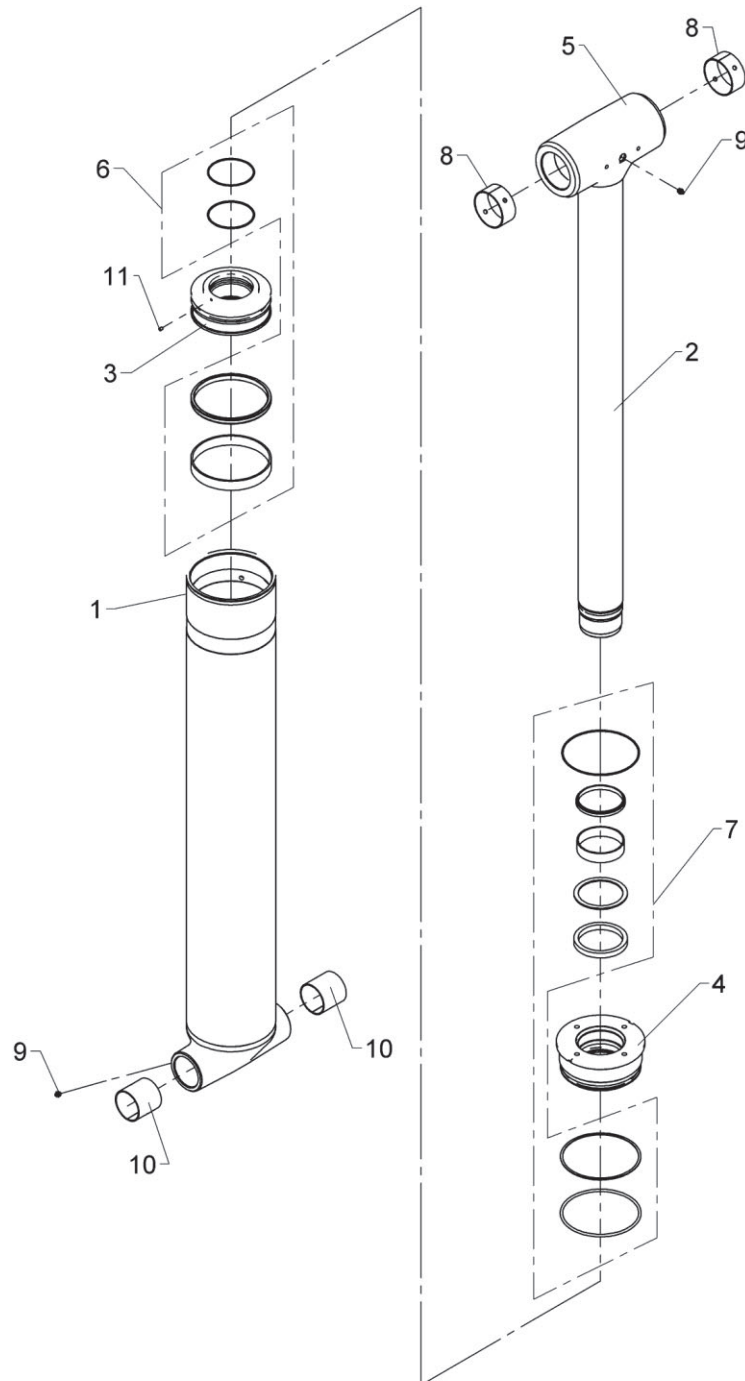
From loader 1380001

To loader 1380013

Created 06-02-2017

Modified 29-10-2018

Pos	Qty.	Part no.	Description	Remarks
1	1	6402121	Jib cylinder ø180	
2	1	6402124	Piston rod ø100x1244	
3	1	6346145	Piston	
4	1	6393125	Guide	
5	1	6402126	Head ø90x285	
6	1	6894040	Seal kit	
7	1	6894740	Seal kit for guide C180	
8	2	23320	Bushing	PM 8540 DX
9	2	31318	Lubricator	1/8" RG
10	2	23338	Bushing	PM 7070 DX
11	1	30903	Screw	MSP6 x 8



Jib cylinder C180 x 1083

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402921	Cylinder tube, welded	
2	1	6402124	Piston rod ø100x1244	
3	1	6346145	Piston	
4	1	6393125	Guide	
5	1	6402126	Head ø90x285	
6	1	6894040	Seal kit	
7	1	6894740	Seal kit for guide C180	
8	2	23320	Bushing	PM 8540 DX
9	2	31318	Lubricator	1/8" RG
10	2	23338	Bushing	PM 7070 DX
11	1	30903	Screw	MSP6 x 8

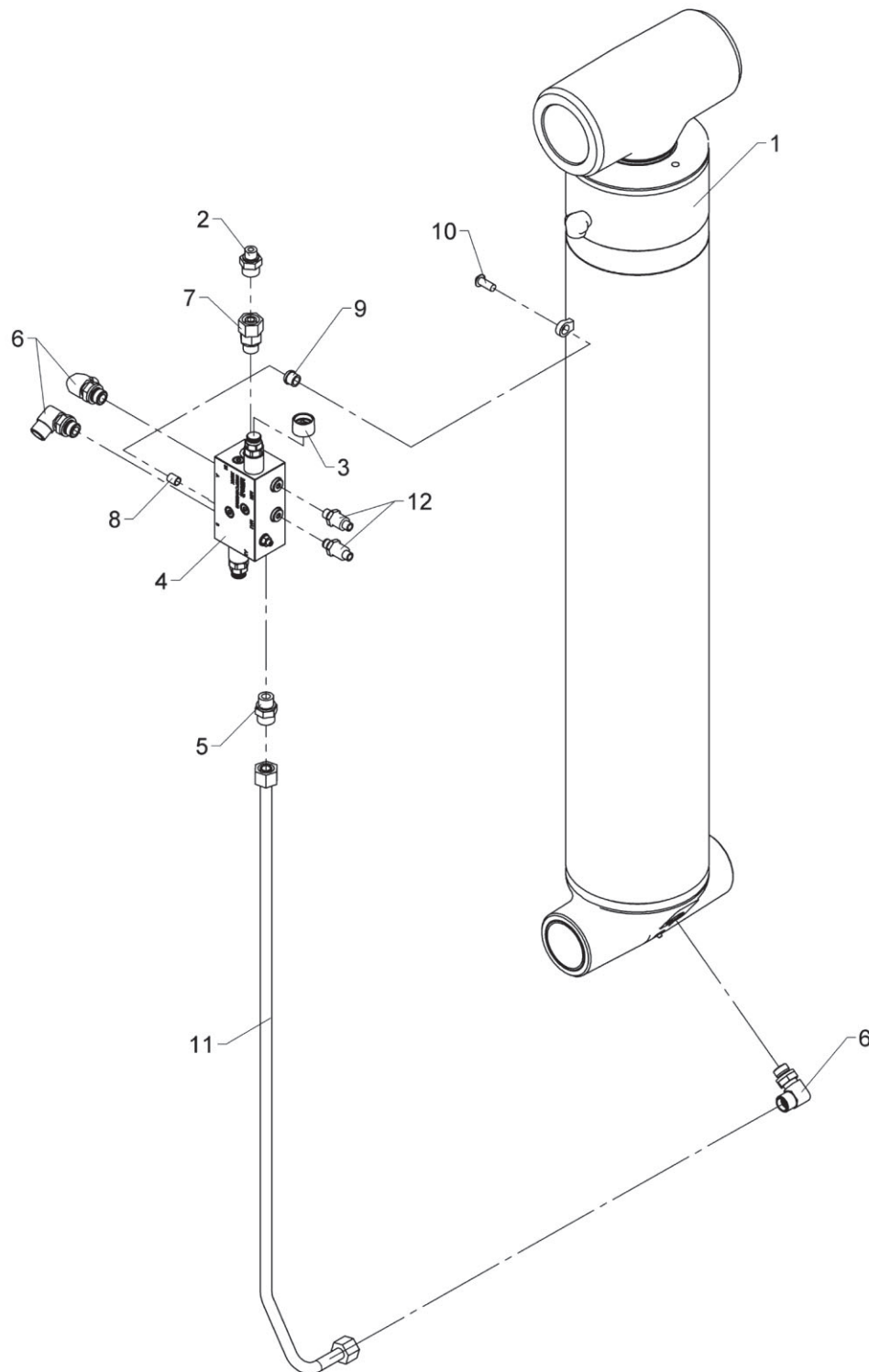


BOM obsolete

561 01 610

42684

Internal ref. 6402130



BOM obsolete

561 01 610

Jib cylinder with LHV

42684

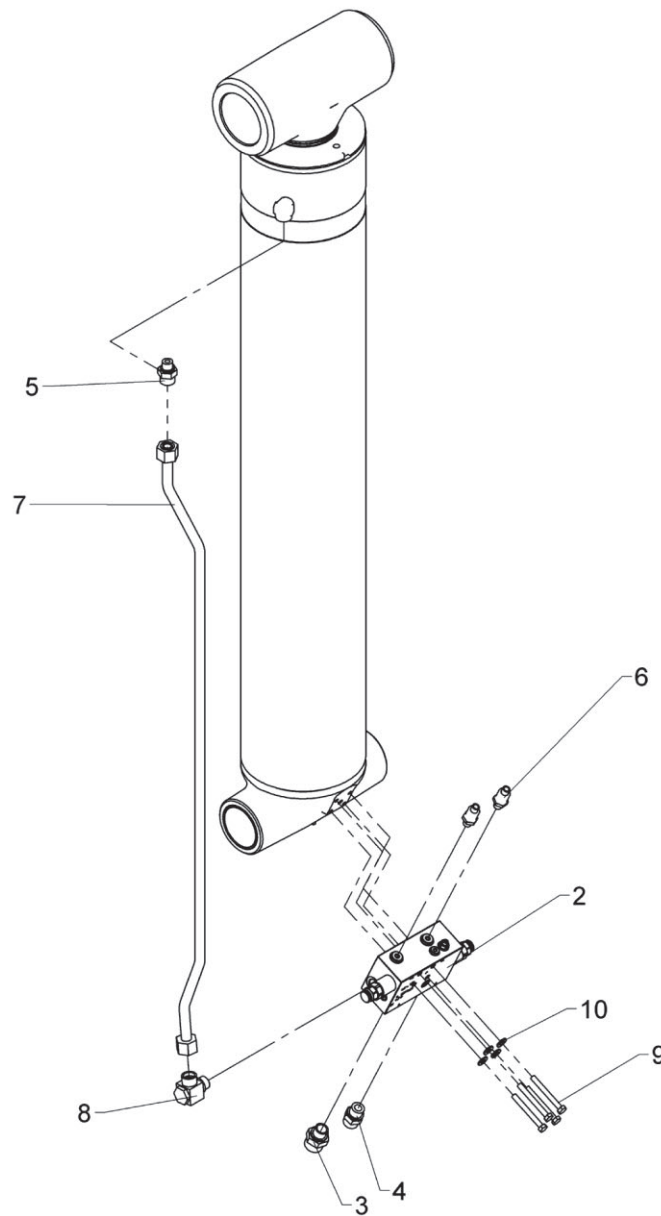
From loader 1380001

To loader 1380013

Created 06-02-2017

Modified 20-04-2018

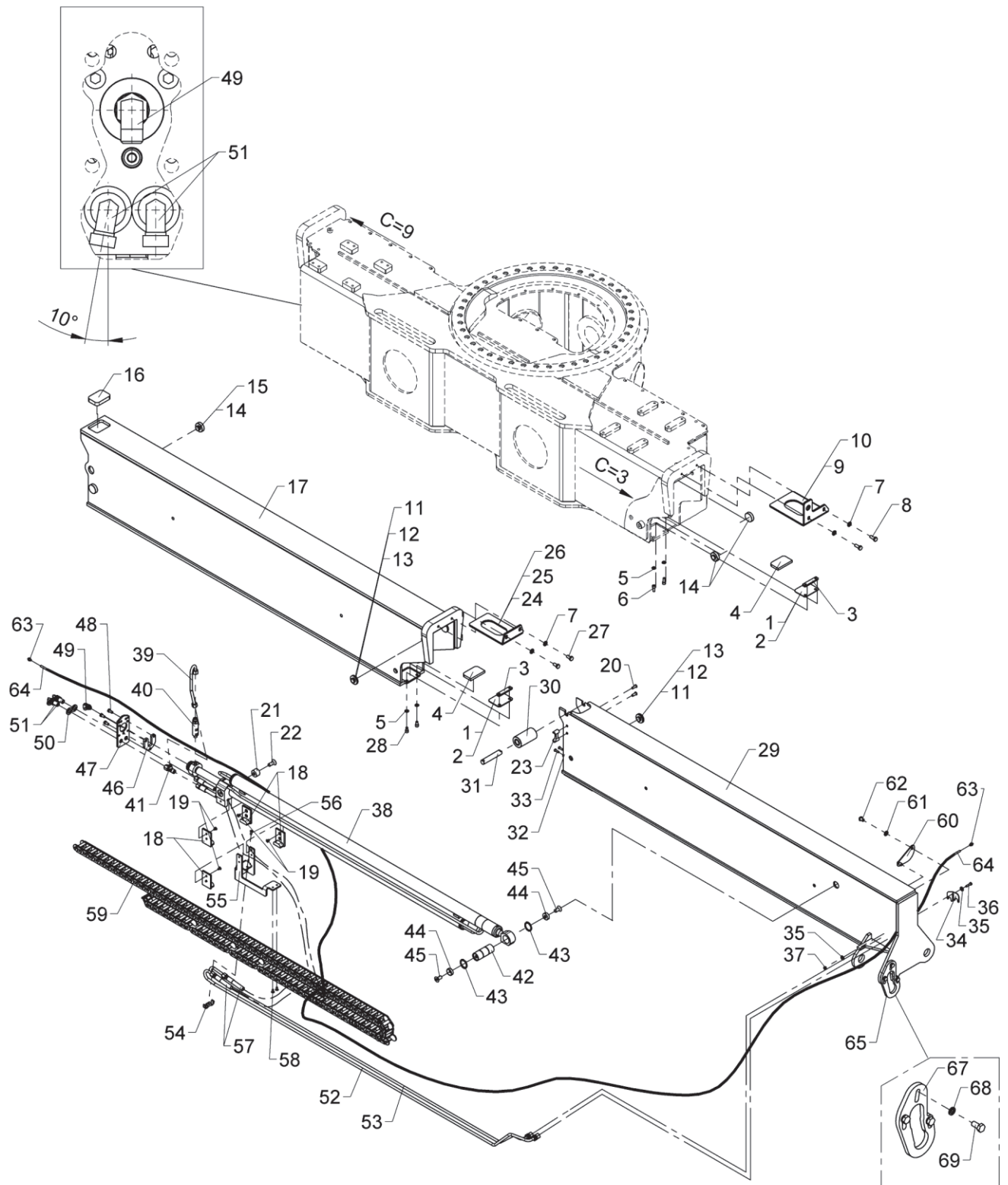
Pos	Qty.	Part no.	Description	Remarks
1	1	6402120	Jib cylinder C180 x 1083	
2	1	26368	Straight connection	P-GEV 16 SR 3/8-WD
3	1	55369	Cover for sealing	
4	1	55263	Load-holding valve	
5	1	26334	Connection	P-GEV 16 SR-WD
6	3	26893	Elbow connection	16 mm - 1/2"
7	1	26339	Connection	EGESD 16 SR-WD
8	1	6300607	Spacer	
9	1	27088	Rubber bushing	
10	1	30652	Screw	M10 x 25
11	1	6402125	Pipe, boom up	
12	2	28850	Pressure transducer	



Jib cylinder with LHV

42684

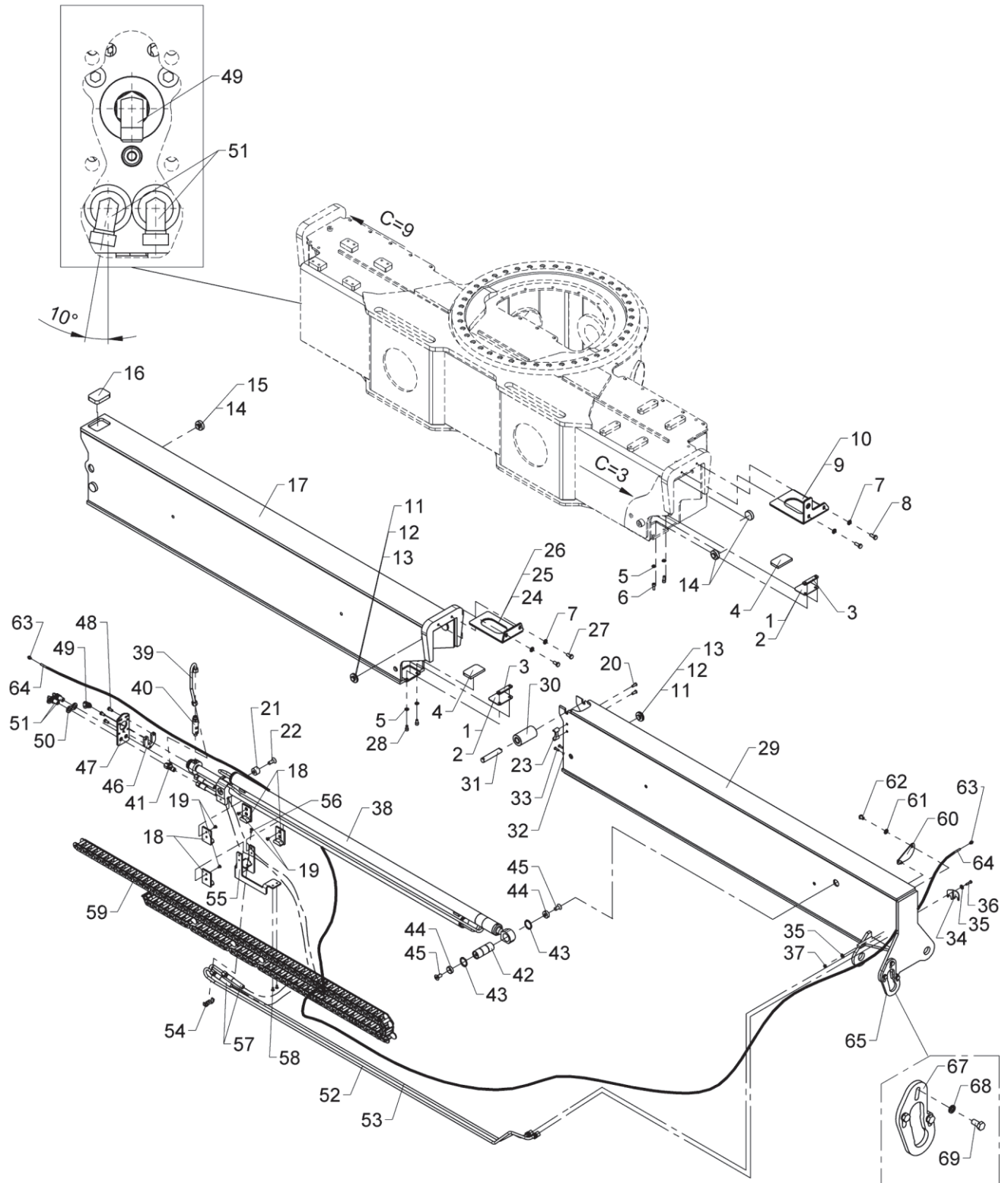
Pos	Qty.	Part no.	Description	Remarks
1	1	6402120	Jib cylinder C180 x 1083	
2	1	55264	Load holding valve	
3	1	26221	Connection	P-GEV 20 SR 1/2-WD
4	1	26334	Connection	P-GEV 16 SR-WD
5	1	26368	Straight connection	P-GEV 16 SR 3/8-WD
6	2	28850	Pressure transducer	
7	1	6402127	Hydraulic pipe, jib	Hydraulikrør, knæk
8	1	26344	Banjo connection	RSWV 16 SR
9	4	30142	Steel bolt, stainless	M8 x 70
10	4	31754	Washer	8 mm



Stabilizer beam 2735

42684

Pos	Qty.	Part no.	Description	Remarks
		6402070	Stabilizer beam, 2735	
		6390240	Parts for stab. cyl., type R	
1	2	6390108	Division plate, 1 mm	
2	2	6390105	Division plate, 2 mm	
3	2	6390109	Spacer	
4	2	63492	Slide block	
5	4	31147	Face washer, 8 mm	
6	2	30438	Screw	MC8 x 20
7	4	31565	Plain washer	10 mm
8	2	31513	Set screw, stainless	M10 x 25
9	1	6390129	Spacer 6 mm	
10	1	6390128	Spacer 5 mm	
11	6	63494	Guide 6.5 mm	
12	4	63495	Guide 7.5 mm	3 mm
13	4	63496	Guide 8.5 mm	3 mm
14	6	63500	Guide 12 mm	
15	2	68126	Guide 12x 10.5 mm	
16	1	63497	Slide block	
17	1	6390121	Stabilizer beam I	
18	4	63743	Guide	
19	6	30568	Countersunk screw	MK6 x 10
20	4	32486	Screw	MCL8 x 20
21	2	6390524	Mounting plate	
22	2	30539	Countersunk screw	MK12 x 30
23	2	63556	Guide	
24	1	6390172	Spacer, 4 mm	
25	1	6390126	Spacer 5 mm	
26	1	6390127	Spacer 6 mm	
27	2	31517	Set screw, stainless	M10 x 20
28	2	32415	Sockethead screw	MC8 x 14
29	1	6390141	Stabilizer beam II	
30	1	63493	Guide roller	
31	1	6390146	Pin	
32	2	32302	Face washer, stainless	6 mm
33	2	32491	Round-head screw	M6 x 20
34	1	6306164	Bracket	
35	2	31134	Washer, stainless	
36	1	30114	Set screw, stainless	M6 x 25
37	1	30884	Lock nut, stainless	M6
38	1	6390500	Extension cylinder assembly	
39	1	6390527	Pipe	



Stabilizer beam 2735

42684

Pos	Qty.	Part no.	Description	Remarks
40	1	55294	Counter-balance valve	
41	1	26878	Connection	ELSD 10L
42	1	6390147	Pin	
43	2	33117	Circlip	35U
44	2	6306241	Mounting plate	
45	2	30586	Countersunk screw	MK12 x 25
46	1	6344098	Bracket	
47	1	6394797	End plate	
48	3	32478	Screw	MC8 x 16
49	1	26898	Elbow connection	8 mm - 1/4"
50	2	31135	Washer	16 mm
51	2	26894	Elbow connection	10mm - 90 gr.
52	1	6390525	Pipe	
53	1	6390526	Pipe	
54	1	6306097	Clamp	
55	1	6390157	Clamp	
56	1	32490	Screw	MC6 x 16
57	2	56555	Hose	5/16" x 3540 mm L/S - 10
58	2	30542	Counter-sunk screw	MK6 x 12
59	1	29524	Nylon drag chain (94 links)	
60	1	6390262	Lock plate	
61	2	31177	Washer	10 mm
62	2	31081	Screw	M10 x 16
63	2	29437	Safety plug M8x1, socket	
64	1	29436	Cable M8, socket and plug 6.3m	4 m
65	1	6390240	Parts for stab. cyl., type R	Kun til manuel opsv.
67	1	6390106	Shim	
68	3	30933	Nordlock washer	10 mm
69	3	31517	Set screw, stainless	M10 x 20

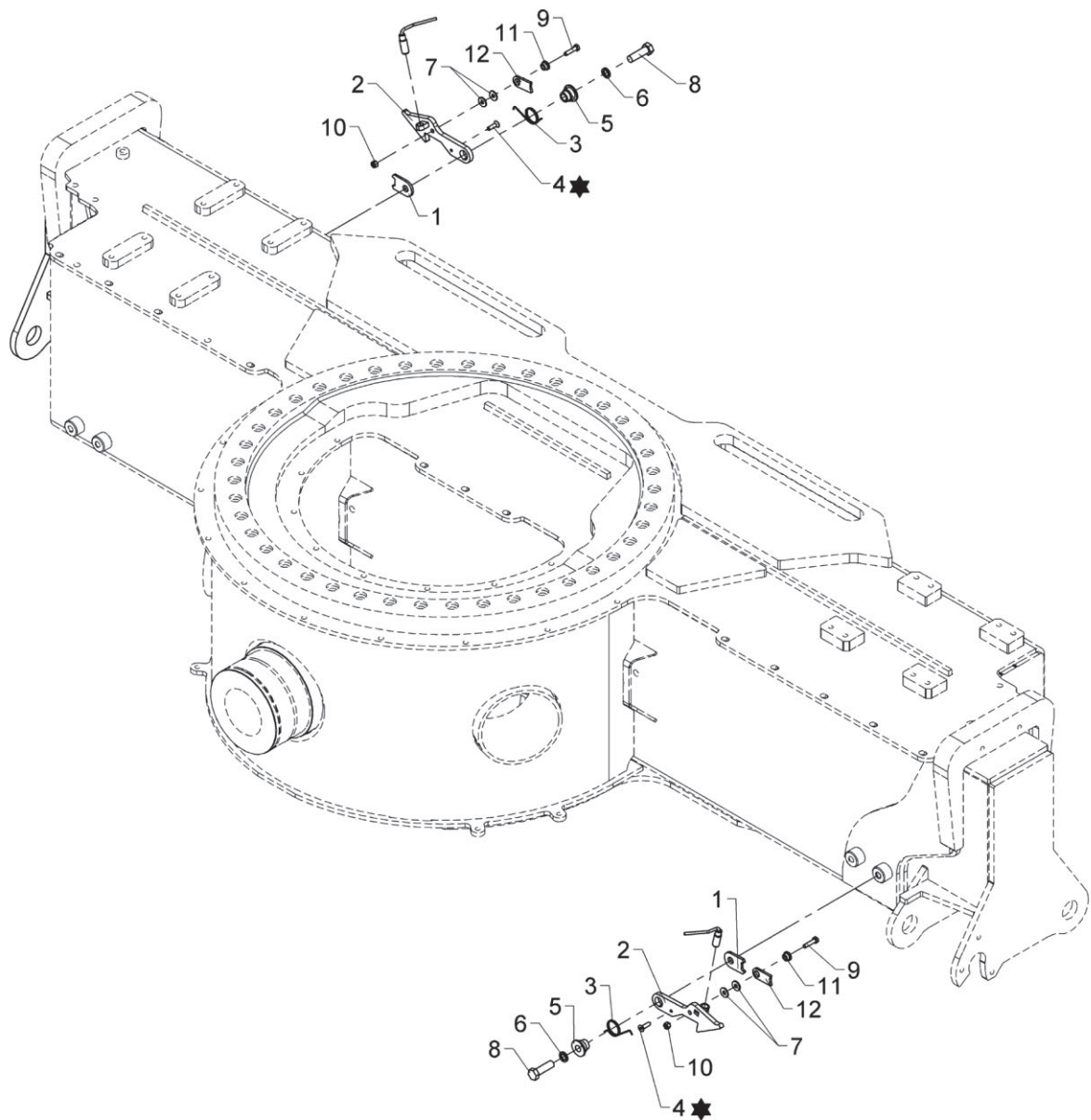


BOM obsolete

561 02 150

42684

Internal ref. 6402810



★ Loctite 243

BOM obsolete

561 02 150

Stabilizer safety lock

42684

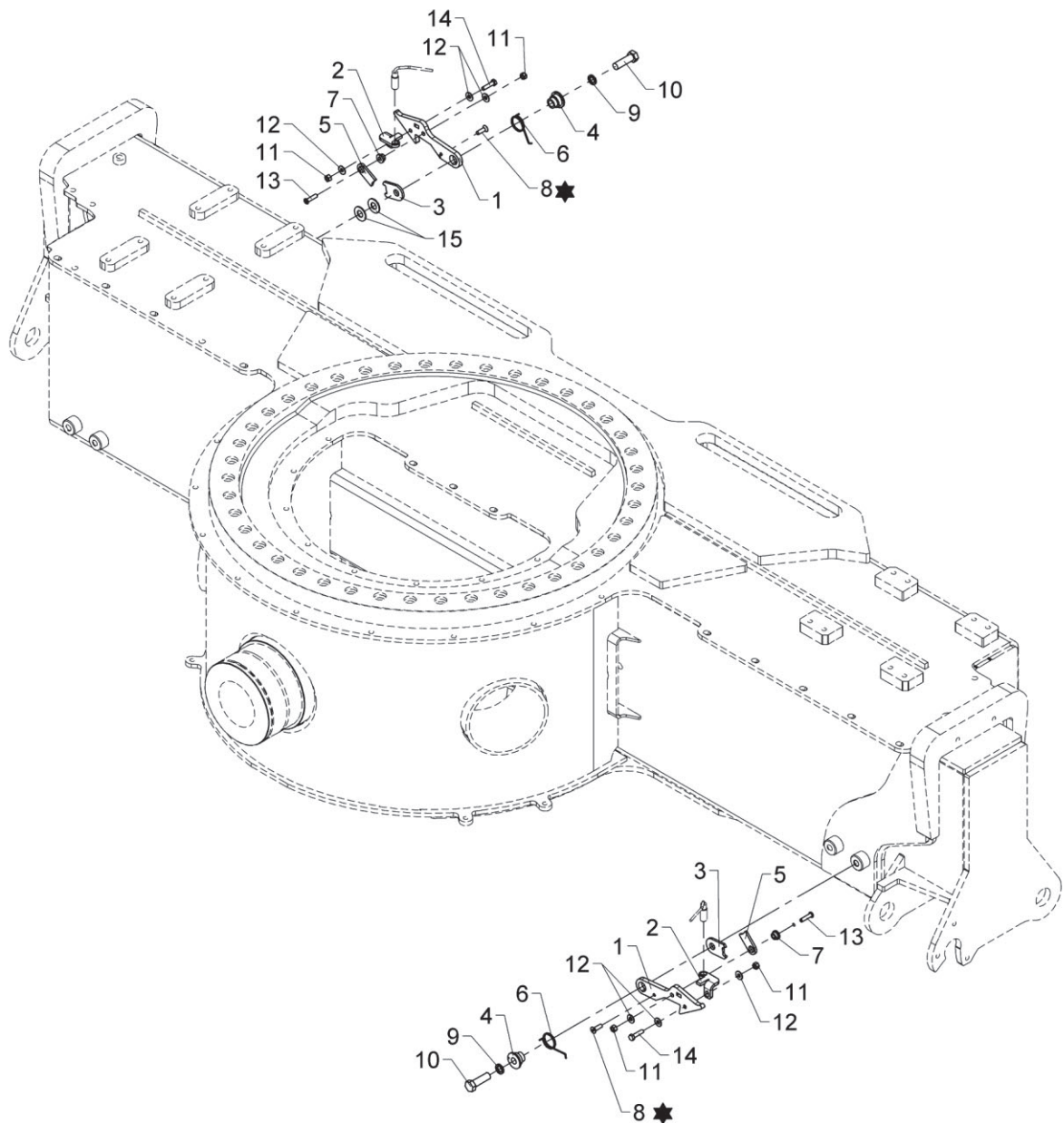
From loader 1380001

To loader 1380013

Created 09-08-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	2	6236044	Plate	
2	2	6402811	Latch	
3	2	33473	Spring	6179044
4	2	30579	Countersunk screw	MK6 x 20
5	2	6245264	Bushing	
6	2	31576	Spring washer, stainless	12 mm
7	4	31134	Washer, stainless	
8	2	30179	Set screw	M12 x 40
9	2	30114	Set screw, stainless	M6 x 25
10	2	30884	Lock nut, stainless	M6
11	2	63440	Washer	
12	2	6236054	Click	

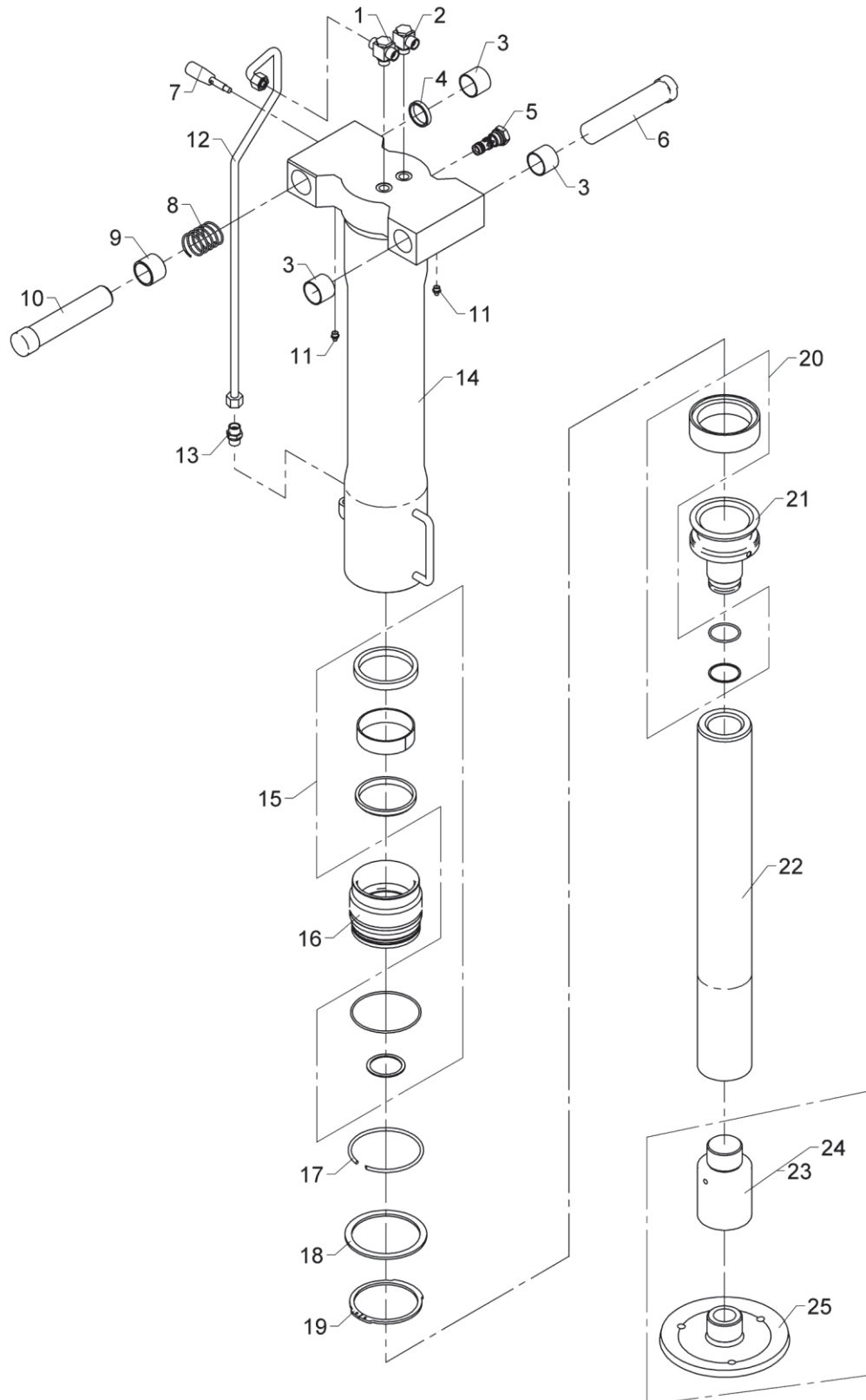


★ Loctite 243

Stabilizer safety lock

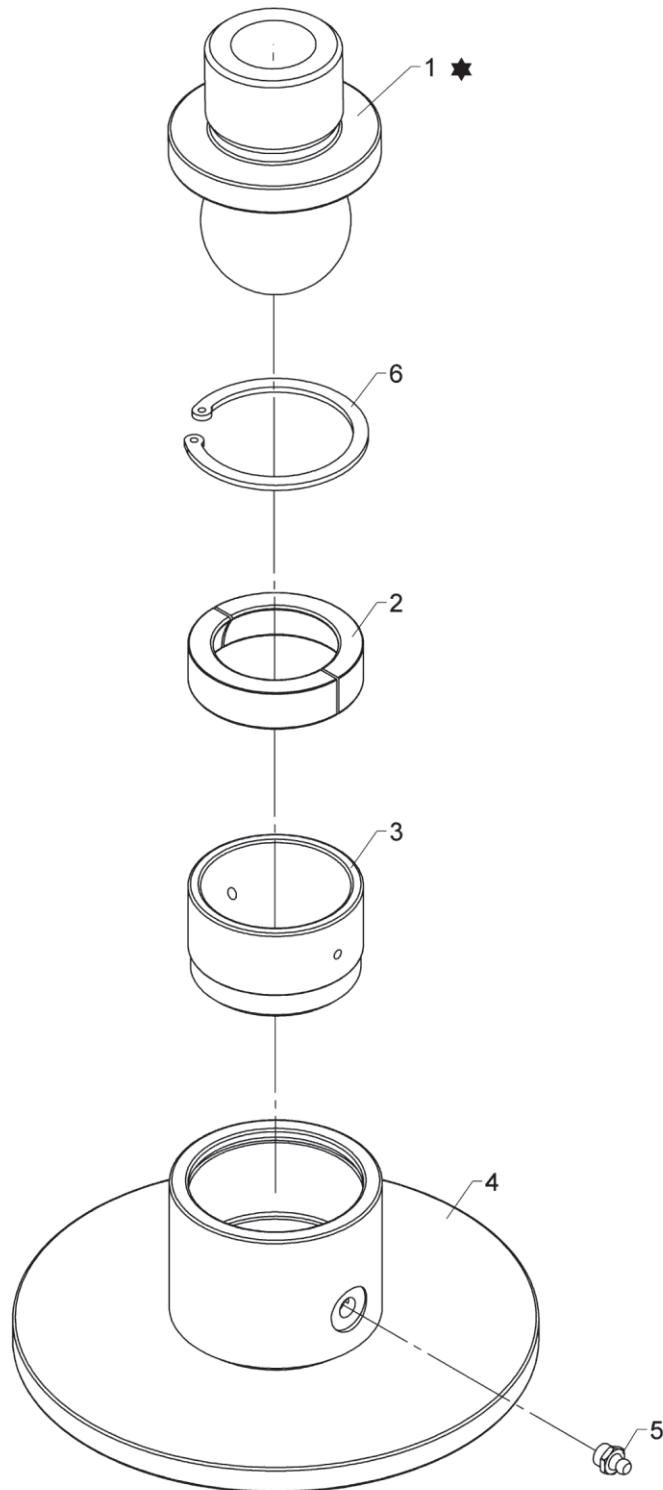
42684

Pos	Qty.	Part no.	Description	Remarks
1	2	6402991	Hook	
2	2	6402992	Bracket	
3	2	6236044	Plate	
4	2	6245264	Bushing	
5	2	6236054	Click	
6	2	33473	Spring	6179044
7	2	63440	Washer	
8	2	30579	Countersunk screw	MK6 x 20
9	2	31576	Spring washer, stainless	12 mm
10	2	30179	Set screw	M12 x 40
11	4	30884	Lock nut, stainless	M6
12	6	32306	Washer	6 mm
13	2	32509	Screw, 6 x 25	M 6 x 25
14	2	30114	Set screw, stainless	M6 x 25
15	2	31194	Washer	12 mm



Stabilizer cylinder C110-550 42684

Pos	Qty.	Part no.	Description	Remarks
1	1	26877	T banjo union	RSTS 12 LR
2	1	25130	Banjo connection	RSWV 12 LR
3	3	23408	Composite bearing	ø35/39 x 30
4	1	6390258	Distance ring	
5	1	58496	Cartridge	
6	1	6390256	Pin	
7	1	64352	Lever with knob	
8	1	33495	Compression spring	
9	1	6390257	Bushing	
10	1	6390255	Pin	
11	2	31318	Lubricator	1/8" RG
12	1	6390268	Pipe	
13	1	25127	Connection	P-GEV 12 LR-WD
14	1	6390251	Cylinder tube	
15	1	6894360	Seal kit, guide	
16	1	6390254	Guide	
17	1	33494	Lock ring	
18	1	6390259	Back ring	
19	1	33147	Circlip	107U
20	1	6894350	Seal kit, piston	
21	1	6384373	Piston	
22	1	6391851	Piston rod	
23	1	6392852	Extension 100 mm	100mm.
24	1	6392853	Extension 160 mm	160mm.
25	1	6391275	Footplate	M55x2



★ Locktite 243

561 02 280

From loader 1380001

To loader

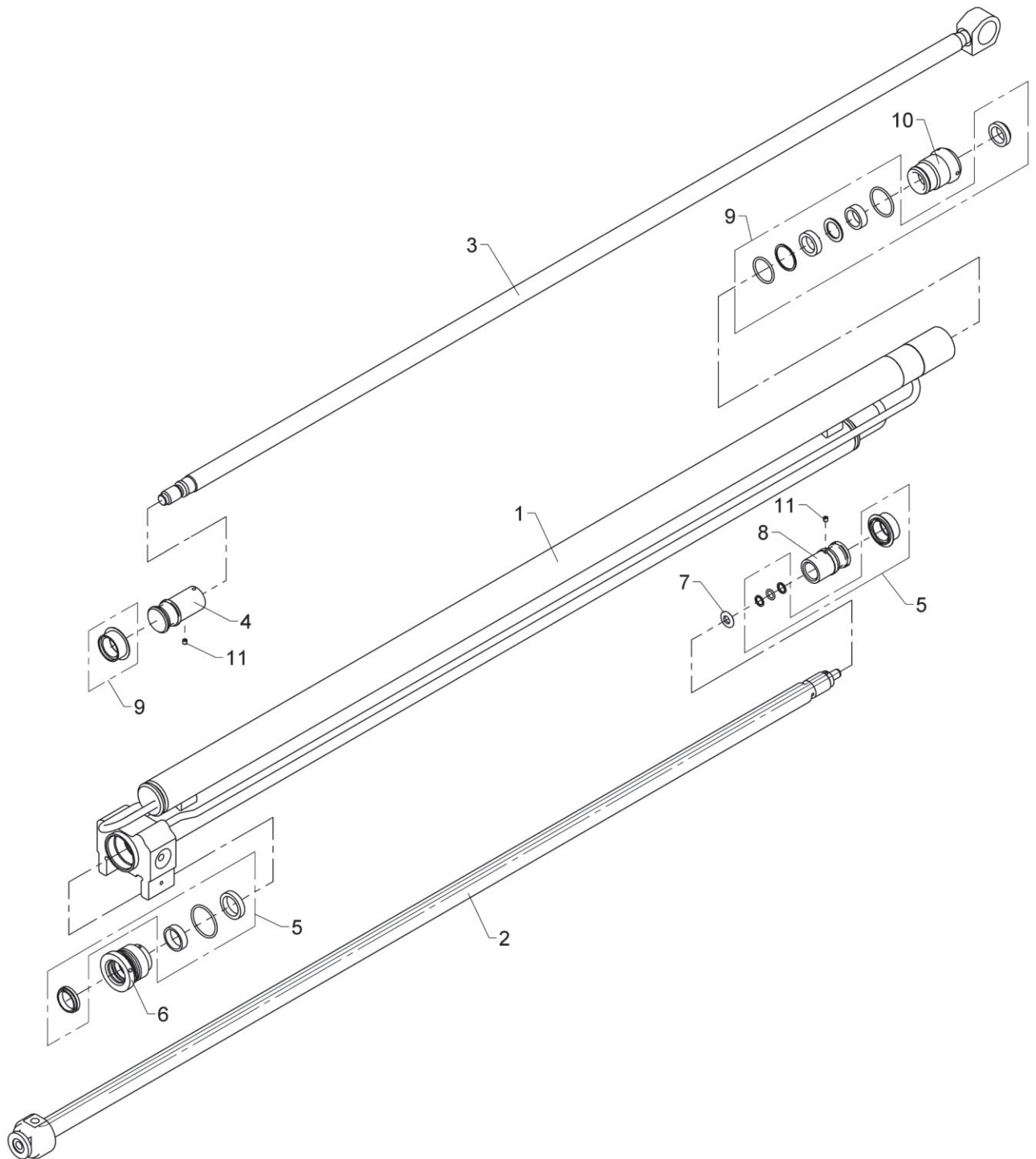
Created 18-10-2013

Modified 23-08-2016

Foot plate with ball joint, cpl. (ø210)

42084

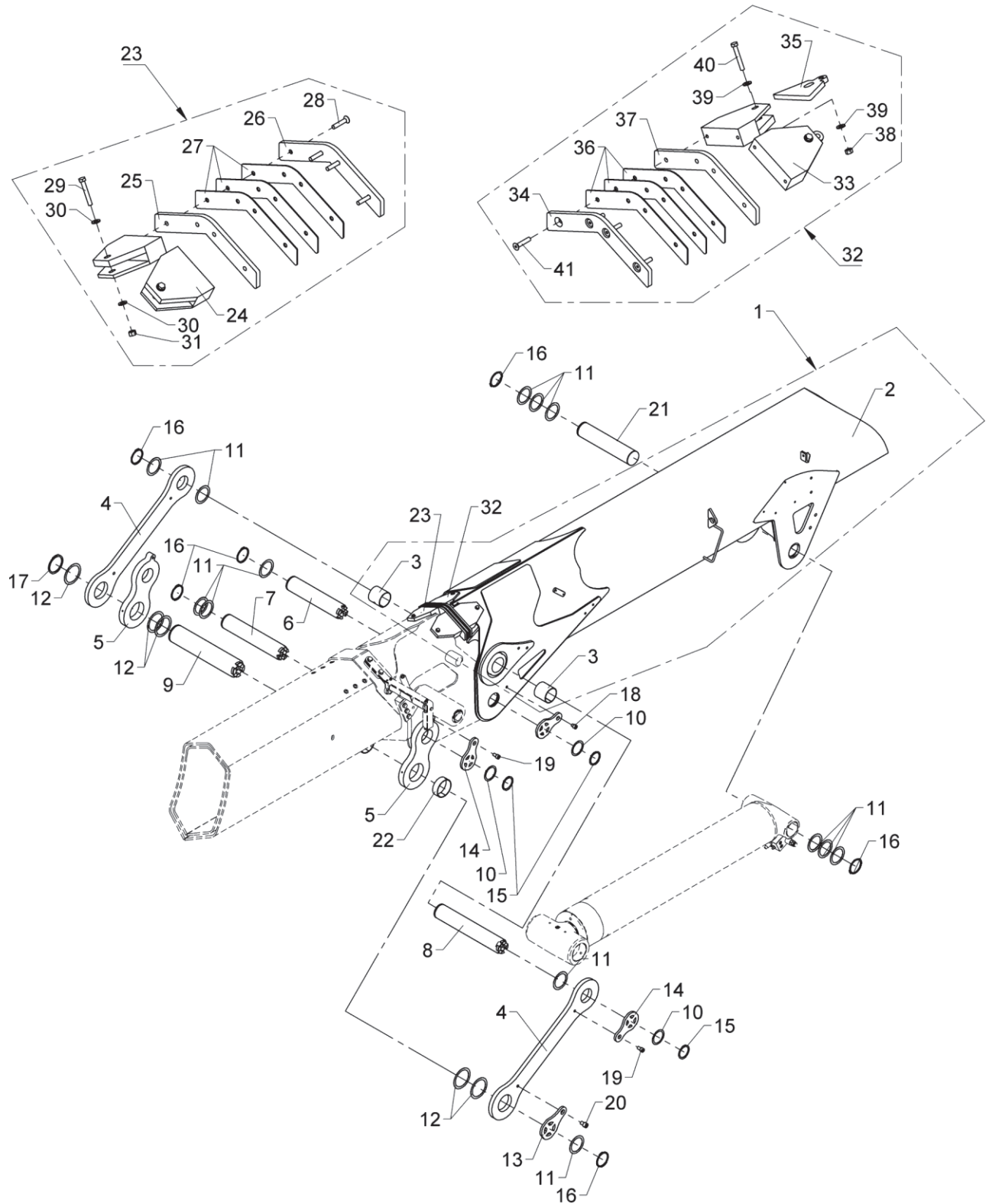
Pos	Qty.	Part no.	Description	Remarks
1	1	6391852	Ball joint	
2	2	6300854	Ball seat catch	
3	1	6300853	Ball seat	
4	1	6300855	Foot plate	
5	1	31318	Lubricator	1/8" RG
6	1	33190	Circlip Din 472	70 I



Extension cylinder assembly, 2735, type D

42084

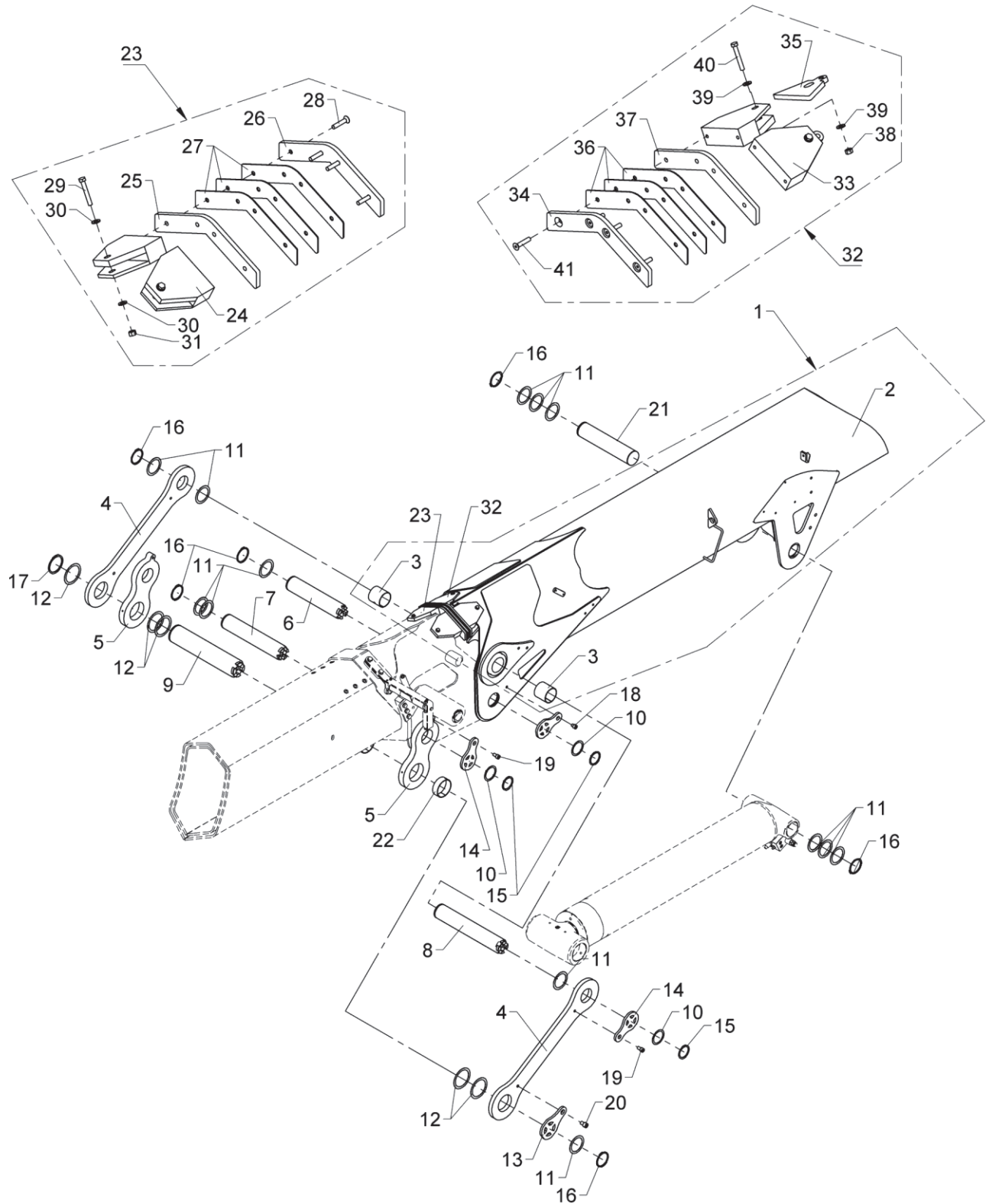
Pos	Qty.	Part no.	Description	Remarks
1	1	6390501	Cylinder assembly	
2	1	6390513	Piston rod	
3	1	6390517	Piston rod	
4	1	6390519	Piston	
5	1	6893550	Seal kit	
6	1	1320142	Guide	
7	1	1320143	Ring	
8	1	1320141	Piston	
9	1	6894770	Seal kit, C40	
10	1	6390509	Guide (ø 25)	
11	2	31548	Pointed screw, stainless	MSP6 x 6



Extension T2 and jib K0

42684

Pos	Qty.	Part no.	Description	Remarks
		6402300	Main boom T2 & Jib K0	
		6402320	Jib with bushing	
		6402490	Mechanical stop T2	
		6402510	Mechanical stop K0	
1	1	6402320	Jib with bushing	
2	1	6402310	Jib, painted	
3	2	23338	Bushing	PM 7070 DX
4	2	6402305	Link arm	
5	2	6402306	Push rod	
6	1	6402301	Pin, F	
7	1	6402302	Pin, H	
8	1	6402303	Pin, L	
9	1	6402304	Pin, C3	
10	3	33266	Washer	PS 60 x 75 x 1,0
11	14	33248	Washer	PS 70 x 90 x 1,0
12	5	33251	Washer DIN988	PS 85 x 105 x 1,0
13	1	6394418	Lock plate	
14	3	6394419	Lock plate	
15	3	33135	Circlip	
16	6	33139	Circlip	70U
17	1	33145	Circlip	80U
18	1	32289	Buttonhead screw MC 12 x 12	MC12 x 12
19	2	31034	Screw M12x20	MC12 x 20
20	1	32288	Buttonhead screw M14 x 20	MC14 x 20
21	1	6402252	Pin, C1	
22	2	23344	Bushing	PM 8560 DX
23	1	6402490	Mechanical stop T2	
24	2	6402491	Stop block	
25	1	6402493	Spacer, thick	
26	1	6402494	Switch plate, large	
27	3	6402495	Spacer, thin	
28	4	30907	Countersunk screw	MK8 x 40
29	2	30140	Steel bolt, stainless	M8 x 55
30	4	31754	Washer	8 mm
31	2	30886	Lock nut, stainless	M8
32	1	6402510	Mechanical stop K0	
33	2	6402491	Stop block	
34	1	6402494	Switch plate, large	
35	2	6402496	Stop block	
36	3	6402495	Spacer, thin	
37	1	6402493	Spacer, thick	



561 03 030

From loader 1380001

To loader

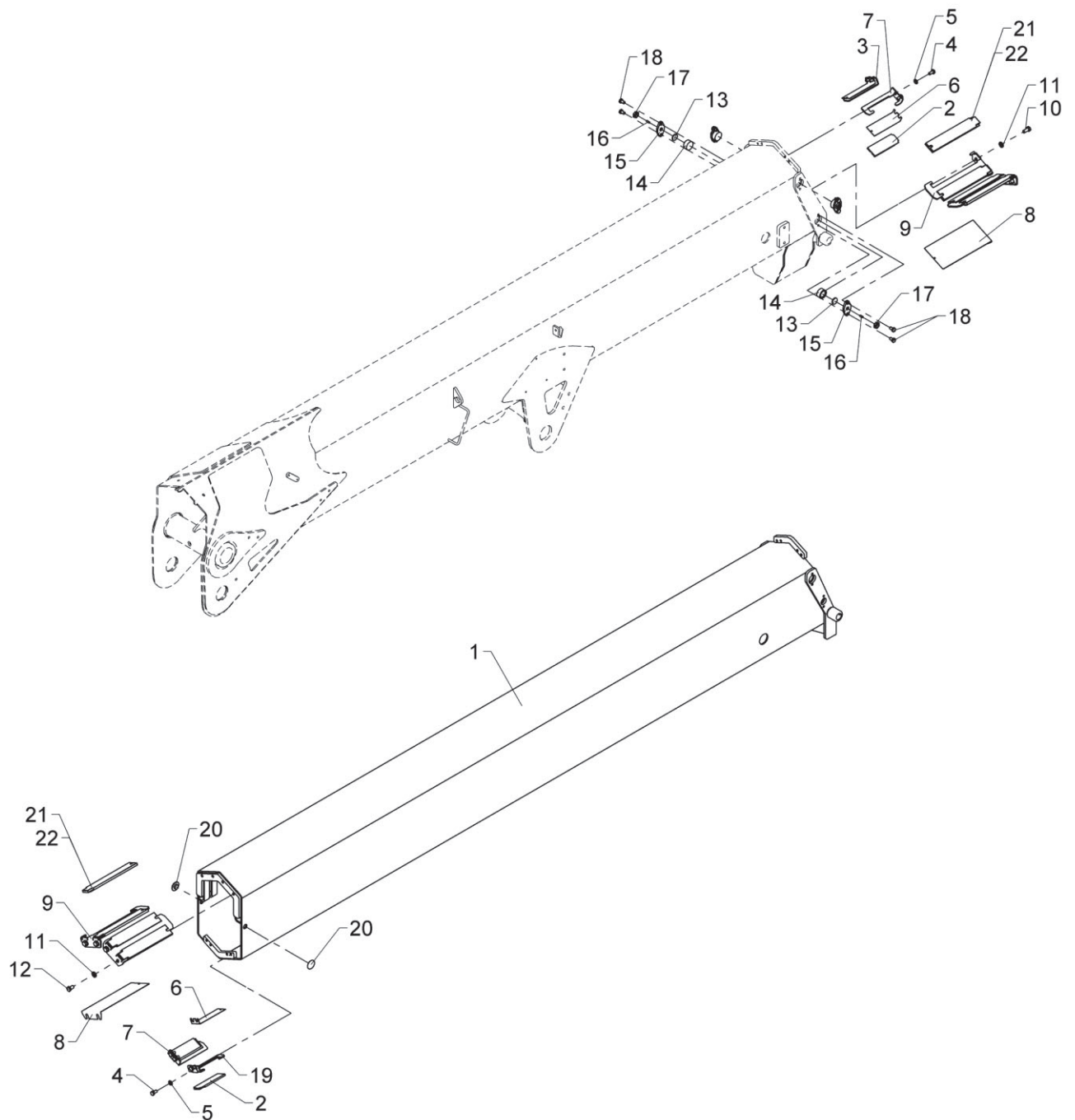
Created 31-07-2018

Modified

Extension T2 and jib K0

42684

Pos	Qty.	Part no.	Description	Remarks
38	2	30886	Lock nut, stainless	M8
39	4	31754	Washer	8 mm
40	2	30140	Steel bolt, stainless	M8 x 55
41	4	30907	Countersunk screw	MK8 x 40



Jib and K1 extension, complete42684

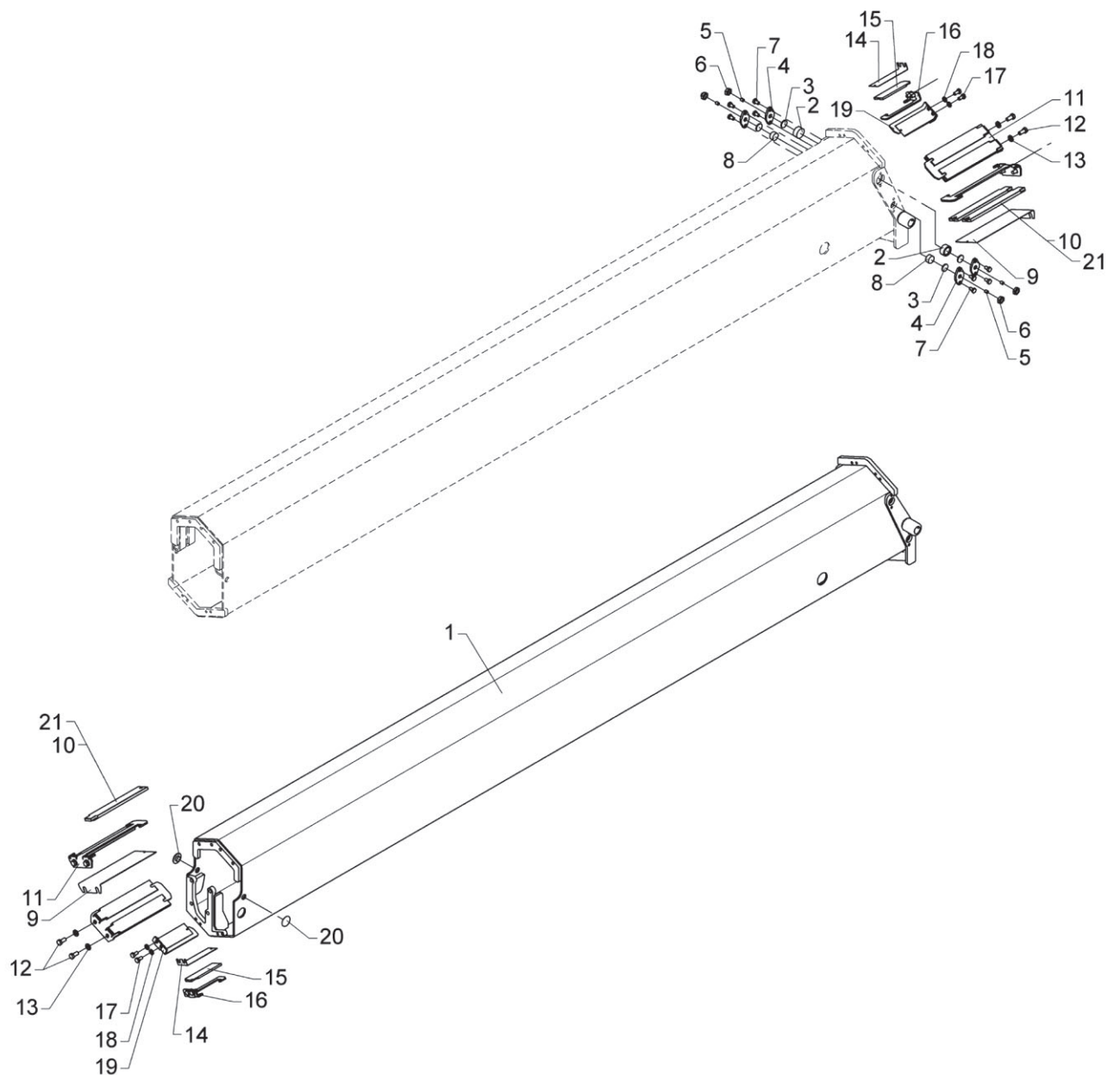
Pos	Qty.	Part no.	Description	Remarks
1	1	6381401	Extension, 455/267 mm	
2	4	63668	Slide block	6381524, 7 mm
3	1	6381573	Bracket, left	
4	8	31517	Set screw, stainless	M10 x 20
5	8	31565	Plain washer	10 mm
6	4	6381534	Adjusting plate	
7	2	6381563	Bracket, right	
8	4	6381544	Adjusting plate	
9	4	6381493	Bracket	
10	4	30176	Set screw	M12 x 25
11	8	31131	Washer	12 mm
12	4	30175	Set screw	M12 x 20
13	4	6182334	Plate	
14	4	63844	Slide block	6294004
15	4	6293954	Lock plate	
16	4	30562	Pointed screw, stainless	MPS6 x 16
17	4	30821	Counter nut	M16
18	8	31510	Set screw, stainless	M10 x 16
19	1	6381573	Bracket, left	
20	2	6381484	Guide	
21	8	63589	Slide block	9 mm
22	8	63590	Slide block	10 mm



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42684

561 03 110

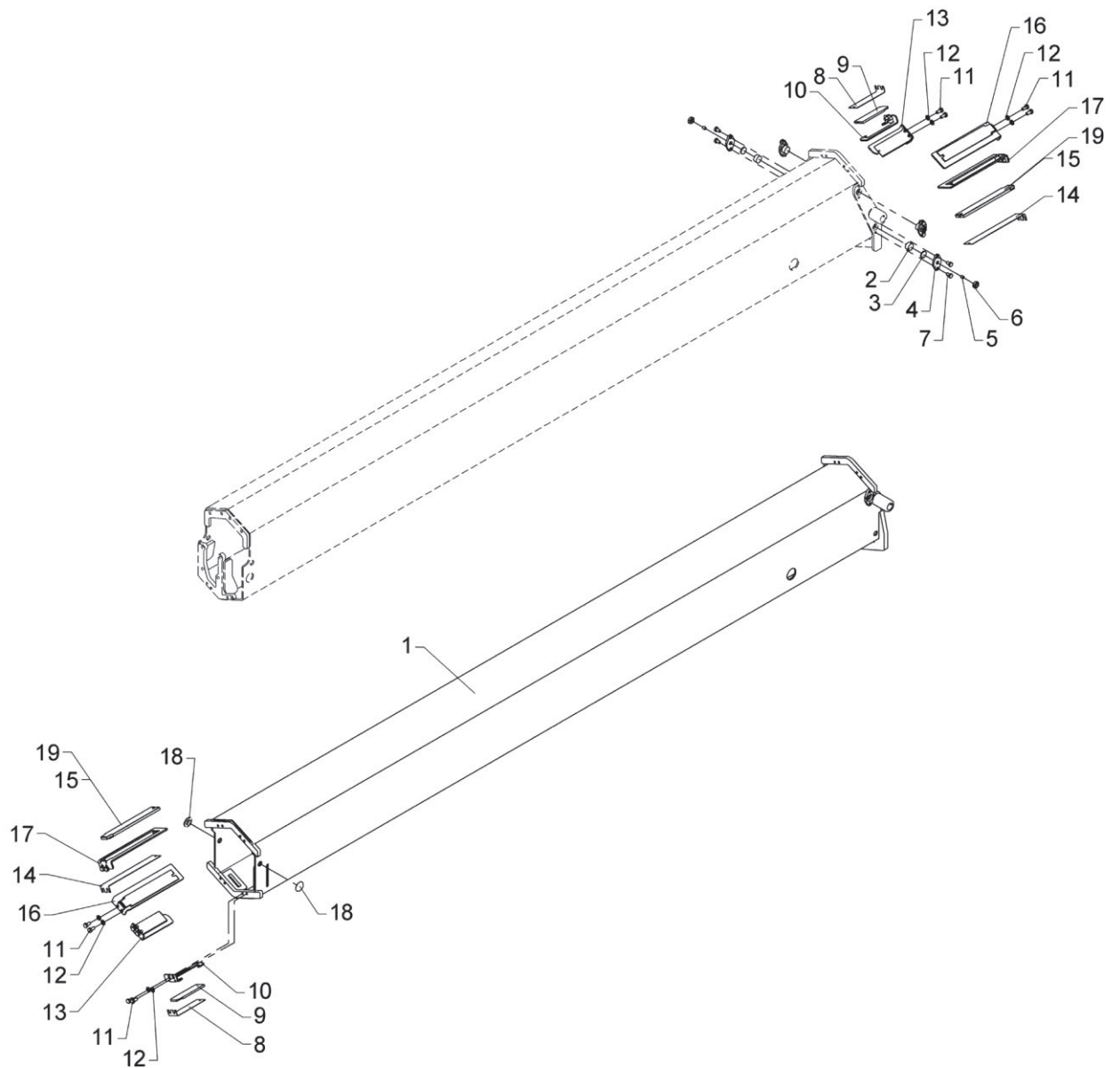
Internal ref. 6381940



K2 extension, complete

42684

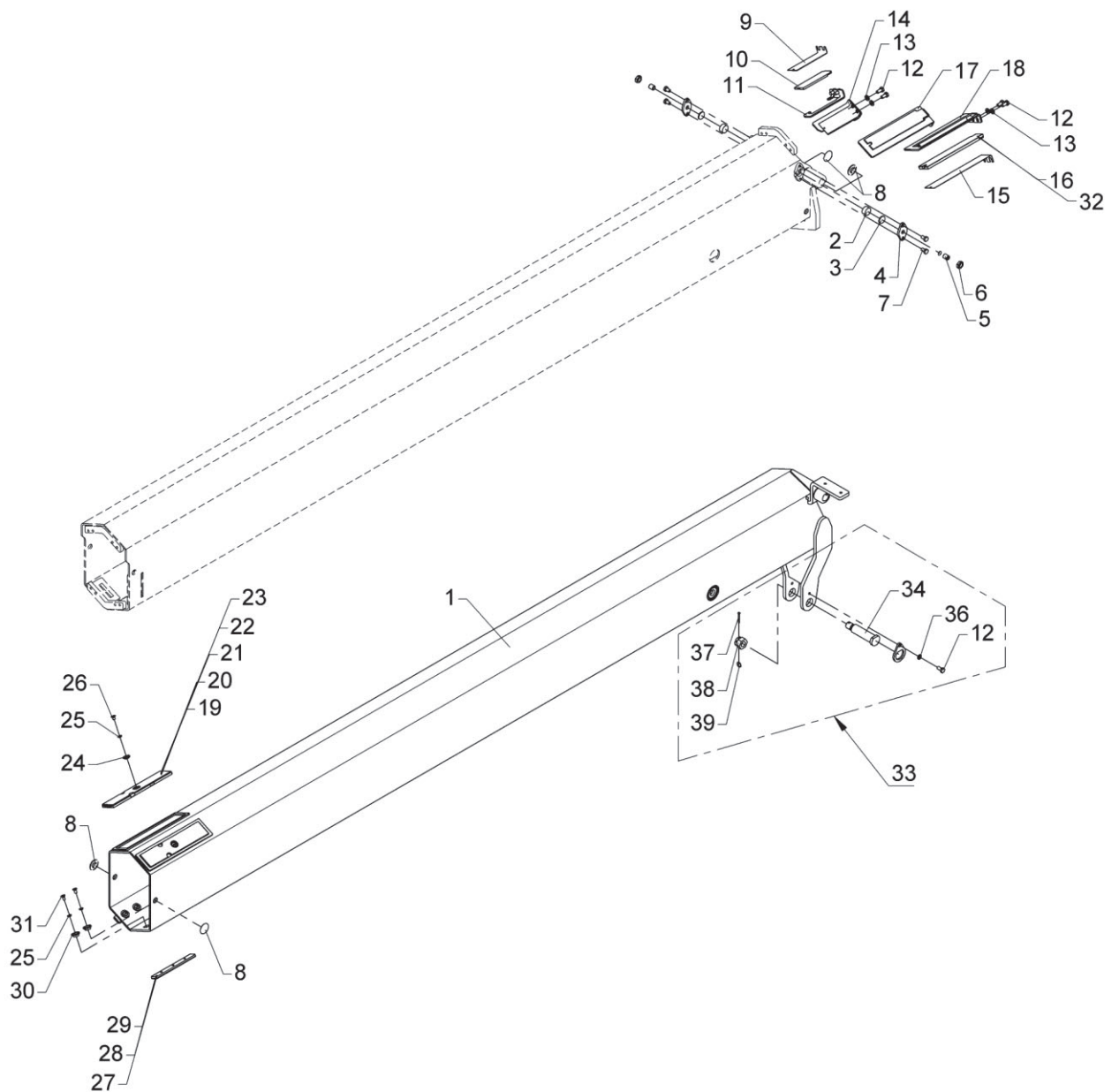
Pos	Qty.	Part no.	Description	Remarks
1	1	6381581	Extension, 421/249 mm	
2	2	63844	Slide block	6294004
3	4	6182334	Plate	
4	4	6293954	Lock plate	
5	4	32258	Pointed screw stainless	MSP10 x 12
6	4	30821	Counter nut	M16
7	8	31510	Set screw, stainless	M10 x 16
8	2	64096	Slide block	6082064
9	4	6381544	Adjusting plate	
10	8	63589	Slide block	9 mm
11	4	6381493	Bracket	
12	8	30176	Set screw	M12 x 25
13	8	31131	Washer	12 mm
14	4	6381534	Adjusting plate	
15	4	63668	Slide block	6381524, 7 mm
16	2	6381573	Bracket, left	
17	8	31517	Set screw, stainless	M10 x 20
18	8	31565	Plain washer	10 mm
19	2	6381563	Bracket, right	
20	2	6381484	Guide	
21	8	63590	Slide block	10 mm



K3 extension, complete

42684

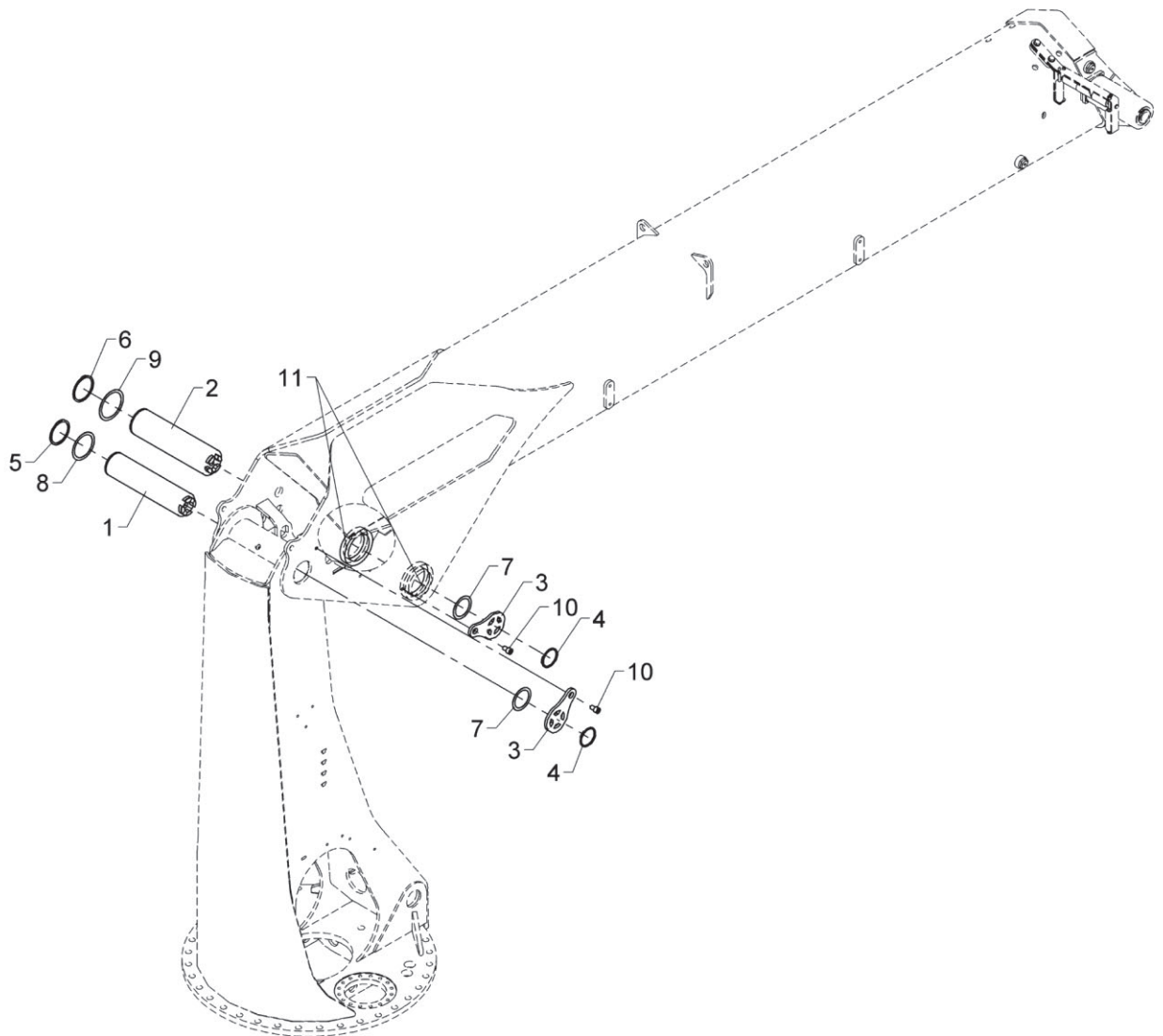
Pos	Qty.	Part no.	Description	Remarks
1	1	6381711	Extension, 385/231 mm	
2	4	64096	Slide block	6082064
3	4	6182334	Plate	
4	4	6293954	Lock plate	
5	4	32258	Pointed screw stainless	MSP10 x 12
6	4	30821	Counter nut	M16
7	8	31510	Set screw, stainless	M10 x 16
8	4	6381534	Adjusting plate	
9	4	63668	Slide block	6381524, 7 mm
10	2	6381573	Bracket, left	
11	16	31517	Set screw, stainless	M10 x 20
12	16	31565	Plain washer	10 mm
13	2	6381563	Bracket, right	
14	4	6381554	Adjusting plate	
15	4	63589	Slide block	9 mm
16	2	6381663	Bracket, right	
17	2	6381673	Bracket, left	
18	2	6381484	Guide	
19	4	63590	Slide block	10 mm



K4 extension, complete

42684

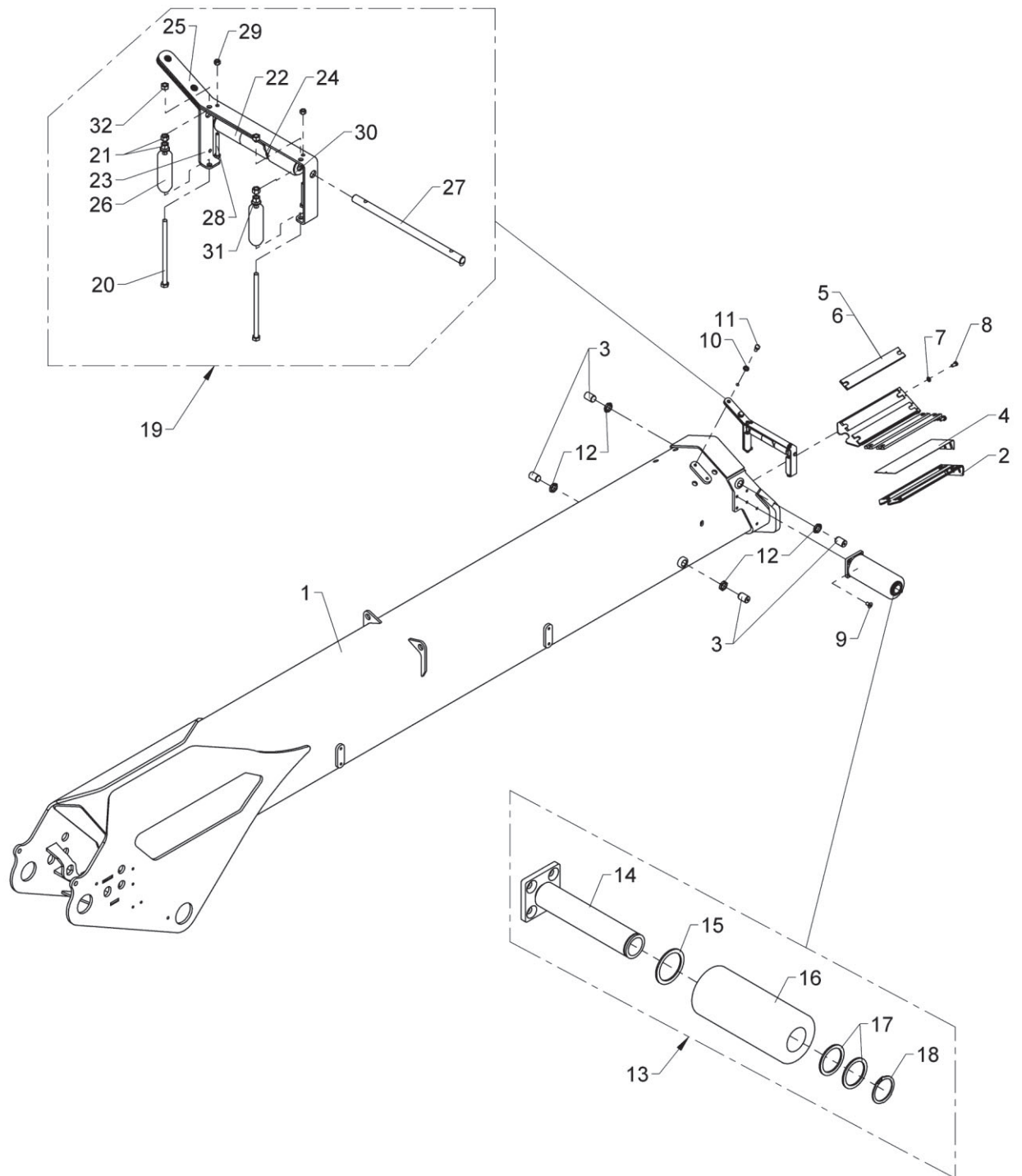
Pos	Qty.	Part no.	Description	Remarks
		6381960	Extension K4, cpl.	
		6402840	Lock pin kpl.	
1	1	6381841	Extension, 350/212 mm	
2	2	64096	Slide block	6082064
3	2	6182334	Plate	
4	2	6293954	Lock plate	
5	2	32424	Pointed screw	MSP16 x 20
6	2	30821	Counter nut	M16
7	4	30153	Set screw	M10 x 16
8	4	6381484	Guide	
9	2	6381534	Adjusting plate	
10	2	63668	Slide block	6381524, 7 mm
11	1	6381573	Bracket, left	
12	9	31517	Set screw, stainless	M10 x 20
13	8	31565	Plain washer	10 mm
14	1	6381563	Bracket, right	
15	2	6381554	Adjusting plate	
16	2	63589	Slide block	9 mm
17	1	6381663	Bracket, right	
18	1	6381673	Bracket, left	
19	2	64084	Slide block	6193344, 8 mm
20	2	64086	Slide block	6193354, 9 mm
21	2	64089	Slide block	6193364, 10 mm
22	2	63895	Slide block	6198964, 11 mm
23	2	63896	Slide block	6198974, 12 mm
24	2	6199604	Mounting plate	
25	6	31170	Lock washer	8 mm
26	2	30597	Counter-sunk screw	MK8 x 12
27	2	6193304	Spacer	6 mm
28	2	6235944	Spacer	7 mm
29	2	6193314	Spacer	8 mm
30	4	6234814	Lock washer	
31	4	30543	Countersunk screw	MK8 x 16
32	2	63590	Slide block	10 mm
33	1	6402840	Lock pin kpl.	
34	1	6380884	Pin	
35	1	6380874	Lock plate	
36	1	31571	Spring washer, stainless	10 mm
37	1	31280	Cotter bolt	ø5 x 40
38	1	30837	Nut	M24
39	1	33458	Lock ring	



Main boom, T0, fittings

42684

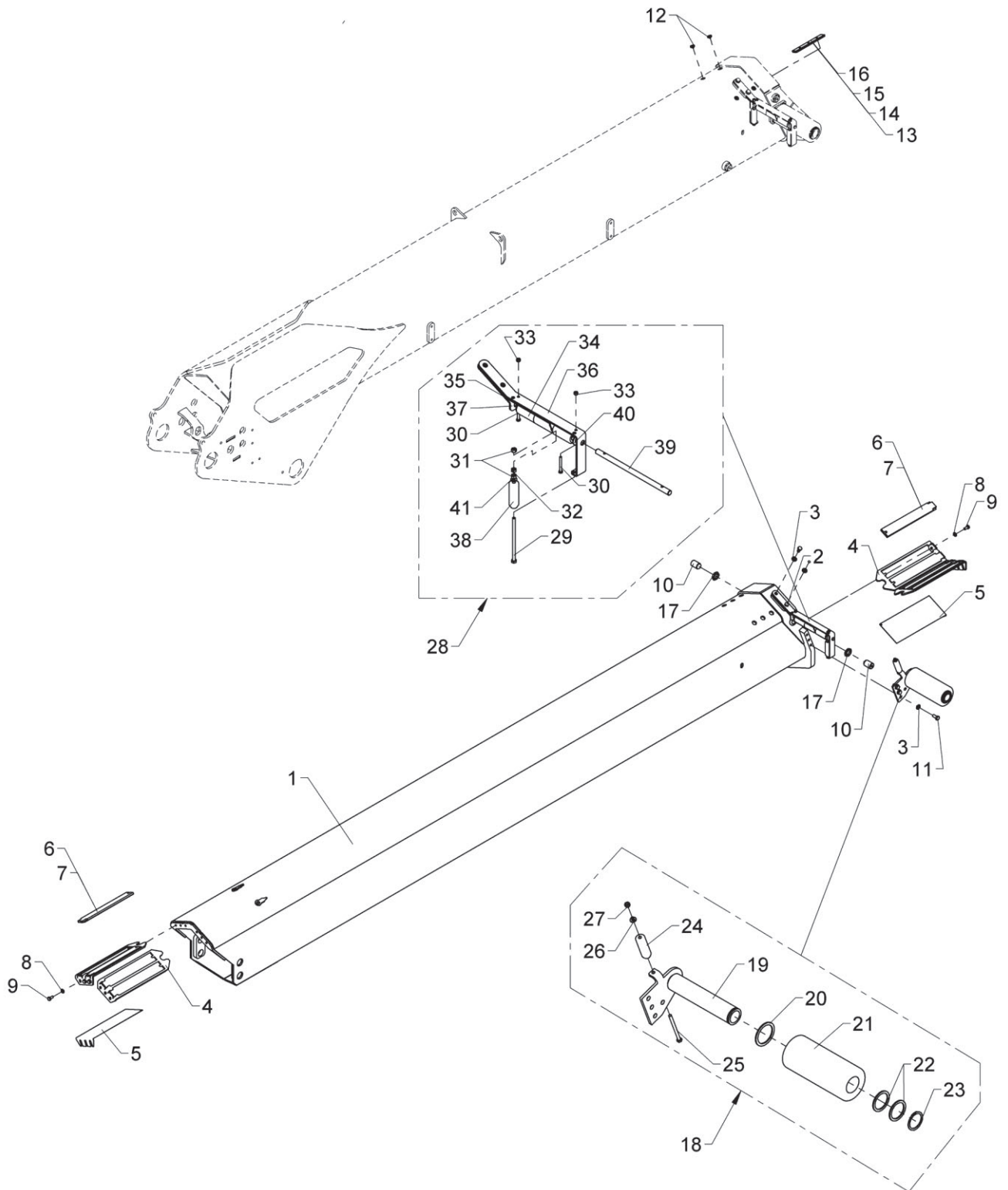
Pos	Qty.	Part no.	Description	Remarks
1	1	6402251	Pin, N	
2	1	6402253	Pin, C2	
3	2	6394418	Lock plate	
4	2	33139	Circlip	70U
5	1	33241	Circlip	90U
6	1	33148	Circlip	100U
7	2	33248	Washer	PS 70 x 90 x 1,0
8	1	33245	Washer	PS 90 x 110 x 1,0
9	1	33250	Washer DIN988	PS 100 x 120 x 1,0
10	2	32288	Buttonhead screw M14 x 20	MC14 x 20
11	2	6402112	Spacer	Ø140x25mm



Main boom T0

42684

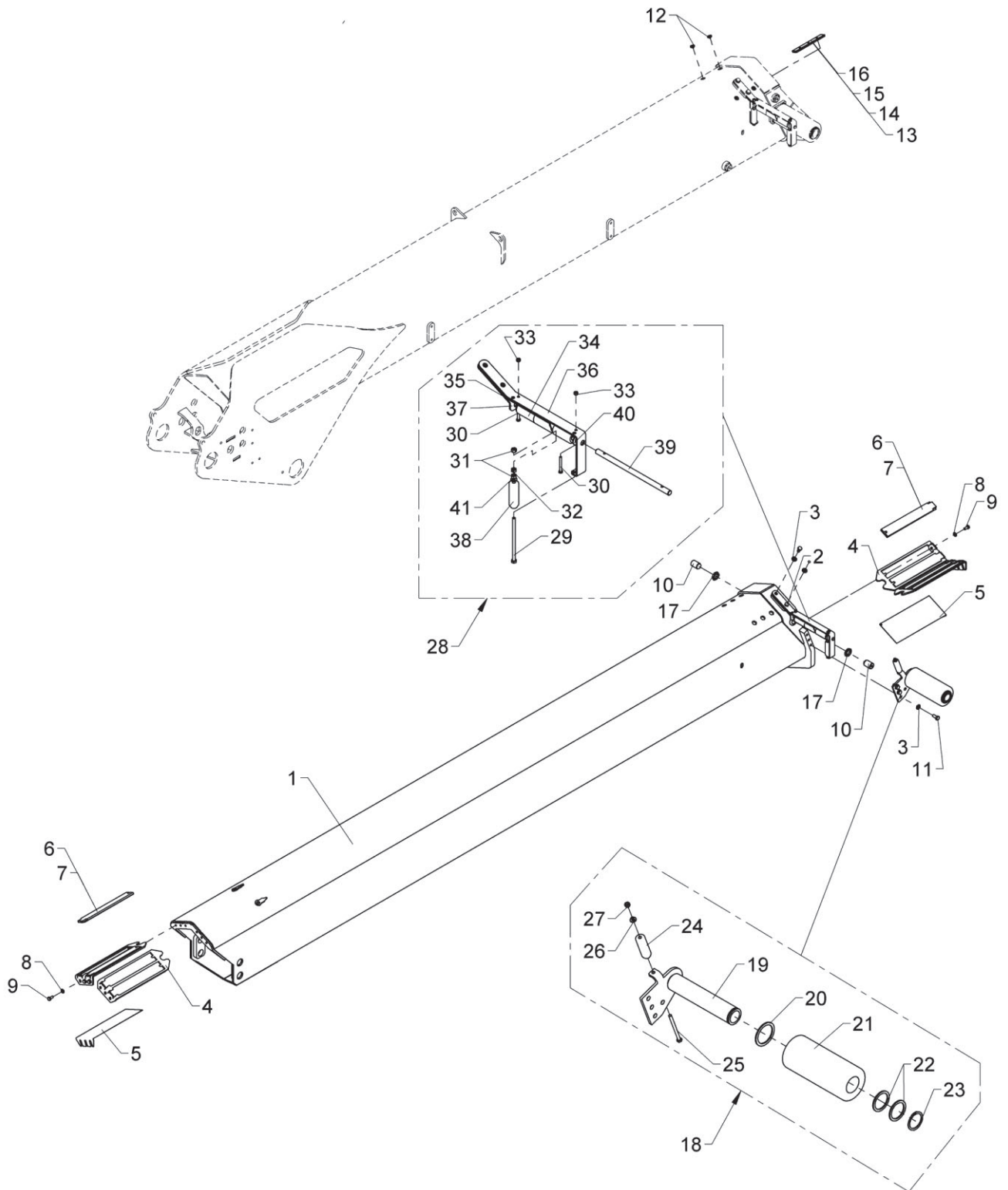
Pos	Qty.	Part no.	Description	Remarks
		6402180	Internal extention T0	
		6402450	Hose reels T0	
		6402470	Chain guide	
1	1	6402190	Main boom T0, painted	
2	2	6300335	Bracket	
3	4	6398416	Slide block	
4	2	6300531	Shim	
5	4	68083	Slide block	10 mm
6	4	63685	Slide block	9 mm
7	6	31177	Washer	10 mm
8	6	31517	Set screw, stainless	M10 x 20
9	4	30591	Countersunk screw	MK12 x 20
10	2	32338	Washer	12 mm
11	2	30175	Set screw	M12 x 20
12	4	32399	Counter nut M30 x 2	M30 x 2
13	1	6402450	Hose reels T0	
14	1	6402451	Fitting T0	
15	1	33231	Back ring	SS 60 x 75 x 3
16	1	6402454	Nylon guide roller	
17	2	33285	Back ring 52 x 65 x 3	SS 52 x 65 x 3
18	1	33284	Circlip ø 52	
19	1	6402470	Chain guide	
20	2	30182	Steel bolt, stainless	M8 x 150
21	4	30886	Lock nut, stainless	M8
22	3	63471	Guide roller	
23	1	6402476	Bottom plate 1	
24	1	6402475	Division plate	
25	1	6402474	Top bearing	
26	2	6402473	Nylon guide roller	
27	1	6402471	Chain guide	
28	2	30119	Steel pin, stainless	M6 x 50
29	2	30884	Lock nut, stainless	M6
30	2	31196	Washer	16 mm
31	2	31754	Washer	8 mm
32	2	30856	Nut, stainless	M8



Extension T1

42684

Pos	Qty.	Part no.	Description	Remarks
		6402200	Boom T1	
		6402460	Hose reels T1	
		6402480	Chain guide	
1	1	6402201	Inner extension, T1	
2	2	30175	Set screw	M12 x 20
3	5	32338	Washer	12 mm
4	4	6300375	Bracket for slide block	
5	4	6300535	Shim	
6	8	63525	Slide block	9 mm
7	8	63526	Slide block	8 mm
8	12	31177	Washer	10 mm
9	12	31517	Set screw, stainless	M10 x 20
10	2	6398416	Slide block	
11	3	30176	Set screw	M12 x 25
12	4	31865	Torx screw M8 x 6 m	M8 x 6
13	2	6193314	Spacer	8 mm
14	2	6193304	Spacer	6 mm
15	2	6235944	Spacer	7 mm
16	2	6294434	Spacer	5 mm
17	2	32399	Counter nut M30 x 2	M30 x 2
18	1	6402460	Hose reels T1	
19	1	6402461	Fitting T1	
20	1	33231	Back ring	SS 60 x 75 x 3
21	1	6402454	Nylon guide roller	
22	2	33285	Back ring 52 x 65 x 3	SS 52 x 65 x 3
23	1	33284	Circlip ø 52	
24	1	6402473	Nylon guide roller	
25	1	30146	Steel bolt, stainless	M8 x 110
26	1	31754	Washer	8 mm
27	1	30886	Lock nut, stainless	M8
28	1	6402480	Chain guide	
29	1	30182	Steel bolt, stainless	M8 x 150
30	2	30119	Steel pin, stainless	M6 x 50
31	2	30886	Lock nut, stainless	M8
32	1	30856	Nut, stainless	M8
33	2	30884	Lock nut, stainless	M6
34	3	63471	Guide roller	
35	1	6402475	Division plate	
36	1	6402474	Top bearing	
37	1	6402477	Bottom plate 2	
38	1	6402473	Nylon guide roller	



Extension T1

42684

561 03 200

From loader 1380001
To loader

Created 26-03-2018
Modified 01-04-2020

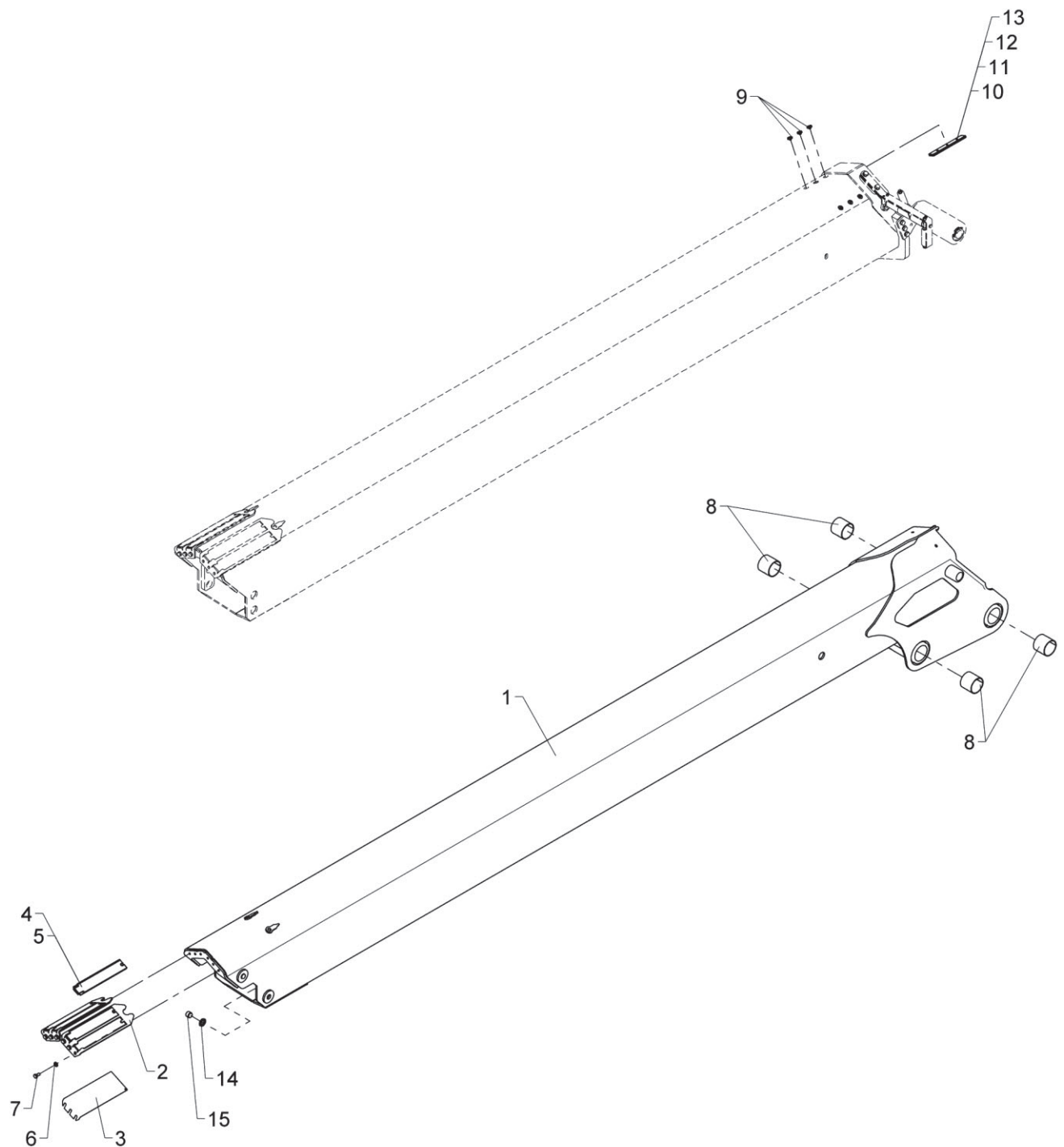
Pos	Qty.	Part no.	Description	Remarks
39	1	6402471	Chain guide	
40	2	31196	Washer	16 mm
41	1	31754	Washer	8 mm



561 03 210

42684

Internal ref. 6402220



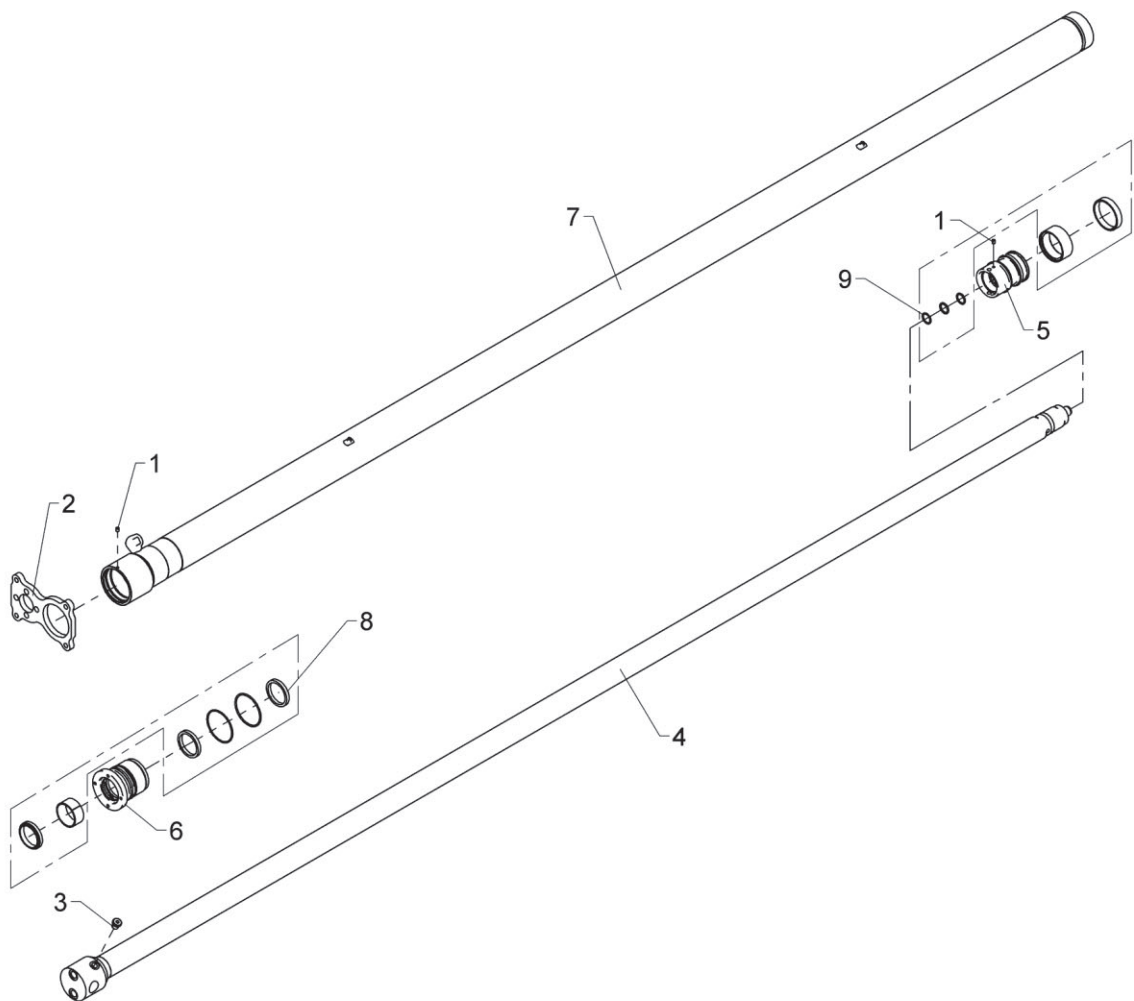
Extension T2

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402221	Inner extension, T2	
2	2	6300394	Bracket for slide block	
3	2	6300532	Shim	
4	4	68084	Slide block	10 mm
5	4	63589	Slide block	9 mm
6	6	31177	Washer	10 mm
7	6	31517	Set screw, stainless	M10 x 20
8	4	23328	Bushing	PM 7065 DX
9	6	31865	Torx screw M8 x 6 m	M8 x 6
10	2	6193314	Spacer	8 mm
11	2	6294434	Spacer	5 mm
12	2	6235944	Spacer	7 mm
13	2	6193304	Spacer	6 mm
14	4	32364	Counter nut	M24 x 2
15	4	6402237	Guide	



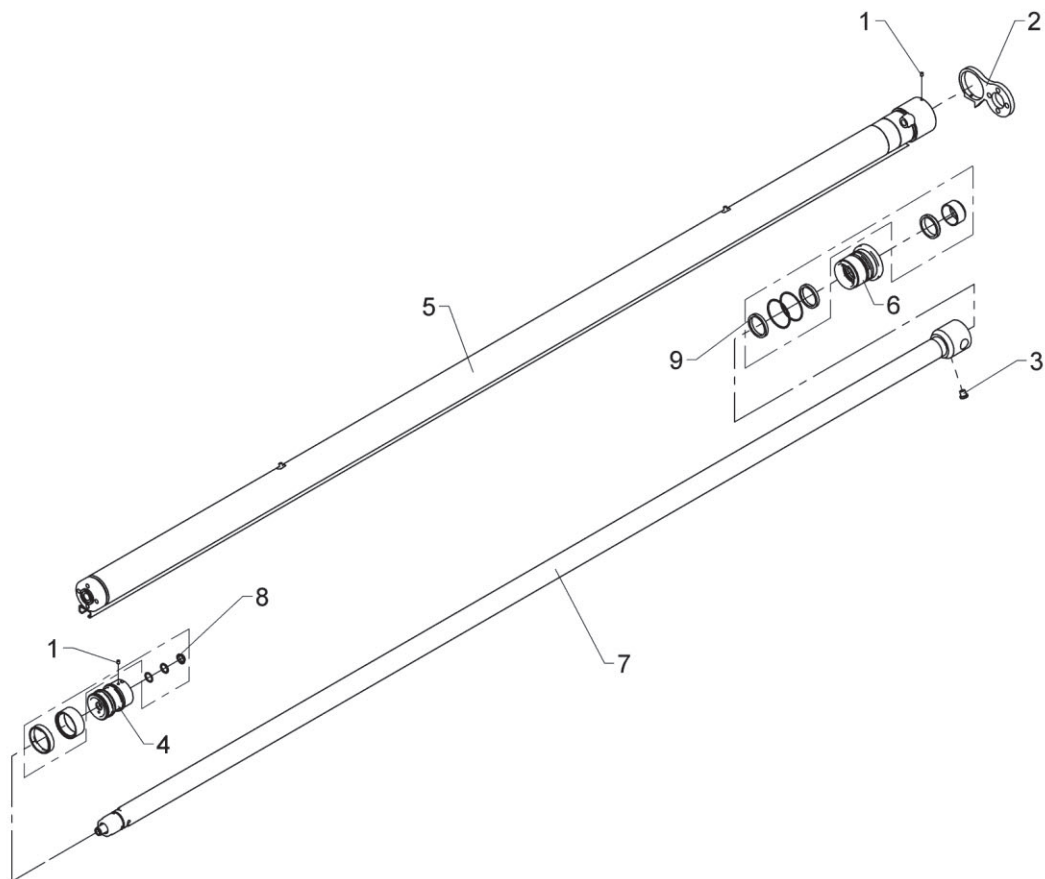
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Extension cylinder I (C70 - 2650)

42684

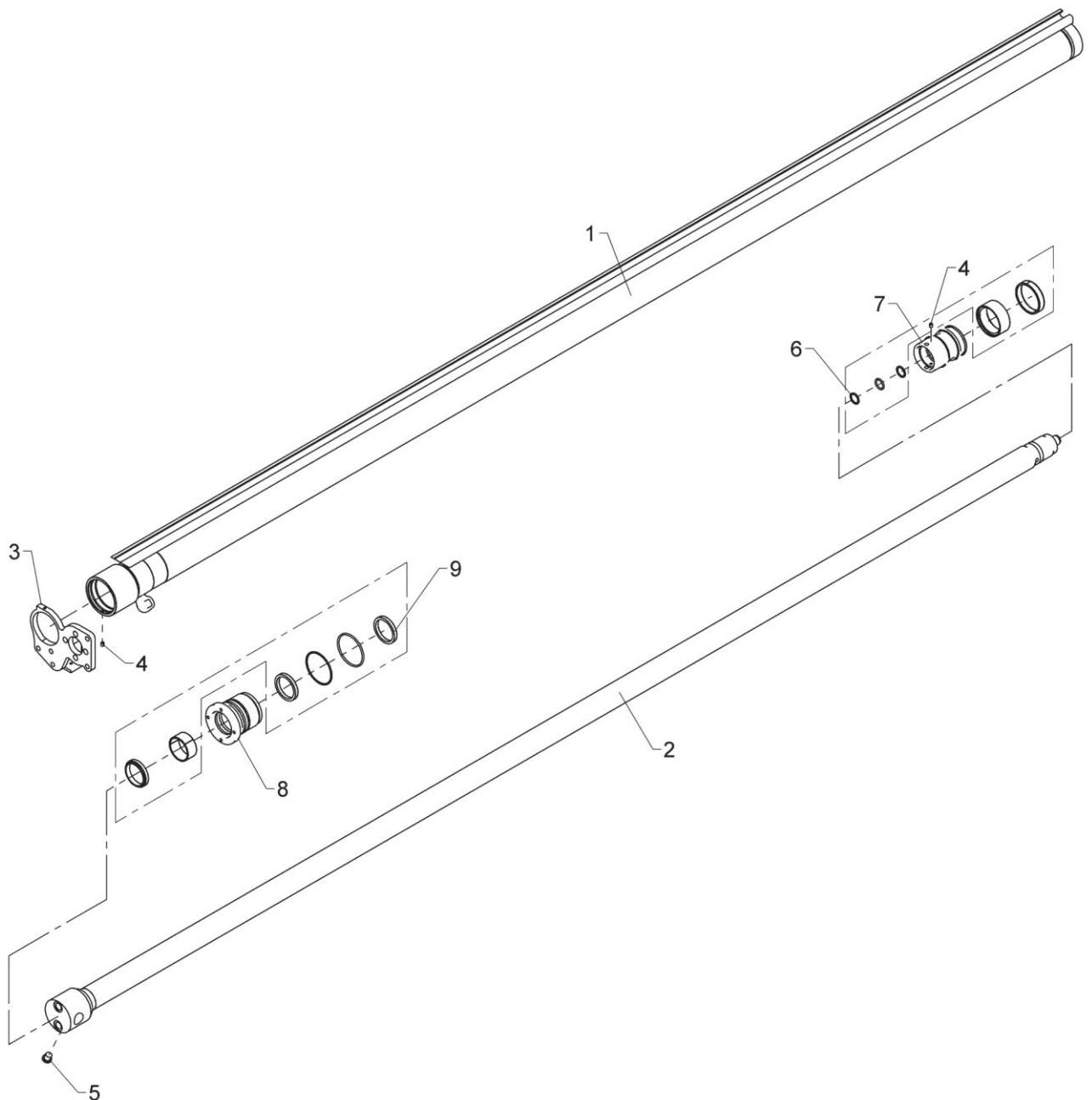
Pos	Qty.	Part no.	Description	Remarks
1	2	30903	Screw	MSP6 x 8
2	1	6381034	Bracket	
3	1	25197	Plug	VS-R-1/4 WD
4	1	6384481	Piston rod	
5	1	6354506	Piston (C70)	
6	1	6384471	Guide	
7	1	6384431	Cylinder tube	
8	1	6894790	Seal kit for guide, C70-ø50	
9	1	6894700	Seal kit, C70/50	



Extension cylinder II, (C70 - 2650)

42684

Pos	Qty.	Part no.	Description	Remarks
1	2	30903	Screw	MSP6 x 8
2	1	6381074	Bracket	
3	1	25197	Plug	VS-R-1/4 WD
4	1	6354506	Piston (C70)	
5	1	6384501	Cylinder tube	
6	1	6384471	Guide	
7	1	6384481	Piston rod	
8	1	6894700	Seal kit, C70/50	
9	1	6894790	Seal kit for guide, C70-ø50	



Extension cylinder III, (C70 - 2650)

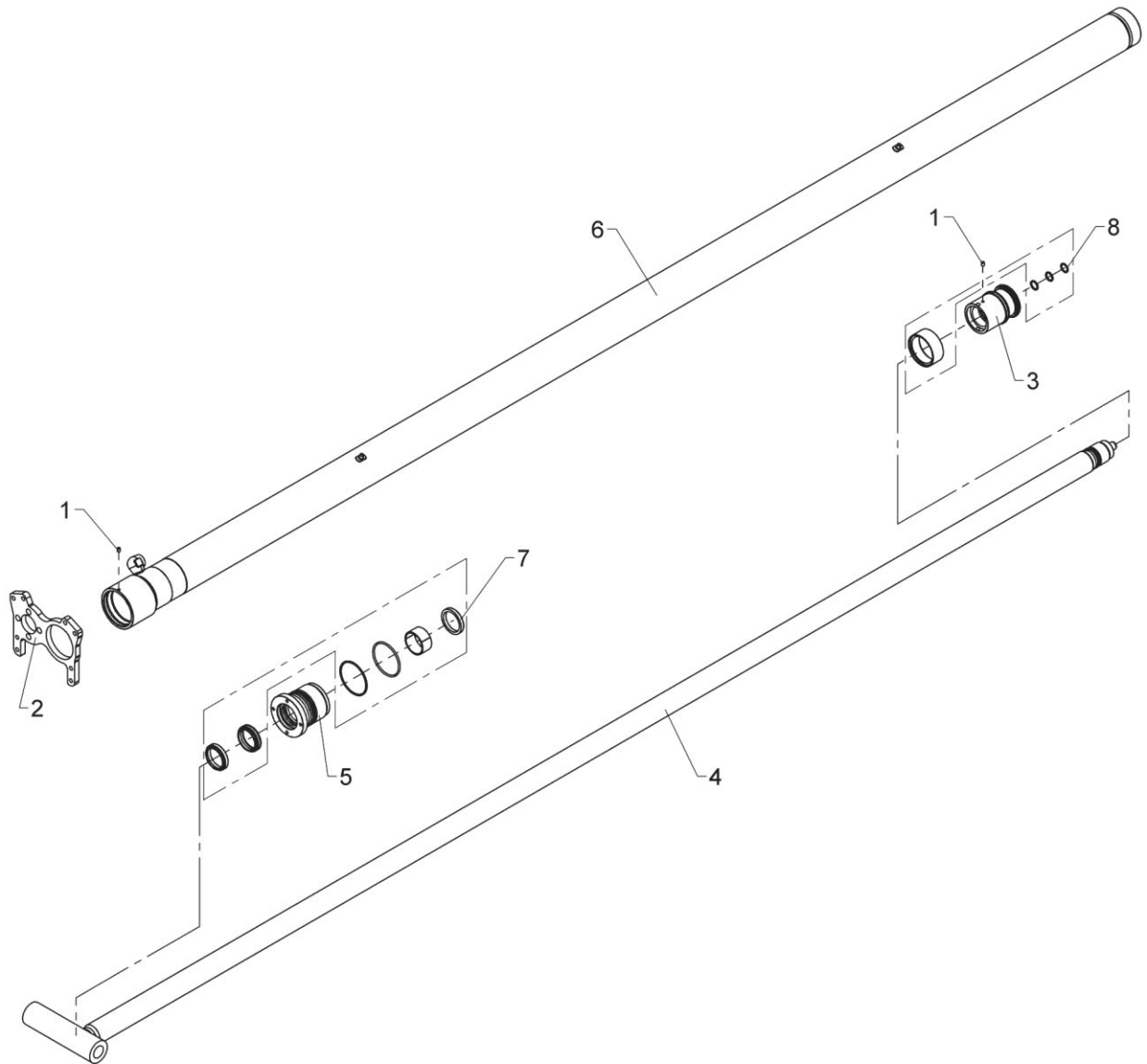
42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6384501	Cylinder tube	
2	1	6384481	Piston rod	
3	1	6383174	Bracket	
4	2	30903	Screw	MSP6 x 8
5	1	25197	Plug	VS-R-1/4 WD
6	1	6894700	Seal kit, C70/50	
7	1	6354506	Piston (C70)	
8	1	6384471	Guide	
9	1	6894790	Seal kit for guide, C70-ø50	



42684

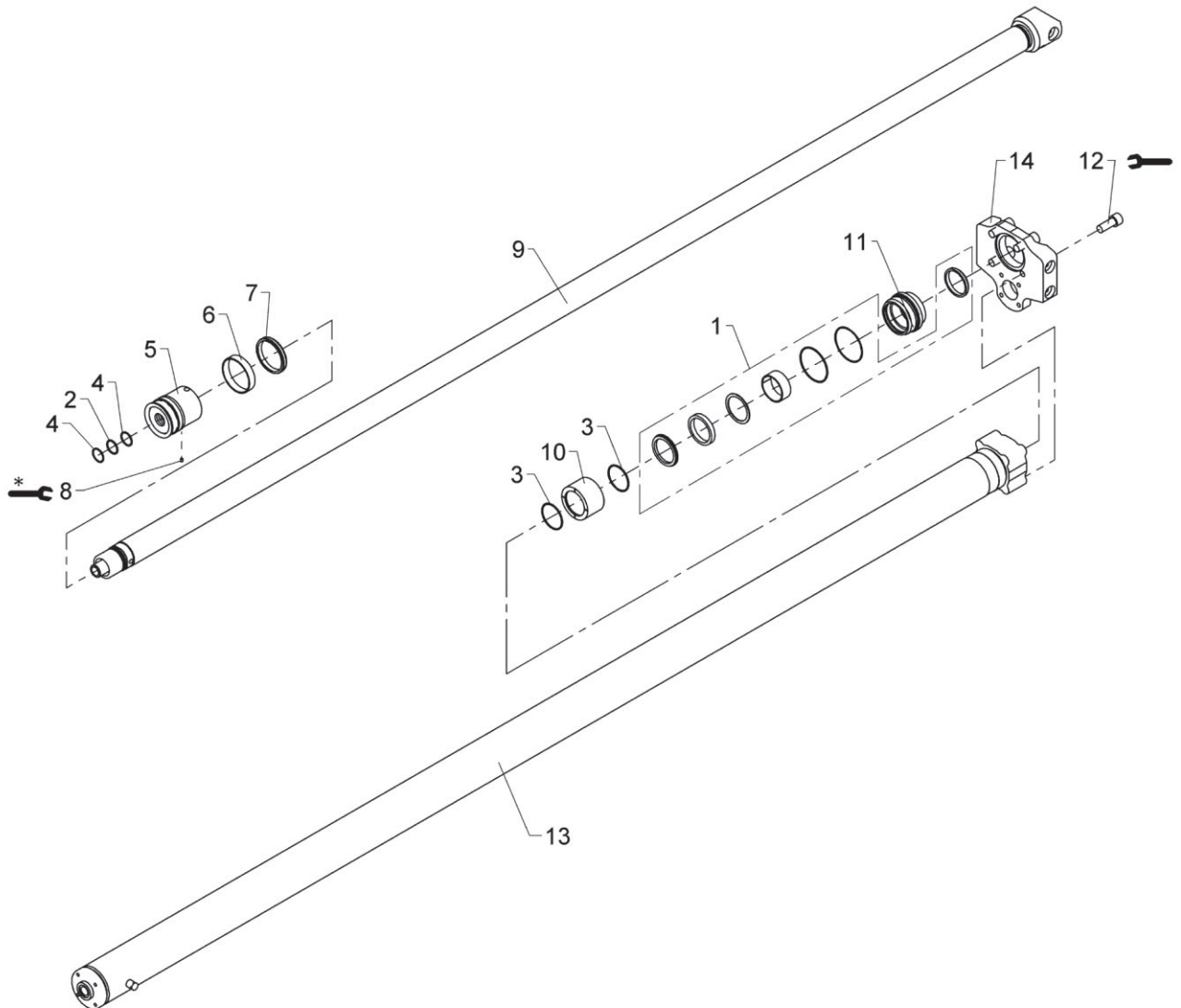
Internal ref. 6381100



Extension cylinder IV, (C70 - 2650)

42084

Pos	Qty.	Part no.	Description	Remarks
1	2	30903	Screw	MSP6 x 8
2	1	6381223	Bracket	
3	1	6390619	Piston	
4	1	6384451	Piston rod	
5	1	6384421	Guide	
6	1	6384431	Cylinder tube	
7	1	6894800	Seal kit for guide ø45	
8	1	6894380	Seal kit, piston, C70	



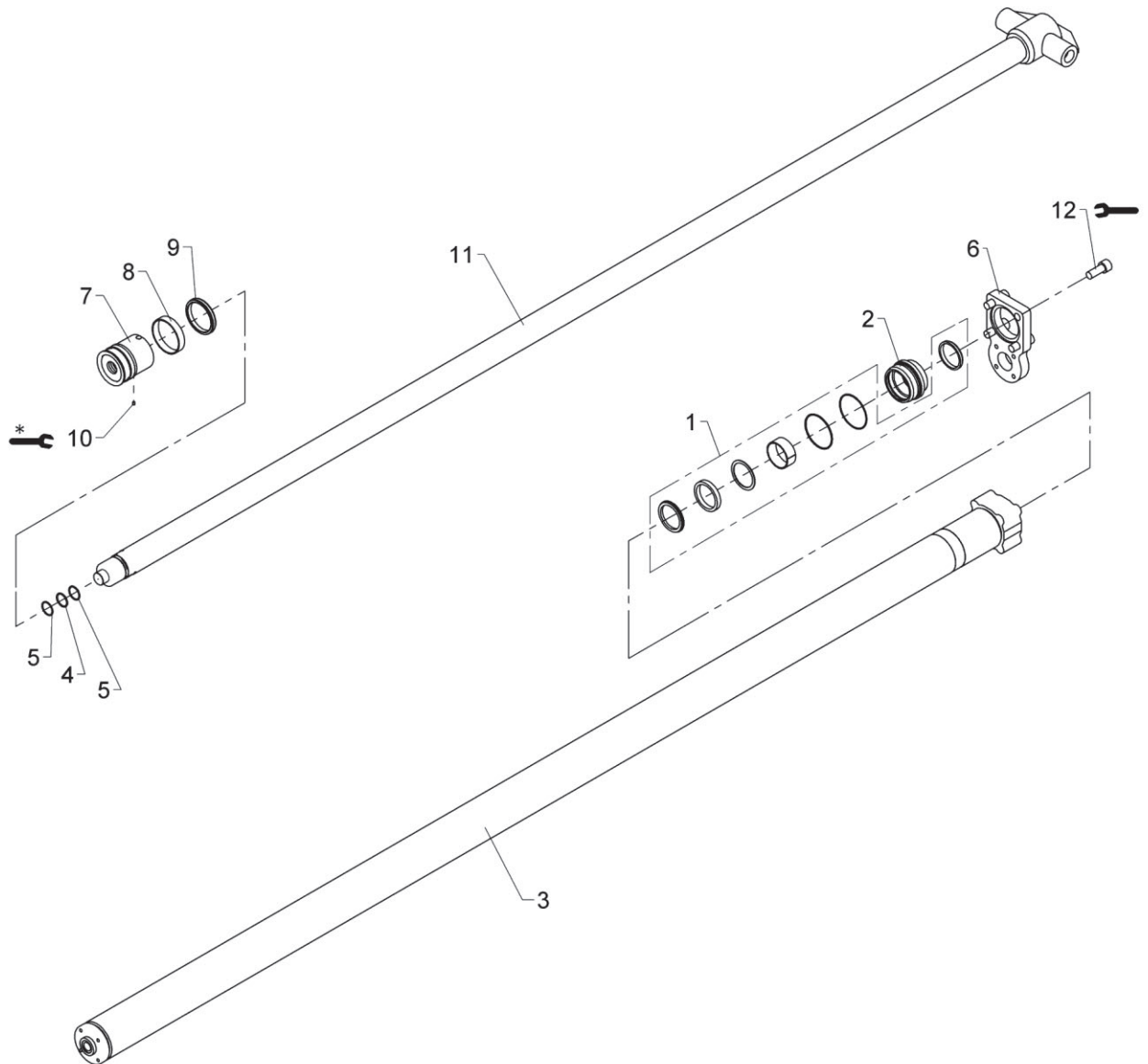
— 400 Nm

* — 4 Nm

Extension cylinder I (C100/70 x 3145)

42084

Pos	Qty.	Part no.	Description	Remarks
1	1	22140	Seal kit	
2	1	20177	O-ring	OR 34,2 x 3
3	2	20187	O-ring	OR 69,5 x 3
4	2	20705	Back ring	STR 35 x 40 x 1,3
5	1	6300424	Piston	
6	1	22142	Guide ring	PWR 100/94 x 20 - PF
7	1	22141	Seal	GHT 100/85 x 12,5
8	1	30903	Screw	MSP6 x 8
9	1	6402161	Piston rod (hollow)	
10	1	6402153	Spacer	
11	1	6300425	Guide	
12	4	30496	Sockethead screw	MC20 x 50
13	1	6402151	Cylinder pipe ø112	
14	1	6402154	Mounting fittings	



400 Nm

4 Nm

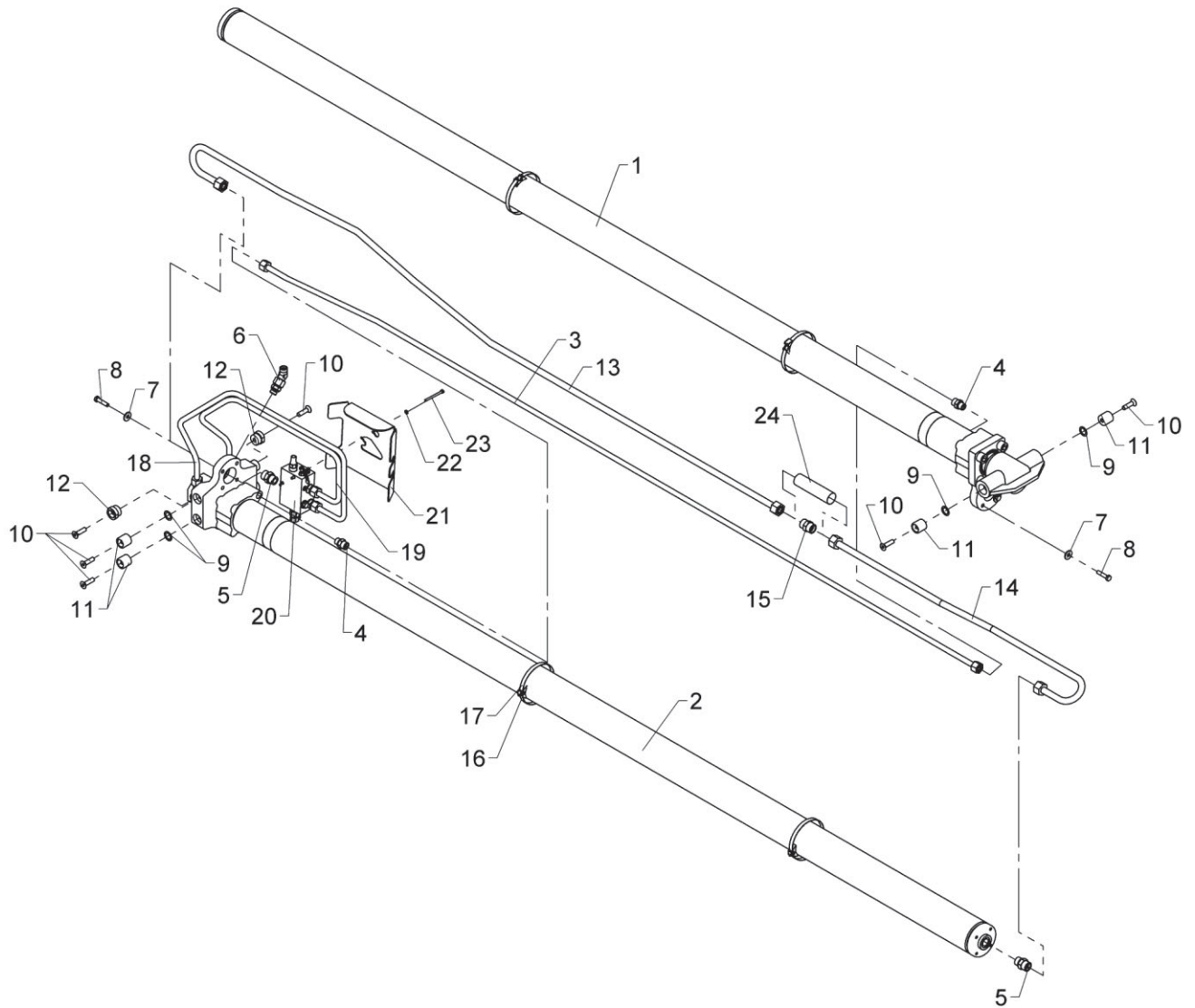
Extension cylinder II (C100/70 x 3145)

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	22140	Seal kit	
2	1	6300425	Guide	
3	1	6402151	Cylinder pipe ø112	
4	1	20177	O-ring	OR 34,2 x 3
5	2	20705	Back ring	STR 35 x 40 x 1,3
6	1	6402175	Mounting fittings	
7	1	6300424	Piston	
8	1	22142	Guide ring	PWR 100/94 x 20 - PF
9	1	22141	Seal	GHT 100/85 x 12,5
10	1	30903	Screw	MSP6 x 8
11	1	6402171	Piston rod (solid)	
12	4	30496	Sockethead screw	MC20 x 50

Extension cylinder incl. fittings 42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6383451	Guide rail	
2	3	6381154	Pin	
3	3	31617	Split pin	ø5 x 35
4	29	31131	Washer	12 mm
5	14	31523	Set screw, stainless	M12 x 30
6	6	31542	Sockethead screw, stainless	MC12 x 30
7	1	6381343	Bracket	
8	5	30180	Steel bolt	M12 x 45
9	1	6381354	Bracket	
10	1	6381364	Bracket	
11	4	30179	Set screw	M12 x 40
12	4	31147	Face washer, 8 mm	
13	4	30132	Set screw, stainless	
14	1	63672	Slide block	
15	2	30579	Countersunk screw	MK6 x 20
16	4	6381684	Threaded disc	
17	8	31568	Screw, stainless	MC10 x 30
18	1	6381693	Guide	
19	4	63966	Slide block	6142984
20	8	31964	Counter sunk screw, stainless	MK8 x 25
21	1	6381704	Pin	
22	1	33110	Circlip	22U
23	4	31155	Spring washer	8 mm
24	2	6383494	Chim plate, 1 mm	
25	2	63689	Slide block with bushing	
26	1	63680	Slide block	
27	2	6383444	Spacer	
28	2	6363366	Shim, 1mm	
29	2	31539	Screw, stainless	MC6 x 16
30	1	63674	Slide block	
31	1	6380970	Extension cylinder I cpl.	
32	1	6381040	Extension cylinder II, cpl.	
33	1	6381080	Extension cylinder III cpl.	
34	1	6381100	Extension cylinder IV cpl.	



Extension cylinder T1/T2 incl. fittings

42084

Pos	Qty.	Part no.	Description	Remarks
1	1	6402170	Extension cylinder II	
2	1	6402150	Extension cylinder I	
3	1	6402142	Pipe (retract)	
4	4	26334	Connection	P-GEV 16 SR-WD
5	2	26197	Connection	P-GEV 20 SR-WD
6	2	25599	Elbow connection 45°	
7	8	31175	Washer	
8	8	30165	Steel bolt	M10 x 45
9	8	30916	Washer	PS 22 x 32 x 1,0
10	8	31033	Countersunk screw	MK12 x 45
11	6	6353502	Mounting plate	
12	2	6402254	Drift	
13	1	6402141	Pipe (extend)	
14	1	6402143	Pipe (extend)	
15	1	26140	Double connection	GS 20 S
16	4	64409	Clamp	
17	4	31487	Clip	
18	1	6402371	Pipe (extend)	
19	1	6402372	Pipe (retract)	
20	1	59044	Load holding valve	
21	1	6402383	Protective guard	
22	2	32302	Face washer, stainless	6 mm
23	2	30696	Steel bolt	M6 x 75
24	1	29131	Protective cover	150 mm

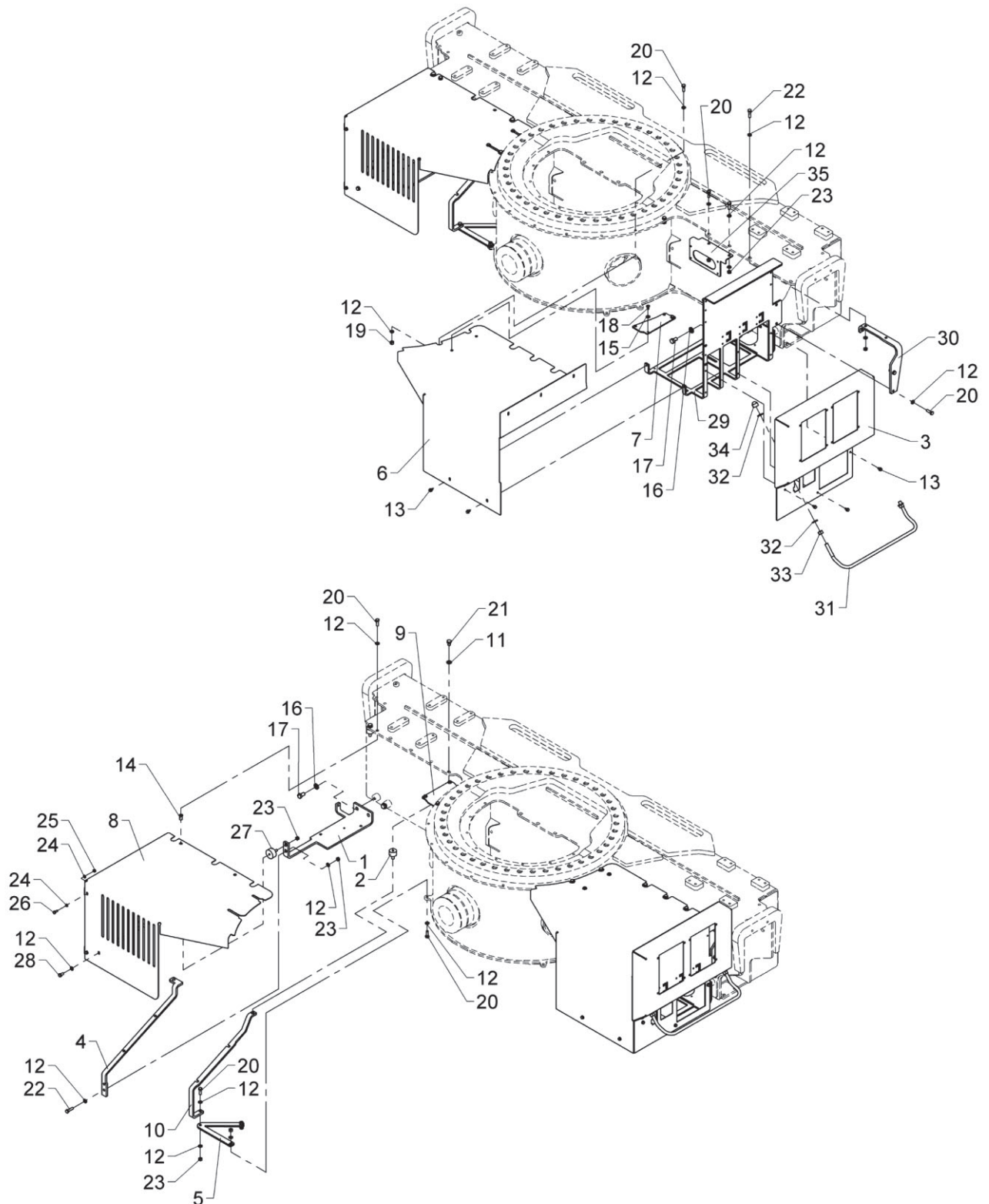


BOM obsolete

561 05 200

42684

Internal ref. 6402620



Valve brackets / Protection

42684

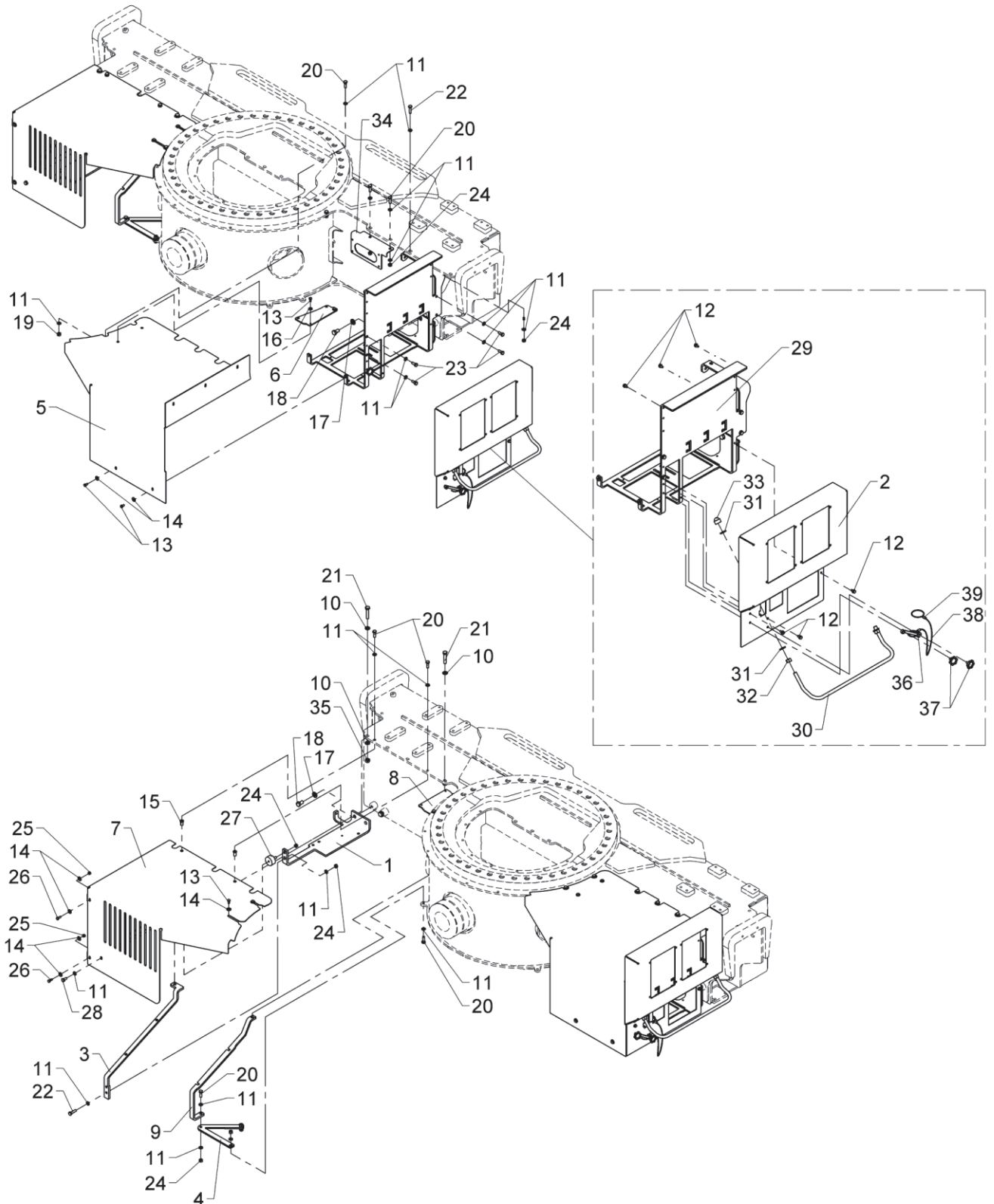
From loader 1380001

To loader 1380013

Created 31-07-2018

Modified 21-08-2018

Pos	Qty.	Part no.	Description	Remarks
1	1	6402612	Bracket, stabilizer ctrl valve	
2	2	44287	Torsion balancer	
3	1	6402602	RCL protection	
4	1	6402613	Fittings for oil cooler	
5	1	6402615	Reinforcement	
6	1	6402601	Protection plate, valve block	
7	1	6402603	Support for protection	
8	1	6402611	Protection plate, oil cooler	
9	1	6402617	Support for protection	
10	1	6402614	Fittings for oil cooler	
11	2	31565	Plain washer	10 mm
12	28	31147	Face washer, 8 mm	
13	9	30997	Screw	M6 x 10
14	1	31037	Nut for rivet	
15	4	32306	Washer	6 mm
16	4	31131	Washer	12 mm
17	4	30175	Set screw	M12 x 20
18	4	30111	Set screw, stainless	
19	6	30886	Lock nut, stainless	M8
20	12	30134	Set screw, stainless	M8 x 25
21	2	30152	Set screw	M10 x 14
22	3	30135	Set screw, stainless	M8 x 30
23	7	30856	Nut, stainless	M8
24	4	32302	Face washer, stainless	6 mm
25	2	30854	Nut, stainless	M6
26	2	30112	Set screw, stainless	M6 x 16
27	1	62000	Torsion balancer Type 2	
28	1	30131	Set screw, stainless	M8 x 16
29	1	6402081	Valve bracket	
30	1	6402082	Fittings for bracket	
31	1	6402623	Safety guard	
32	4	32338	Washer	12 mm
33	2	30860	Nut, stainless	M12
34	2	64517	Cover for nut	
35	1	6402628	Bracket	



Valve brackets / Protection

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402612	Bracket, stabilizer ctrl valve	
2	1	6402602	RCL protection	
3	1	6402613	Fittings for oil cooler	
4	1	6402615	Reinforcement	
5	1	6402601	Protection plate, valve block	
6	1	6402603	Support for protection	
7	1	6402611	Protection plate, oil cooler	
8	1	6402617	Support for protection	
9	1	6402614	Fittings for oil cooler	
10	4	31565	Plain washer	10 mm
11	31	31147	Face washer, 8 mm	
12	7	30997	Screw	M6 x 10
13	6	30111	Set screw, stainless	
14	8	31134	Washer, stainless	
15	2	31037	Nut for rivet	
16	2	32306	Washer	6 mm
17	4	31131	Washer	12 mm
18	4	30175	Set screw	M12 x 20
19	6	30886	Lock nut, stainless	M8
20	11	30134	Set screw, stainless	M8 x 25
21	2	30159	Set screw	M10 x 50
22	3	30135	Set screw, stainless	M8 x 30
23	4	30132	Set screw, stainless	
24	7	30856	Nut, stainless	M8
25	2	30884	Lock nut, stainless	M6
26	2	30112	Set screw, stainless	M6 x 16
27	1	62000	Torsion balancer Type 2	
28	1	30131	Set screw, stainless	M8 x 16
29	1	6402081	Valve bracket	
30	1	6402623	Safety guard	
31	4	32338	Washer	12 mm
32	2	30860	Nut, stainless	M12
33	2	64517	Cover for nut	
34	1	6402628	Bracket	
35	2	31564	Lock nut, stainless	M10
36	1	42953	Adjustable spanner	
37	2	32528	Thumb screw	M6x30 FZV PA
38	1	62160	Wire rope, nylon	450 mm
39	2	62161	Wire lock	Ø 2.3 mm

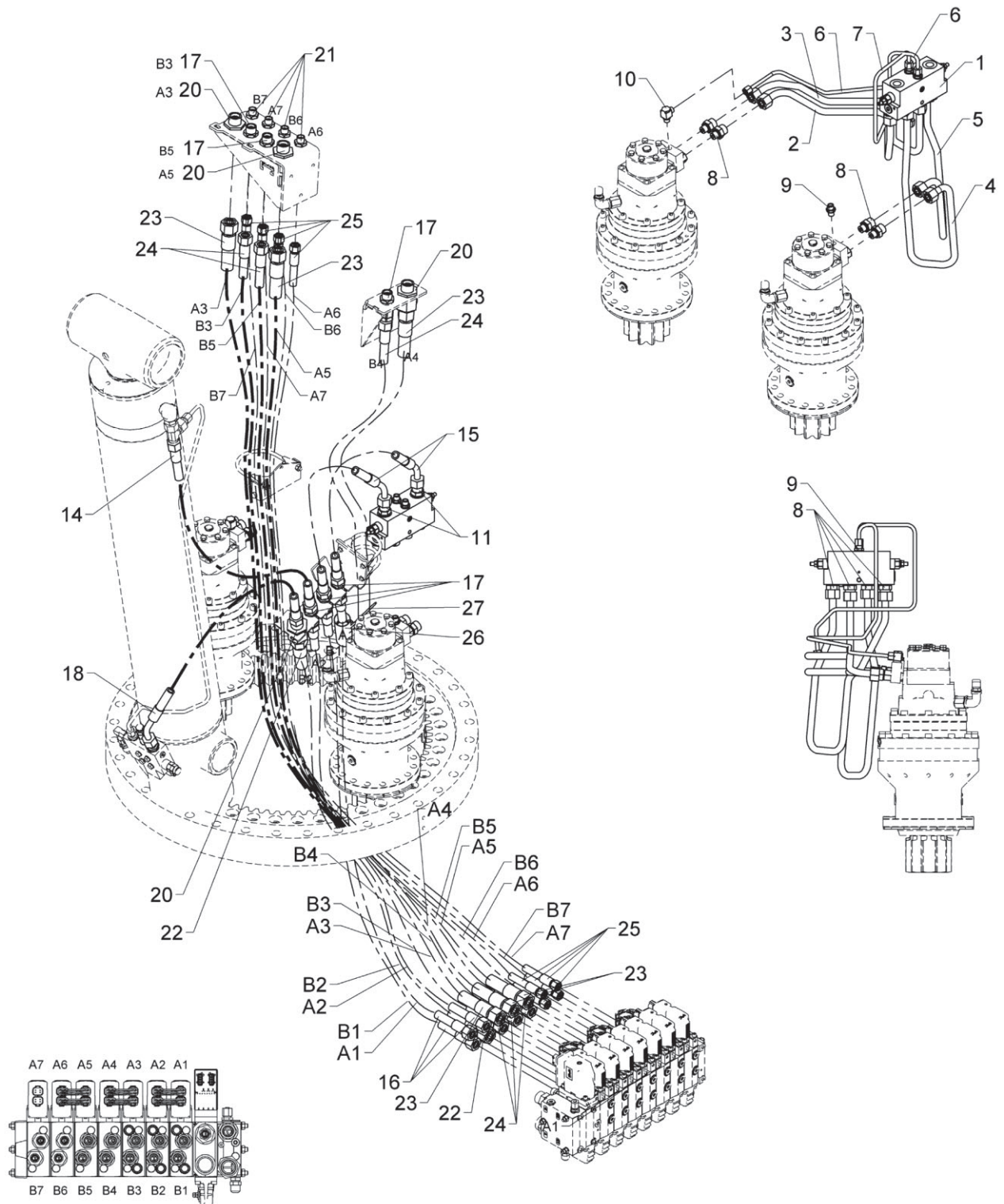


BOM obsolete

561 05 410

42684

Internal ref. 6402650



Hose kit, loader functions, 2 EXV

42684

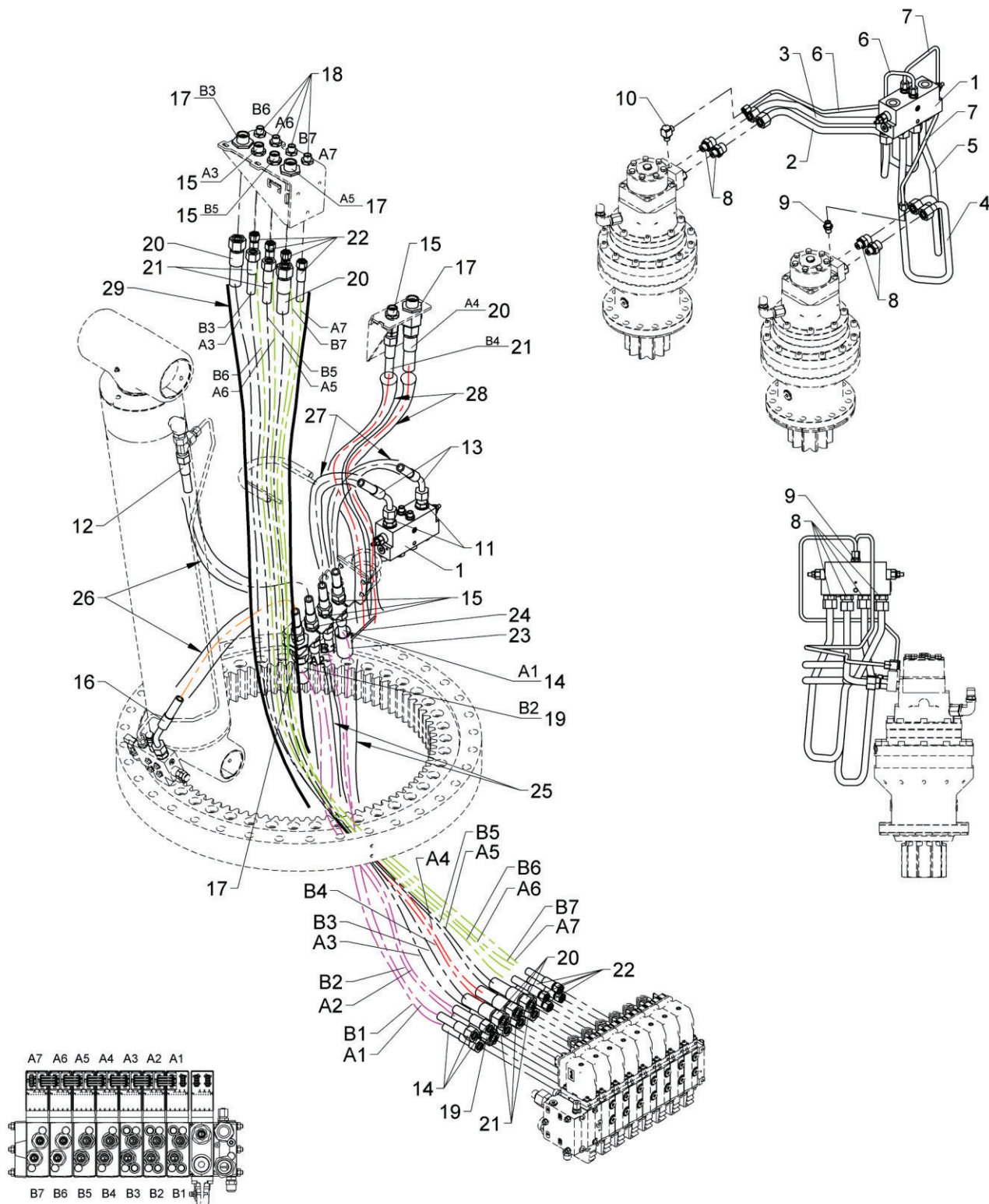
From loader 1380001

To loader 1380005

Created 26-07-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	50528	Load-holding valve	HBS
2	1	6402091	Hydr. pipe-slewing gear1-C1	
3	1	6402092	Hydr. pipe-slewing gear1- C3	
4	1	6402093	Hydr. pipe-slewing gear2-C2	
5	1	6402094	Hydr. pipe-slewing gear2-C4	
6	1	6402096	Hydr. pipe-slewing gear1- F1	
7	1	6402095	Hydr. pipe-slewing gear2- F	
8	8	26368	Straight connection	P-GEV 16 SR 3/8-WD
9	3	25109	Connection	GES 8 LR-WD
10	1	25113	Banjo connection	RSWV 8 LR
11	2	26334	Connection	P-GEV 16 SR-WD
12	1	30182	Steel bolt, stainless	M8 x 150
13	1	62489	Synthetic rubber hose	3/8" L=155mm
14	1	62690	Hose	1/2 x 850mm L/L
15	2	56592	Hose	
16	3	56219	Hose	
17	6	58479	Swivel coupling	M24 x 1,5 16L
18	1	56216	Hose	5/8" X 800mm
19	1	25108	Connection	GES 12 LR 1/2-WD
20	4	59823	Swivel coupling	M30 x 2 20S
21	4	58478	Swivel coupling	M18 x 1,5 12L
22	1	56218	Hose	5/8 X 1900 O/O
23	3	56217	Hose	
24	3	62678	Hose	
25	4	0015360	Hose	
26	1	29131	Protective cover	250 mm
27	1	27275	Cable tie, black, 7.6x385mm	



Hose kit, loader functions, 2 EXV

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	55451	Load holding valve	HBS
2	1	6402091	Hydr. pipe-slewing gear1-C1	
3	1	6402092	Hydr. pipe-slewing gear1- C3	
4	1	6402093	Hydr. pipe-slewing gear2-C2	
5	1	6402094	Hydr. pipe-slewing gear2-C4	
6	1	6402096	Hydr. pipe-slewing gear1- F1	
7	1	6402095	Hydr. pipe-slewing gear2- F	
8	8	26368	Straight connection	P-GEV 16 SR 3/8-WD
9	3	25109	Connection	GES 8 LR-WD
10	1	25113	Banjo connection	RSWV 8 LR
11	2	26334	Connection	P-GEV 16 SR-WD
12	1	62690	Hose	1/2 x 850 mm
13	2	56592	Hose	
14	3	56219	Hose	
15	6	58479	Swivel coupling	M24 x 1,5 16L
16	1	56216	Hose	5/8" X 800mm
17	4	59823	Swivel coupling	M30 x 2 20S
18	4	58478	Swivel coupling	M18 x 1,5 12L
19	1	56218	Hose	5/8 X 1900 mm
20	3	56217	Hose	
21	3	62678	Hose	
22	4	0015360	Hose	
23	1	29131	Protective cover	400 mm
24	1	27275	Cable tie, black, 7.6x385mm	
25	2	66158	Protective cover hose	120 x 600 mm
26	2	56929	Protective cover, hose	36 x 1080 mm
27	2	56928	Protective cover	56,5 x 650 mm
28	2	62596	Protective cover	105 x 1300 mm
29	1	66155	Protective cover hose	230/320 x 1350 mm

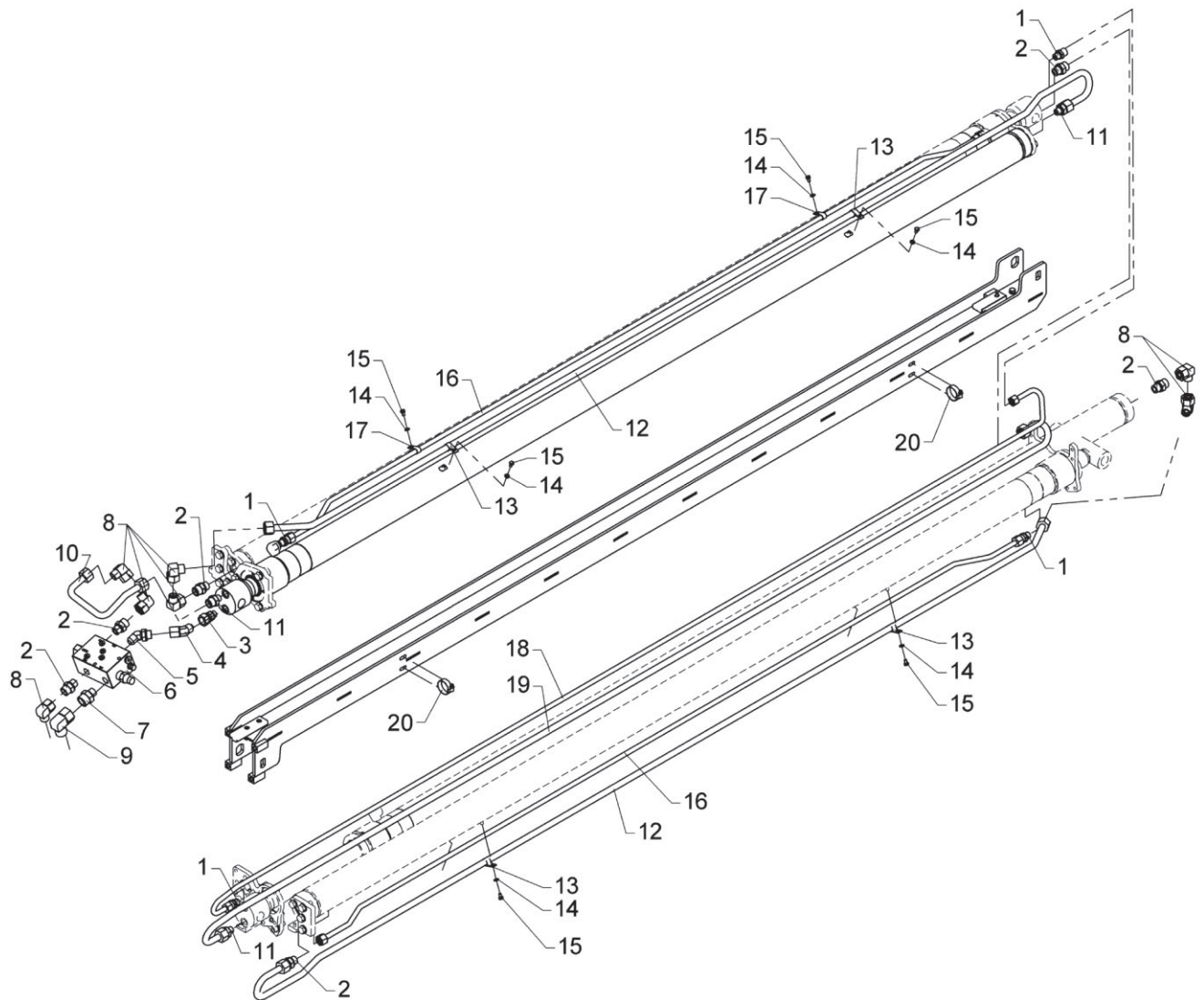


BOM obsolete

561 05 450

42684

Internal ref. 6402380



All fittings to be tightened
with Locktite 542

All screws to be tightened
with Locktite 243

BOM obsolete

561 05 450

Hydraulic system,

42684

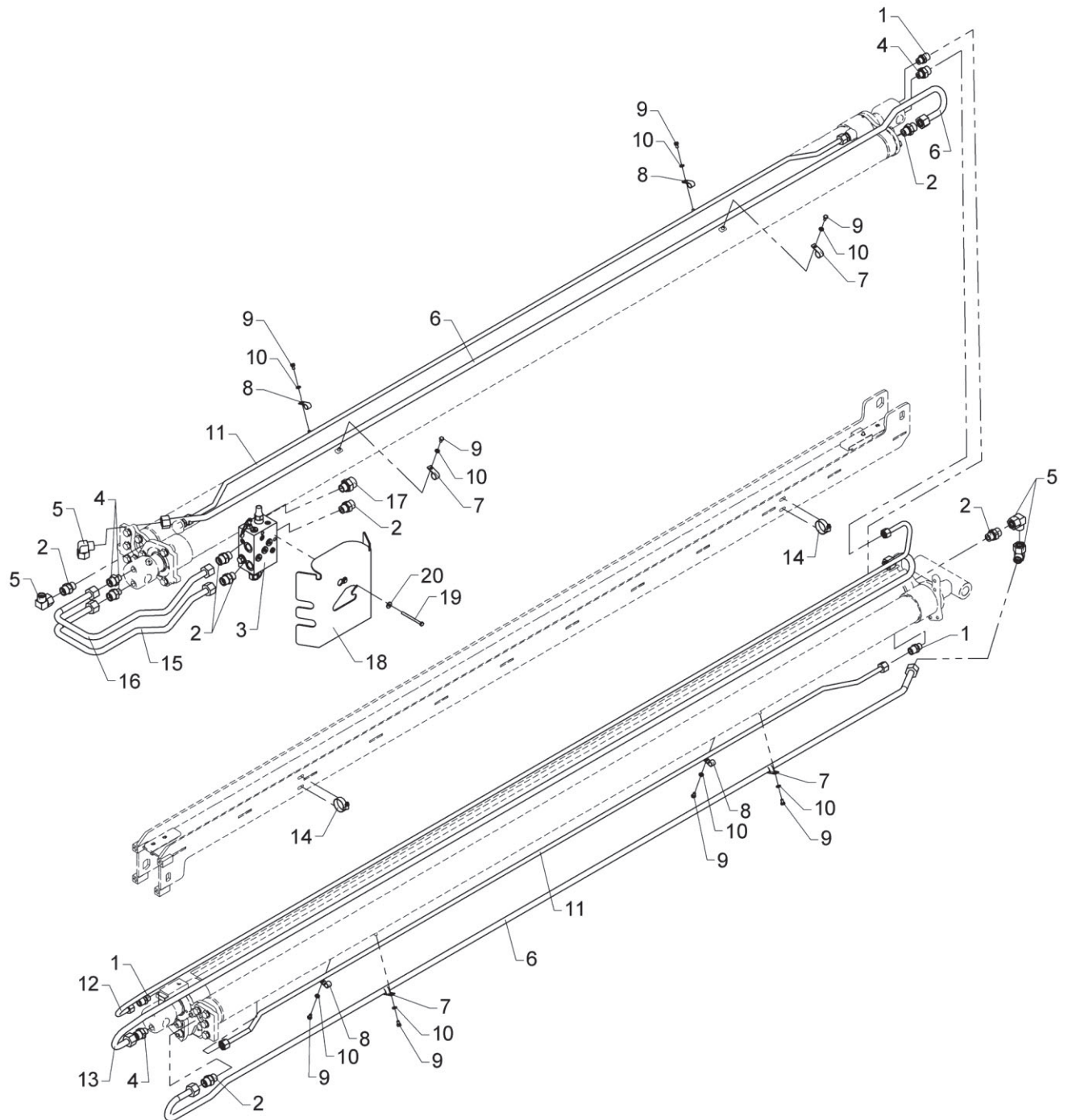
From loader 1380001

To loader 1380013

Created 20-02-2019

Modified

Pos	Qty.	Part no.	Description	Remarks
1	6	26396	Straight connection	P-GEV 12 SR-WD
2	6	26334	Connection	P-GEV 16 SR-WD
3	1	25713	Straight connection	F64XS 14/16 - 3/8" JIC
4	1	25722	Elbow connection 45gr	V6XS 14/16 JIC
5	1	25723	Elbow connection 45°	V40XS14-16 - 1/2
6	1	59044	Load holding valve	
7	1	26221	Connection	P-GEV 20 SR 1/2-WD
8	7	26340	Elbow connection	EWSD 16 S
9	1	26198	Elbow connection	EWVD 20 S-SV
10	1	6381764	Pipe	
11	3	26368	Straight connection	P-GEV 16 SR 3/8-WD
12	2	6381774	Pipe	
13	4	31446	Suspension	
14	8	32302	Face washer, stainless	6 mm
15	8	30110	Set screw, stainless	M6 x 10
16	2	6381784	Pipe	
17	4	27974	Clip	
18	1	6381804	Pipe	
19	1	6381794	Pipe	
20	2	32389	Clip	



Hydraulic system,

42684

Pos	Qty.	Part no.	Description	Remarks
1	6	26396	Straight connection	P-GEV 12 SR-WD
2	7	26334	Connection	P-GEV 16 SR-WD
3	1	59044	Load holding valve	
4	4	26368	Straight connection	P-GEV 16 SR 3/8-WD
5	4	26340	Elbow connection	EWSD 16 S
6	2	6381774	Pipe	
7	4	31446	Suspension	
8	4	27974	Clip	
9	8	30110	Set screw, stainless	M6 x 10
10	8	32302	Face washer, stainless	6 mm
11	2	6381784	Pipe	
12	1	6381804	Pipe	
13	1	6381794	Pipe	
14	2	32389	Clip	
15	1	6402381	Hydraulic pipe	
16	1	6402382	Hydraulic pipe	
17	1	26221	Connection	P-GEV 20 SR 1/2-WD
18	1	6402383	Protective guard	
19	2	30696	Steel bolt	M6 x 75
20	2	31134	Washer, stainless	

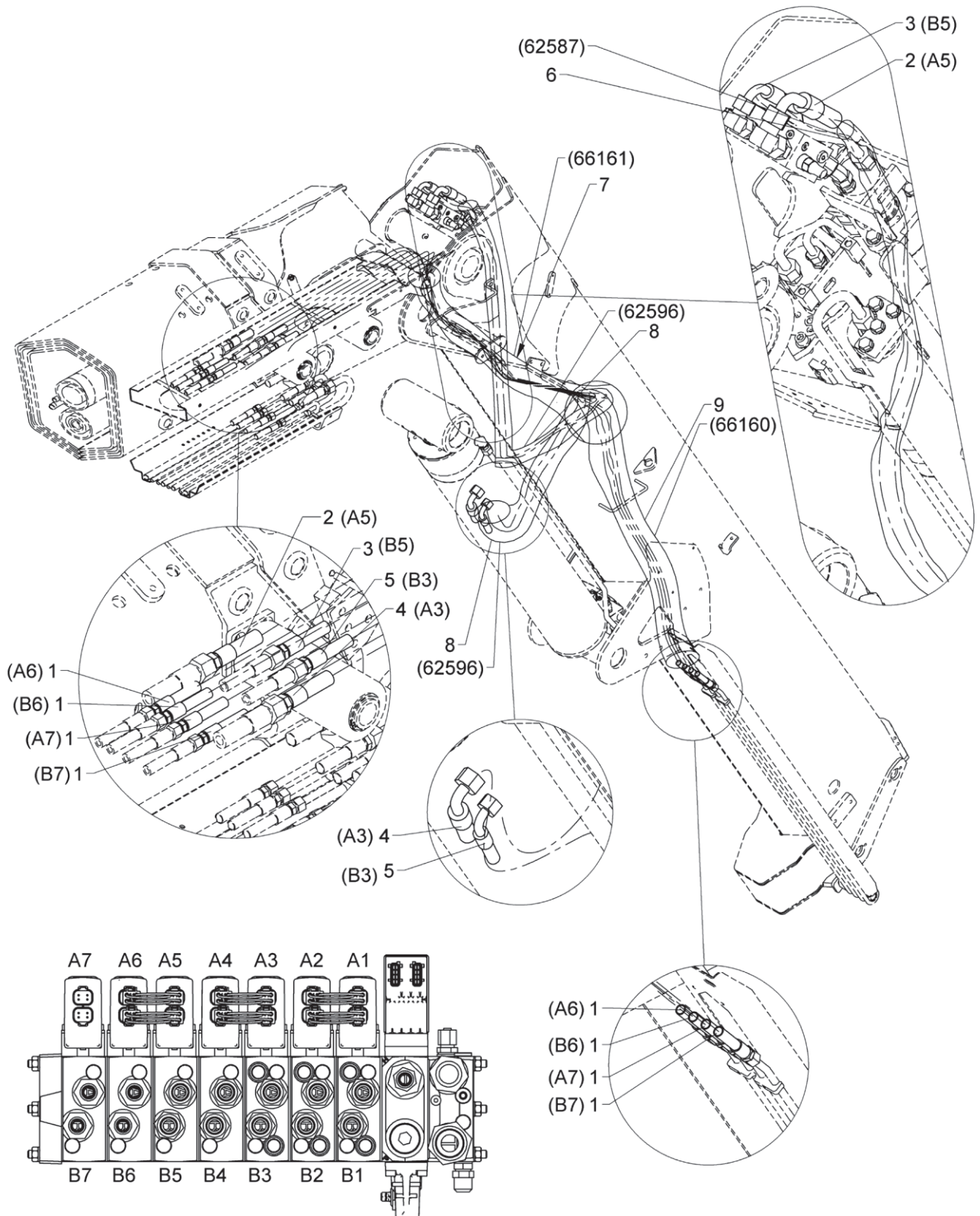


BOM obsolete

561 05 460

42684

Internal ref. 6402690



BOM obsolete

561 05 460

From loader 1380001

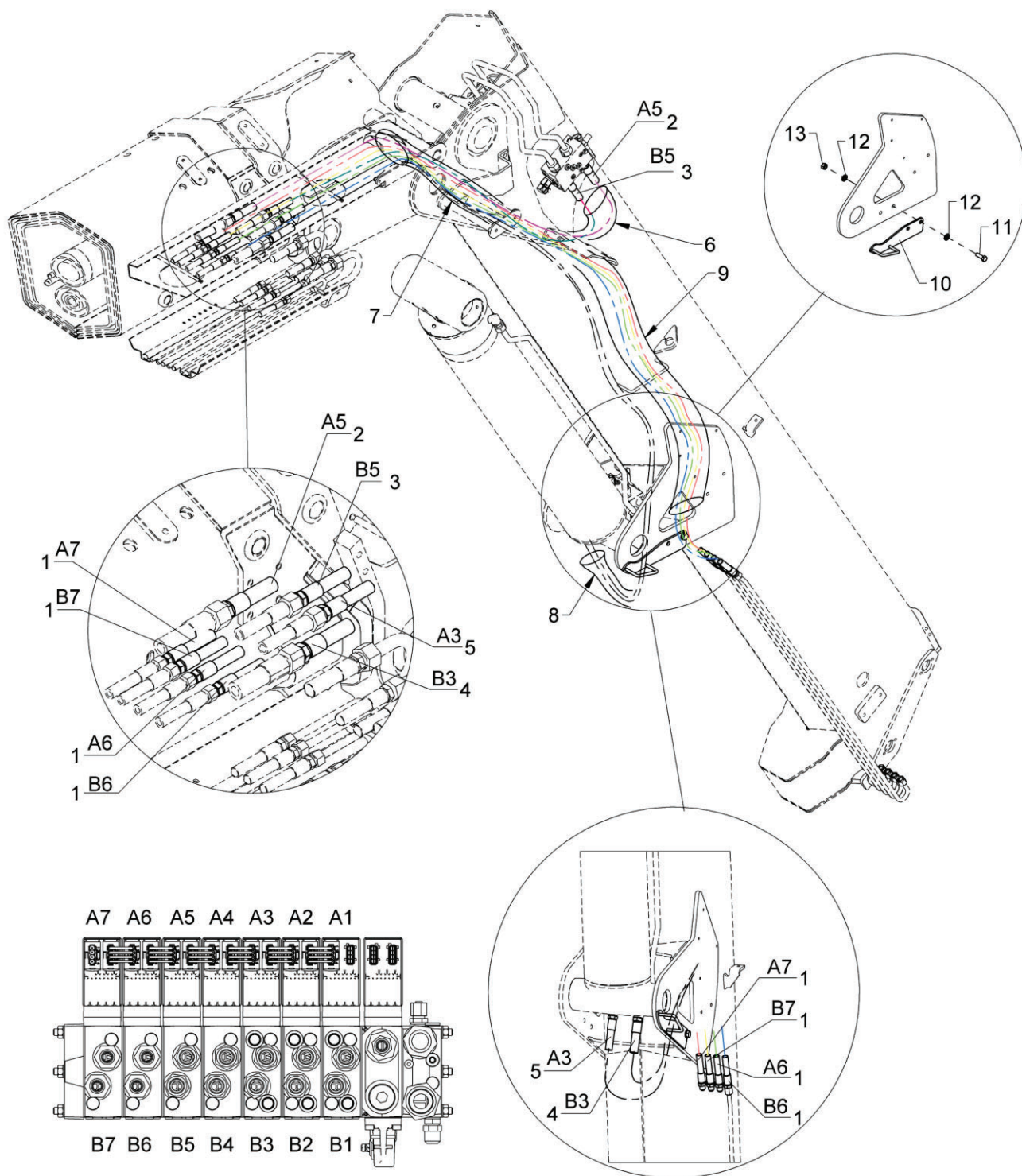
Hose kit, crane functions, jib 42684

To loader

Created 01-11-2018

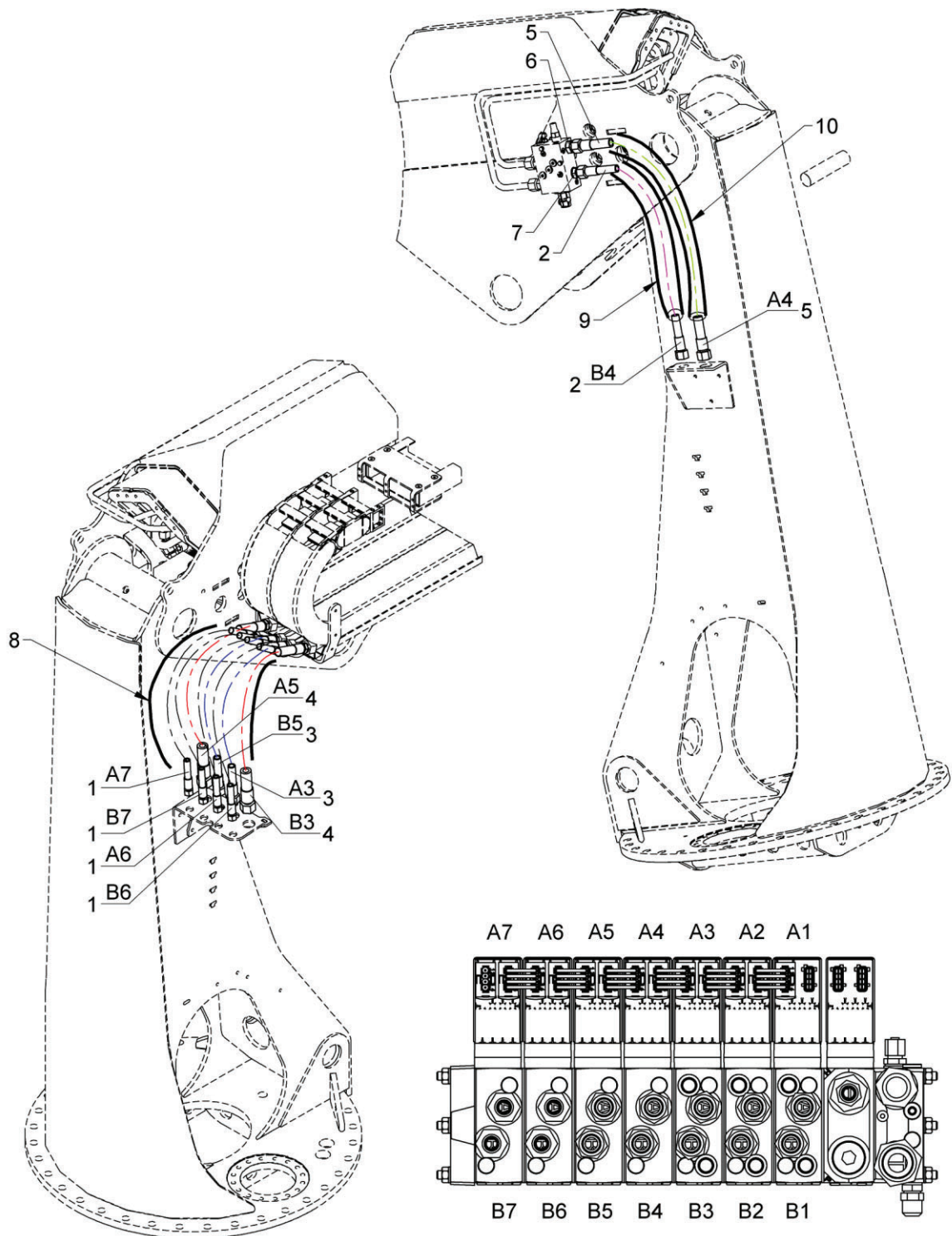
Modified

Pos	Qty.	Part no.	Description	Remarks
1	4	56228	Hose	MS-800 3/8" X 3450 mm O(12L) / S
2	1	56232	Hose	MS-800 5/8 " X 3200 mm O(20S) /
3	1	56231	Hose	MS-800 1/2" X 3300 mm O(16S) /
4	1	56230	Hose	MS-800 5/8 "X 2500 mm O(20S) /
5	1	56229	Hose	MS-800 1/2" X 2500 mm O(16S) /
6	1	62587	Protective cover	105 x 800 mm
7	1	66161	Protective cover hose	180 x 1400 mm
8	2	62596	Protective cover	105 x 1300mm (EAN 57090574961
9	1	66160	Protective cover hose	95 x 1700 mm



Hose kit, crane functions, jib 42684

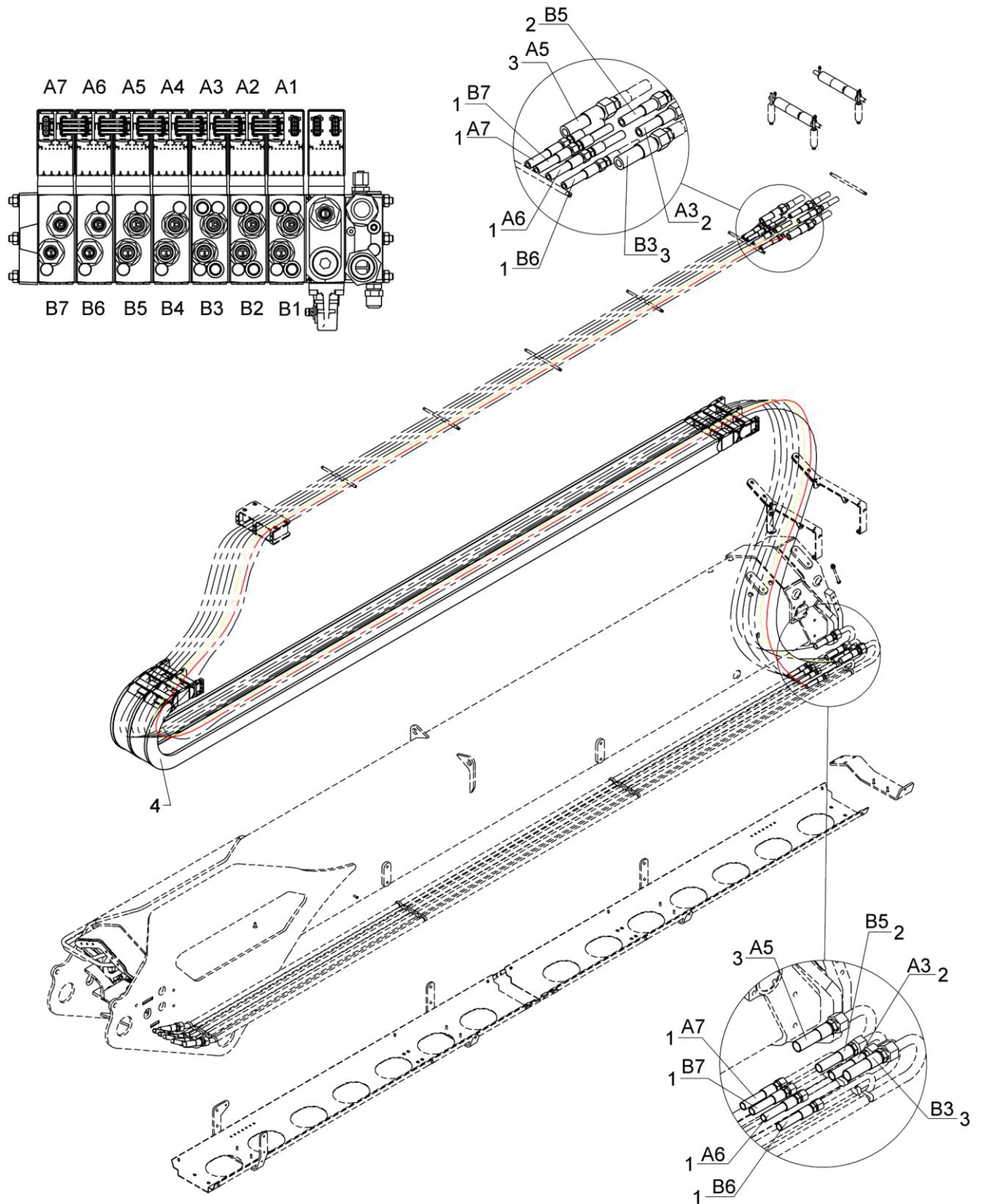
Pos	Qty.	Part no.	Description	Remarks
1	4	56228	Hose	3/8" X 3700
2	1	2024005	Hose	5/8" X 2100 mm
3	1	2024004	Hose	1/2" X 2130 mm
4	1	2024006	Hose	5/8" X 3530 mm
5	1	2024003	Hose	1/2" X 3530 mm
6	1	62600	Protective cover	130 x 800 mm
7	1	66161	Protective cover hose	180 x 1400 mm
8	1	62599	Protective cover	130 x 2200 mm
9	1	66160	Protective cover hose	95 x 1700 mm
10	1	6402995	Bracket for hose	
11	1	31524	Set screw	M12 x 35
12	2	32338	Washer	12 mm
13	1	30860	Nut, stainless	M12



Hose kit, crane functions, column, main boom

42684

Pos	Qty.	Part no.	Description	Remarks
1	4	56237	Hose	3/8" X 980 mm
2	1	56236	Hose	1/2" X 900 mm
3	2	56235	Hose	1/2" X 900 mm
4	2	56233	Hose	5/8" X 900 mm
5	1	56234	Hose	5/8 " X 950 mm
6	1	26221	Connection	P-GEV 20 SR 1/2-WD
7	1	26334	Connection	P-GEV 16 SR-WD
8	1	66156	Protective cover hose	240/320 x 1100 mm
9	1	66159	Protective cover hose	56 x 960 mm
10	1	66157	Protective cover hose	105 x 1000 mm



561 05 480

From loader 1380001

To loader

Hose kit, crane functions, main boom

42084

Created 23-10-2018

Modified 17-02-2020

Pos	Qty.	Part no.	Description	Remarks
1	4	56225	Hose	3/8" X 7550 mm
2	2	56226	Hose	1/2" X 7880 mm
3	2	56227	Hose	5/8" X 8000 mm
4	1	28778	Nylon drag chain + fittings	

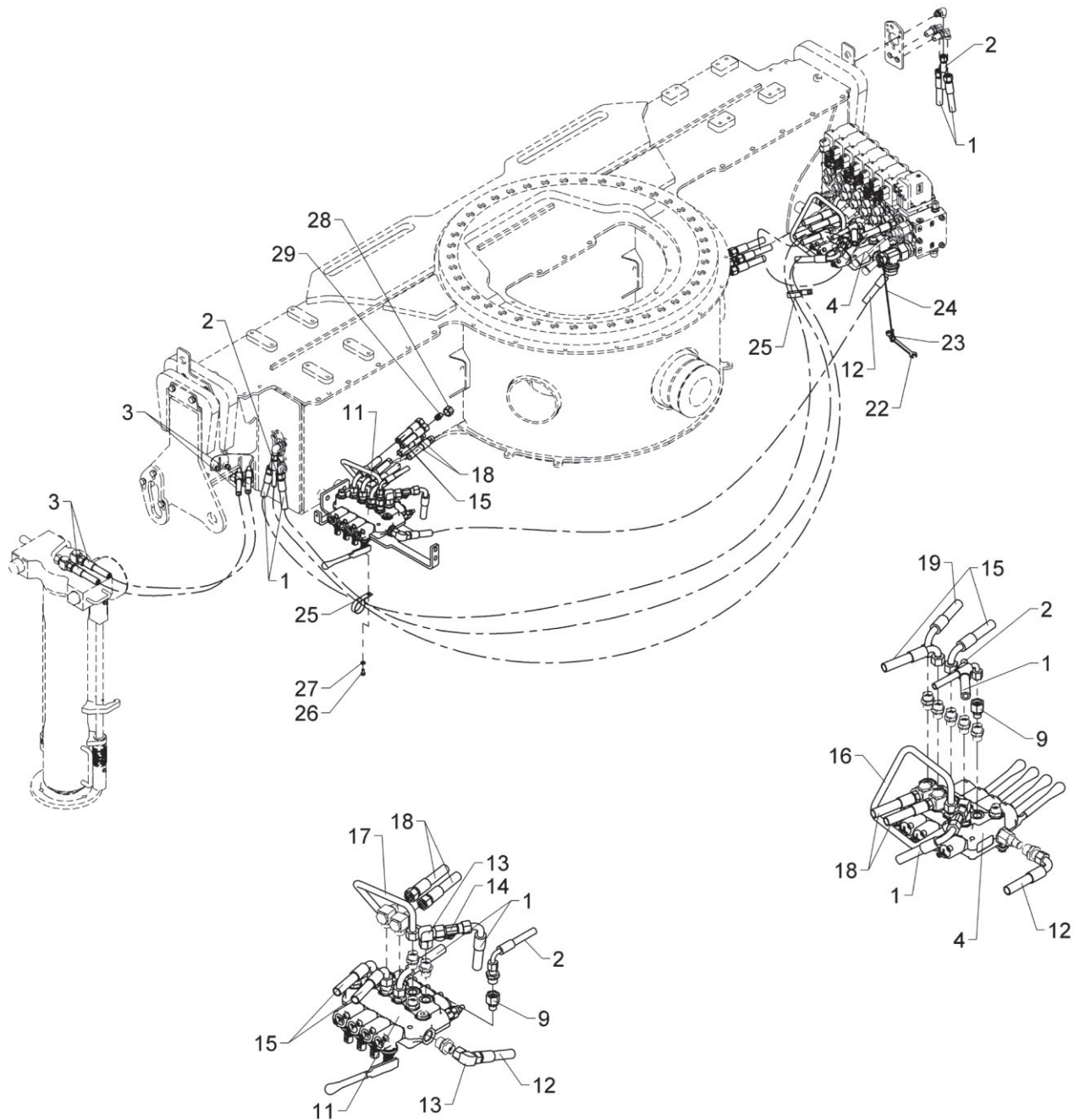


BOM obsolete

561 05 710

42684

Internal ref. 6402670



Hydraulic system, stabilizers 42684

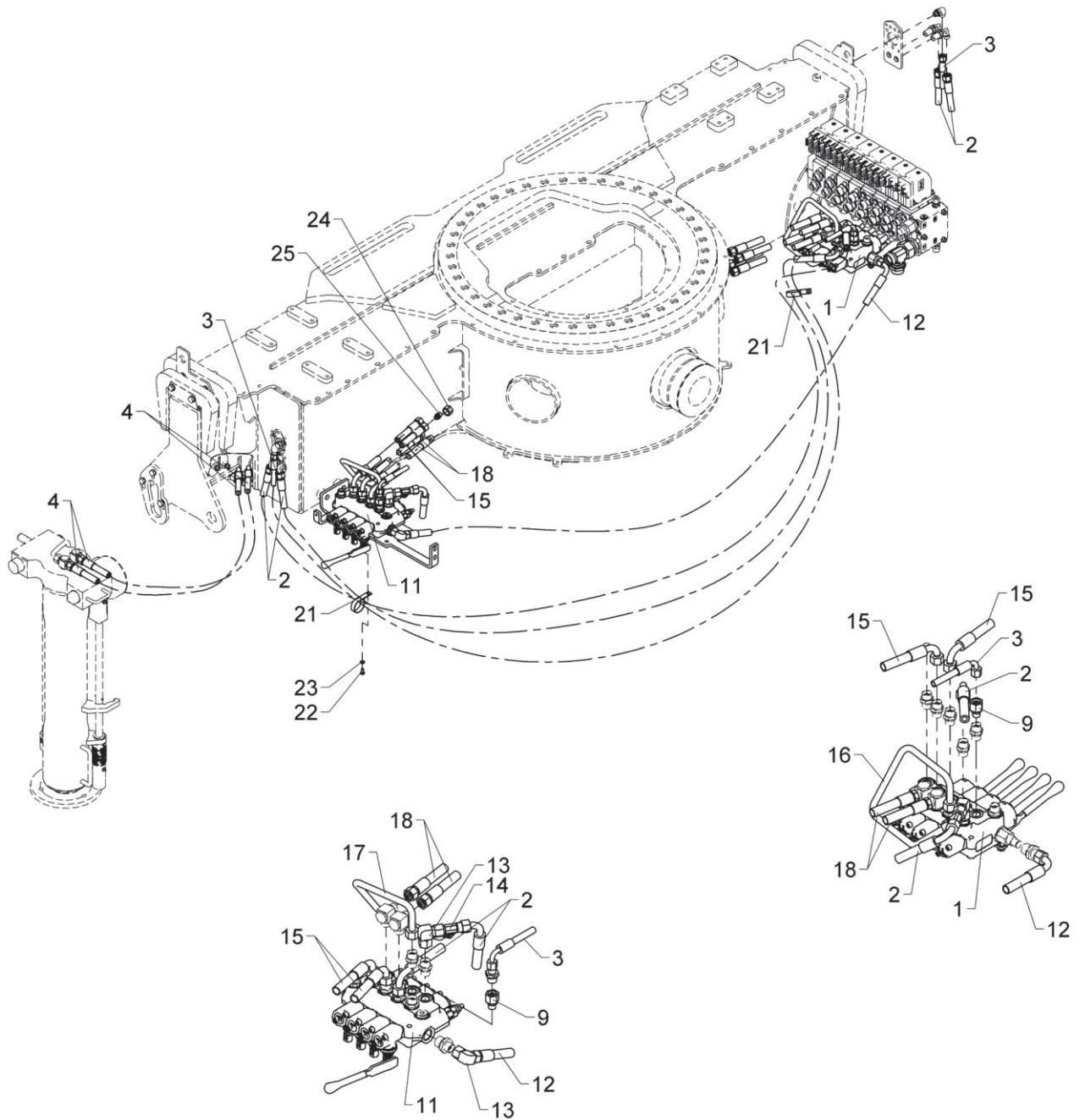
From loader 1380001

To loader 1380013

Created 07-08-2018

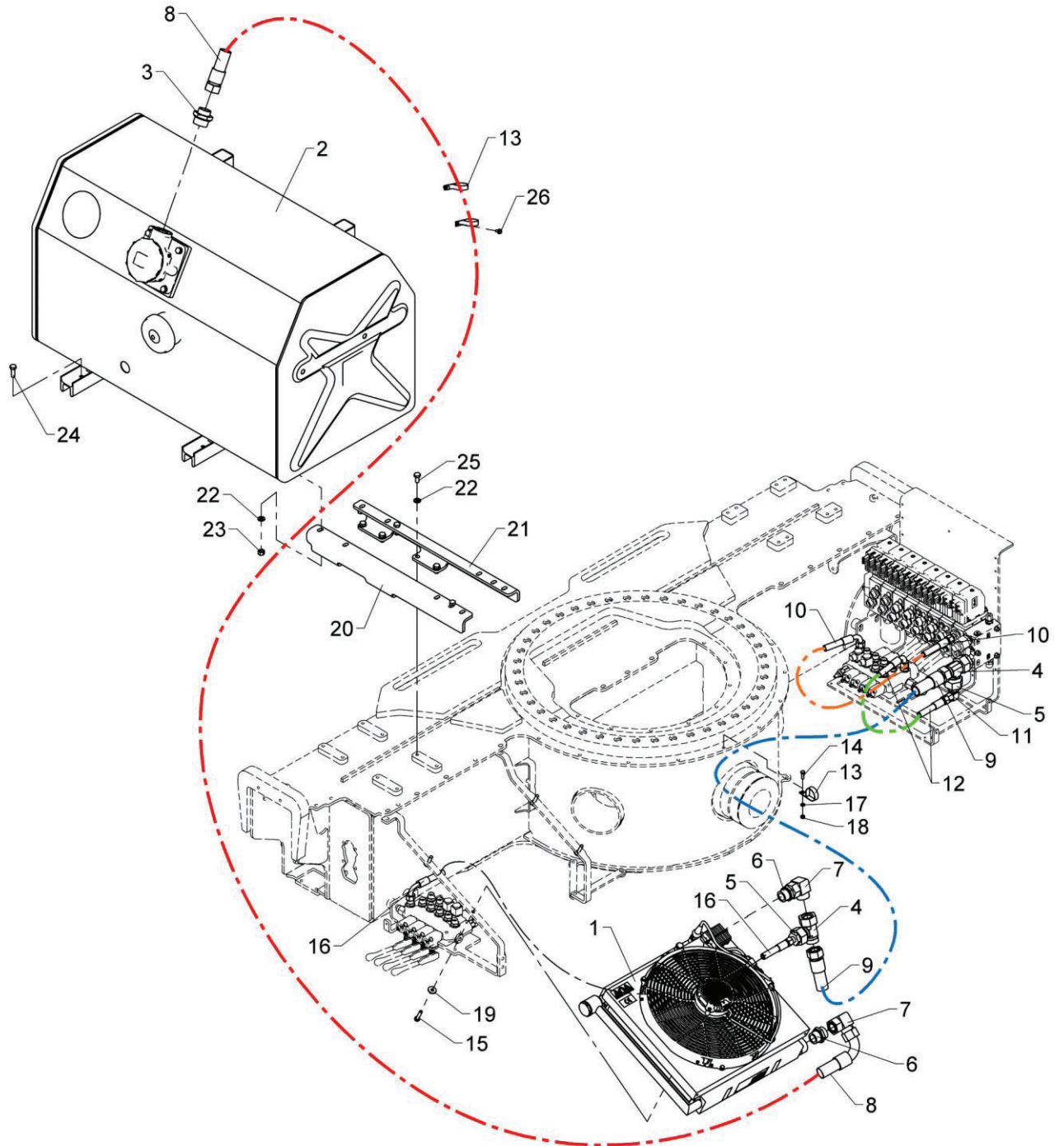
Modified

Pos	Qty.	Part no.	Description	Remarks
1	4	56221	Hose	
2	3	62485	Hose	
3	4	56696	Hose	5/16" x 550 mm 90/L
4	1	6402730	Stabilizer valve block	
5	4	25125	Elbow connection	WV 10 L
6	1	6390105	Division plate, 2 mm	
7	1	6390128	Spacer 5 mm	
8	1	63500	Guide 12 mm	
9	2	26101	Reducing connection	REDSDN 12/8 L
10	1	25244	Connection	GES 8 LR 3/8-WD
11	1	6402740	Stabilizer valve block	
12	1	0017410	Hose	
13	3	25242	Elbow connection	EWSD 12 L
14	2	25270	Connection	ELSD 12 L
15	4	56223	Hose	
16	1	6402621	Hydr. pipe, stab. ctrl valve	
17	1	6402619	Hydr. pipe, stab. ctrl valve	
18	4	56222	Hose	
19	1	0017300	Hose	
20	1	26874	Connection	ELSD 28 L
21	1	26163	Connection	P-GEV 28 LR-WD
22	2	42953	Adjustable spanner	
23	4	62161	Wire lock	Ø 2.3 mm
24	2	62160	Wire rope, nylon	450 mm
25	2	31869	Rubber clip Ø 38 mm	
26	1	30111	Set screw, stainless	
27	1	32302	Face washer, stainless	6 mm
28	8	25183	Coupling nut	M 12 L
29	8	26180	Blanking plug	VSD 12 L



Hydraulic system, stabilizers 42684

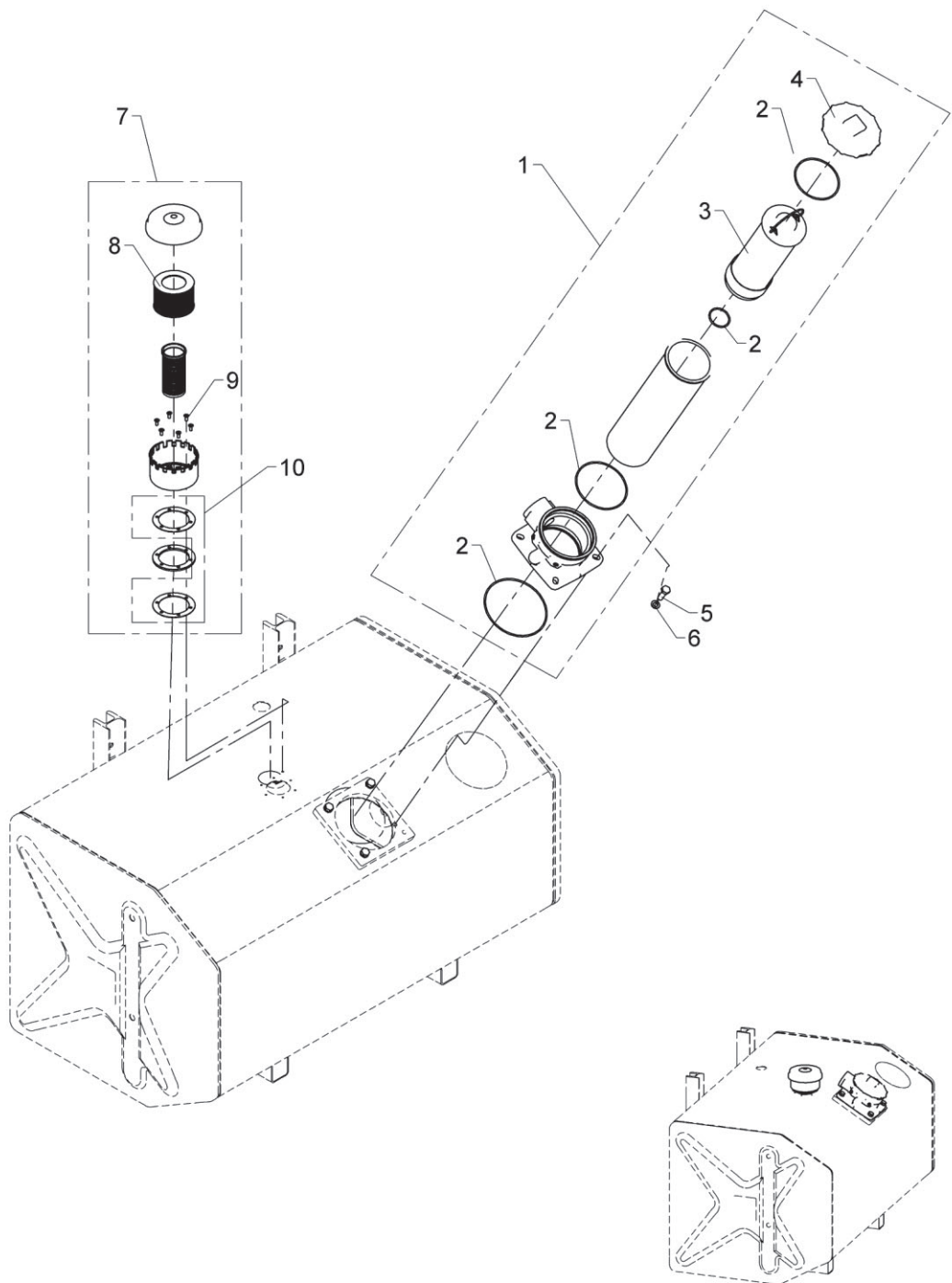
Pos	Qty.	Part no.	Description	Remarks
1	1	6402730	Stabilizer valve block	
2	4	56221	Hose	3/8 X 2400 mm
3	2	62485	Hose	1/4" X 2450 mm
4	4	56696	Hose	5/16" x 550 mm
5	4	25125	Elbow connection	WV 10 L
6	1	6390105	Division plate, 2 mm	
7	1	6390128	Spacer 5 mm	
8	1	63500	Guide 12 mm	
9	2	26101	Reducing connection	REDSDN 12/8 L
10	1	25244	Connection	GES 8 LR 3/8-WD
11	1	6402740	Stabilizer valve block	
12	1	0017410	Hose	
13	3	25242	Elbow connection	EWSD 12 L
14	2	25270	Connection	ELSD 12 L
15	4	56223	Hose	3/8" X 450 mm
16	1	6402621	Hydr. pipe, stab. ctrl valve	
17	1	6402619	Hydr. pipe, stab. ctrl valve	
18	4	56222	Hose	
19	1	26874	Connection	ELSD 28 L
20	1	26163	Connection	P-GEV 28 LR-WD
21	2	31869	Rubber clip Ø 38 mm	
22	1	30111	Set screw, stainless	
23	1	32302	Face washer, stainless	6 mm
24	8	25183	Coupling nut	M 12 L
25	8	26180	Blanking plug	VSD 12 L



Hydraulic system, pump 1 circuit

42684

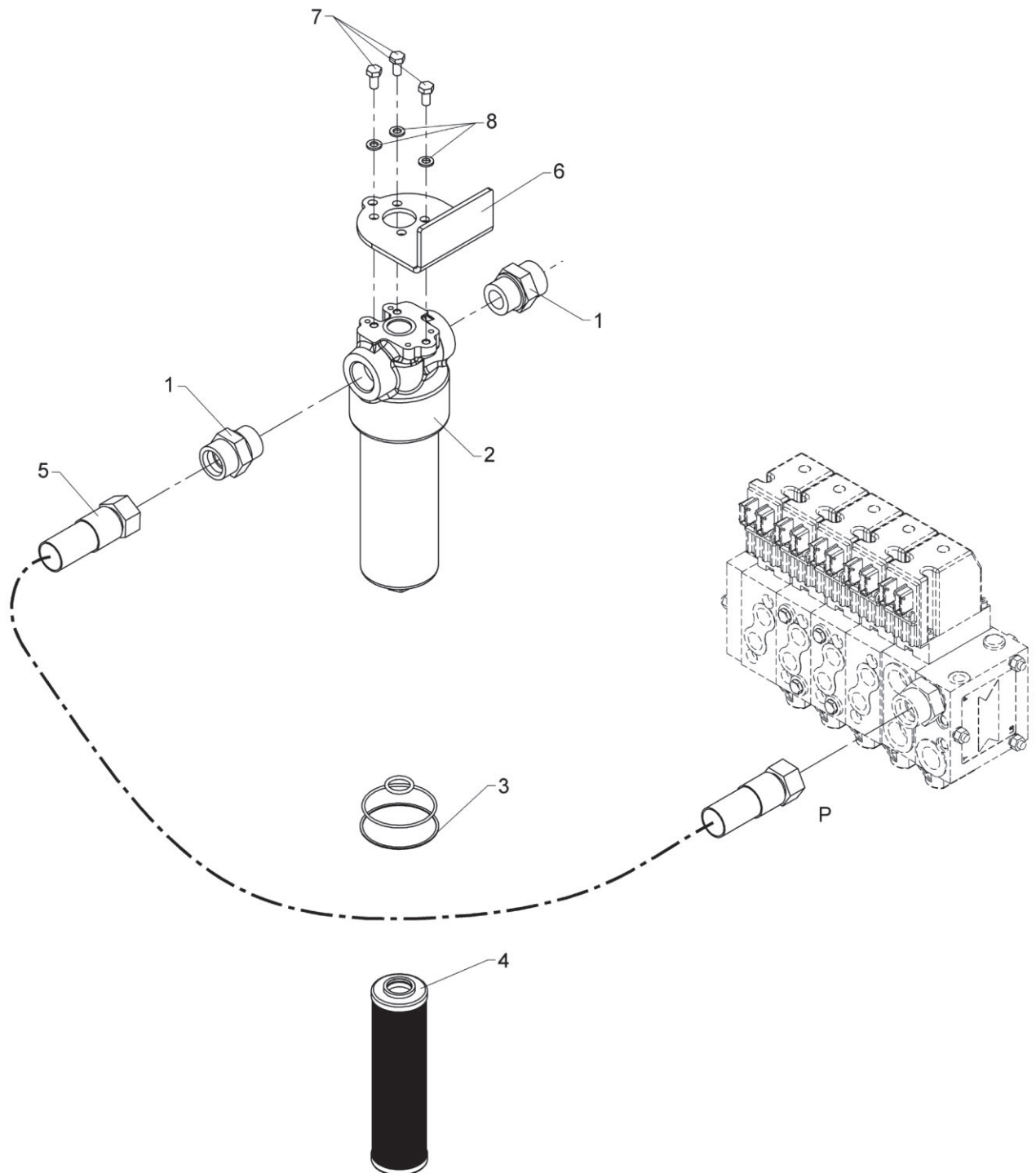
Pos	Qty.	Part no.	Description	Remarks
		6402630	Hydraulic system, pump 1K	
		6402570	Tank incl. fittings	
		6402610	Oil cooler	
1	1	50816	Oil cooler , 12 V	
2	1	0014430	Hydraulic tank, cpl. 250 l	
3	1	25892	Straight connection	GA 28 LR 1.1/4
4	2	26874	Connection	ELSD 28 L
5	2	26982	Reducing connection	REDSDN 28/12 L
6	2	26163	Connection	P-GEV 28 LR-WD
7	2	26817	Elbow connection	P-EWV 28 L-SV
8	1	56224	Hose	1"X 1550 mm
9	1	56220	Hose	1" x 1700 mm
10	1	0017300	Hose	3/8" x 850 mm
11	1	25242	Elbow connection	EWSD 12 L
12	1	0017780	Hose	3/8" x 550 mm
13	3	31869	Rubber clip Ø 38 mm	
14	1	30113	Set screw, stainless	M6 x 20
15	4	30136	Steel bolt, stainless	M8 x 35
16	1	0017000	Hose	3/8" x 500 mm
17	1	32302	Face washer, stainless	6 mm
18	1	30854	Nut, stainless	M6
19	4	31136	Washer, stainless	8 mm
20	1	6402572	Tank support	
21	1	6402571	Tank support	
22	12	31177	Washer	10 mm
23	4	30888	Lock nut	
24	4	30156	Set screw, stainless	M10 x 30
25	8	31517	Set screw, stainless	M10 x 20
26	2	30997	Screw	M6 x 10



Tank, cpl. 250L

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	49413	Return filter	
2	1	49419	Seal kit	
3	1	49409	Filter	
4	1	49423	Cover	
5	4	30156	Set screw, stainless	M10 x 30
6	4	31571	Spring washer, stainless	10 mm
7	1	60275	Air filter	
8	1	60276	Filter	
9	6	32405	Sockethead screw	MK5 x 12
10	1	62399	Seal kit for i.a. 60275	



High-pressure filter

42684

Pos	Qty.	Part no.	Description	Remarks
1	2	26840	Straight connection	P-GEV 25 SR A3L
2	1	49401	High pressure filter	
3	1	49417	Seal kit	
4	1	49402	Filter	
5	1	56681	Hose 3/4 X 1800	
6	1	6882974	Bracket, high pressure filter	
7	3	30131	Set screw, stainless	M8 x 16
8	3	31155	Spring washer	8 mm

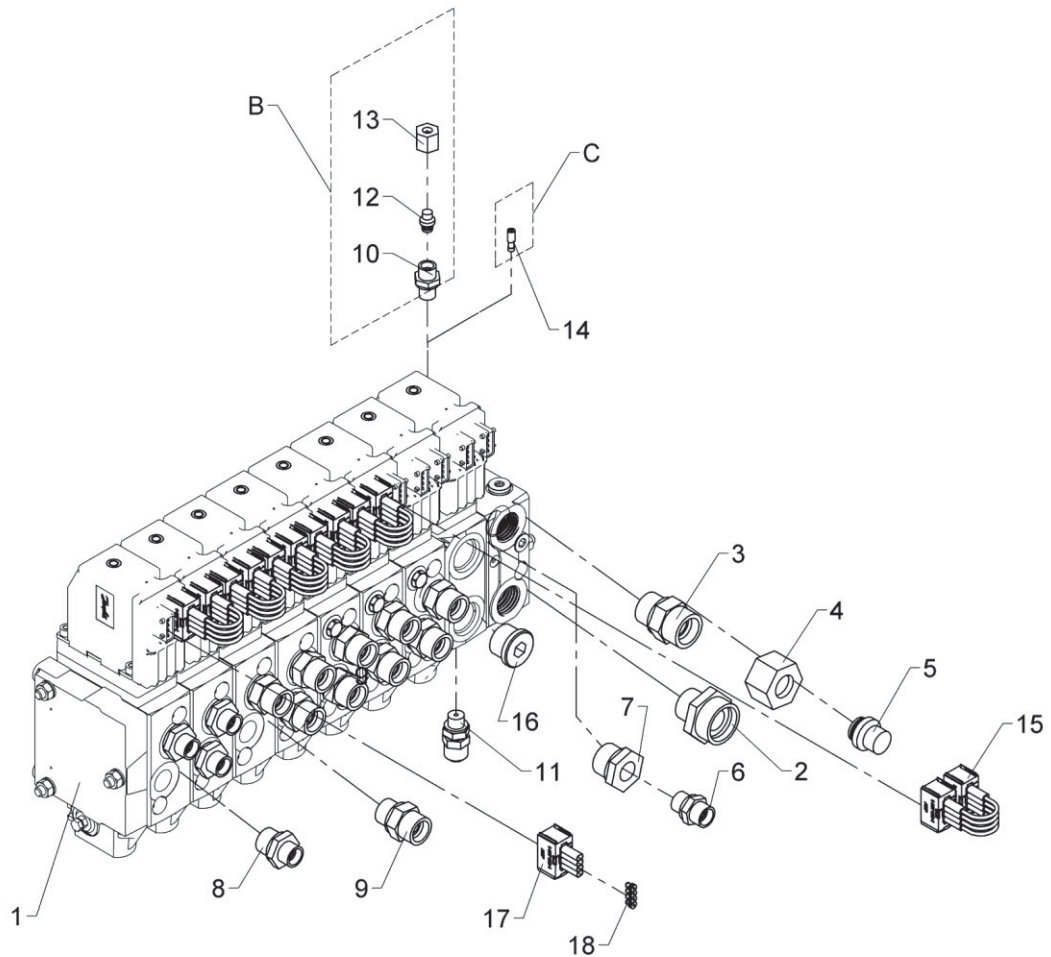


BOM obsolete

561 06 210

42684

Internal ref. 6402710



BOM obsolete

561 06 210

Control valves, 7 sections, fixed/variable

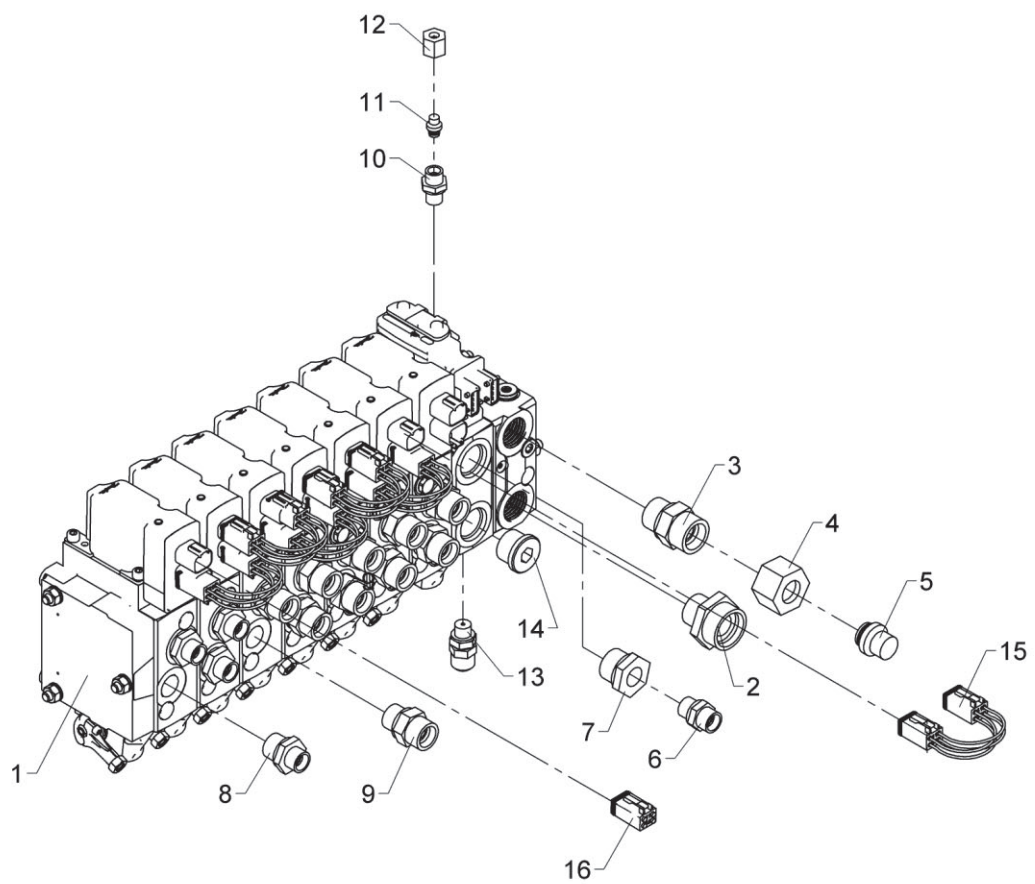
From loader 1380001

To loader 1380022

Created 08-08-2018

Modified

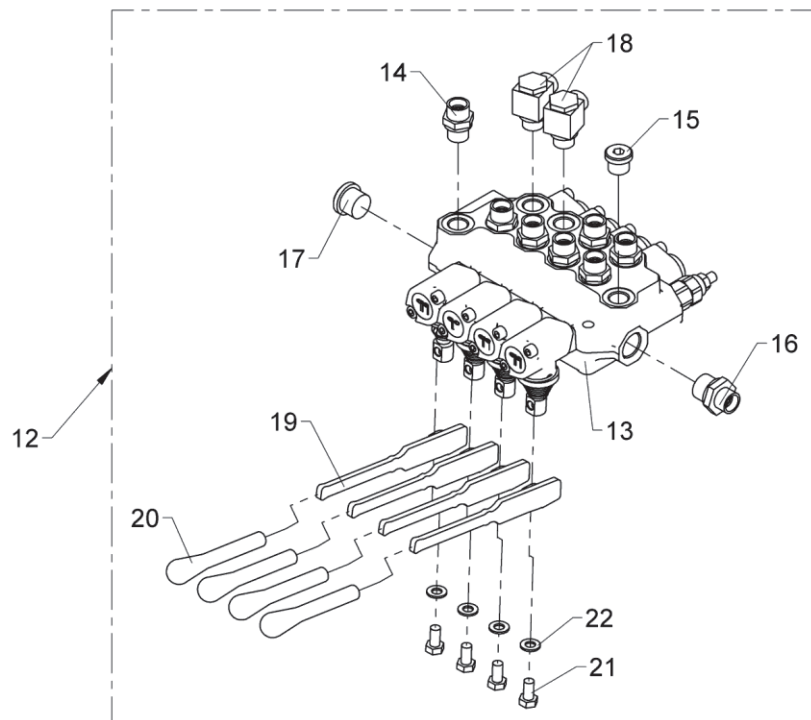
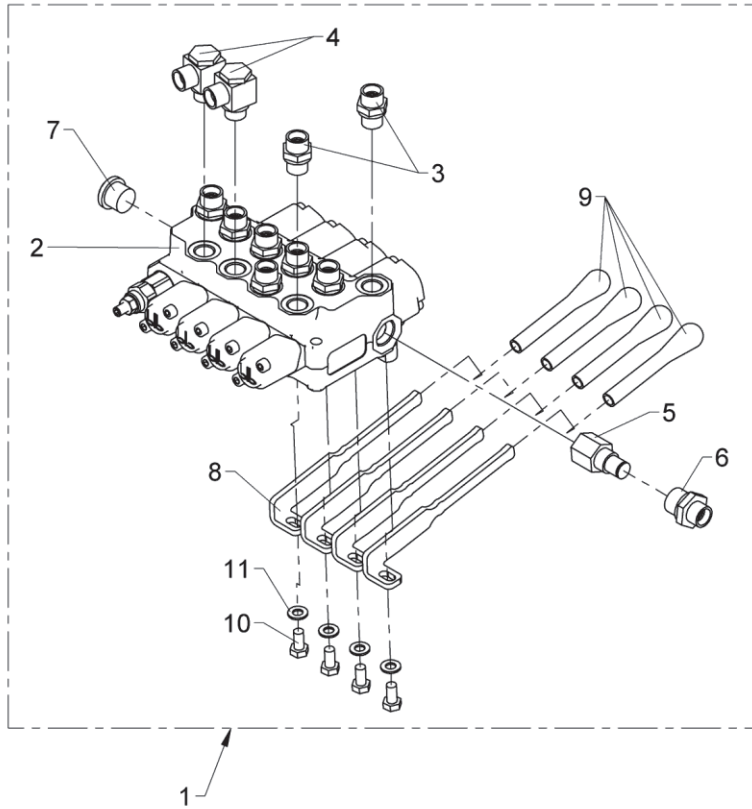
Pos	Qty.	Part no.	Description	Remarks
1	1	55973	Valve	
2	1	26845	Connection	GES 28 LR 3/4-WD
3	1	26197	Connection	P-GEV 20 SR-WD
4	1	26109	Coupling nut	M 20 S
5	1	26361	Blanking plug	VSD 20 S
6	1	25127	Connection	P-GEV 12 LR-WD
7	1	26319	Reducing connection	RED-R 3/4-WD/R 3/8
8	4	25108	Connection	GES 12 LR 1/2-WD
9	10	26334	Connection	P-GEV 16 SR-WD
10	1	25109	Connection	GES 8 LR-WD
11	1	26103	Pressure-gauge connect.	
12	1	26166	Blanking plug	VSD 8 L
13	1	25181	Coupling nut	M 8 L
14	1	62065	Closed center kit	
15	6	28771	Connection cable 0.75 mm2	
16	1	26355	Plug	VS-R-3/4 WD
17	1	58954	Plug, AMP black	
18	4	29884	Cable lead-in,blue,safety plug	



Control valves PVG32, 7 sections, fixed/variable

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	2029082	Control valves, Danfoss, 7 sections, fixed/va	
2	1	26845	Connection	GES 28 LR 3/4-WD
3	1	26197	Connection	P-GEV 20 SR-WD
4	1	26109	Coupling nut	M 20 S
5	1	26361	Blanking plug	VSD 20 S
6	1	25127	Connection	P-GEV 12 LR-WD
7	1	26319	Reducing connection	RED-R 3/4-WD/R 3/8
8	4	25108	Connection	GES 12 LR 1/2-WD
9	10	26334	Connection	P-GEV 16 SR-WD
10	1	25109	Connection	GES 8 LR-WD
11	1	26166	Blanking plug	VSD 8 L
12	1	25181	Coupling nut	M 8 L
13	1	26103	Pressure-gauge connect.	
14	1	26355	Plug	VS-R-3/4 WD
15	6	28779	Connection cable, 80 mm	80mm
16	1	7009997	Safety plug	



Stabilizer valve block, 4 sections

42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402730	Stabilizer valve block	
2	1	55737	Stabilizer control valve	
3	8	25127	Connection	P-GEV 12 LR-WD
4	2	25130	Banjo connection	RSWV 12 LR
5	1	55741	Series nipple	
6	1	25108	Connection	GES 12 LR 1/2-WD
7	1	25103	Plug	VS-R-1/2 WD
8	4	6402618	Lever	
9	4	48406	Knob	
10	4	30131	Set screw, stainless	M8 x 16
11	4	31147	Face washer, 8 mm	
12	1	6402740	Stabilizer valve block	
13	1	55737	Stabilizer control valve	
14	7	25127	Connection	P-GEV 12 LR-WD
15	1	25277	Plug	VS-R-3/8 WD
16	1	25108	Connection	GES 12 LR 1/2-WD
17	1	25103	Plug	VS-R-1/2 WD
18	2	25130	Banjo connection	RSWV 12 LR
19	4	6402618	Lever	
20	4	48406	Knob	
21	4	30131	Set screw, stainless	M8 x 16
22	4	31147	Face washer, 8 mm	

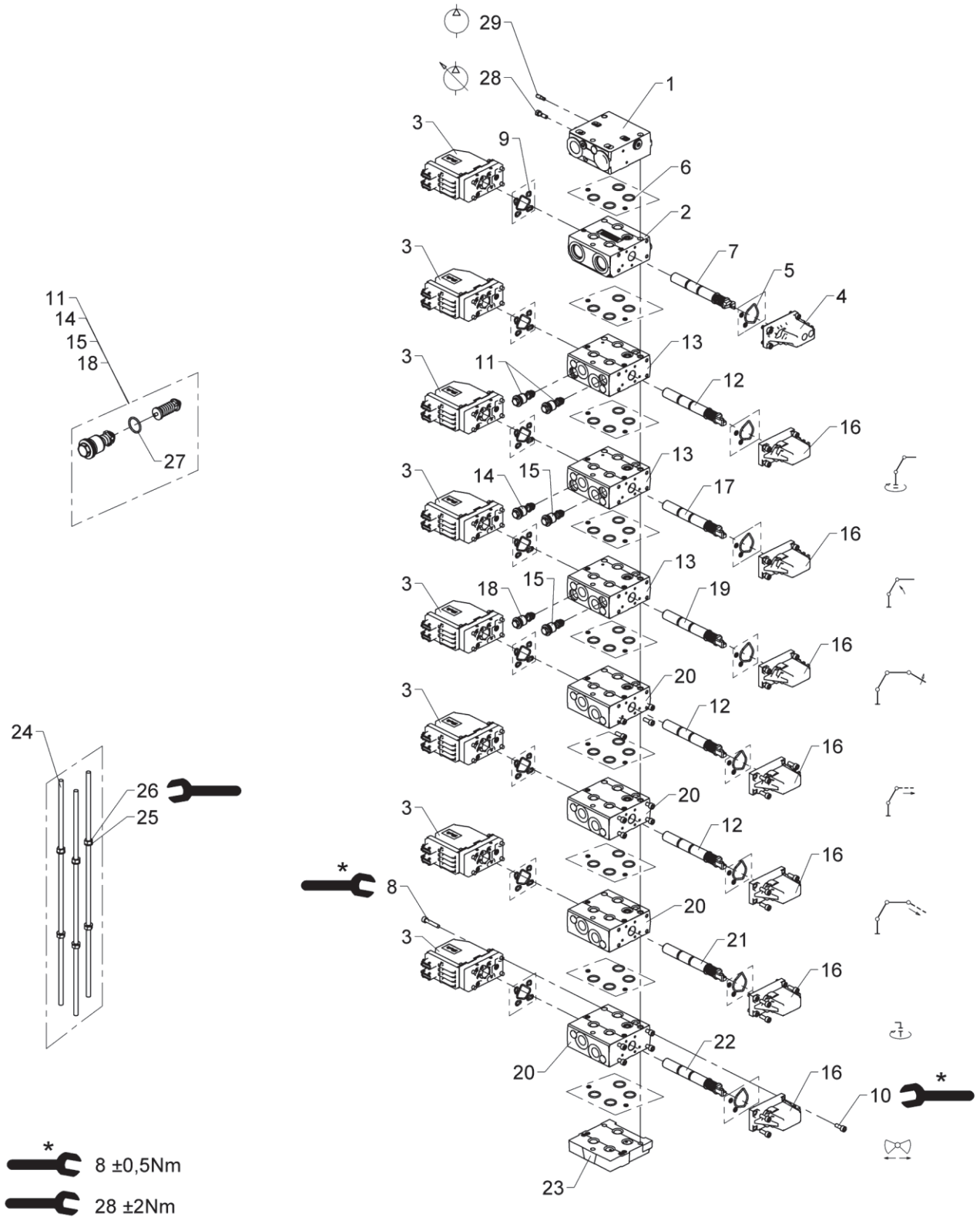


BOM obsolete

561 06 230

42684

Internal ref. 9999390



BOM obsolete

561 06 230

From loader 1380001

To loader

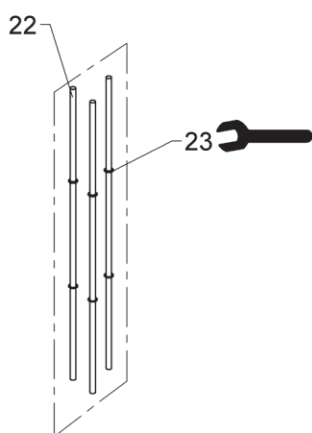
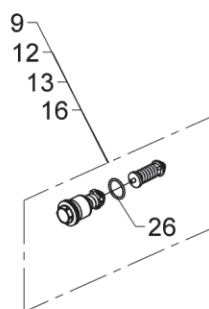
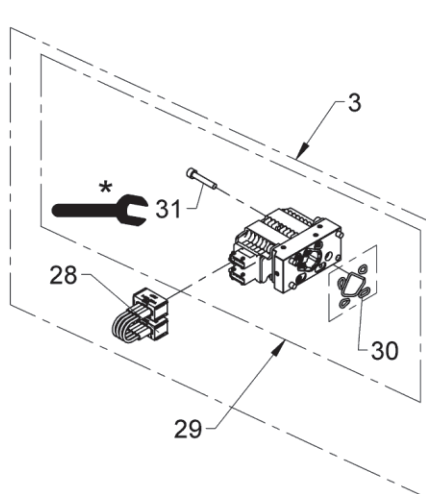
Control valves, Danfoss, 7 sections, variable

42084

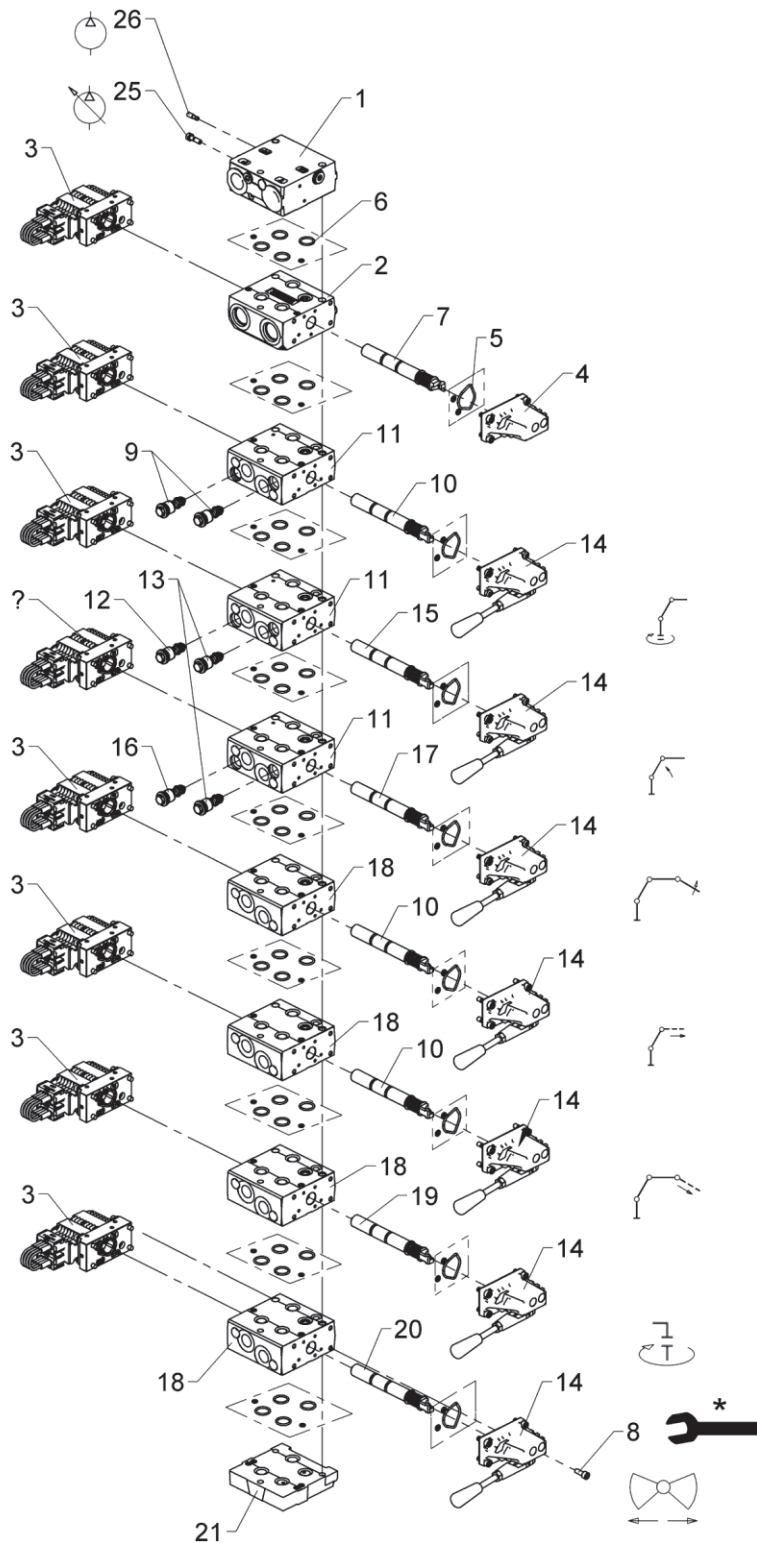
Created 06-03-2019

Modified 15-12-2020

Pos	Qty.	Part no.	Description	Remarks
1		61959	Inlet section	
2		58999	PVSKM-section	
3		62295	Electric activation	
4		58919	Lever module	
5		62211	Seal kit	
6		58925	Seal kit	
7		58998	PVSKM spool	
8		62241	Screw	
9		62240	Seal kit	
10		30424	Screw	MC6 x 16
11		62306	Module	
12		62055	Spool	
13		62227	Basic module	
14		62274	Port-relief valve	
15		58996	Port-relief valve	
16		58907	Lever module inkl. lever	
17		69726	Spool	
18		62278	Port-relief valve	
19		61960	Spool	
20		62225	Basic module	
21		58902	Spool	
22		62070	Spool	
23		58921	End cover	
24		62069	Mounting kit	
25		62044	Washer	
26		30856	Nut, stainless	M8
27		62052	O-ring	
28		62065	Closed center kit	
29		58941	Open centre kit	



* 8 ±0,5Nm
28 ±2Nm



Control valves, Danfoss, 7 sections, variable

42084

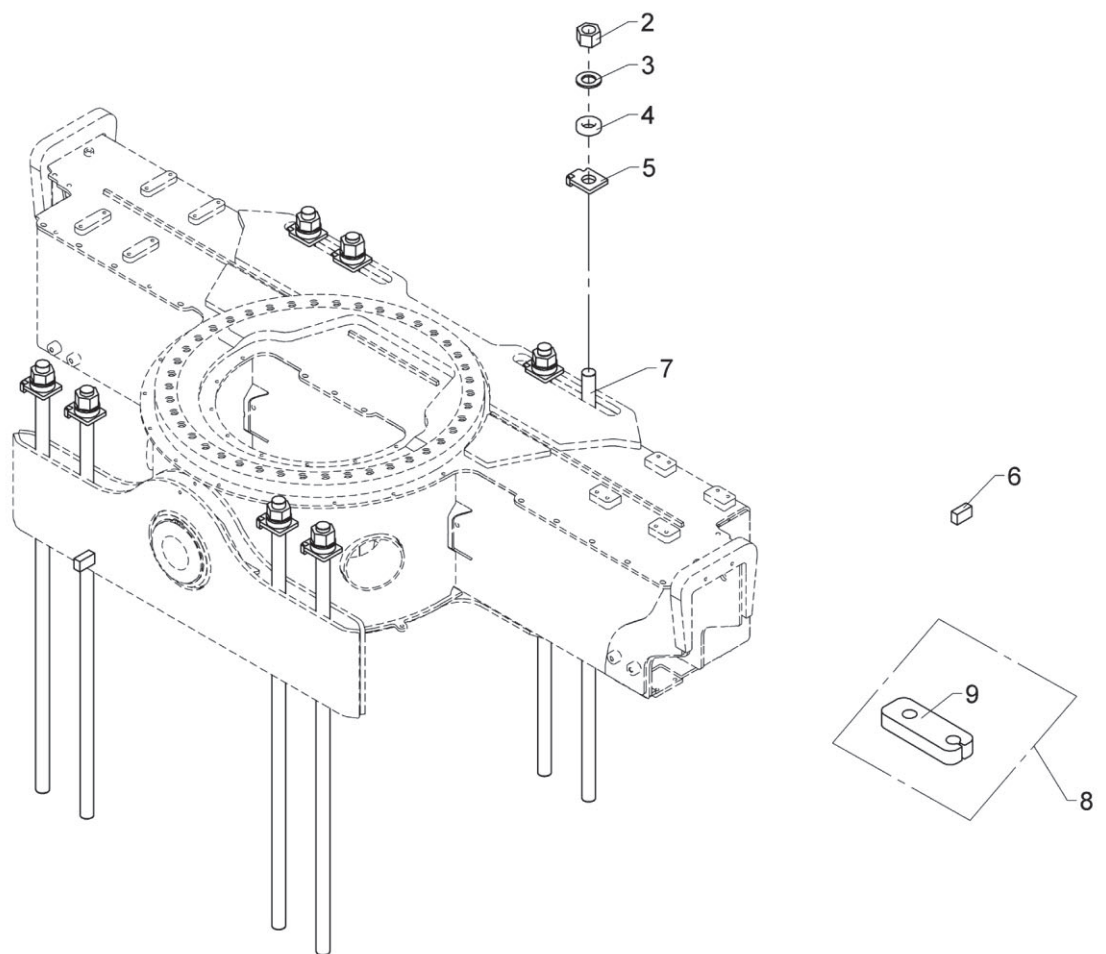
Pos	Qty.	Part no.	Description	Remarks
1		61959	Inlet section	
2		58999	PVSKM-section	
3		6655440		
4		58919	Lever module	
5		62211	Seal kit	
6		58925	Seal kit	
7		58998	PVSKM spool	
8		30424	Screw	MC6 x 16
9		62306	Module	
10		62055	Spool	
11		62227	Basic module	
12		62274	Port-relief valve	
13		58996	Port-relief valve	365 bar
14		58907	Lever module inkl. lever	
15		69726	Spool	
16		62278	Port-relief valve	190 bar
17		61960	Spool	
18		62225	Basic module	
19		58902	Spool	
20		62070	Spool	
21		58921	End cover	
22		62069	Mounting kit	
23		31750	Washer M8	8 mm
24		62052	O-ring	
25		62065	Closed center kit	
26		58941	Open centre kit	
28		7009989		
29		2029117	Electric activation	
30		62240	Seal kit	
31		62241	Screw	



561 07 010

42684

Internal ref. 6888710



Mounting kit 8 bolt

42684

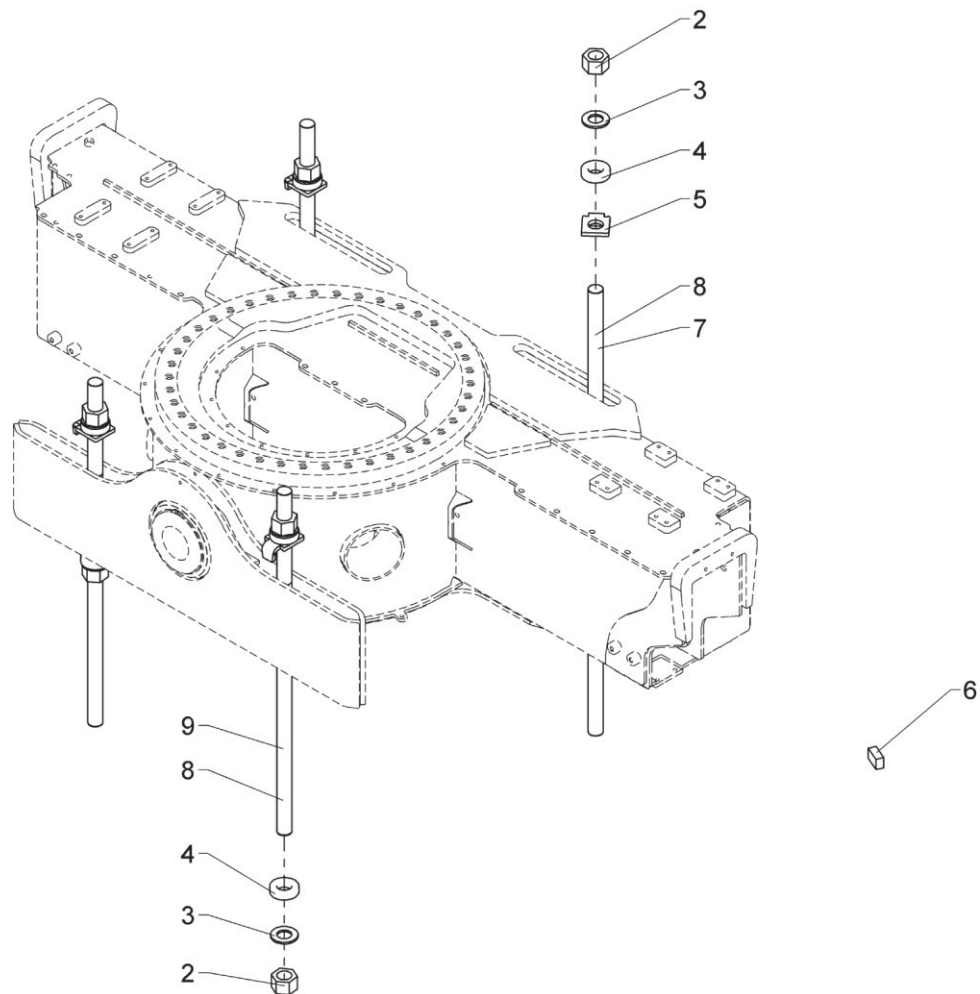
Pos	Qty.	Part no.	Description	Remarks
1	1	6888320	Nut/washer/stop - kit	
2	16	31087	Lock nut M33 x 2 hexagonal	M33 x 2
3	1	31058	Washer	34 mm
4	16	6394709	Mounting plate 33 mm	
5	8	6394705	Mounting plate 33 mm	
6	6	6644084	Stop block	
7	8	6888035	Mounting bolt, M33 x 2 x 1250	
8	1	6668850	Mounting fittings (mount. kit)	
9	1	6300999	Clamp	



561 07 020

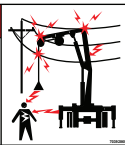
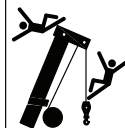
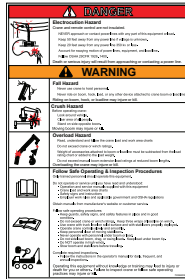
42684

6888700
Internal ref. 6888690

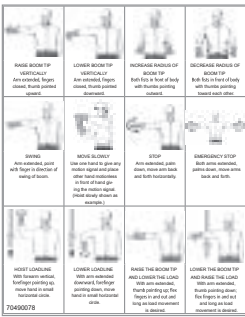
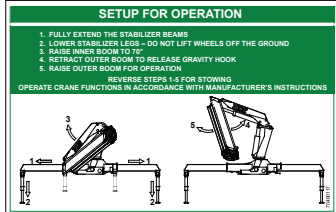
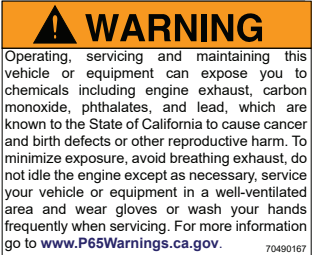
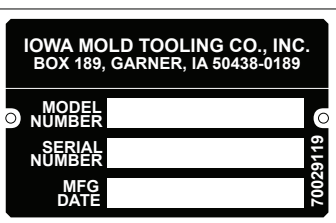


Mounting kit (4 M36 x 2 pins) 42684

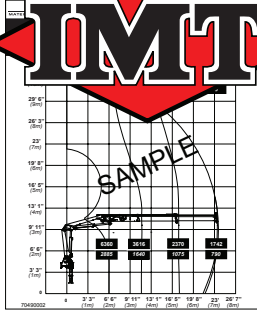
Pos	Qty.	Part no.	Description	Remarks
		6888690	Kit of stay bolts, 4 pcs./ 570 mm	2x 1000 mm + 2x1300 mm
		6888700	Kit of stay bolts, 4 pcs./ 305 mm	2x 1000 mm + 2x 735 mm
1	1	6888310	Nut/washer/stop - kit	
2	8	31043	Lock nut M36 x 2 hexagonal	M36 x 2
3	8	31059	Washer	36 mm
4	8	6394703	Mounting plate 36 mm	
5	4	6394704	Mounting plate 36 mm	
6	6	6644084	Stop block	
7	2	6888044	Mounting bolt, M36 x 2 x 1300	
8	4	6888045	Stay bolt, M36 x 2 x 1000	
9	2	6888043	Stay bolt, M36 x 2 x 735	

DECAL PARTS LIST																		
	PART NO.	DESCRIPTION	QTY.															
 Crush Hazard Before extending stabilizers: Look around vehicle. Clear area of all people. Extending stabilizers on people may injure or kill.	42684 70392864	DECAL-WARNING STAB STAND CLEAR	2															
DANGER Electrocution Hazard Never approach this vehicle or the load if it is near power lines. Death or serious injury will result from touching or being near this vehicle if it becomes charged. 	70392865	DECAL-DANGER ELEC HAZARD LG	4															
WARNING Fall Hazard Never use crane to hoist personnel. Never ride on boom, hook, load or any other device attached to crane boom or load line. Riding on boom, hook, or loadline may injure or kill. 	70392868	DECAL-WARNING CR LOADLINE (TRK) LARGE	4															
DANGER  Rotating Shaft Hazard Keep body, hands, hair, clothes away. Do not work around shafts with engine on. Rotating parts will injure or kill.	70392891	DECAL-DANGER DRIVE-LINE	2															
Iowa Mold Tooling Co., Inc. Garner, Iowa USA 841-823-3711  HYDRAULIC OIL RESERVOIR FILL RECOMMENDATIONS <table><thead><tr><th>HYDRAULIC OIL</th><th colspan="2">AMBIENT TEMPERATURE RANGE</th></tr><tr><th></th><th>°F</th><th>°C</th></tr></thead><tbody><tr><td>ISO 32</td><td>0° to 90°</td><td>-18° to 32°</td></tr><tr><td>ISO 15</td><td>Below 0°</td><td>Below -18°</td></tr><tr><td>ISO 46</td><td>Above 90°</td><td>Above 32°</td></tr></tbody></table>For Arctic conditions, consult your oil supplier.	HYDRAULIC OIL	AMBIENT TEMPERATURE RANGE			°F	°C	ISO 32	0° to 90°	-18° to 32°	ISO 15	Below 0°	Below -18°	ISO 46	Above 90°	Above 32°	70394189	DECAL-HYDRAULIC OIL RESERVOIR	1
HYDRAULIC OIL	AMBIENT TEMPERATURE RANGE																	
	°F	°C																
ISO 32	0° to 90°	-18° to 32°																
ISO 15	Below 0°	Below -18°																
ISO 46	Above 90°	Above 32°																
	70396918	DECAL-DANGER ARTICULATED LG	2															
	70396919	DECAL-DANGER ARTICULATING SM	2															

DECAL PARTS LIST

	PART NO.	DESCRIPTION	QTY.
	70396021	DECAL-MADE IN DENMARK	1
	71392365	DECAL-ALIGNMENT CRANE ROTATION	1
	70490078	DECAL-ARTICULATING CRANE HAND SIGNALS	2
	70490117	DECAL-SETUP INSTRUCTIONS	2
	70490167	DECAL-WARNING-PROP 65	2
	70029119	PLACARD-SERIAL NUMBER	1

DECAL PARTS LIST

	PART NO.	DESCRIPTION	QTY.
	70490136	42684 DECAL-CP-42684	2
 SAMPLE	70490138	DECAL-ID-42684	2
	70490237	DECAL-EVS	1
	66598	MARKING TAPE - DARK-YELLOW	4
	65770	NO HIGH PRESSURE	1
	64793	SWING-UP LEG	2
	68995	EMERGENCY OPER.4 FUNC,RC	1
	66626	OPERATING LABEL	1

DECAL PARTS LIST			
	66636	STAB. OPERATION, VALVE BL. SIDE	1
	66637	STABILIZER OPERATION, DUAL CTRL SIDE	1
	66638	STAB. OPERATION, (HC-M50-2FCTS)	1
	66643	OPERATING LABEL, (PVG 32-4FCTS)	1
	66642	OPERATING LABEL, (PVG 32-6FCTS)	1
	66645	LABEL	1
	66837	OPERATING LABEL	1

***MANUAL KIT NUMBER 95720380 PARTS LIST**

PART NO.	DESCRIPTION
70392864	DECAL-WARNING STAB STAND CLEAR
70392865	DECAL-DANGER ELEC HAZARD LG
70392868	DECAL-WARNING CR LOADLINE (TRK) LARGE
70392891	DECAL-DANGER DRIVELINE
70394189	DECAL-HYDRAULIC OIL RESERVOIR
70396918	DECAL-DANGER ARTICULATED LG
70396919	DECAL-DANGER ARTICULATING SM
70396021	DECAL-MADE IN DENMARK
71392365	DECAL-ALIGNMENT CRANE ROTATION
70490078	DECAL-ARTICULATING CRANE HAND SIGNALS
70490117	DECAL-SETUP INSTRUCTIONS
70490167	DECAL-WARNING-PROP 65

42684 TECHNICAL SPECIFICATION MANUAL: 99906365





42684

561 07 050

From loader 1380001

To loader

Created 19-06-2018

Modified 26-11-2018

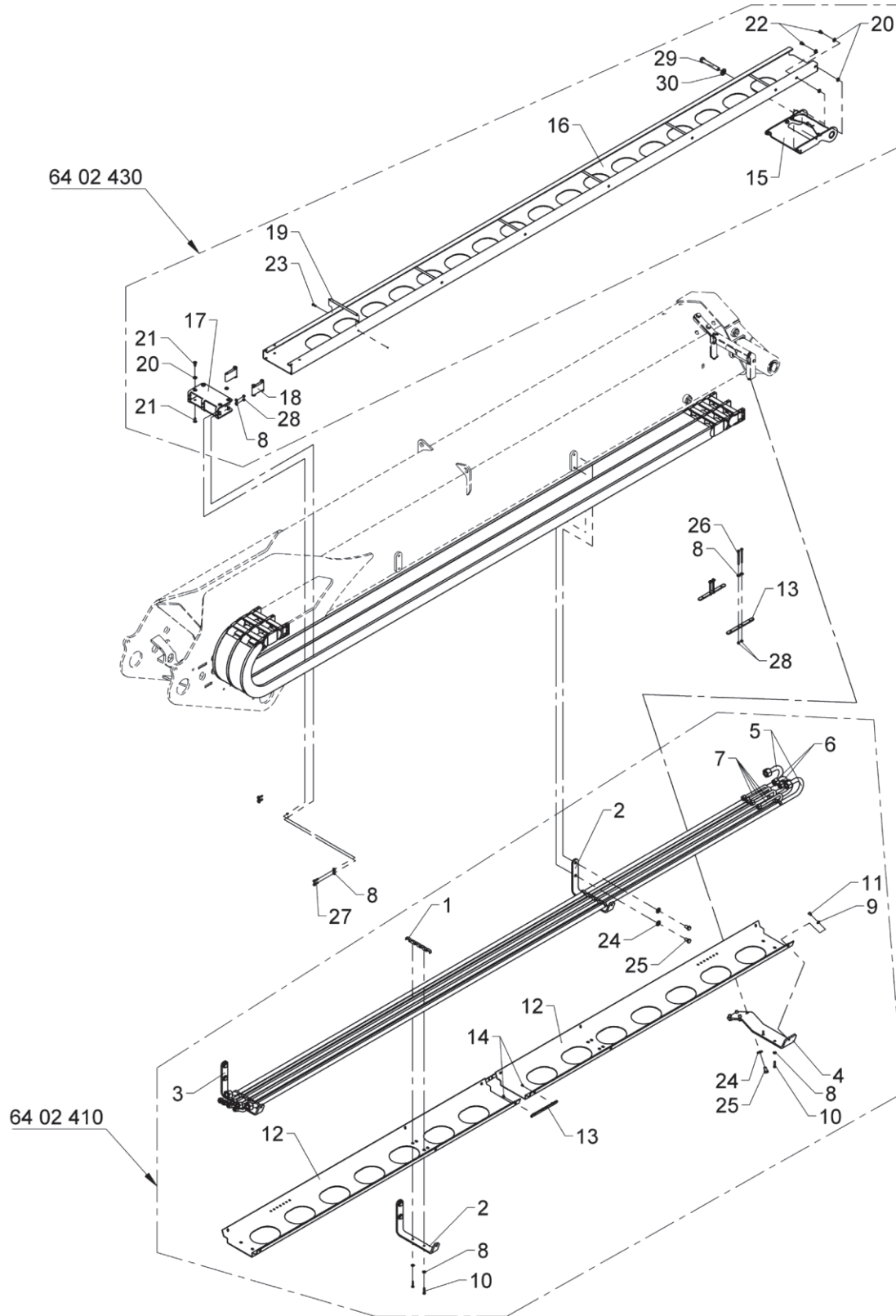
Pos	Qty.	Part no.	Description	Remarks
1	1	64796	Type plate, excl. CE	
2	1	66465	Label, "LUBRICATION,TURNTABLE"	
3	2	66462	"NEVER WALK UNDER LOAD"	
4	2	66469	Label - "Danger - squeezing"	
5	1	68501	Lubrication label W84	
6	1	66464	Label "NO STEP"	
7	1	66466	Label, "HOOK FORBIDDEN"	
8	2	65507	Label	
9	8	66598	Marking tape - dark-yellow	
10	1	69358	Lifting cap. diagram WB 42684	
11	1	69356	Operating label, control valve	
12	1	69357	Operating label, stabilizers,L	
13	1	69367	Operating label, stabilizers,R	

42684

6402430

6402410

Internal ref. 6402290





BOM obsolete

42684

561 09 060

From loader 1380001

To loader 1380013

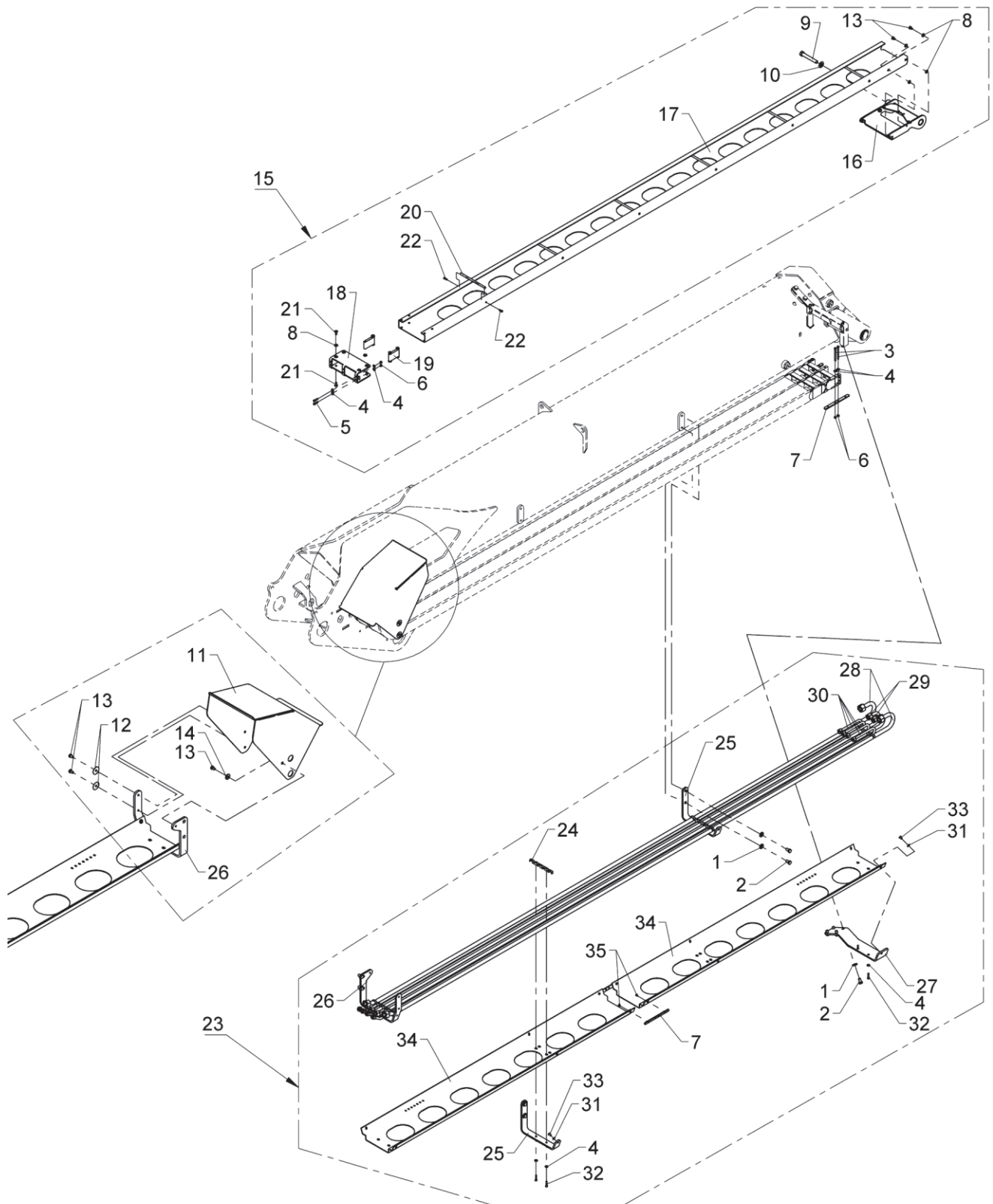
Created 22-08-2018

Modified 22-08-2018

Pos	Qty.	Part no.	Description	Remarks
		6402290	Hose guides	
		6402410	Hose guides T0	
		6402430	Hose guides T2	
1	4	6402412	Clamp	
2	2	6402417	Fitting	
3	1	6402418	Fitting	
4	1	6402419	End fitting	
5	2	6402413	Pipe, 5/8-	
6	2	6402414	Pipe, 1/2-	
7	4	6402415	Pipe, 3/8-	
8	20	32306	Washer	6 mm
9	4	31147	Face washer, 8 mm	
10	8	30115	Steel pin, stainless	M6 x 30
11	4	32507	Cylinder screw 8 x 12	MC8 x 12
12	2	6402411	Pipe guide	
13	4	6402421	Reinforcement	
14	4	32484	Cylinder screw	MCL6 x 8
15	1	6402431	Suspension	
16	1	6402435	Hose guide, T2	
17	1	6402436	End fitting	
18	2	6402437	Spacer	
19	6	6402438	Hose clamp	
20	16	31754	Washer	8 mm
21	8	30957	Countersunk screw	MK8 x 20
22	4	30130	Set screw, stainless	M8 x 12
23	11	32483	Screw	M 6 x 20
24	10	31194	Washer	12 mm
25	10	30175	Set screw	M12 x 20
26	4	30196	Steel bolt, stainless	M6 x 80
27	4	30114	Set screw, stainless	M6 x 25
28	8	30884	Lock nut, stainless	M6
29	1	30234	Steel bolt	M16 x 110
30	1	31196	Washer	16 mm

42684

6402430
6402410
Internal ref. 6402290





42684

561 09 060 A

From loader 1380014

To loader

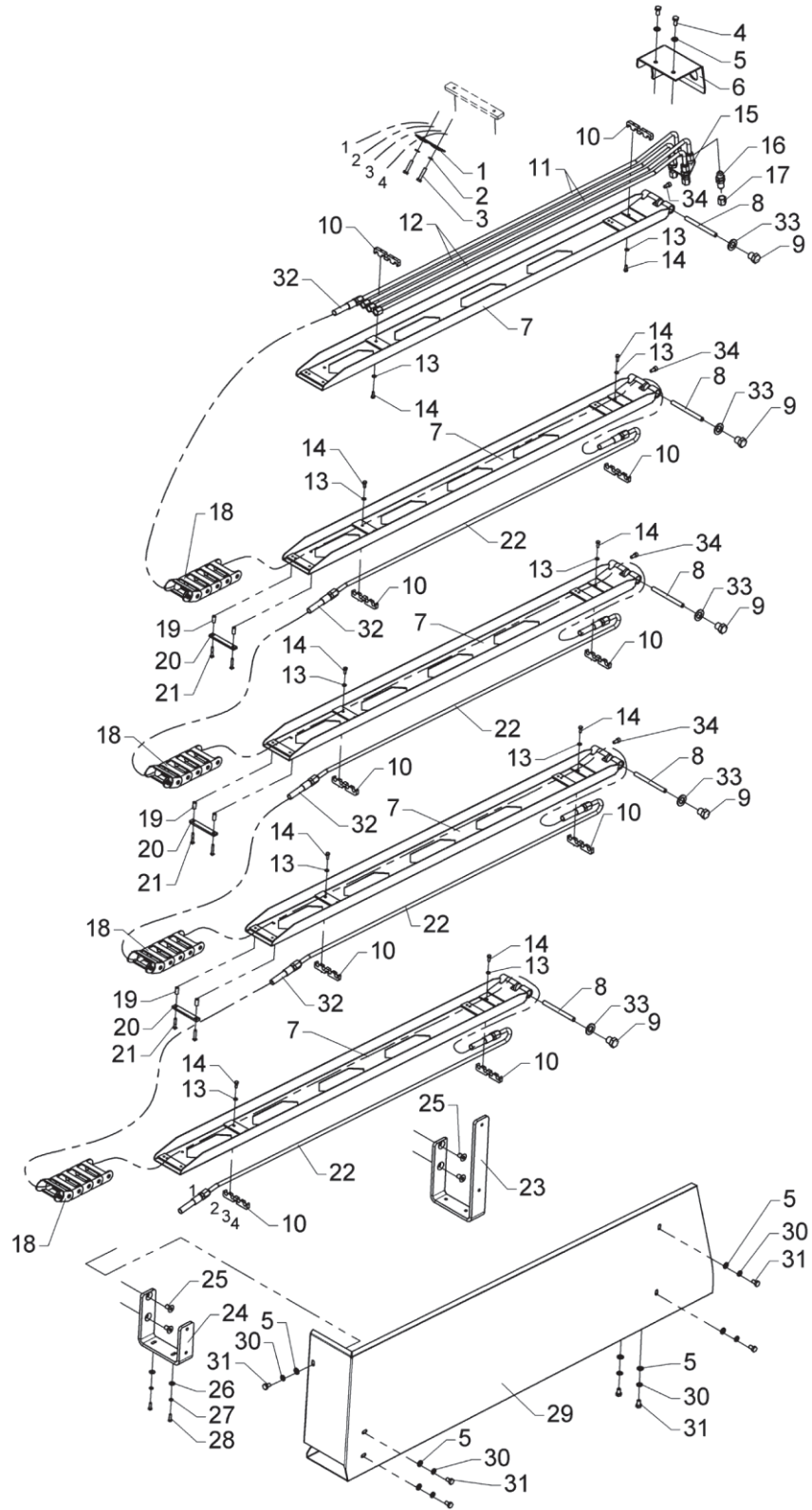
Created 19-06-2019

Modified

Pos	Qty.	Part no.	Description	Remarks
		6402290	Hose guides	
		6402410	Hose guides T0	
		6402430	Hose guides T2	
1	10	31194	Washer	12 mm
2	10	30175	Set screw	M12 x 20
3	4	30196	Steel bolt, stainless	M6 x 80
4	20	32306	Washer	6 mm
5	4	30114	Set screw, stainless	M6 x 25
6	8	30884	Lock nut, stainless	M6
7	4	6402421	Reinforcement	
8	16	31754	Washer	8 mm
9	1	30234	Steel bolt	M16 x 110
10	1	31196	Washer	16 mm
11	1	6402291	Protective plate	
12	2	31150	Washer	8 mm
13	7	30130	Set screw, stainless	M8 x 12
14	1	31136	Washer, stainless	
15	1	6402430	Hose guides T2	
16	1	6402431	Suspension	
17	1	6402435	Hose guide, T2	
18	1	6402436	End fitting	
19	2	6402437	Spacer	
20	6	6402438	Hose clamp	
21	8	30957	Countersunk screw	MK8 x 20
22	12	32483	Screw	M 6 x 20
23	1	6402410	Hose guides T0	
24	4	6402412	Clamp	
25	2	6402417	Fitting	
26	1	6402418	Fitting	
27	1	6402419	End fitting	
28	2	6402413	Pipe, 5/8-	
29	2	6402414	Pipe, 1/2-	
30	4	6402415	Pipe, 3/8-	
31	4	31147	Face washer, 8 mm	
32	8	30115	Steel pin, stainless	M6 x 30
33	4	32507	Cylinder screw 8 x 12	MC8 x 12
34	2	6402411	Pipe guide	
35	4	32484	Cylinder screw	MCL6 x 8

42684

Internal ref. 6402820





BOM obsolete

42684

561 09 080

From loader 1380001

To loader 1380013

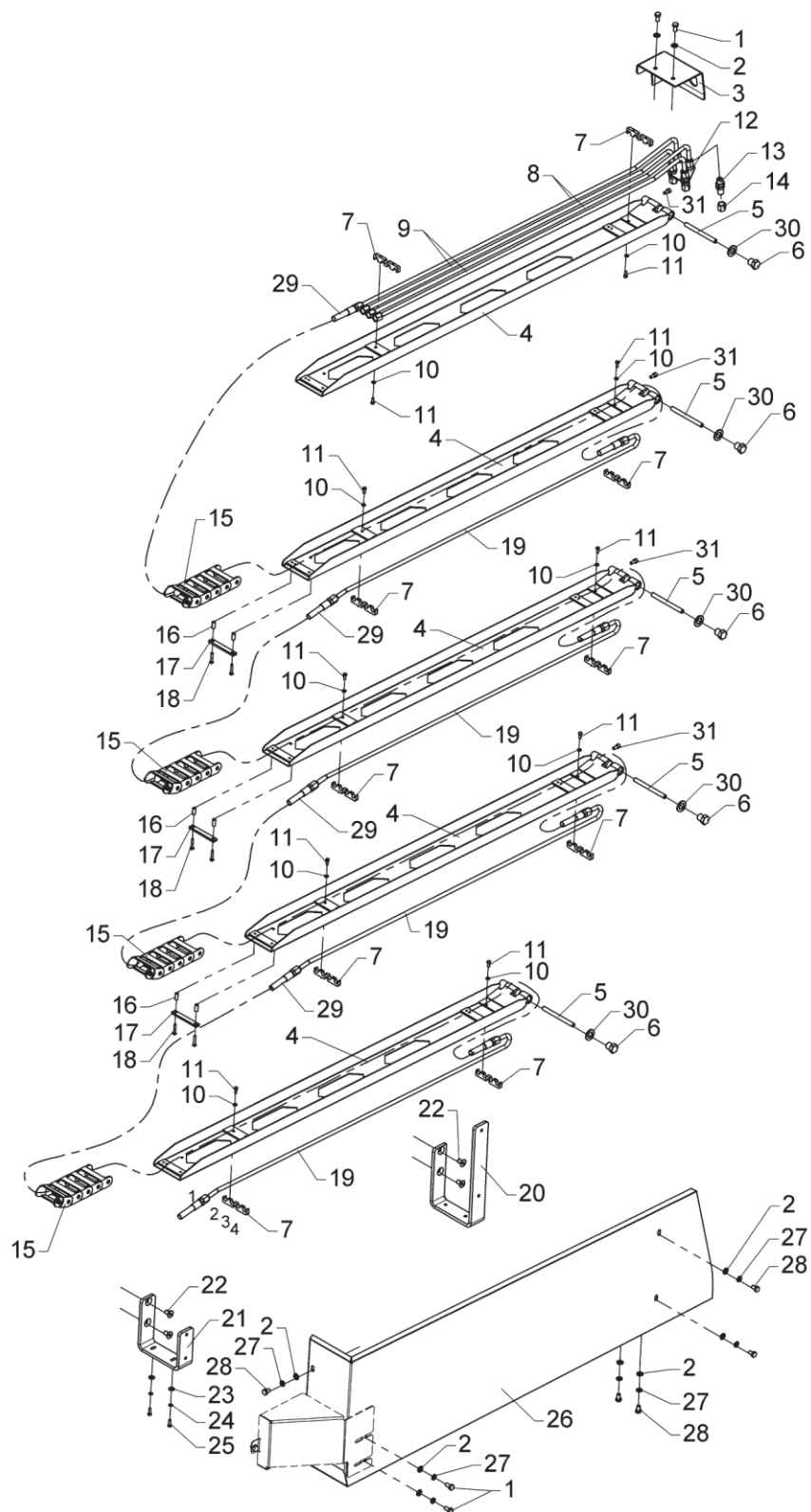
Created 09-03-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	2	31834	Cover plate	
2	2	31155	Spring washer	8 mm
3	2	30137	Set screw, stainless	M8 x 40
4	2	31517	Set screw, stainless	M10 x 20
5	9	31565	Plain washer	10 mm
6	1	6381183	Protective guard	
7	5	6272291	Protective plate	
8	5	6234524	Screw	
9	5	6234504	Nut	
10	10	6234514	Clamp	
11	2	6382434	Hydraulic pipe	
12	2	6382444	Hydraulic pipe	
13	20	32302	Face washer, stainless	6 mm
14	20	30112	Set screw, stainless	M6 x 16
15	1	6383164	Bracket f.bulkhead connection	
16	4	25824	Bulkhead connection	WTX-WLNS 12 JIC
17	4	25876	Screw cap	FNTXS 12 JIC
18	4	27561	Nylon drag chain	
19	6	6383364	Distance pipe	
20	3	6383354	Plate	
21	6	30906	Counter sunk screw, stainless	MK6 x 35
22	16	6382424	Hydraulic pipe	
23	1	6381213	Bracket for protective guard	
24	1	6381203	Bracket for hose guide	
25	4	30591	Countersunk screw	MK12 x 20
26	2	31134	Washer, stainless	
27	2	31154	Spring washer, stainless	6 mm
28	2	30113	Set screw, stainless	M6 x 20
29	1	6381192	Protective guard	
30	7	31571	Spring washer, stainless	10 mm
31	7	31510	Set screw, stainless	M10 x 16
32	16	62894	Hose	3/8 x 1900 S/S JIC
33	5	31179	Washer	20 mm
34	4	30449	Screw	MC8 x 16

42684

Internal ref. 6402820





42684

561 09 080 A

From loader 1380014

To loader

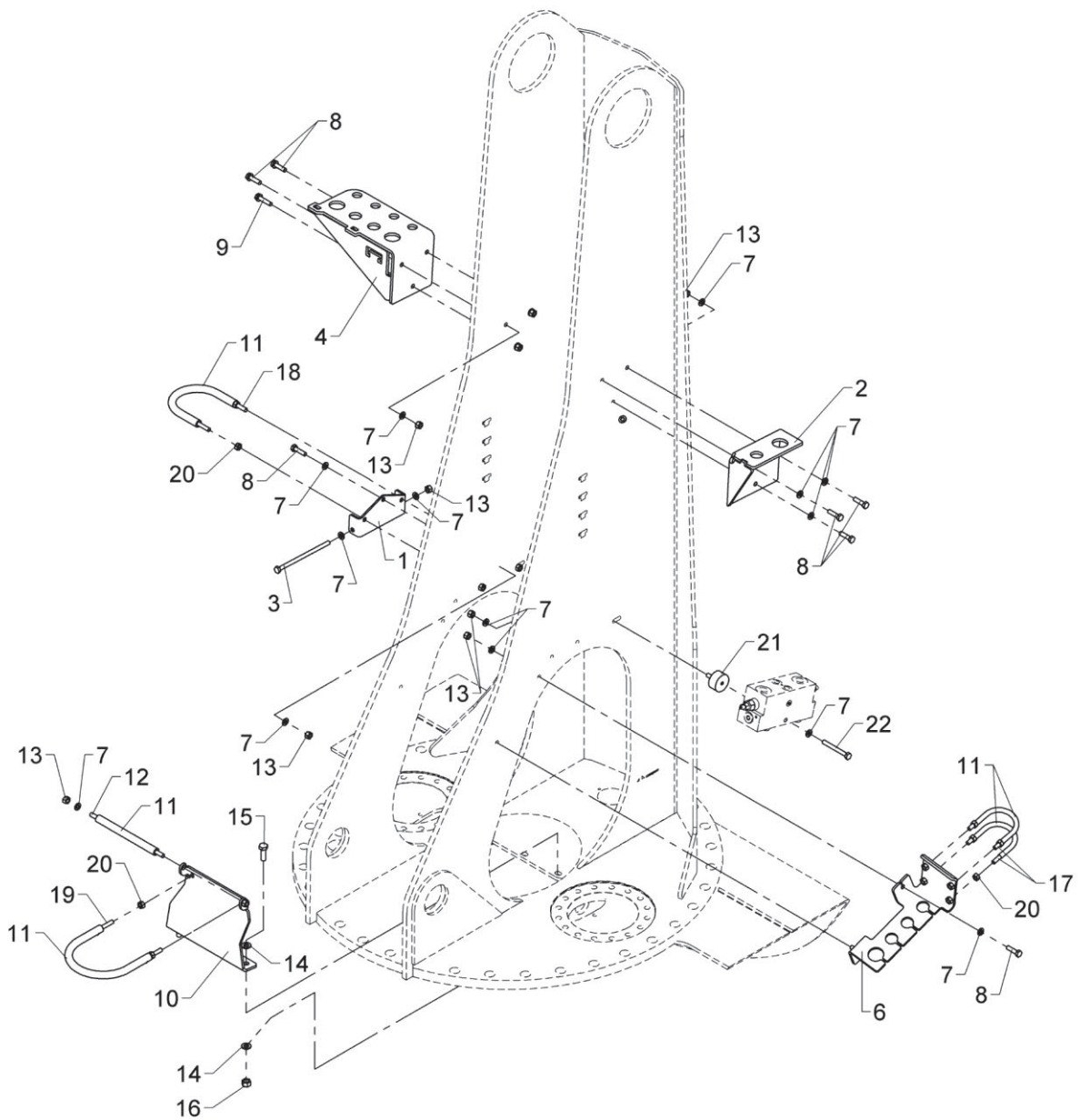
Created 19-06-2019

Modified 09-12-2019

Pos	Qty.	Part no.	Description	Remarks
1	4	31517	Set screw, stainless	M10 x 20
2	9	31565	Plain washer	10 mm
3	1	6381183	Protective guard	
4	5	6272291	Protective plate	
5	5	6234524	Screw	
6	5	6234504	Nut	
7	10	6234514	Clamp	
8	2	6382434	Hydraulic pipe	
9	2	6382444	Hydraulic pipe	
10	20	32302	Face washer, stainless	6 mm
11	20	30112	Set screw, stainless	M6 x 16
12	1	6383164	Bracket f.bulkhead connection	
13	4	25824	Bulkhead connection	WTX-WLNS 12 JIC
14	4	25876	Screw cap	FNTXS 12 JIC
15	4	27561	Nylon drag chain	
16	6	6383364	Distance pipe	
17	3	6383354	Plate	
18	6	30906	Counter sunk screw, stainless	MK6 x 35
19	16	6382424	Hydraulic pipe	
20	1	6381213	Bracket for protective guard	
21	1	6381203	Bracket for hose guide	
22	4	30591	Countersunk screw	MK12 x 20
23	2	31134	Washer, stainless	
24	2	31154	Spring washer, stainless	6 mm
25	2	30113	Set screw, stainless	M6 x 20
26	1	6381192	Protective guard	
27	7	31571	Spring washer, stainless	10 mm
28	5	31510	Set screw, stainless	M10 x 16
29	16	62894	Hose	3/8 x 1900 S/S JIC
30	5	31179	Washer	20 mm
31	4	30449	Screw	MC8 x 16

42684

Internal ref. 6402640





BOM obsolete

42684

561 16 050

From loader 1380001

To loader 1380013

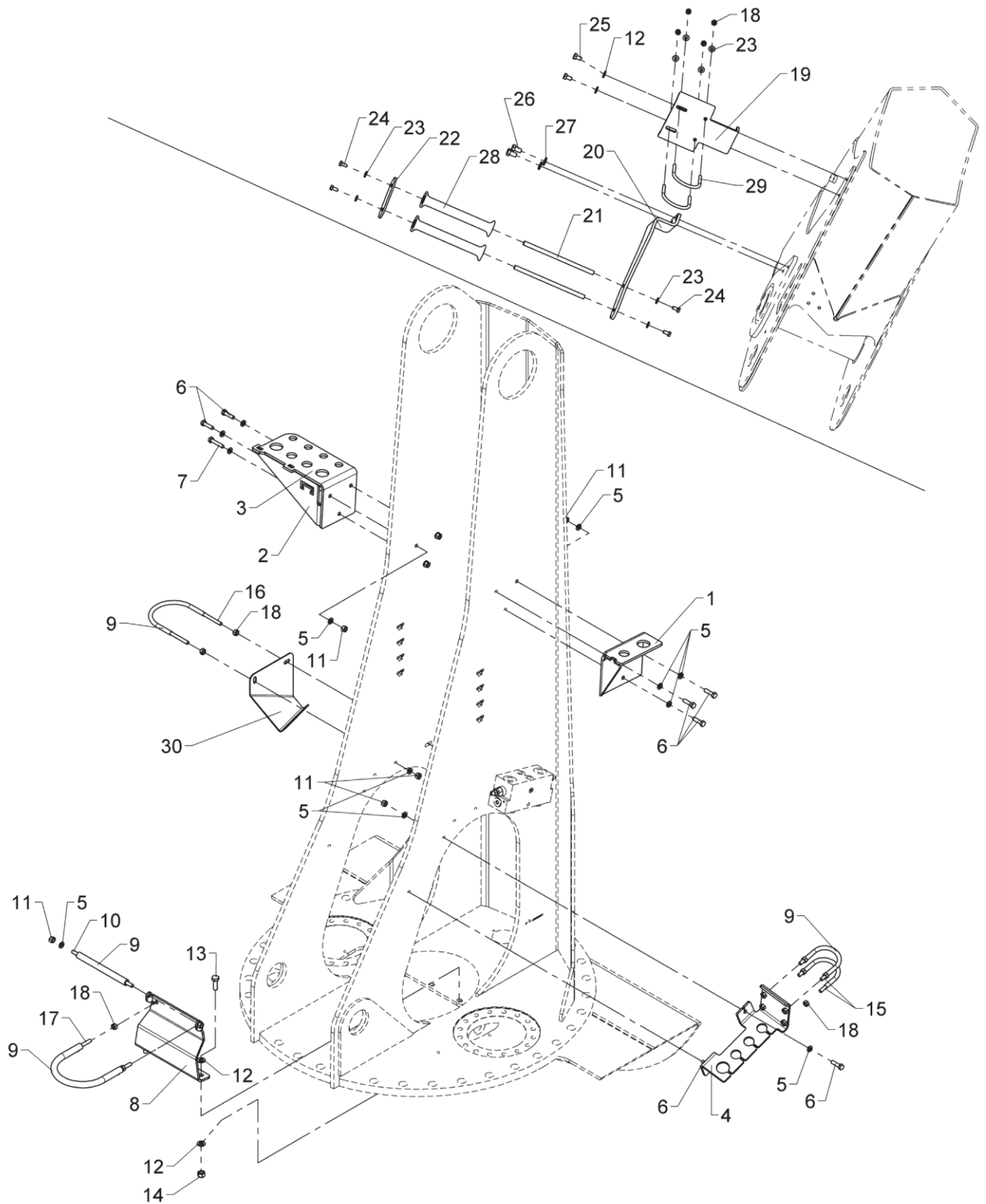
Created 09-08-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	6402608	Bracket for hose routing	
2	1	6402606	Bracket for swivel coupling	
3	1	30182	Steel bolt, stainless	M8 x 150
4	1	6402609	Reinforcemt, swivel coupl.	
5	1	6402605	Bracket for swivel coupling	
6	1	6402604	Bracket for hose routing	
7	25	31147	Face washer, 8 mm	
8	8	30135	Set screw, stainless	M8 x 30
9	1	30136	Steel bolt, stainless	M8 x 35
10	1	6402607	Bracket for hose routing	
11	5	62489	Synthetic rubber hose	150 Cm
12	1	32128	Stay bolt	M8 x 215
13	13	30886	Lock nut, stainless	M8
14	4	31177	Washer	10 mm
15	2	30156	Set screw, stainless	M10 x 30
16	2	30888	Lock nut	
17	2	31816	Hose clip	
18	1	31836	Bracket	
19	1	31818	Bracket	
20	8	30856	Nut, stainless	M8
21	1	62000	Torsion balancer Type 2	
22	1	30142	Steel bolt, stainless	M8 x 70

42684

Internal ref. 6402640





BOM obsolete

42684

561 16 050 A

From loader 1380014

To loader 1380021

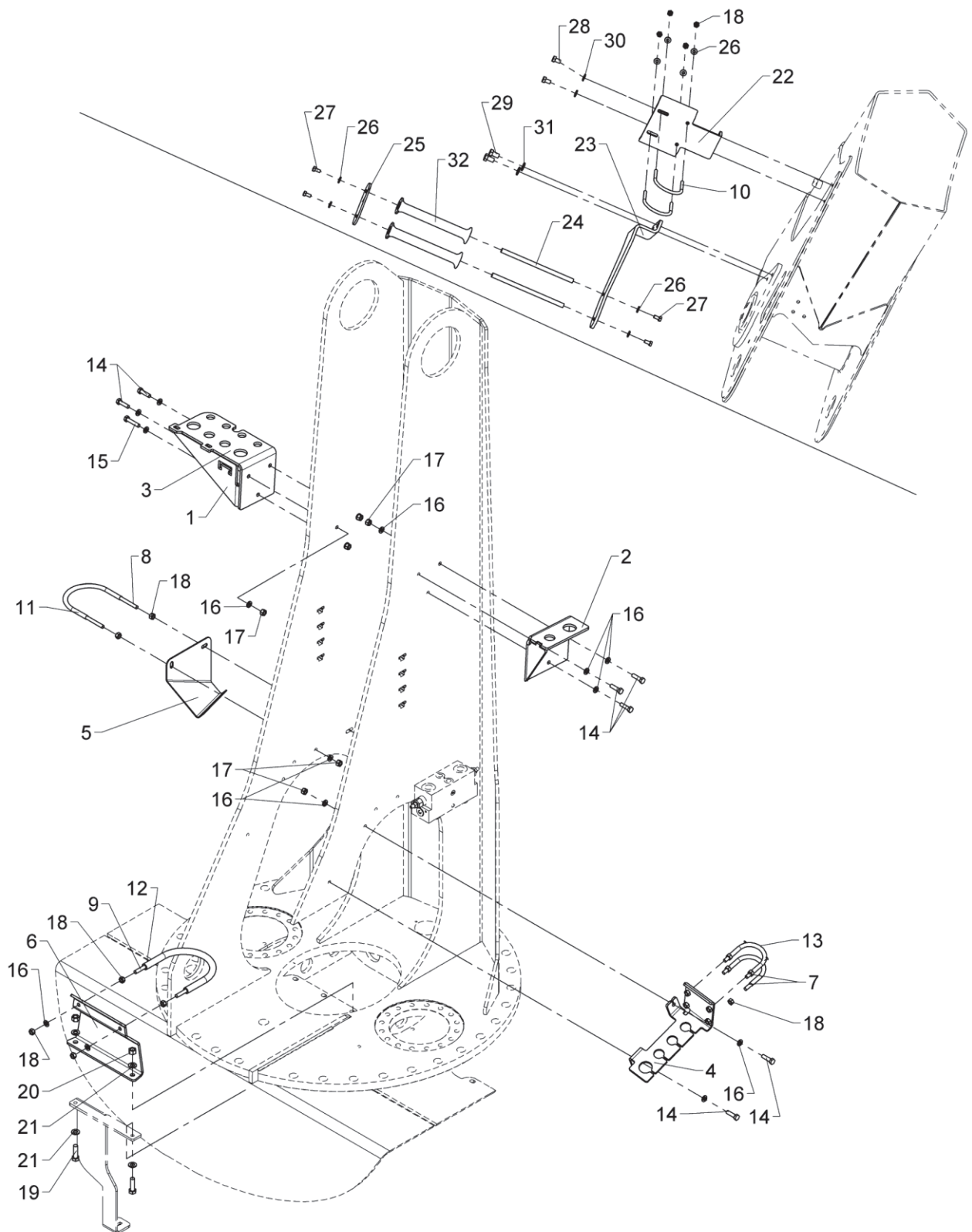
Created 26-09-2018

Modified 18-01-2019

Pos	Qty.	Part no.	Description	Remarks
1	1	6402606	Bracket for swivel coupling	
2	1	6402609	Reinforcemt, swivel coupl.	
3	1	6402605	Bracket for swivel coupling	
4	1	6402604	Bracket for hose routing	
5	21	31147	Face washer, 8 mm	
6	7	30135	Set screw, stainless	M8 x 30
7	1	30137	Set screw, stainless	M8 x 40
8	1	6402607	Bracket for hose routing	
9	5	62489	Synthetic rubber hose	1000 mm
10	1	32128	Stay bolt	M8 x 215
11	12	30886	Lock nut, stainless	M8
12	6	31177	Washer	10 mm
13	2	30156	Set screw, stainless	M10 x 30
14	2	30888	Lock nut	
15	2	31816	Hose clip	
16	1	31871	Clamp	
17	1	31818	Bracket	
18	11	30856	Nut, stainless	M8
19	1	6402624	Fitting for hose routing	
20	1	6402625	Fitting for hose routing	
21	2	6402629	Pin	
22	1	6402627	End plate	
23	8	31754	Washer	8 mm
24	4	30131	Set screw, stainless	M8 x 16
25	2	31510	Set screw, stainless	M10 x 16
26	2	30175	Set screw	M12 x 20
27	2	31131	Washer	12 mm
28	2	64000	Guide roller	
29	2	31884	Hose clip	
30	1	6402608	Bracket for hose routing	

42684

Internal ref. 6402640





42684

561 16 050 B

From loader 1380022

To loader

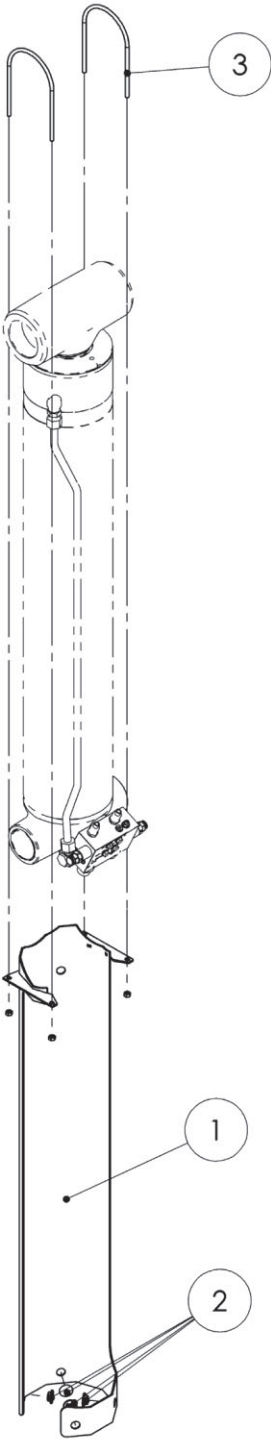
Created 26-09-2018

Modified 07-10-2020

Pos	Qty.	Part no.	Description	Remarks
1	1	6402609	Reinforcemt, swivel coupl.	
2	1	6402606	Bracket for swivel coupling	
3	1	6402605	Bracket for swivel coupling	
4	1	6402604	Bracket for hose routing	
5	1	6402608	Bracket for hose routing	
6	1	6402644	Bracket for hose	
7	2	31816	Hose clip	
8	1	31871	Clamp	
9	1	31818	Bracket	
10	2	31884	Hose clip	
11	1	62493	Plastic hose	
12	1	62493	Plastic hose	600 mm
13	2	62493	Plastic hose	
14	7	30135	Set screw, stainless	M8 x 30
15	1	30137	Set screw, stainless	M8 x 40
16	20	31147	Face washer, 8 mm	
17	10	30886	Lock nut, stainless	M8
18	18	30856	Nut, stainless	M8
19	2	30157	Set screw	M10 x 35
20	2	30888	Lock nut	
21	4	31565	Plain washer	10 mm
22	1	6402624	Fitting for hose routing	
23	1	6402625	Fitting for hose routing	
24	2	6402629	Pin	
25	1	6402627	End plate	
26	8	31754	Washer	8 mm
27	4	30131	Set screw, stainless	M8 x 16
28	2	31510	Set screw, stainless	M10 x 16
29	2	30175	Set screw	M12 x 20
30	2	31177	Washer	10 mm
31	2	31131	Washer	12 mm
32	2	64000	Guide roller	

42684

Internal ref. 6402360





BOM obsolete

561 16 080

From loader 1380001

To loader 1380013

Created 16-10-2018

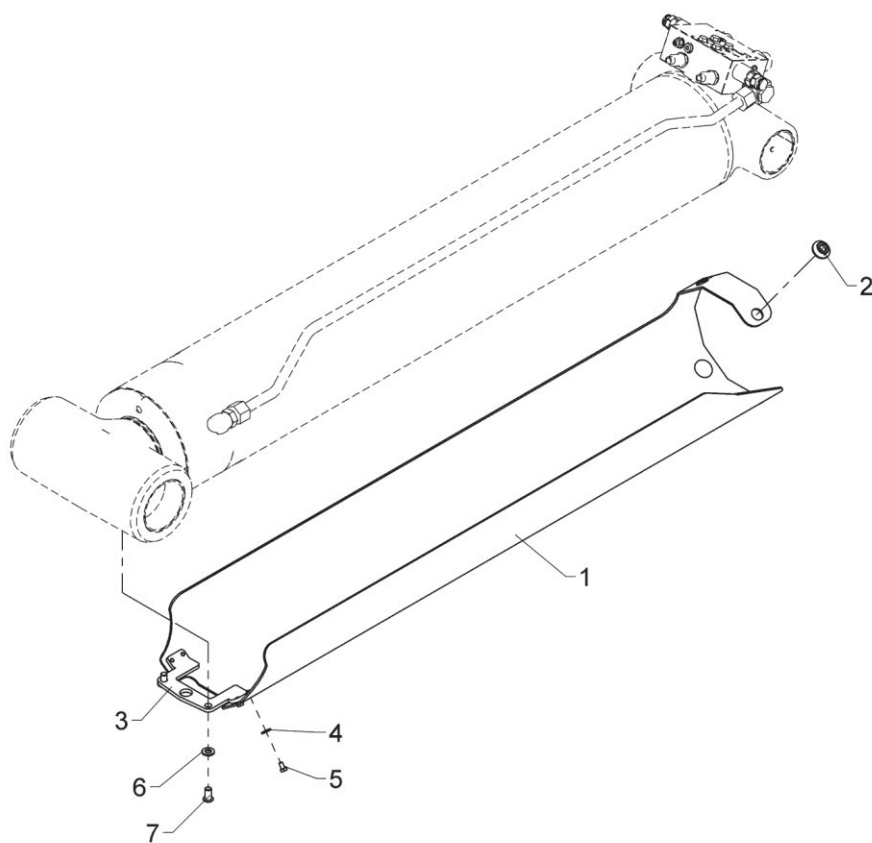
Modified

Guard, jib cylinder 42684

Pos	Qty.	Part no.	Description	Remarks
1	1	6402131	Protection plate, jib cylinder	
2	4	63429	Guide	ø30 x 3 mm
3	2	31873	Clamp	

42684

Internal ref. 6402360





Guard, jib cylinder 42684

561 16 080 A

From loader 1380014

To loader

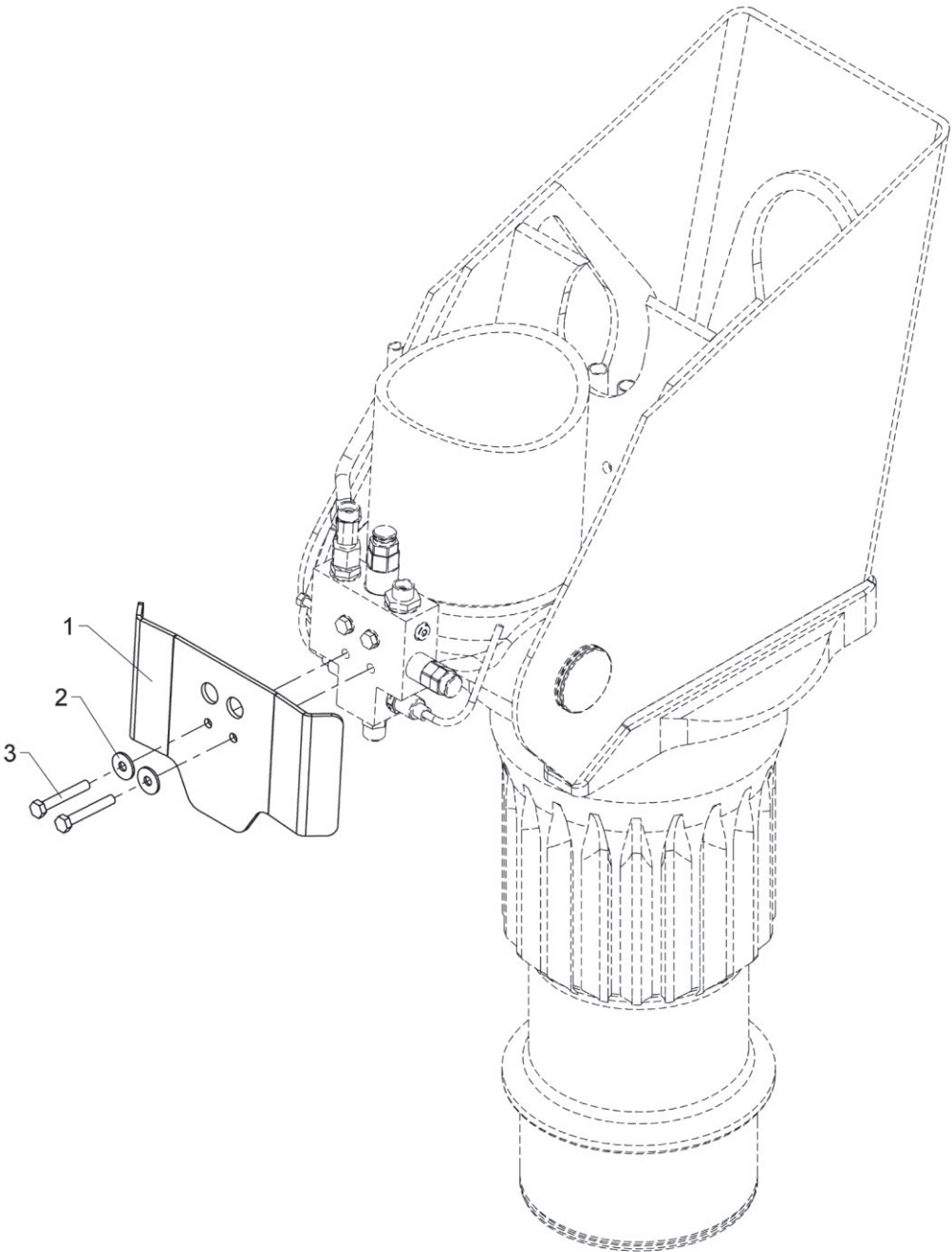
Created 29-10-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	6402361	Protection plate	
2	4	63429	Guide	ø30 x 3 mm
3	1	6402362	Bracket for protection plate	
4	4	32306	Washer	6 mm
5	4	30110	Set screw, stainless	M6 x 10
6	2	31177	Washer	10 mm
7	2	32435	Sockethead screw	M10 x 20

42684

Internal ref. 6341050





Guard (LHV boom), cpl.
42684

561 16 100

From loader 1380001

To loader

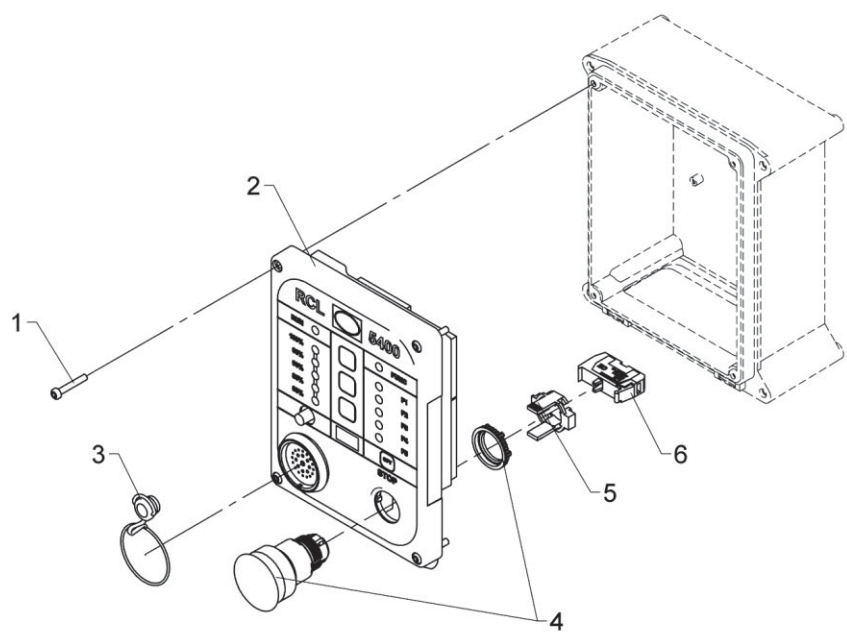
Created 13-01-2010

Modified 14-08-2018

Pos	Qty.	Part no.	Description	Remarks
1	1	6340949	Protective guard (LHV boom)	
2	2	31136	Washer, stainless	8 mm
3	2	30140	Steel bolt, stainless	M8 x 55

42684

Internal ref. 7004120





42684

561 20 010

From loader

To loader

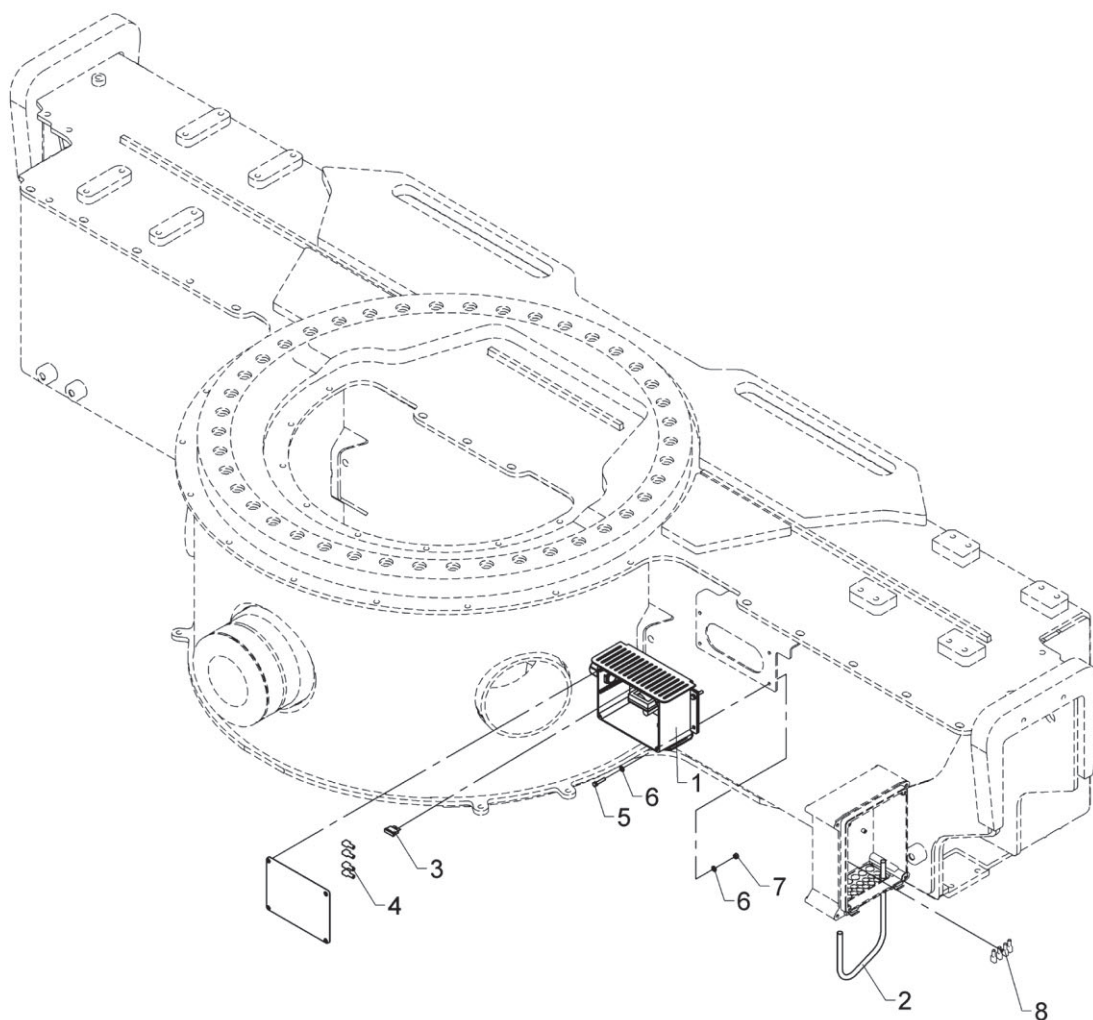
Created 08-04-2008

Modified 21-09-2020

Pos	Qty.	Part no.	Description	Remarks
1	4	30347	Screw, stainless	4,0 x 25
2	1	2060006	RCL 5400 controller, blue front	
3	1	29306	Plug	
4	1	29196	Stop button	
5	1	29198	Attachment, stop button	
6	1	29197	Switch element, stop button	

42684

Internal ref. 7002440





42684

561 20 020

From loader 1380001

To loader

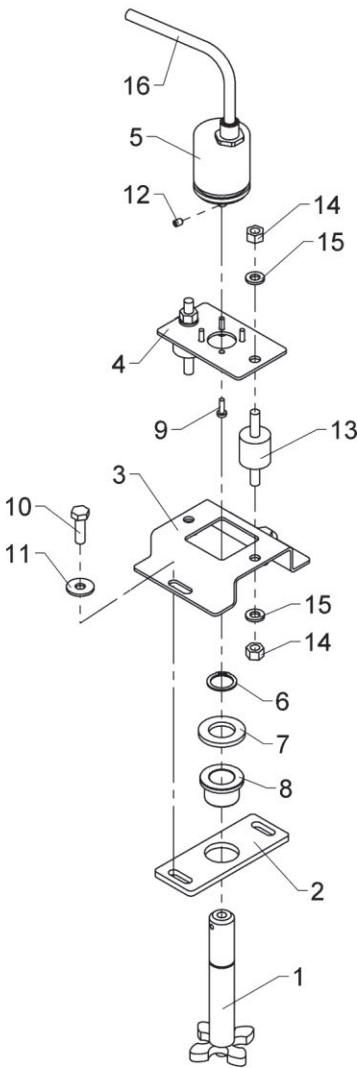
Created 21-11-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	29478	Converter, 12-24 V, complete	
2	1	28278	Cable 4 x 2.5	
3	1	27378	Fuse 25 Amp	
4	4	27428	Clip	
5	4	30126	Set screw	M4 x 20
6	8	31188	Washer, stainless	4 mm
7	4	30857	Lock nut	M4
8	4	27428	Clip	

42684

Internal ref. 6402400





BOM obsolete

42684

561 20 030

From loader 1380001

To loader 1380021

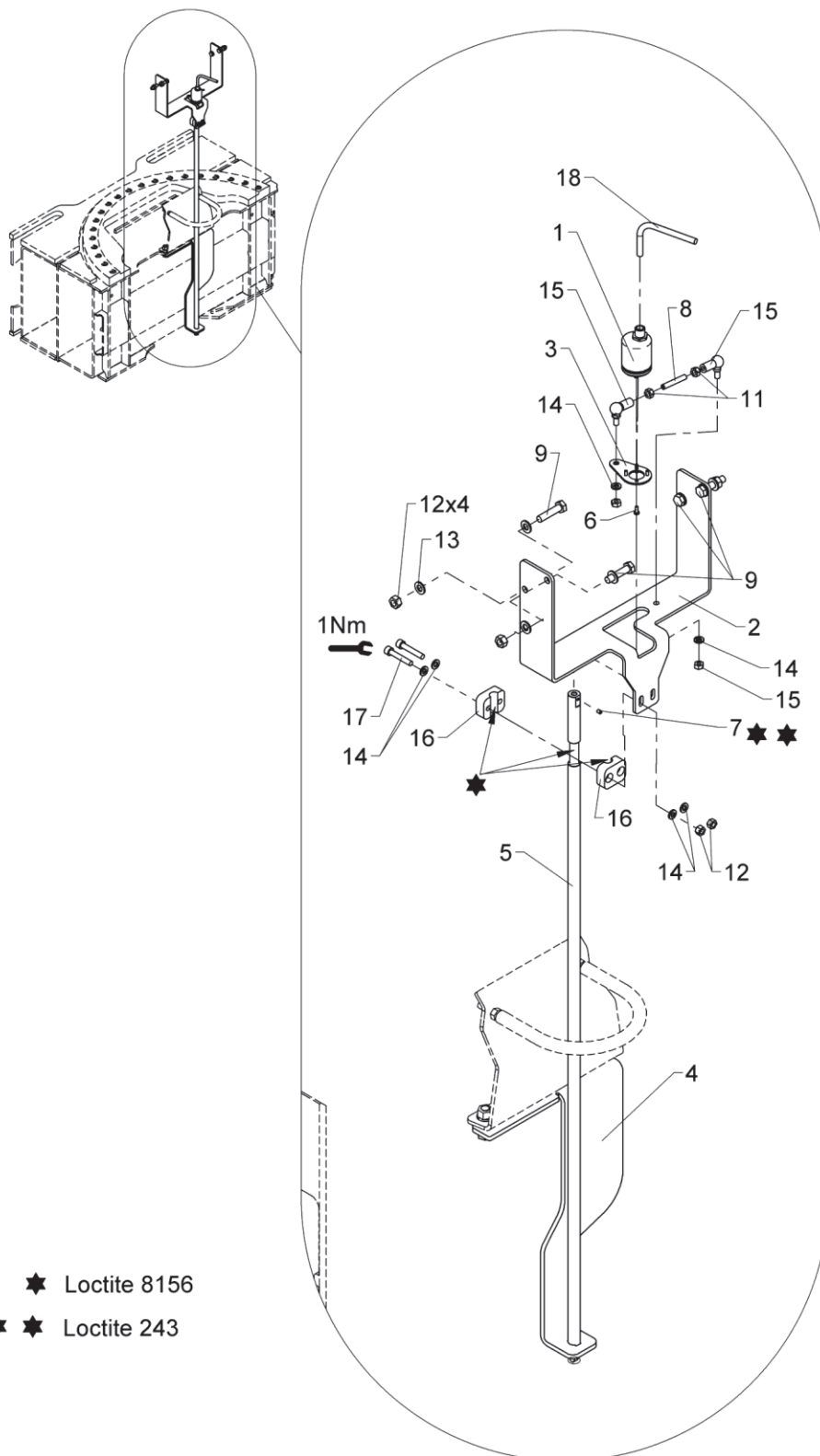
Created 17-08-2018

Modified 07-08-2019

Pos	Qty.	Part no.	Description	Remarks
1	1	6402391	Turntable	
2	1	6402401	Encoder bracket	
3	1	6402402	Positioning plate	
4	1	6402406	Encoder bracket	
5	1	29870	Encoder 36A	
6	1	33105	Circlip	
7	1	31135	Washer	16 mm
8	1	23975	Bushing	
9	4	32534	Screw	M3 x 10
10	2	30113	Set screw, stainless	M6 x 20
11	2	31134	Washer, stainless	
12	1	31050	Pointed screw	MSP5 x 5
13	2	61906	Torsion balancer Type 1	
14	4	30884	Lock nut, stainless	M6
15	4	32302	Face washer, stainless	6 mm
16	1	29854	CAN cable 5.0m + termination	

42684

Internal ref. 6402400



★ Loctite 8156

★★ Loctite 243



42684

561 20 030 A

From loader 1380022

To loader

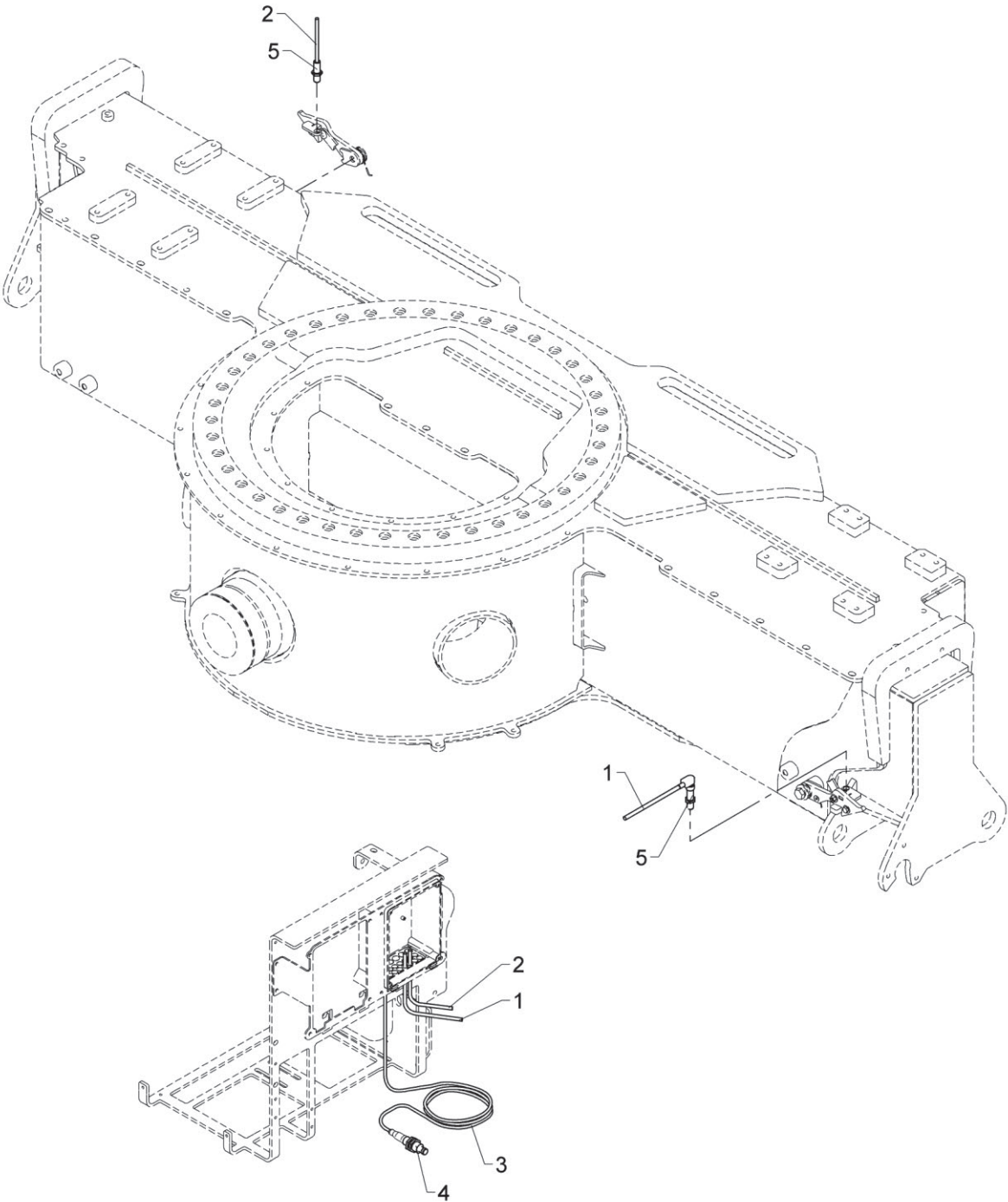
Created 17-08-2018

Modified 16-11-2020

Pos	Qty.	Part no.	Description	Remarks
1	1	29870	Encoder 36A	
2	1	6402639	Bracket for sensor	
3	1	6402643	Flange	
4	1	6402638	Bracket	
5	1	6402637	Axle	
6	4	31030	Screw	M3 x 8
7	1	31050	Pointed screw	MSP5 x 5
8	1	31007	Pointed screw	MSP6 x 40
9	4	30136	Steel bolt, stainless	M8 x 35
10	4	30856	Nut, stainless	M8
11	2	30854	Nut, stainless	M6
12	2	30884	Lock nut, stainless	M6
13	8	31147	Face washer, 8 mm	
14	6	32302	Face washer, stainless	6 mm
15	2	24105	Toggle joint	
16	2	31425	Clamp	
17	2	30959	Screw	MC6 x 35
18	1	29854	CAN cable 5.0m + termination	

42684

Internal ref. 7002200





42684

561 20 110

From loader 1380001

To loader

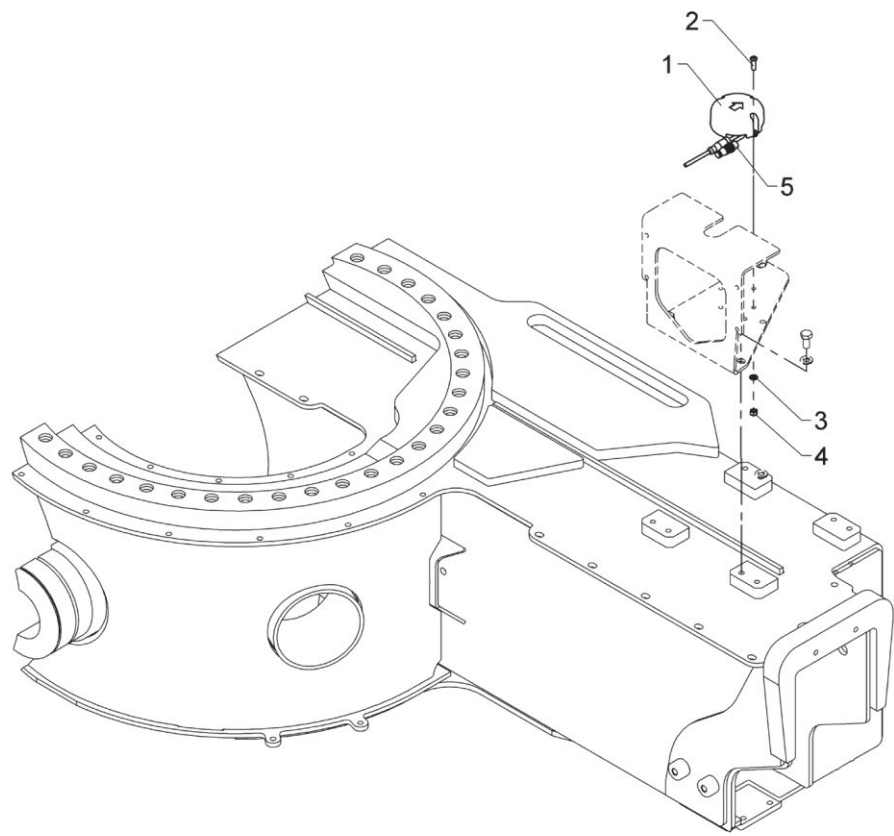
Created 15-08-2018

Modified 29-08-2018

Pos	Qty.	Part no.	Description	Remarks
1	1	28117	Cable with plug	
2	1	29224	Cable with socket, 5 m	
3	1	28730	Cable + socket, 10 m	8 m
4	1	28980	Proximity switch	
5	2	29257	Proximity switch M12x44, 4mm	

42684

Internal ref. 7002190





42684

561 20 130

From loader 1380001

To loader

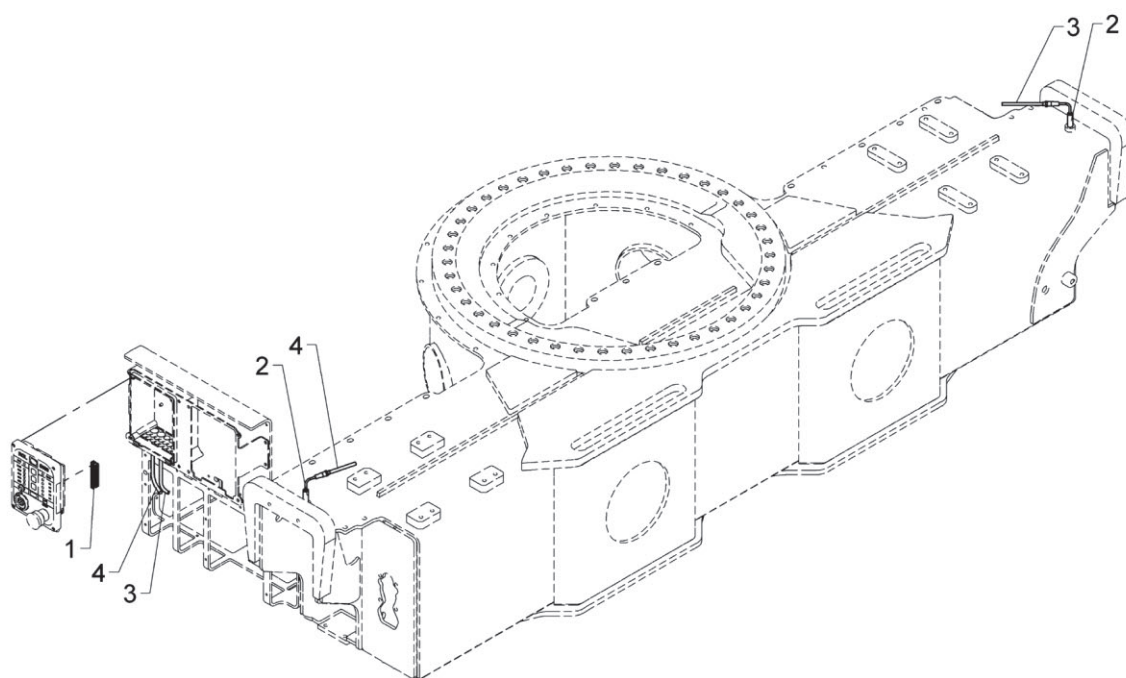
Created 15-08-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	29426	Electronic inclinometer, single	
2	3	32491	Round-head screw	M6 x 20
3	3	32302	Face washer, stainless	6 mm
4	3	30884	Lock nut, stainless	M6
5	1	29486	Plug M12, termination	

42684

Internal ref. 7002250





42684

561 20 150

From loader 1380001

To loader

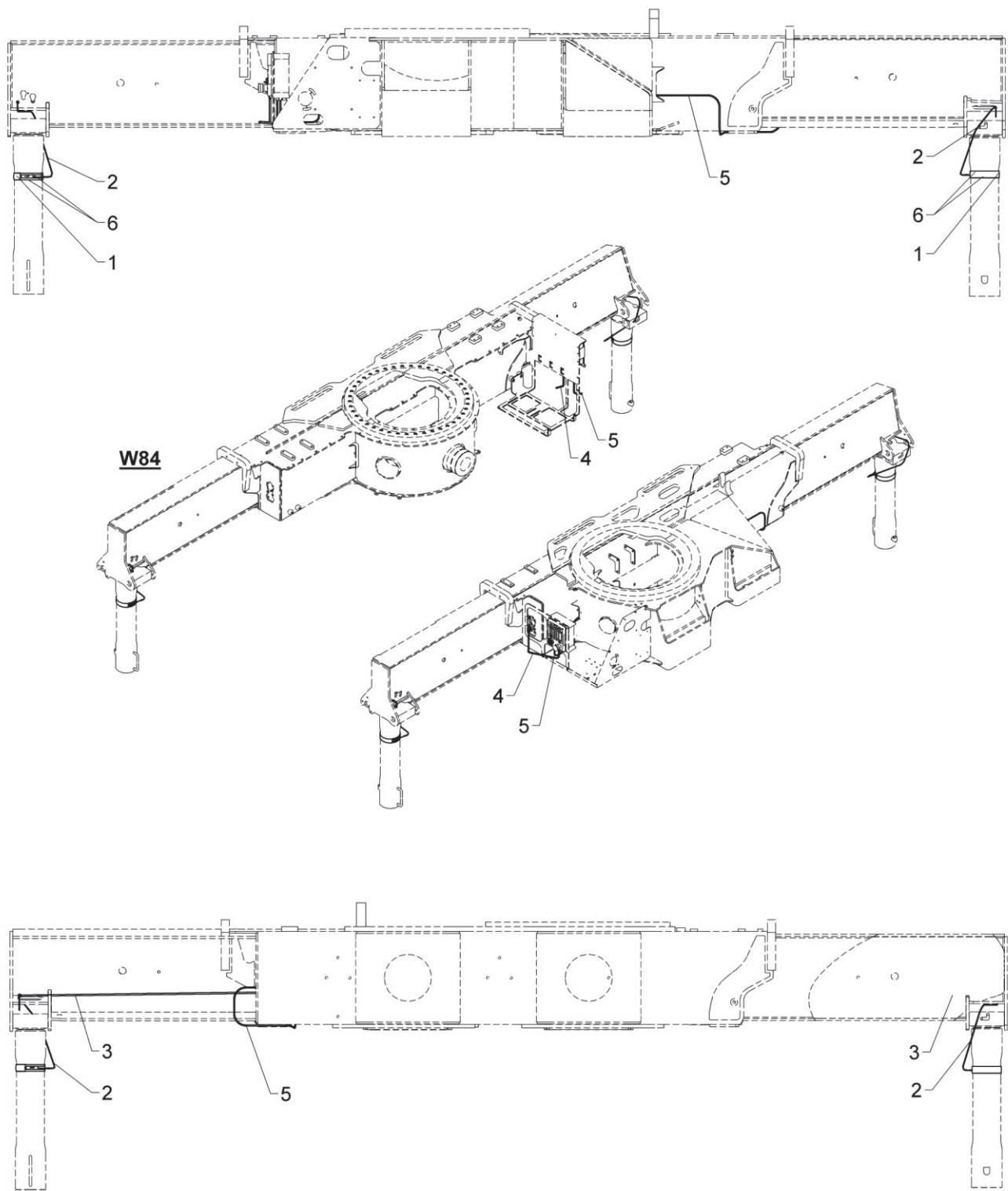
Created 18-04-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	29322	Plug, 12-polar for RCL 53XX	
2	2	29282	Proximity switch M12-4mm NO	
3	1	29224	Cable with socket, 5 m	
4	1	29223	Cable with socket, 2 m	

42684

Internal ref. 7007950





42684

561 20 400

From loader 1380001

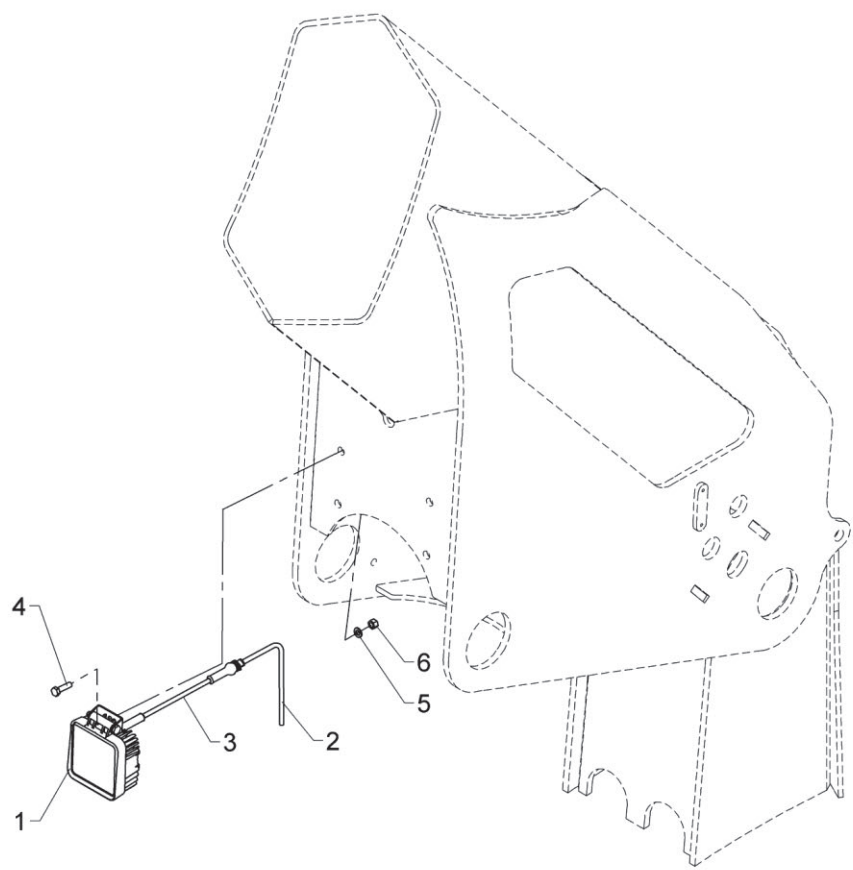
To loader

Created 29-05-2013

Modified

Pos	Qty.	Part no.	Description	Remarks
1	2	29431	Alarm flash, yellow 24V, 34 cm	
2	2	29445	Cable, M8 - PUR 3-polar	
3	2	29436	Cable M8, socket and plug 6.3m	
4	1	29265	Cable 2m, M8, straight female	
5	1	29264	Cable 5 m, M8 socket	
6	4	29299	Cable tie, black 7.6x760mm	

42684





42684

561 20 430

From loader 1380001

To loader

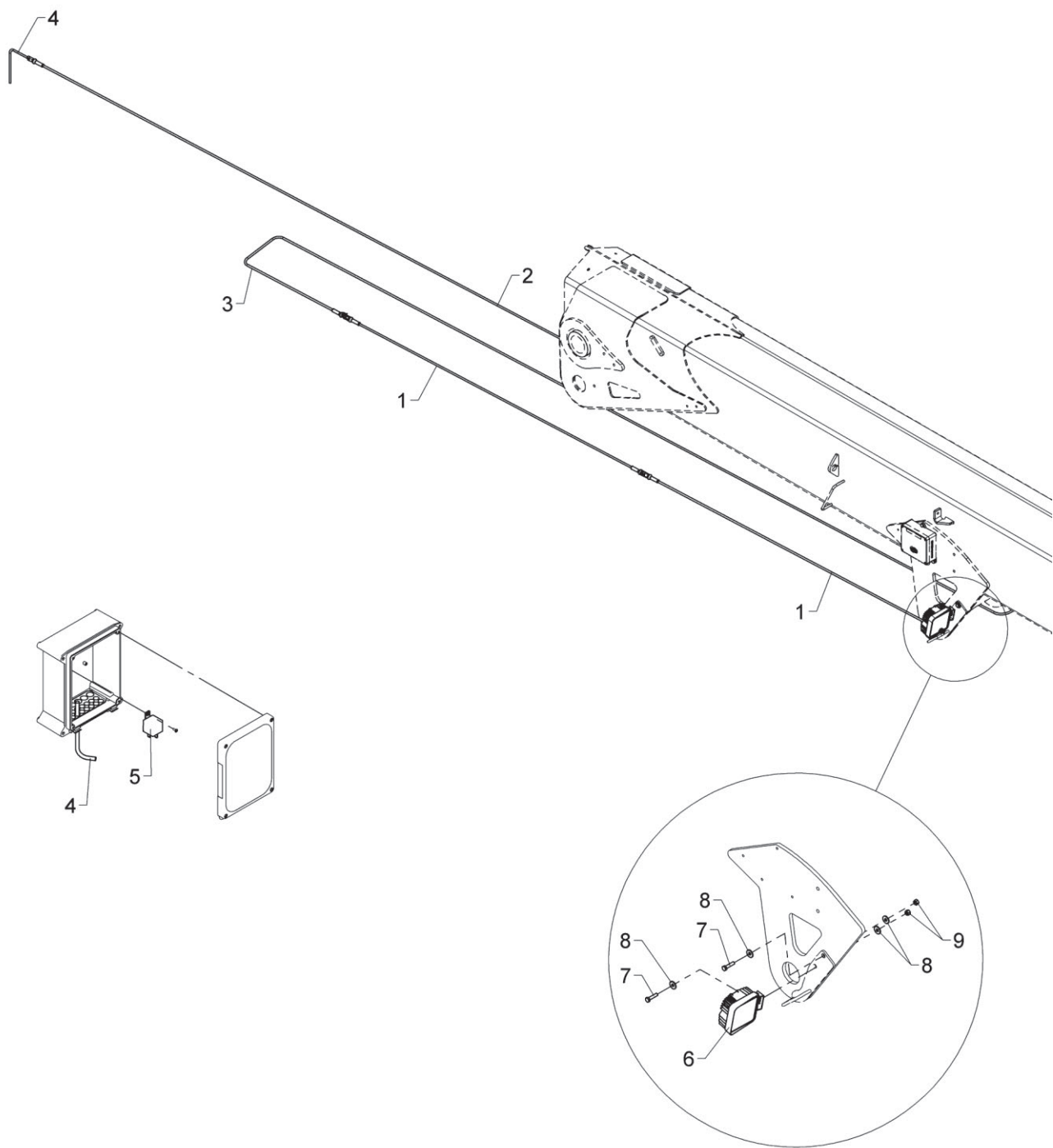
Created 13-11-2018

Modified 05-03-2020

Pos	Qty.	Part no.	Description	Remarks
1	1	29768	Spotlight LED 48 W	
2	1	7009815	Cable	
3	1	7009802	Cable	
4	1	30135	Set screw, stainless	M8 x 30
5	1	31147	Face washer, 8 mm	
6	1	30886	Lock nut, stainless	M8

42684

Internal ref. 7002230





42684

561 20 450

From loader 1380001

To loader

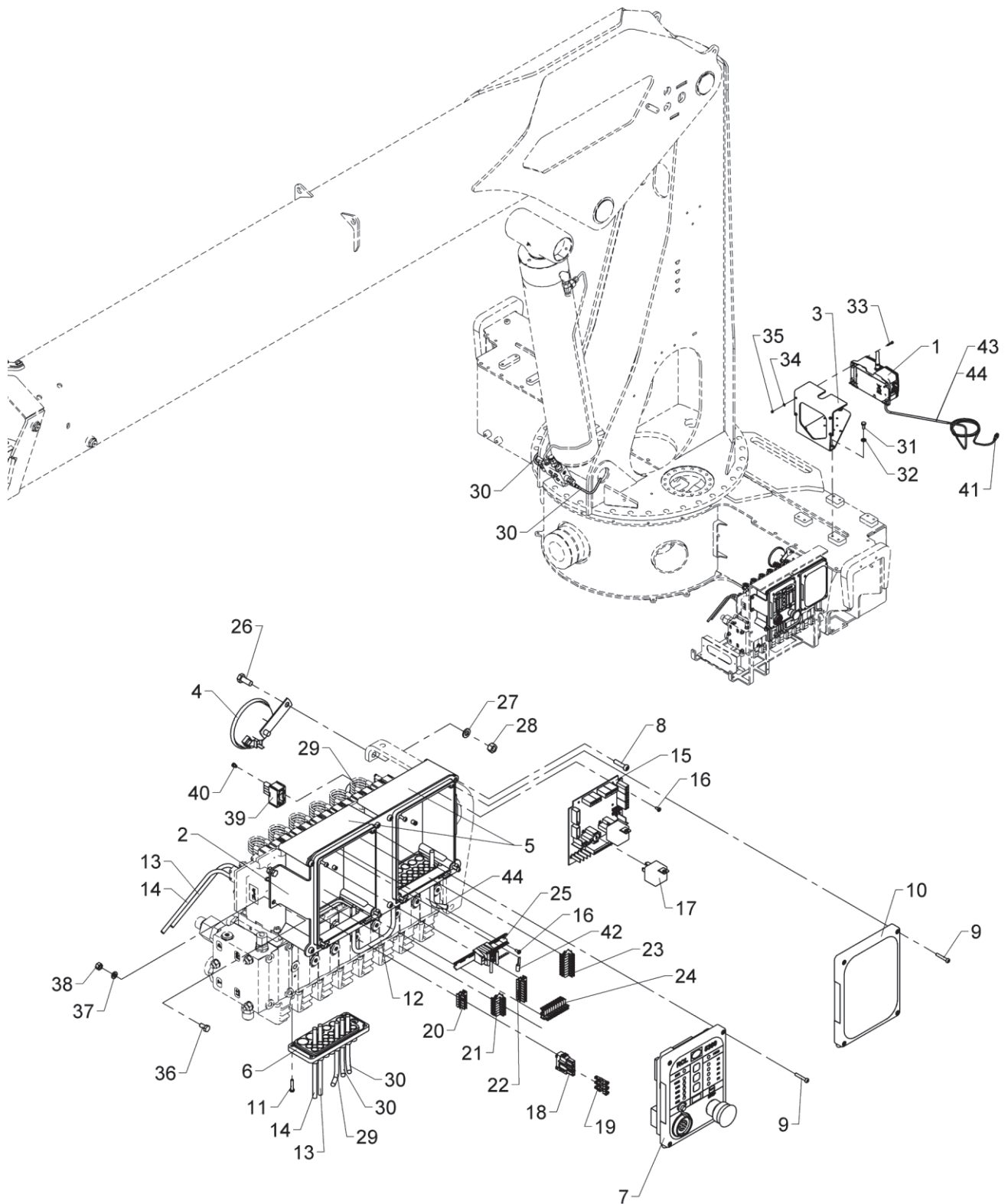
Created 23-05-2018

Modified 03-02-2020

Pos	Qty.	Part no.	Description	Remarks
1	2	7009803	Cable, 3.0 m	
2	1	7009805	Cable, 5.0m	
3	1	7009805	Cable, 5.0m	
4	1	7009815	Cable	
5	1	27342	Relay, 24V	
6	1	29768	Spotlight LED 48 W	
7	2	30136	Steel bolt, stainless	M8 x 35
8	4	31136	Washer, stainless	8 mm
9	2	30886	Lock nut, stainless	M8

42684

Internal ref. 7002130





Electronic parts

BOM obsolete

42684

561 22 040

From loader 1380001

To loader 1380022

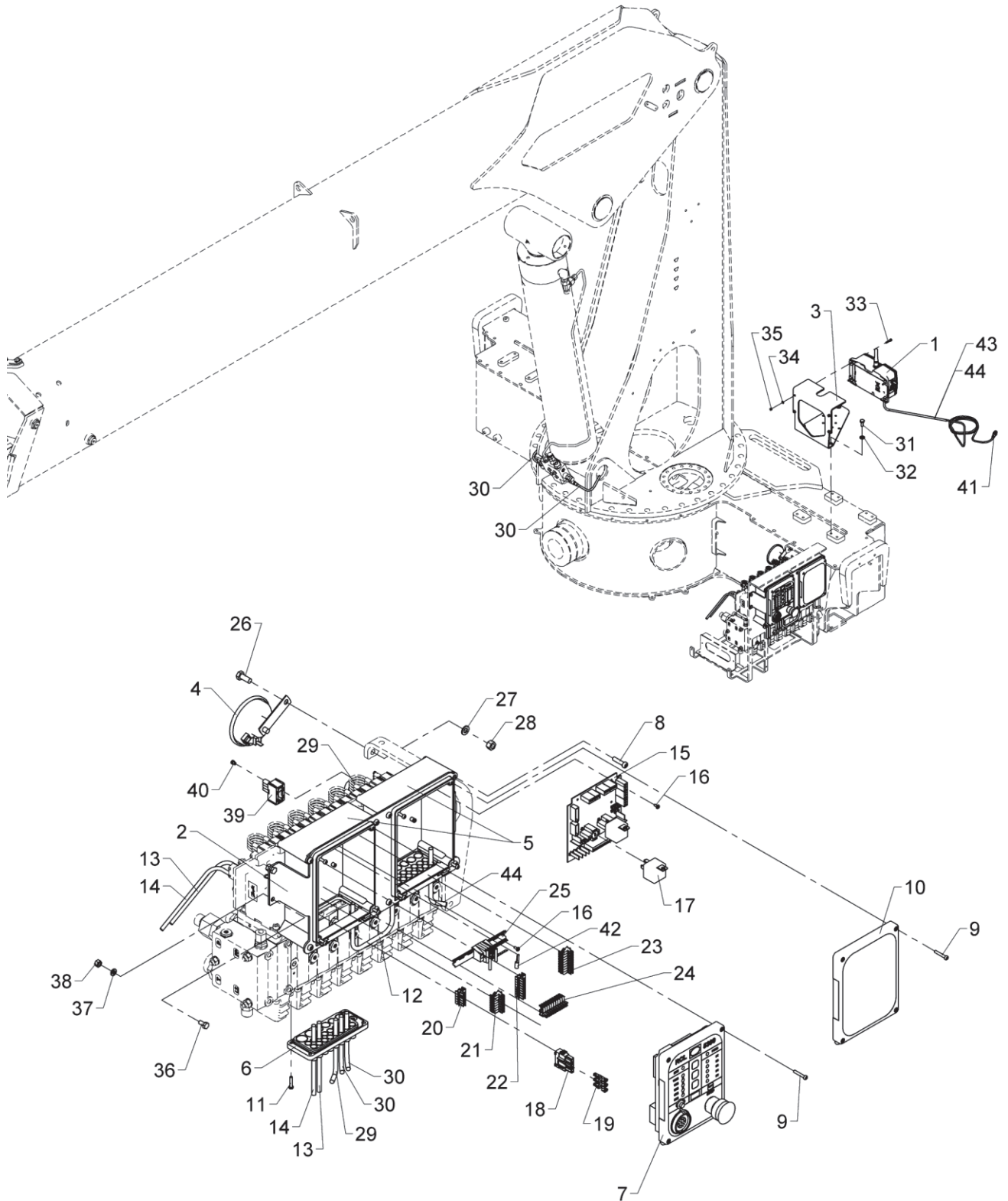
Created 15-08-2018

Modified 28-06-2019

Pos	Qty.	Part no.	Description	Remarks
		7002130	Basic electronic parts	
1	1	56736	Radio receiver 3013 G2 Nafta	
2	1	6402083	RCL bracket	
3	1	6402622	RC bracket	
4	1	28971	Horn, 24 V, 2.5 Amp.	
5	2	29304	Bottom f. RCL-box incl. hinge	
6	2	29307	Cable lead-in	
7	1	29301	Front complete, RCL 5300	
8	8	30340	Screw, stainless	6,0 x 25
9	8	30347	Screw, stainless	4,0 x 25
10	1	29347	RCL 5300 indicator panel	
11	8	30346	Screw, stainless	4,0 x 20
12	1	28278	Cable 4 x 2.5	1,5 m
13	1	58952	Cable, AMP black	
14	1	58951	Cable, AMP grey	
15	1	29473	EJB5380	
16	8	30361	Screw, stainless	3,0 x 8
17	1	27342	Relay, 24V	
18	1	29315	Plug, 3-polar for RCL 53XX	
19	3	29316	Terminal	
20	1	29317	Plug, 5-polar for RCL 53XX	
21	1	29318	Plug, 7-polar for RCL 53XX	
22	1	29319	Plug, 8-polar for RCL 53XX	
23	1	29320	Plug, 9-polar for RCL 53XX	
24	1	29321	Plug, 10-polar for RCL 53XX	
25	1	7006306	Terminal block for RCL + RC	
26	1	30132	Set screw, stainless	
27	1	31147	Face washer, 8 mm	
28	1	30886	Lock nut, stainless	M8
29	1	58978	Cable, CAN-bus 2,5 m, AMP grey	
30	2	29224	Cable with socket, 5 m	
31	3	31517	Set screw, stainless	M10 x 20
32	3	31177	Washer	10 mm
33	4	30481	Screw	
34	4	32308	Washer	5 mm
35	4	30859	Lock nut, stainless	
36	4	30111	Set screw, stainless	
37	4	32302	Face washer, stainless	6 mm
38	4	30884	Lock nut, stainless	M6
39	1	58954	Plug, AMP black	
40	4	29884	Cable lead-in, blue, safety plug	

42684

Internal ref. 7002130





Electronic parts

BOM obsolete

42684

561 22 040

From loader 1380001

To loader 1380022

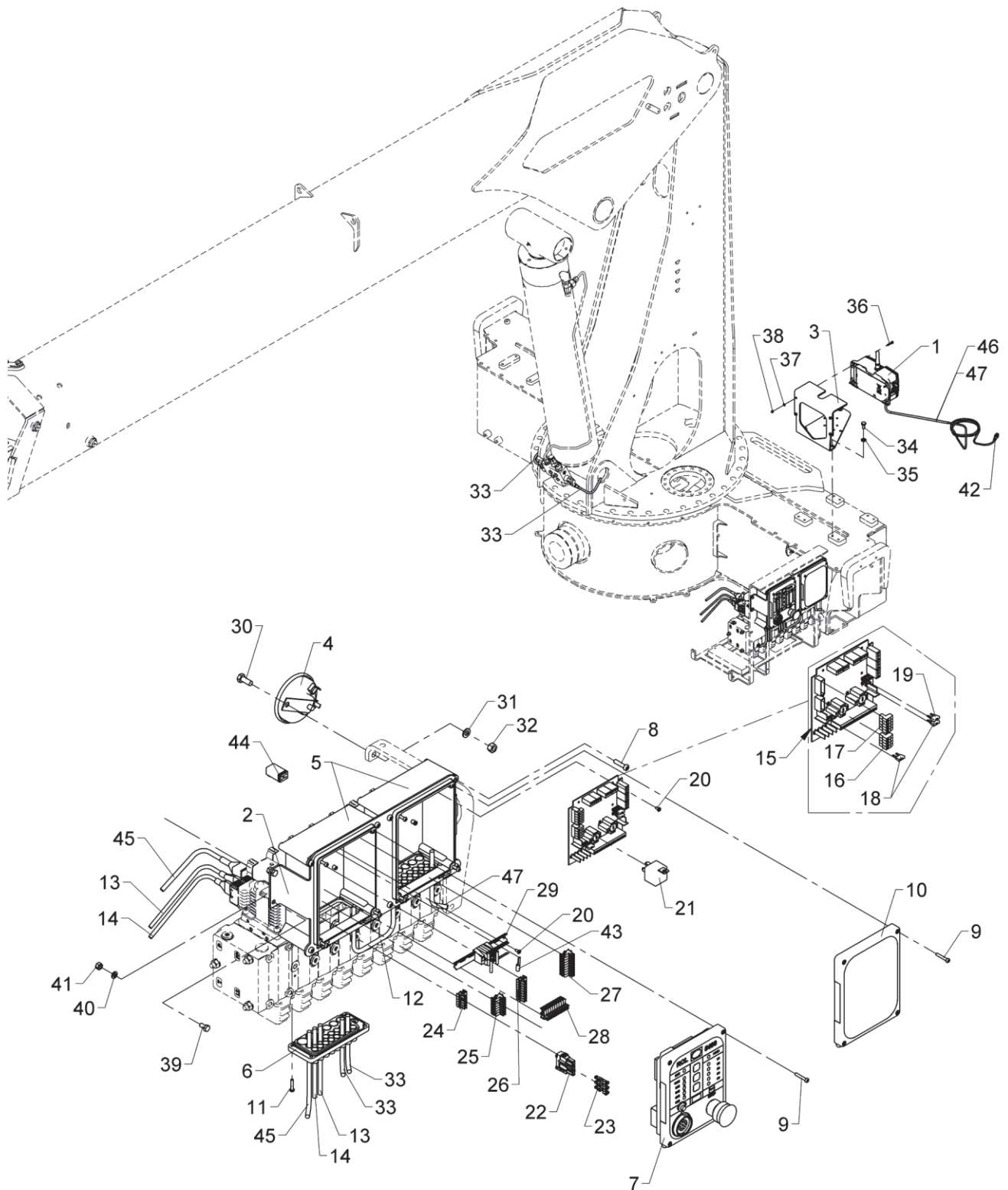
Created 15-08-2018

Modified 28-06-2019

Pos	Qty.	Part no.	Description	Remarks
41	1	29486	Plug M12, termination	
42	1	29543	Cable shoe	
43	1	56713	Cable Scanreco 49041 G2	8 m
44	1	56714	Cable, Scanreco G2	For Blue light (SRL)

42684

Internal ref. 7002130





Electronic parts

42684

561 22 040 A

From loader 1380023

To loader

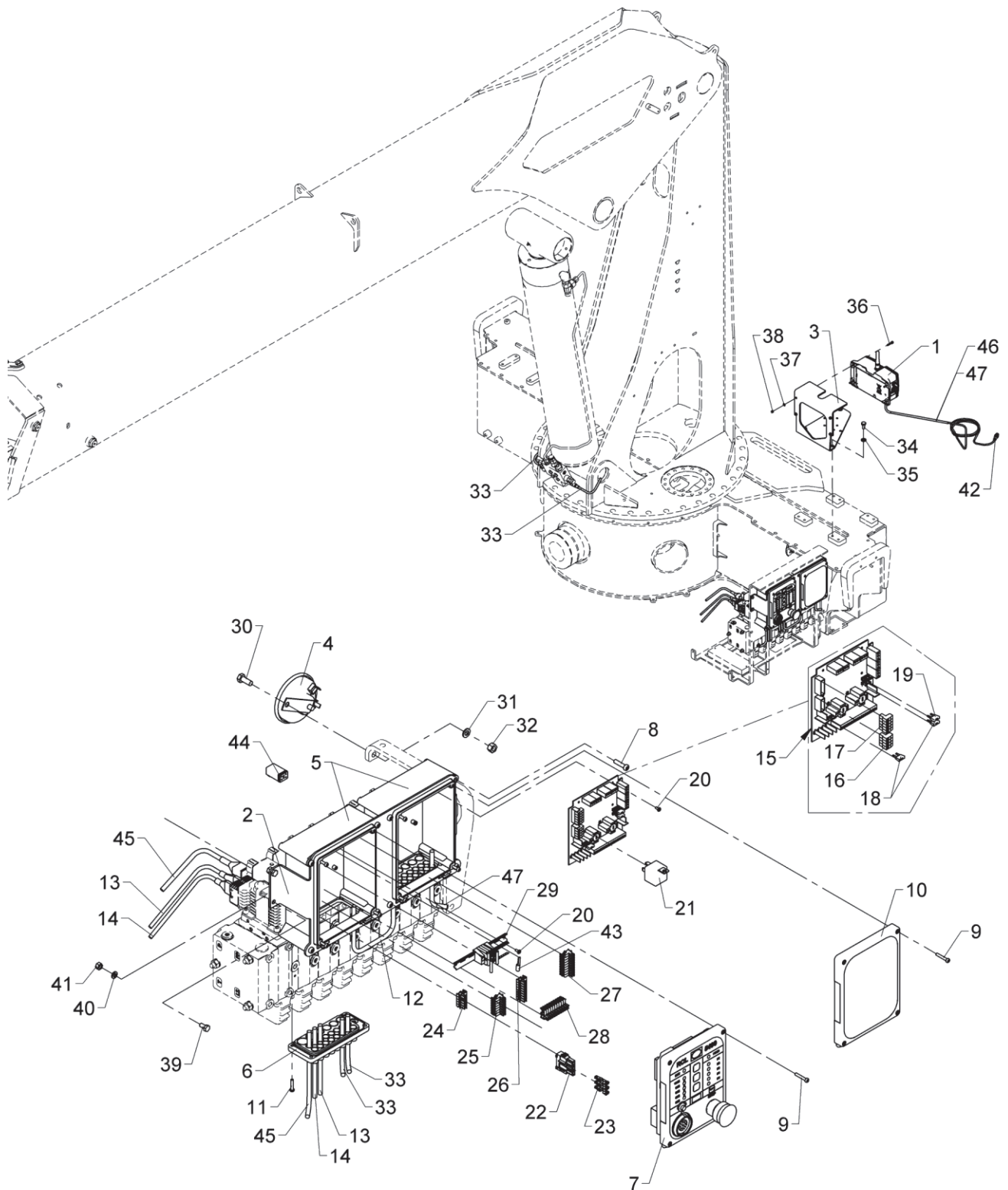
Created 15-08-2018

Modified 19-11-2020

Pos	Qty.	Part no.	Description	Remarks
		7002130	Basic electronic parts	
1	1	56736	Radio receiver 3013 G2 Nafta	
2	1	6402083	RCL bracket	
3	1	6402622	RC bracket	
4	1	28971	Horn, 24 V, 2.5 Amp.	
5	2	29304	Bottom f. RCL-box incl. hinge	
6	2	29307	Cable lead-in	
7	1	2060006	RCL 5400 controller, blue front	
8	8	30340	Screw, stainless	6,0 x 25
9	8	30347	Screw, stainless	4,0 x 25
10	1	29347	RCL 5300 indicator panel	
11	8	30346	Screw, stainless	4,0 x 20
12	1	28278	Cable 4 x 2.5	1,5 m
13	1	58952	Cable, AMP black	
14	1	58951	Cable, AMP grey	
15	1	29473	EJB5380	
16	1	29331	Plug, 4-polar	
17	1	29887	Plug, 5-polar	
18	2	27822	Fuse 10A MINI	
19	1	29370	Fuse 15A MINI	
20	8	30361	Screw, stainless	3,0 x 8
21	1	27342	Relay, 24V	
22	1	29315	Plug, 3-polar for RCL 53XX	
23	3	29316	Terminal	
24	1	29317	Plug, 5-polar for RCL 53XX	
25	1	29318	Plug, 7-polar for RCL 53XX	
26	1	29319	Plug, 8-polar for RCL 53XX	
27	1	29320	Plug, 9-polar for RCL 53XX	
28	1	29321	Plug, 10-polar for RCL 53XX	
29	1	7006306	Terminal block for RCL + RC	
30	1	30132	Set screw, stainless	
31	1	31147	Face washer, 8 mm	
32	1	30886	Lock nut, stainless	M8
33	2	29224	Cable with socket, 5 m	
34	3	31517	Set screw, stainless	M10 x 20
35	3	31177	Washer	10 mm
36	4	30481	Screw	
37	4	32308	Washer	5 mm
38	4	30859	Lock nut, stainless	
39	4	30111	Set screw, stainless	
40	4	32302	Face washer, stainless	6 mm

42684

Internal ref. 7002130





Electronic parts

42684

561 22 040 A

From loader 1380023

To loader

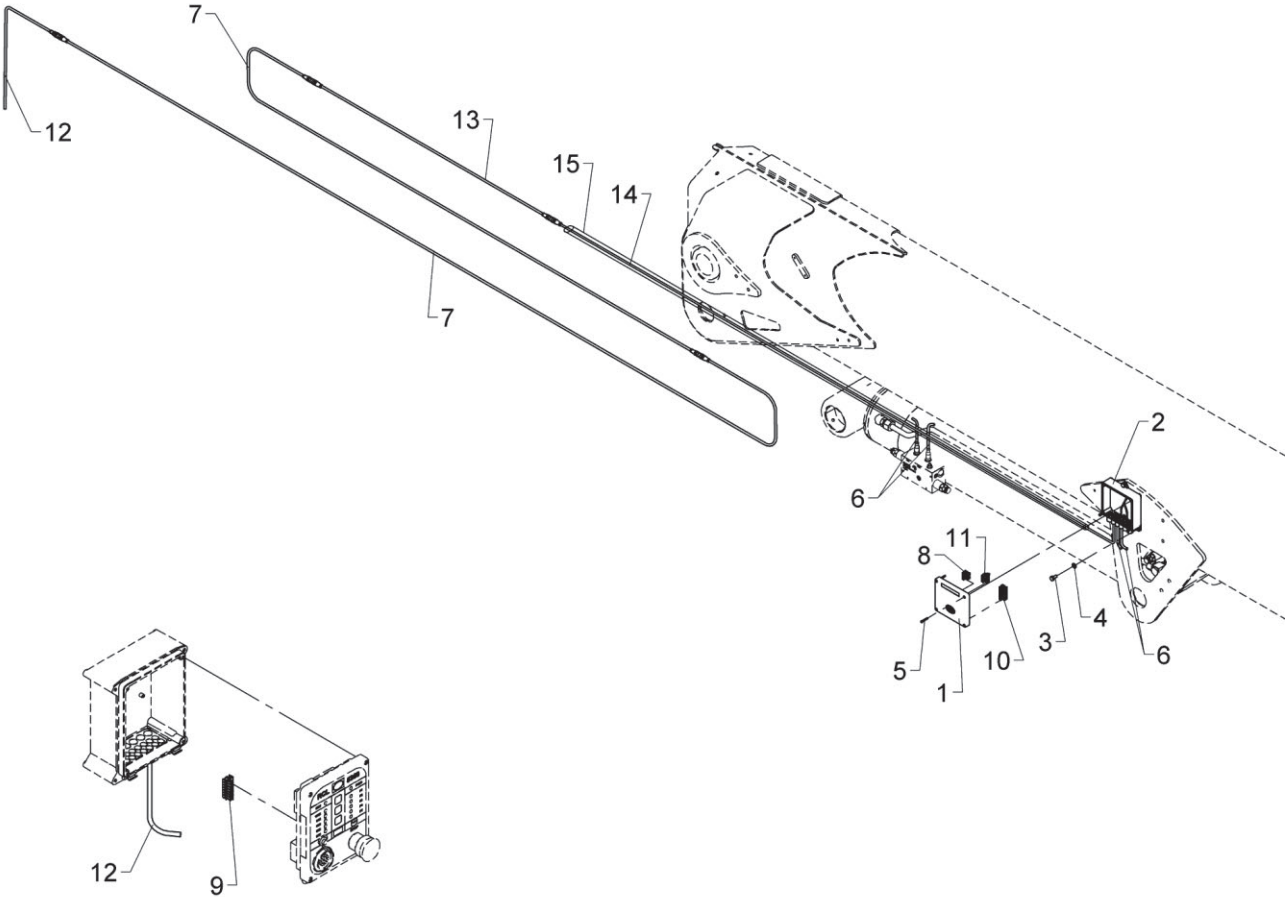
Created 15-08-2018

Modified 19-11-2020

Pos	Qty.	Part no.	Description	Remarks
41	4	30884	Lock nut, stainless	M6
42	1	29486	Plug M12, termination	
43	1	29543	Cable shoe	
44	1	7009997	Safety plug	
45	1	28780	CAN cable, 2.0 m	
46	1	56713	Cable Scanreco 49041 G2	8 m
47	1	56714	Cable, Scanreco G2	For Blue light (SRL)

42684

Internal ref. 7002240





onic parts, Jib

BOM obsolete

42684

561 22 060

From loader 1380001

To loader 1380013

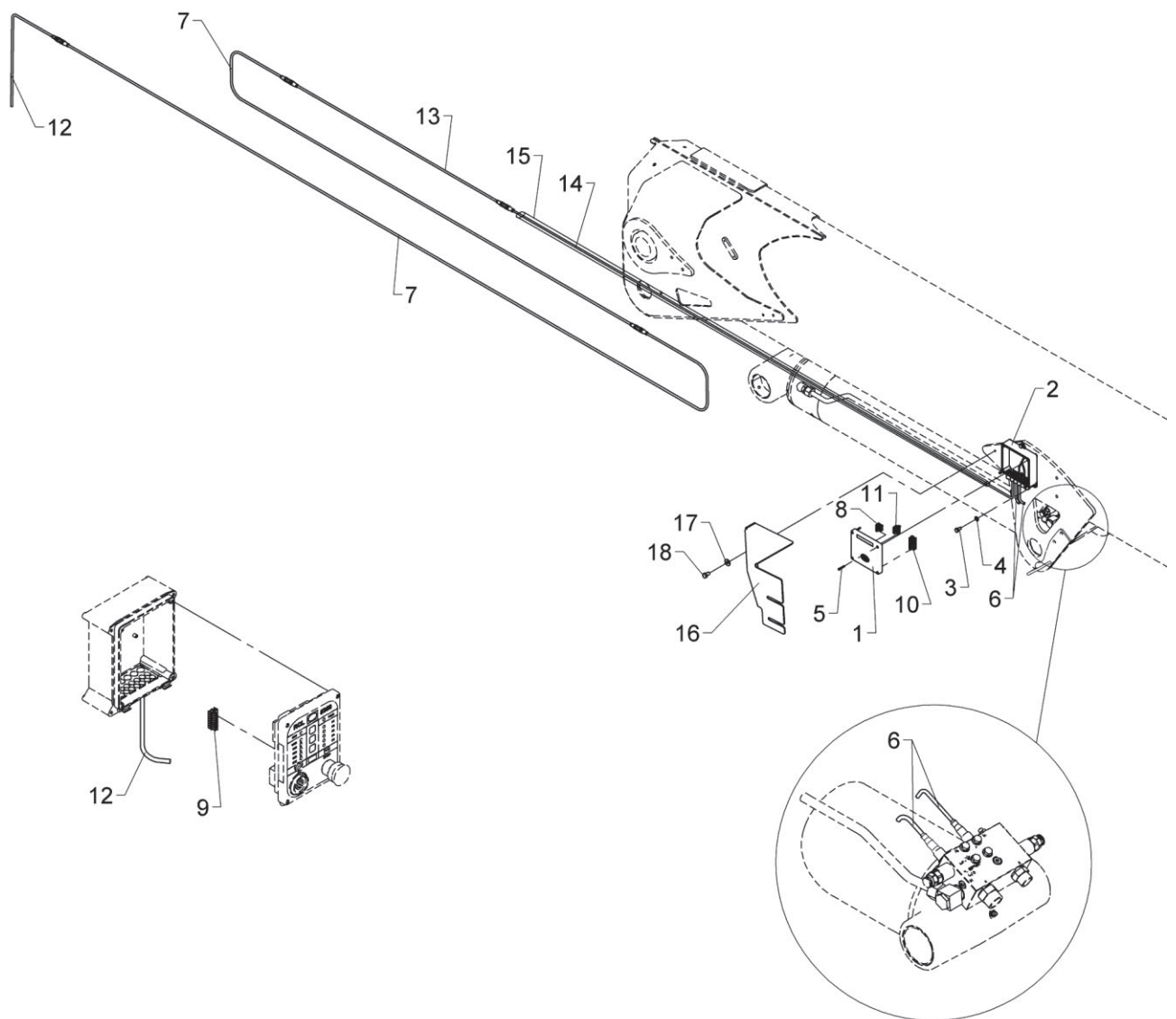
Created 25-07-2018

Modified

Pos	Qty.	Part no.	Description	Remarks
1	1	29334	FJC5330 Controller FLY-JIB	
2	1	29313	Bottom f. Fly-Jib box	
3	3	30131	Set screw, stainless	M8 x 16
4	3	31147	Face washer, 8 mm	
5	4	30347	Screw, stainless	4,0 x 25
6	2	29223	Cable with socket, 2 m	
7	2	29746	CAN cable extension 5.0m	
8	1	29317	Plug, 5-polar for RCL 53XX	
9	1	29318	Plug, 7-polar for RCL 53XX	
10	1	29321	Plug, 10-polar for RCL 53XX	
11	1	29341	CAN termination FJC	
12	1	29761	Cable CAN, M12, 5.0 m, straight, female	
13	1	28781	CAN cable extension 3.0 m	
14	1	29897	CAN cable, 3.0 m	
15	1	27780	Flexible pipe	2450mm

42684

Internal ref. 7002240





Electronic parts, Jib

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From loader 1380014

To loader

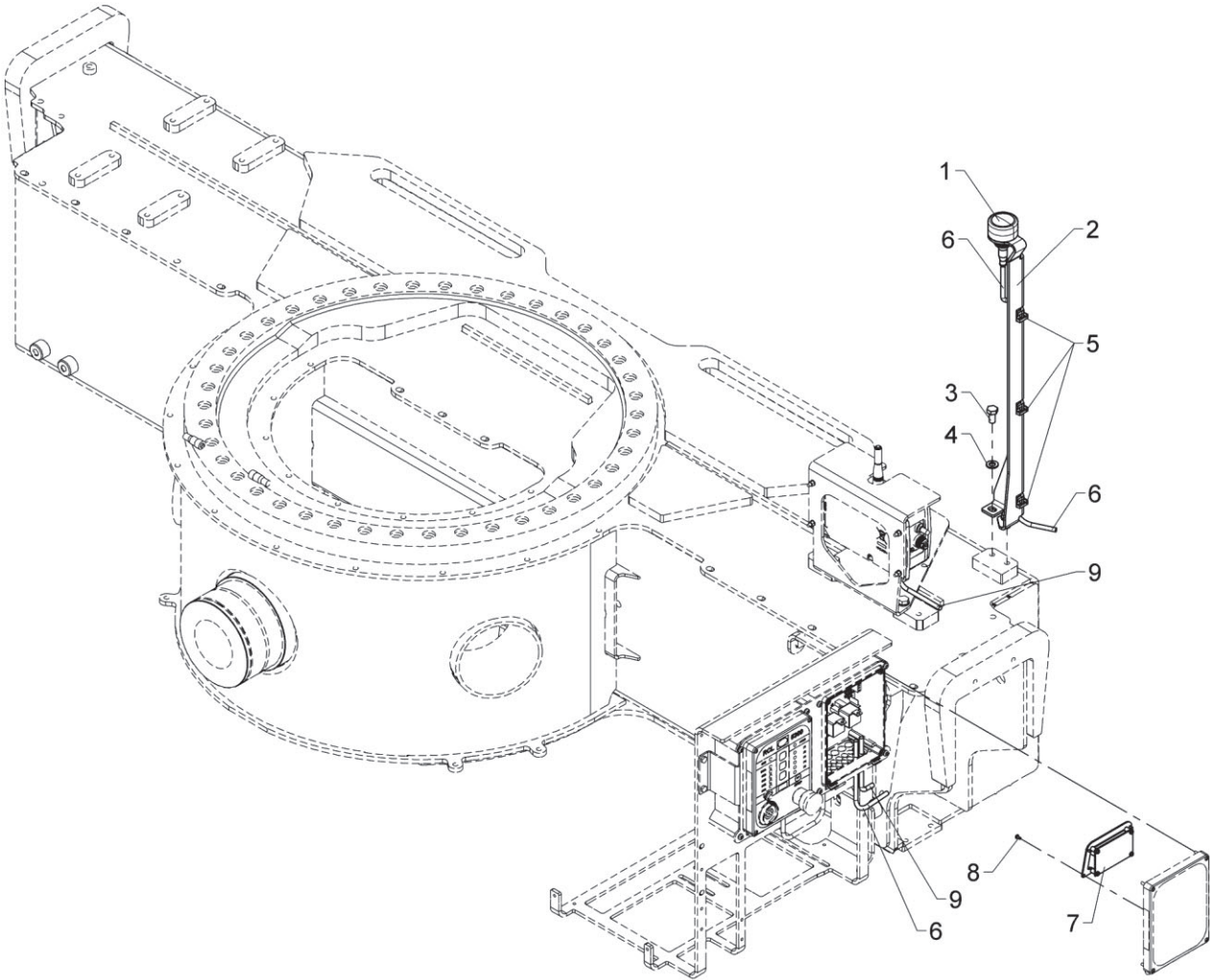
Created 25-07-2018

Modified 09-12-2019

Pos	Qty.	Part no.	Description	Remarks
1	1	29334	FJC5330 Controller FLY-JIB	
2	1	29313	Bottom f. Fly-Jib box	
3	3	30131	Set screw, stainless	M8 x 16
4	3	31147	Face washer, 8 mm	
5	4	30347	Screw, stainless	4,0 x 25
6	2	29223	Cable with socket, 2 m	
7	2	29746	CAN cable extension 5.0m	
8	1	29317	Plug, 5-polar for RCL 53XX	
9	1	29318	Plug, 7-polar for RCL 53XX	
10	1	29321	Plug, 10-polar for RCL 53XX	
11	1	29341	CAN termination FJC	
12	1	29761	Cable CAN, M12, 5.0 m, straight, female	
13	1	28781	CAN cable extension 3.0 m	
14	1	29897	CAN cable, 3.0 m	
15	1	27780	Flexible pipe	2450mm
16	1	6402822	Protective guard	
17	1	31136	Washer, stainless	
18	1	31510	Set screw, stainless	M10 x 16

42684

Internal ref. 7002580





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From loader 1380001

To loader

Created 26-06-2019

Modified

Pos	Qty.	Part no.	Description	Remarks
		7002580	SRL	
1	1	29740	LED blue ø50	
2	1	6402994	Fittings	
3	2	31517	Set screw, stainless	M10 x 20
4	2	31177	Washer	10 mm
5	3	27274	Clip	
6	1	29223	Cable with socket, 2 m	
7	1	29474	EJB5385	
8	4	30361	Screw, stainless	3,0 x 8
9	1	56714	Cable, Scanreco G2	