# **Articulating Crane**

# **Installation / Configuration Manual**

# T150 Transmitter R160 Receiver

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**Revision 6** 

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**NOTE:** These instructions are intended only for installing and operating the remote control equipment described here. This is not a complete Operator's Manual. For complete operating instructions, please read the Operator's Manual appropriate for your particular machine.

# **Safety Precautions**

# **READ ALL INSTRUCTIONS**

**CAUTION:** Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Failure to follow the SAFETY PRECAUTIONS may result in radio equipment failure and serious personal injury

# Installation

PROVIDE A SAFETY CUTOFF SWITCH. If maintenance is required, the radio must be disconnected from power

USE PROPER WIRING. Loose or frayed wires can cause system failure, intermittent operation, machine damage, etc.

DO NOT INSTALL IN HOT AREAS. This apparatus can be damaged by heat in excess of 158° F (70° C)

# **Personal Safety**

MAKE SURE MACHINERY AND SURROUNDING AREA IS CLEAR BEFORE OPERATING. Do not activate the remote system unless it is safe to do so.

TURN OFF THE RECEIVER POWER BEFORE WORKING ON MACHINERY. Always disconnect the remote system before doing any maintenance to prevent accidental operation of the machine

#### Care

KEEP DRY. Do not clean the transmitter / receiver under high pressure. If water of other liquids get inside the transmitter battery or receiver compartment, immediately dry the unit. Remove the case and let the unit air dry

CLEAN THE UNIT AFTER OPERATION. Remove any mud, dirt, concrete, etc. from the unit to prevent clogging of buttons, switches, etc. by using a damp cloth.

# Maintenance / Welding

DISCONNECT THE RADIO RECEIVER BEFORE WELDING on this machine. Failure to disconnect will result in the destruction of the radio receiver.

# **System Overview**

The **ORIGA T150 / R160** is a portable, long range, programmable radio remote control system. Designed as a compact and easy-to-use product, this member of the **ORIGA** family puts complete control of your crane where it's needed most, with the operator. It's robust, easy to install and has complete self-diagnostics. This system can be a simple cable replacement or add intelligence to make it a total crane control package. It's a radio, a PLC and a valve driver all in one.

The **ORIGA T150 / R160** system uses Frequency Hopping Spread Spectrum (FHSS) technology. FHSS devices concentrate their full power into a very narrow signal that randomly hops from frequency to frequency within a designated band. This transmission pattern, along with CRC-16 error-checking techniques, enables signals to overcome interference that commonly affects licensed radios.

**The R160 receiver** is designed to be powered from a 12VDC or 24VDC system. It features 19 solid state, high-side driver input / output controls and a reliable E-Stop control.

**The T150 transmitter** uses standard, long lasting AA batteries. Each T150 transmitter uses a unique ID code to ensure that no two systems will conflict at a job site.

# Features

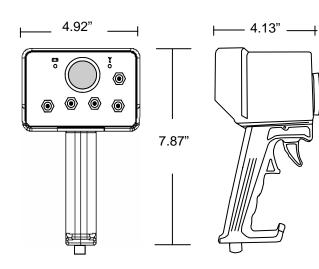
- FCC, ISC, CE approved
- License free
- 1200 foot range
- Hand held / weatherproof / ergonomic
- Simple "wire-and-use" installation
- Resilient to impact and shock
- Available with optional trigger for proportional control
- Available with E-Stop for ensured operator safety
- Available with an optional tether cable
- Factory configurable for all custom applications.

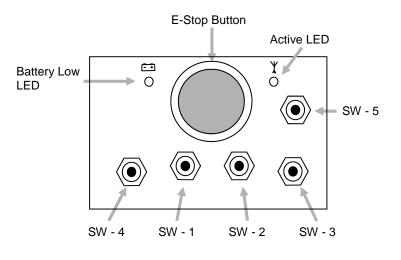


**R160 Receiver** 

**T150 Transmitter** 

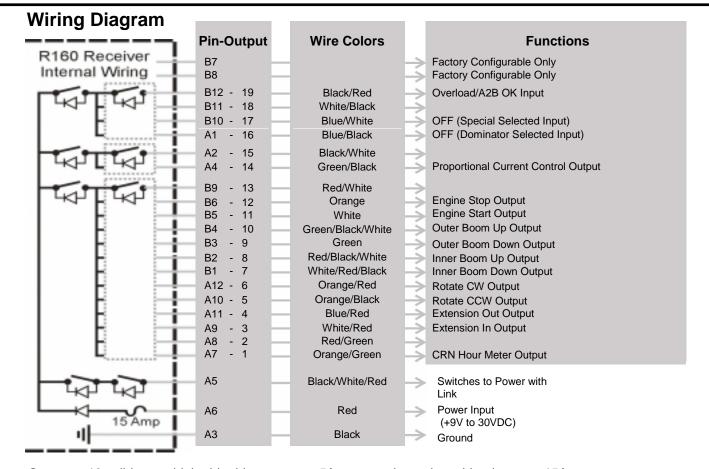
# **T150 Dimensions and Controls**





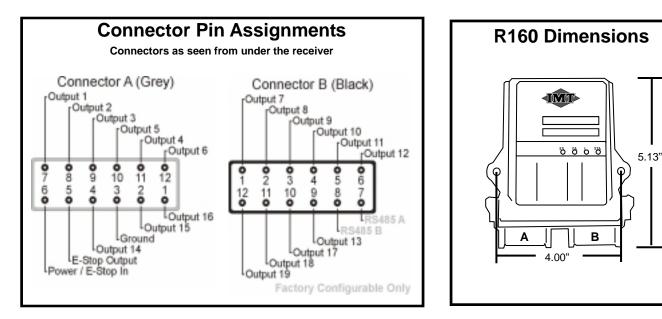
# Installing the Receiver

Use the **Wiring Diagram** and the **Connector Diagram** below to connect the receiver pins directly to the appropriate contacts of the machine electronics. R160 Output Cables can be provided with every system to simplify the wiring process. Tips on mounting, power connections and filtering are also provided under **Installation Considerations**.



Outputs: 19 solid state, high-side driver outputs, 5A max. each, total combined current 15A

Inputs: All output pins can be factory configured as inputs.



# **Special Functions**

# **R160 Operation Notes**

CRN Hour Meter is on when any proportional function is operated and will remain on for 2 seconds after the last function is released.

# Installation Considerations

#### **Mounting and Installation**

The receiver can be mounted by fastening two ¼" bolts through the two mounting holes in the unit's enclosure. When mounting, ensure that the receiver is oriented so that the text is reading right.

When selecting a mounting point for the receiver, it is recommended that the location require only a minimal length of wiring to connect it to the control panel, that it will be in a visible area where it has good exposure to the operator and that it is mounted on a surface that is protected from the weather and sustains minimal vibration. It is also recommended that the receiver have the best possible line of sight with the transmitter.

# **Power Connections and Wiring**

Whenever a power connection is made to an electronic device, it is a good practice to make both the Power (+) and Ground (-) connections directly to the Battery and avoid connecting the power from the charging side of existing wiring or making use of existing "ACC" or other peripheral connection points.

Make sure that wire of sufficient gauge and insulator type is used when connecting the outputs of the receiver to the control panel. Observe any component manufacturer's instructions and recommendations for proper integration of their product. This includes the power ratings and requirements of such components as relays, valves, solenoids, etc.

Be sure to test each of the outputs with a multi-meter prior to connecting the outputs to your end devices. This will ensure that each output has been programmed to operate in the manner required by each end device.

# **Filtering and Noise Suppression**

Whenever a solenoid or electromagnetic switch is controlled by the receiver, it is a good practice to install a Diode across its terminals to ensure that surges and spikes do not continue back into the circuit. Appropriate 36V Bi-directional Diodes kits can be ordered under the IMT part number 77441121.

# **Power the Transmitter**

When the receiver has been installed, install batteries into the transmitter and turn it on as explained below.

#### 1. Install Batteries

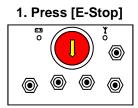
Remove the battery cover on the back of the transmitter using a slotted screwdriver and insert 4 "AA" alkaline batteries. Orientation of the batteries is embossed inside the battery housing. No batteries are required when the transmitter is connected to the receiver by a Tether Cable.

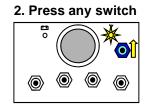
**NOTE:** For operation at temperatures below  $-10^{\circ}$  C to  $-40^{\circ}$  C, lithium batteries are recommended. Low temperatures reduce battery performance for both alkaline and lithium types. Refer to the battery manufacturer's specifications for detailed information on low temperature performance.

#### 2. Turn on the Transmitter

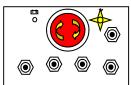
Refer to the Light Legend below for diagram details.

WARNING: do not install backwards, charge, put in fire, or mix with other battery types. May explode or leak causing injury. Replace all batteries at the same time as a fresh set and do not mix and match battery types.





#### 3. Twist Clockwise & Release [E-Stop]



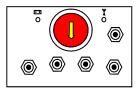
If the transmitter's (Active) light does not flash, check the battery orientation.

To turn off the transmitter, press the [E-Stop] button.

# **Test the Transmitter / Receiver Link**

Follow these steps to ensure that there is a radio link between the transmitter and receiver. Refer to the **Light Legend** below for diagram details

#### 1. Press [E-Stop]



3. Power the T150

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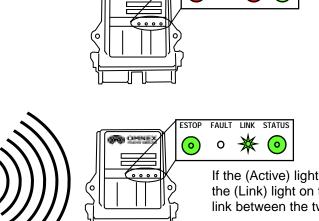
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#### 2. Power the R160

ESTOP FAULT LINK STATUS

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If the (Active) light on the transmitter is flashing and the (Link) light on the receiver is flashing GREEN, a link between the two exists.

If the receiver's (Link) light does not flash GREEN, follow the steps under **Download ID Code** below.

# The ORIGA system is now ready for use.



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T150 Battery

# Download ID Code (Use in case of Link Test failure)

Follow these steps to download the transmitter's unique ID Code into the receiver. This will allow the receiver to establish a radio link with that transmitter.

Refer to the Light Legend below for diagram details.

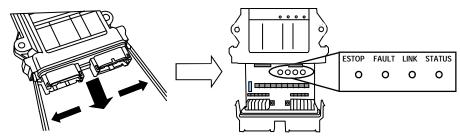
NOTE: It is necessary to download the ID Code when replacing either the transmitter or the receiver.

NOTE: If the transmitter is connected to the receiver with a Tether Cable, completing only steps 3 and 5 is necessary (it is not necessary to open the R160 case and press the Setup button).

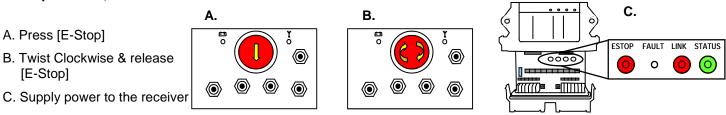
#### 1. Opening the R160 Case

The cap is held on by two plastic tabs at opposing sides, which can be unlatched as shown using a screwdriver. Once the cap is free, the R160 can slide open.

Use a small slotted screwdriver to press the Side Tabs inward.



# 2. Prepare T150, Power R160



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# 3. Power T150 into Configuration Mode

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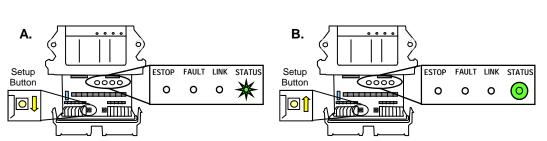
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- A. Hold [SW-5] switch UP
- B. Press [E-Stop]
- C. Twist Clockwise & release [E-Stop]
- D. Release [SW-5] Switch

# 4. Put R160 into Setup Mode

- A. Press & hold [Setup] button until (Status) light goes from slow flash to fast flash
- B. Release [Setup] button. (Status) light goes to solid GREEN, (Link) light turns off



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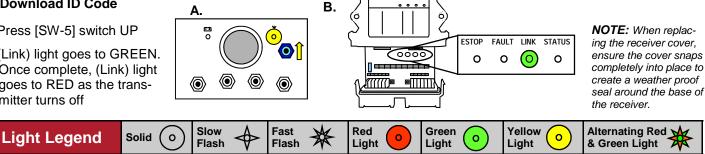
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NOTE: If left idle in Setup Mode for over 30 seconds, the receiver will time out. The (Link) light and (Status) light will flash RED rapidly. To return to Setup Mode, repeat step 5.

#### 5. Download ID Code

- A. Press [SW-5] switch UP
- B. (Link) light goes to GREEN. Once complete, (Link) light goes to RED as the transmitter turns off



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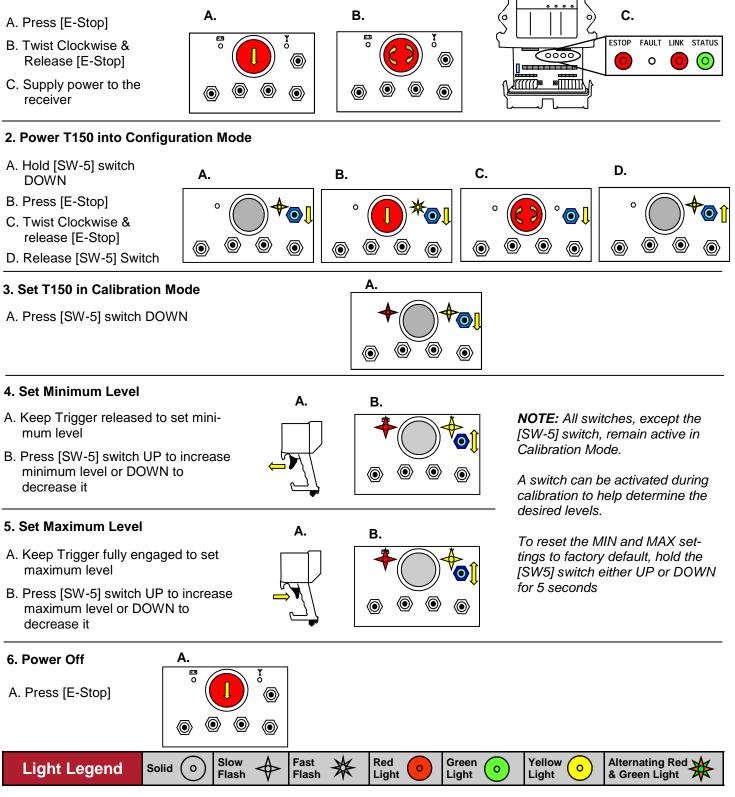
# **Calibrating Proportional Controls**

The transmitter's trigger controls the receiver's proportional output. The trigger is used in conjunction with any of the transmitter's switches. The proportional output can be activated when a switch is held UP or DOWN; it will become active at an increasingly high level as the trigger is pulled. The minimum and maximum levels of the proportional output can be calibrated by following these steps.

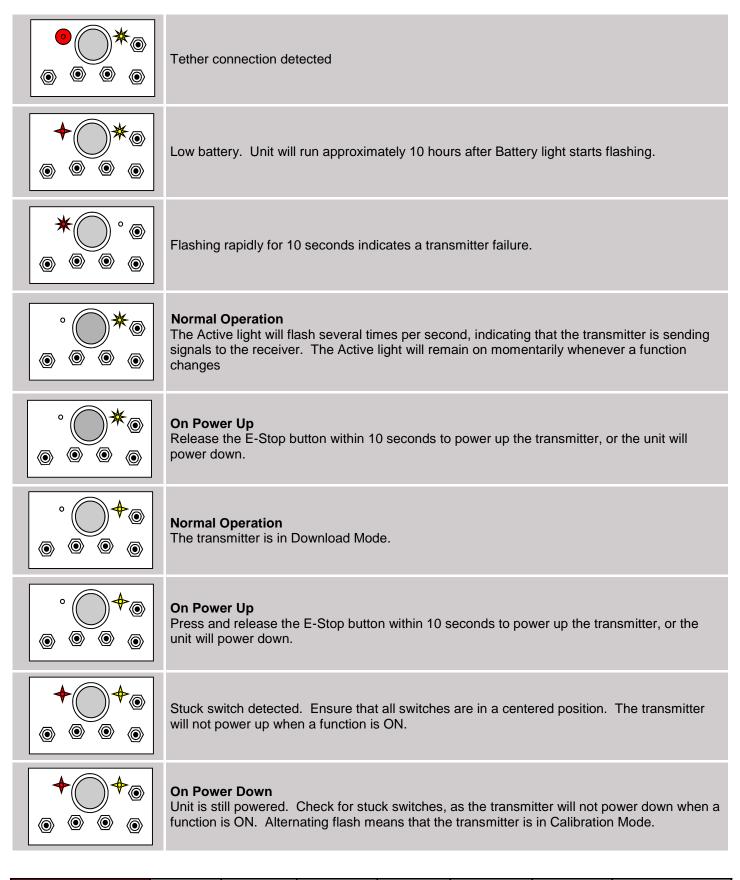
Refer to the Light Legend below for diagram details.

NOTE: Calibration settings can be reset to factory default in steps 4 & 5 by holding the [SW-5] switch UP or DOWN for 5 seconds.

#### 1. Prepare T150, Power R160



# **Diagnostics—T150 Transmitter**



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# **Diagnostics - R160 Receiver**

# **Normal Operation**

ESTOP FAULT LINK STATUS	Transmitter is OFF If the transmitter is off, the receiver is operating properly.
ESTOP FAULT LINK STATUS	Transmitter is ON When the transmitter is turned on, the Link light (fast flashing) and E-Stop (GREEN) indicates the receiver is operating properly
ESTOP FAULT LINK STATUS	Transmitter is in Operation When a function is activated on the transmitter, the Fault light will turn on GREEN. This indicates the receiver is operating properly
ESTOP FAULT LINK STATUS	Transmitter is OFF When a latched function is activated then the transmitter is turned off, the Fault light will stay on GREEN. If the system was intentionally designed this way, the receiver is operating properly, if not call for service.

# **Trouble Indicators**

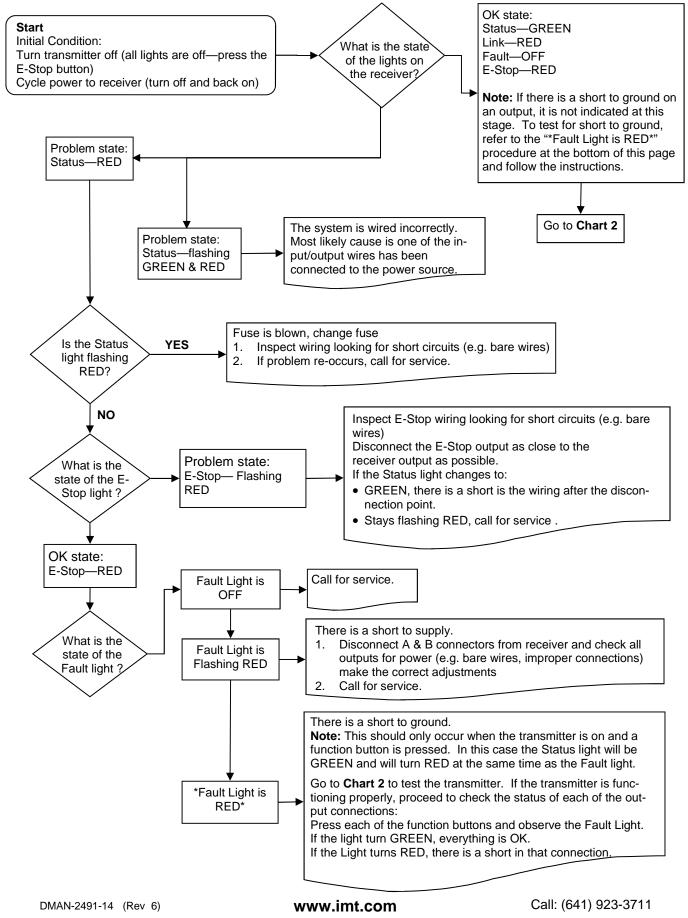
**Note:** In some cases, the indicator lights will be different depending on whether the transmitter is on or off. Please note the transmitter status in the "Description" column for each case.

Indicator Lights	Description	Solution
ESTOP FAULT LINK STATUS	Transmitter is ON The reason is the transmitter is not communicating with the receiver.	Refer to Trouble Shooting Chart #3 for solutions
ESTOP FAULT LINK STATUS	Transmitter is ON A low battery condition has been de- tected.	To detect intermittent conditions caused by poor or corroded ground or power circuits, the GREEN light will continue to flash for 30 seconds after the condition has been removed.
ESTOP FAULT LINK STATUS	Transmitter is ON An internal fault with the E-Stop has been detected.	<ul><li>Inspect E-Stop wiring for short circuit. Disconnect E-Stop wire as close to the receiver output as possible. If the Status light changes to:</li><li>GREEN, a short occurs after disconnection point.</li><li>Stays flashing RED, send it in for service .</li></ul>
ESTOP FAULT LINK STATUS	Transmitter is ON A short to ground or excessive current draw on an output. It is most likely caused by a wiring fault.	<ul><li>Ensure transmitter is functioning properly, check status of each output connection: Press each function button and observe Fault Light.</li><li>If GREEN, everything is OK.</li><li>If RED, there is a short in that connection.</li></ul>
	Transmitter is ON The E-Stop output has been connected with one of the other outputs	Follow the wire and check for connections with other wires, disconnect to see if condition clears. If not, call for service.
ESTOP FAULT LINK STATUS	Transmitter is OFF A wiring short to the battery has been detected.	Refer to Trouble Shooting Chart #1 for solutions
ESTOP FAULT LINK STATUS	Transmitter is OFF The receiver has detected an internal fault.	Refer to Trouble Shooting Chart #1 for solutions
COCO COCO	Transmitter is OFF Blown fuse detected.	Refer to <b>Page 8</b> for instructions on how to open the receiver case to access fuse. Check wiring for shorts or bare spots. If fuses continue to blow, call for service.
ESTOP FAULT LINK STATUS	Transmitter is ON A setup failure has occurred.	Either hold the Setup button for 5 seconds to return to Setup mode or cycle power to return to the normal operating mode.
ESTOP FAULT LINK STATUS	Transmitter is OFF The receiver is powered incorrectly.	Most likely cause of this condition is that an output wire or the E-Stop wire has been connected to the power supply while the power wire is disconnected from the power supply.

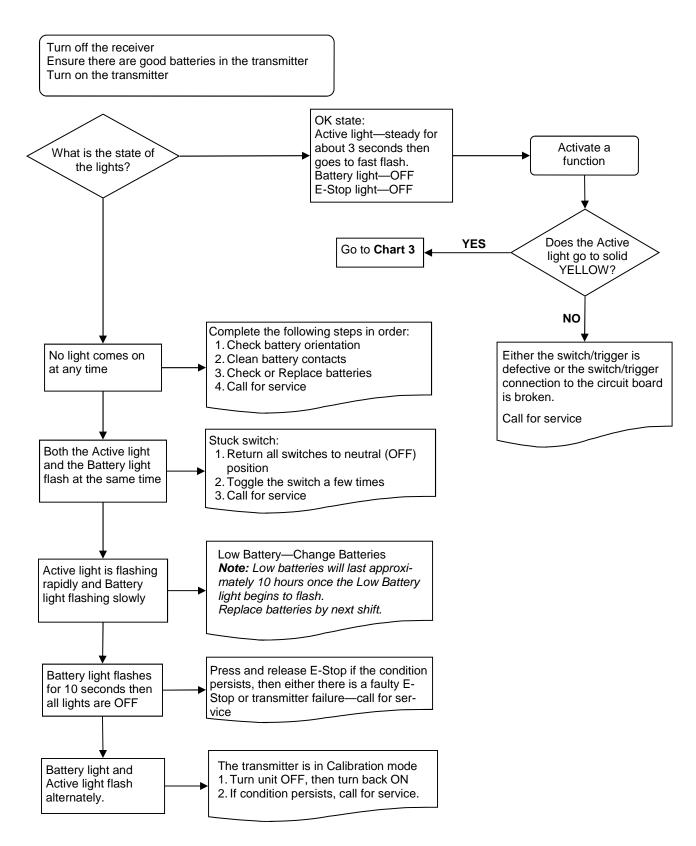
	Light Legend	Solid O					Yellow o Light	Alternating Red & Green Light
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# Trouble Shooting Guide

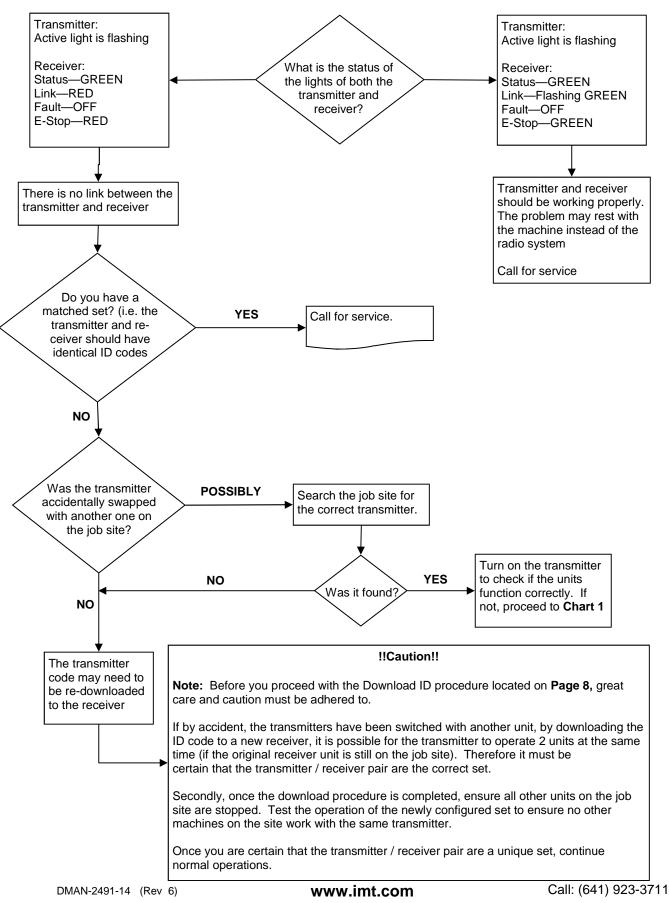
# Test the Receiver—R160



# Test the Transmitter—T150



# Testing the Transmitter / Receiver Communication



# **Considerations for Reprogramming the System**

#### Potential reprogramming issues

If testing of the receiver and transmitter both yield positive results (Chart 1 & 2), then the transmitter and receiver will both go into Download/Calibration mode.

Possible issues will arise during Step 4, the download phase of reprogramming. In this case there are 2 symptoms to look for:

- 1. The Link light on the receiver will not turn GREEN when the power switch is toggled on the transmitter to download
- 2. The receiver will "time out" indicating that it didn't receive a signal from the transmitter within the 30 seconds from the time the receiver was put into Setup Mode.

If all indications appear normal during the download phase, test the link by turning on the transmitter (note: the transmitter shuts off after transmitting the ID code in Step 4)

1. If the Link light on the receiver doesn't turn GREEN, the receiver didn't receive all of the information that was sent from the transmitter.

#### **Possible Solutions**

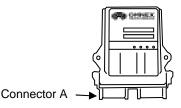
- 1. Try the Reprogramming steps again
- 2. If this doesn't correct the problem, send both the transmitter and receiver in for service.

**Note:** you could try to determine whether the fault lies with the transmitter or receiver by completing the Reprogramming procedure with a different transmitter. If this step works, then the fault lies with the original transmitter. If not, the fault may lie with the receiver.

#### **!!Caution!!**

**Note:** Before attempting reprogramming with another transmitter, understand that reprogramming the receiver with another transmitter, could result in two receivers on the job site responding to the one transmitter. If the original transmitter was sent in for repair,

disconnect the receiver (disconnect connector A) to continue using the machine without remote capability and without fear of inadvertently operating the machine with the other transmitter.

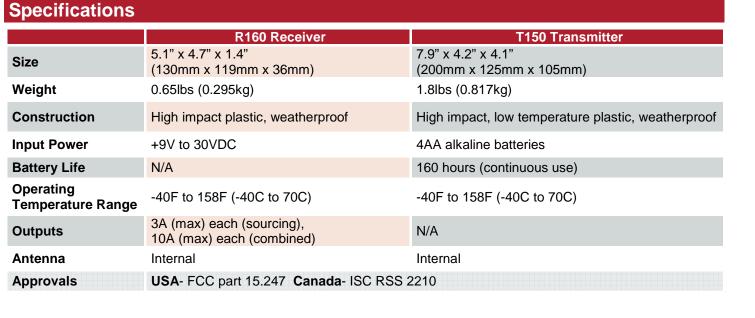


#### **Reprogramming Tips:**

- 1. Use a pointy instrument to depress the Setup button on the receiver (i.e. a pen) as the button is relatively small
- 2. Follow each step as laid out in the procedure
- 3. Never lay the receiver circuit board down on anything metallic (there are contact points on the back which could contact the metal and damage the receiver)

# **Parts & Accessories**

Part	Part Number	Description	
Batteries	T48014	4 x AA alkaline	
T150 Tether Cable (8 m. / 25 ft.)	70733889	see illustration	AUC
Toggle Switch	77041682	Honeywell 1TL1-7	
Fuse	77041433	Bussman ATC-15	Tether C
Bipolar Diode Kit	77441121	36V, Bi-directional, Motorols P6KE36CA	
Magnet Back	AKIT-2498-02	see illustration	° ( 8
Socket Connectors	J0418	Grey, 12-pin, Deutsch DTM06-12SA	<u>。</u> 🕓
Socket Connectors	J0419	Black, 12-pin, Deutsch DTM06-12SB	Magnet I
Wedge	J0420	12 pos., Deutsch WM12S	Wagnet
Pin	J0417	Female, Size 20, Deutsch 0462-201-20141	
Sealing Plug	J0421	Size 20, Deutsch 0413-204-2005	
R160 Connector Kit	AKIT-2337-01	Includes Deutsch socket connectors, wedges, pins and sealing plugs.	



#### FCC Rules and Compliance

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC Part 15.247 ISC RSS 210