

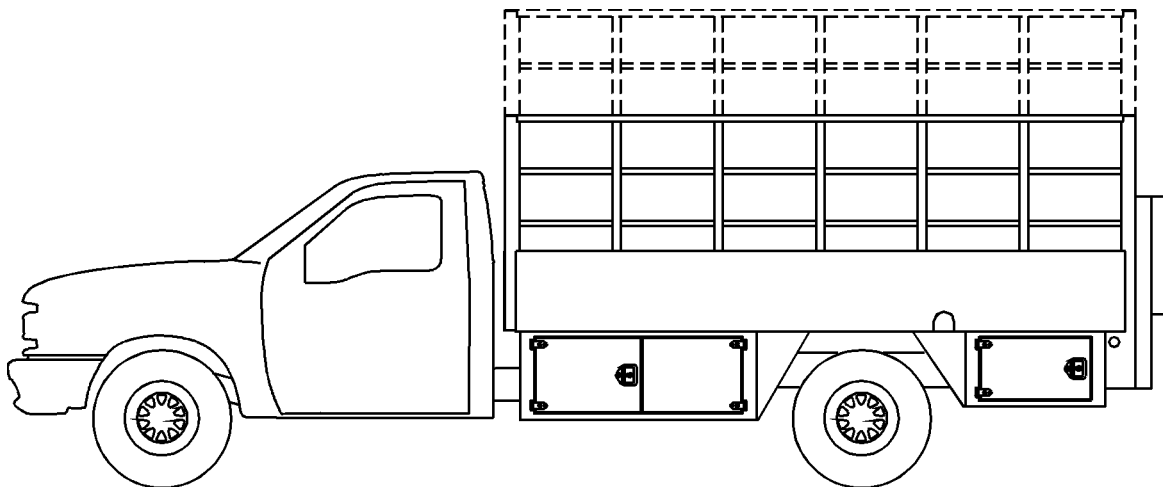


1999 Model 3030A LoadStar Commercial Fleet Body

PARTS AND SPECIFICATIONS

Section 1 BODY SPECIFICATIONS

Section 2 REPLACEMENT PARTS



IOWA MOLD TOOLING CO., INC.

BOX 189, GARNER, IA 50438-0189

TEL: 515-923-3711

TECHNICAL SUPPORT FAX: 515-923-2424

MANUAL PART NO: 99901203

PARTS ORDERING INFORMATION

Before placing an order, take the time to record the following information. This information should then be given to an IMT representative when placing your order.

BODY MODEL NUMBER:

BODY SERIAL NUMBER:

PART NUMBER, DESCRIPTION AND QUANTITY REQUIRED:

If left or right side is applicable, please specify.

Contact IMT at the following address:

**IOWA MOLD TOOLING CO., INC.
BOX 189, GARNER, IA 50438-0189
TEL: 515-923-3711
PRODUCT SUPPORT FAX: 515-923-2424**

**See Series 60 Compressor Manual
for complete installation and operation instructions.**

LIMITED WARRANTY

WARRANTY COVERAGE - Products manufactured by Iowa Mold Tooling Co., Inc. (IMT) are warranted to be free from defects in material and workmanship, under proper use, application and maintenance in accordance with IMT's written recommendations, instructions and specifications as follows:

1. Ninety (90) days; labor on IMT workmanship from the date of shipment to the end user.
2. One (1) year; original IMT parts from the date of shipment to the end user.

IMT's obligation under this warranty is limited to, and the sole remedy for any such defect shall be the repair or replacement (at IMT's option) of unaltered parts returned to IMT, freight prepaid, and proven to have such defect, provided such defect occurs within the above stated warranty period and is reported within fourteen (14) days of its occurrence.

IMPLIED WARRANTY EXCLUDED - This is the only authorized IMT warranty and is in lieu of all other express or implied warranties or representations, including any implied warranties of merchantability or fitness for any particular purpose or of any other obligations on the part of IMT.

ITEMS EXCLUDED - The manufacturer gives no warranty on any components purchased by the manufacturer, and such components as are covered only by the warranties of their respective manufacturers.

WARRANTY CLAIMS - Warranty claims must be submitted and shall be processed in accordance with IMT's established warranty claim procedure.

WARRANTY SERVICE - Warranty service will be performed by any IMT distributor authorized to sell new IMT products of the type involved or by any IMT Service Center authorized to service the type of product involved or by IMT in the event of direct sales made by IMT. At the time of requesting warranty service, the purchaser must present evidence of the date of delivery of the product. The purchaser shall pay any premium for overtime labor requested by the purchaser, any charge for making service calls and for transporting the equipment to the place where warranty work is performed.

WARRANTY VOIDED - All obligations of IMT under this warranty shall be terminated: (1) if service other than normal maintenance or normal replacement of service items is performed by someone other than an authorized IMT dealer, (2) if product is modified or altered in ways not approved by IMT.

PURCHASER'S RESPONSIBILITY - This warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper protection in storage, or improper use. The purchaser has the obligation of performing the care and maintenance duties discussed in IMT's written recommendations, instructions and specifications. Any damage which results because of purchaser's failure to perform such duties shall not be covered by this warranty. The cost of normal maintenance and normal replacement of service items such as filters, belts, etc. shall be paid by the purchaser.

CONSEQUENTIAL DAMAGES - The only remedies the purchaser has in connection with the breach or performance of any warranty on IMT products are those set forth above. In no event will the dealer, IMT or any company affiliated with IMT, be liable for business interruptions, loss of sales and/or profits, rental or substitute equipment, costs of delay or for any other special, indirect, incidental or consequential losses, costs or damages.

REPRESENTATIONS EXCLUDED - IMT products are subject to no expressed, implied or statutory warranty other than herein set forth, and no agent, representative or distributor of the manufacturer has any authority to alter the terms of this warranty in any way whatsoever or to make any representations or promises, express or implied, as to the quality or performance of IMT products other than those set forth above.

CHANGE IN DESIGN - IMT reserves the right to make changes in design or improvements upon its products without imposing any obligation upon itself to install the same upon its products theretofore manufactured.

Effective January, 1985

This parts manual is provided to the user to assist in servicing the equipment. It is the property of Iowa Mold Tooling Co., Inc and, as such, may not be reproduced either whole or in part, whether by chemical, electrostatic, mechanical or photographic means without the expressed written permission of an officer of Iowa Mold Tooling Co., Inc. One manual is provided with each piece of new equipment and additional manuals may be obtained at a nominal price.



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TECHNICAL SUPPORT FAX: 515-923-2424

The information within this manual has been compiled and checked but errors do occur. To provide our customers with a method of communicating those errors we have provided the Manual Change Request form below. In addition to error reporting, you are encouraged to suggest changes or additions to the manual which would be of benefit to you. We cannot guarantee that these additions will be made but we do promise to consider them. When completing the form, please write or print clearly. Submit a copy of the completed form to the address listed below.

MANUAL CHANGE REQUEST

DATE	PRODUCT MANUAL	MANUAL PART NO.
SUBMITTED BY		
COMPANY		
ADDRESS		
CITY, STATE, ZIP		
TELEPHONE		

☐ ERROR FOUND

LOCATION OF ERROR (page no.):

DESCRIPTION OF ERROR:

☐ REQUEST FOR ADDITION TO MANUAL

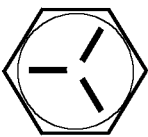
DESCRIPTION OF ADDITION:

REASON FOR ADDITION:

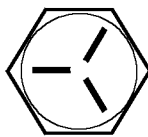
MAIL TO: IOWA MOLD TOOLING Co., Inc.
Box 189,
Garner IA 50438-0189
ATTN: Technical Publications

TORQUE DATA CHART

FINE THREAD BOLTS

SIZE (DIA-TPI)	BOLT DIA (INCHES)	TIGHTENING TORQUE			
		 SAE J429 GRADE 5		 SAE J429 GRADE 8	
		PLAIN (FT-LB)	PLATED (FT-LB)	PLAIN (FT-LB)	PLATED (FT-LB)
5/16-24	0.3125	19	14	27	20
3/8-24	0.3750	35	26	49	35
7/16-20	0.4375	55	41	78	58
1/2-20	0.5000	90	64	120	90
9/16-18	0.5625	120	90	170	130
5/8-18	0.6250	170	130	240	180
3/4-16	0.7500	300	225	420	315
7/8-11	0.8750	445	325	670	500
1-12	1.0000	645	485	995	745
1 1/8-12	1.1250	890	670	1445	1085
1 1/4-12	1.2500	1240	930	2010	1510
1-3/8-12	1.3750	1675	1255	2710	2035
1 1/2-12	1.5000	2195	1645	3560	2670

COARSE THREAD BOLTS

SIZE (DIA-TPI)	BOLT DIA (INCHES)	TIGHTENING TORQUE			
		 SAE J429 GRADE 5		 SAE J429 GRADE 8	
		PLAIN (FT-LB)	PLATED (FT-LB)	PLAIN (FT-LB)	PLATED (FT-LB)
5/16-18	0.3125	17	13	25	18
3/8-16	0.3750	31	23	44	33
7/16-14	0.4375	49	37	70	52
1/2-13	0.5000	75	57	105	80
9/16-12	0.5625	110	82	155	115
5/8-11	0.6250	150	115	220	160
3/4-10	0.7500	265	200	375	280
7/8-9	0.8750	395	295	605	455
1-8	1.0000	590	445	910	680
1 1/8-7	1.1250	795	595	1290	965
1 1/4-7	1.2500	1120	840	1815	1360
1-3/8-6	1.3750	1470	1100	2380	1780
1 1/2-6	1.5000	1950	1460	3160	2370

When using the torque data in the charts above, the following rules should be observed.

1. Bolt manufacturer's particular specifications should be consulted when provided.
2. Flat washers of equal strength must be used.
3. All torque measurements are given in foot-pounds. To convert to inch-pounds, multiply by 12.
4. Torque values specified are for bolts with residual oils or no special lubricants applied. If special lubricants of high stress ability, such as Never-Seez compound graphite and oil, molybdenum disulphite, colloidal copper or white lead are applied, multiply the torque values in the charts by the factor .90. The use of Loctite does not affect the torque values listed above.
5. Torque values for socket-head capscrews are the same as for Grade 8 capscrews.

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Once a bolt has been torqued to 75% of its proof load and then removed, the torque coefficient may no longer be the same as when the bolt was new thus giving indeterminate clamp loads after torquing. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue causing serious injury or DEATH.

IMT Value Plus PM Package Service Schedule**COMMERCIAL FLEET PACKAGES** (980, 1210, 3030)

PM KIT REQUIRED: VP6160C

TYPE OF SERVICE	MONTH											
	1	2	3	4	5	6	7	8	9	10	11	12
Change DAR60P rotary screw compressor oil filter						✕						✕
Change rotary compressor oil						✕						✕
Change rotary compressor coalescer filter												✕
Change rotary compressor air filter		✕		✕		✕		✕		✕		✕
Grease rotary compressor driveline	✕	✕	✕	✕	✕	✕	✕	✕	✕	✕	✕	✕
Change moisture separator filter						✕						✕
Drain moisture from rotary compressor oil tank sump	✕	✕	✕	✕	✕	✕	✕	✕	✕	✕	✕	✕
Change liftgate hydraulic oil												✕
Start new 12 month PM chart												✕

Daily checks include compressor fluid levels, compressor air intake indicator, and draining of moisture separator.**Weekly checks** include greasing of compressor driveline.**Kit Includes:** DAR60P Rotary Screw Air Compressor filter (1), oil filter (2), compressor oil (2 changes), air filters (6), and moisture separator filter (2).*Recommended for average equipment usage rate. Required crane and liftgate lubricants not included.*

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COMPARTMENT SPECIFICATIONS 3

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OPTIONAL EQUIPMENT 4

DIMENSIONAL DRAWING 4

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WEIGHT DISTRIBUTION-F450 6

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NOTES

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1999 Model 3030A LoadStar Commercial Fleet Body

GENERAL SPECIFICATIONS

	STANDARD	
CHASSIS CAB-TO-AXLE (CA)	84"	213.4 cm
CHASSIS GVWR	15,000 lbs	6805 kgs
BODY CUBIC CAPACITY	344 cubic feet	9.74 cubic meters
TIRE HAULING CAPACITY	Twenty-four 11R24.5 Two 33.25-29	Twenty-four 11R24.5 Two 33.25-29
AVAILABLE PAYLOAD	6400 lbs	2903 kgs
LIFTGATE CAPACITY	1600 lbs	725 kgs

COMPARTMENT SPECIFICATIONS

LEFT FRONT COMPARTMENT	20"H X 54"W X 20"D 12.50 cubic feet	50.8x137.2x50.8cm .35 cubic meters
RIGHT FRONT COMPARTMENT	20"H X 54"W X 20"D 12.50 cubic feet	50.8x137.2x50.8cm .35 cubic meters
LEFT REAR COMPARTMENT	17"H X 32"W X 20"D 6.30 cubic feet	43.2x81.3x50.8cm .18 cubic meters
RIGHT REAR COMPARTMENT	17"H X 32"W X 20"D 6.30 cubic feet	43.2x81.3x50.8cm .18 cubic meters

Note: Dimensions of compartments are nominal.



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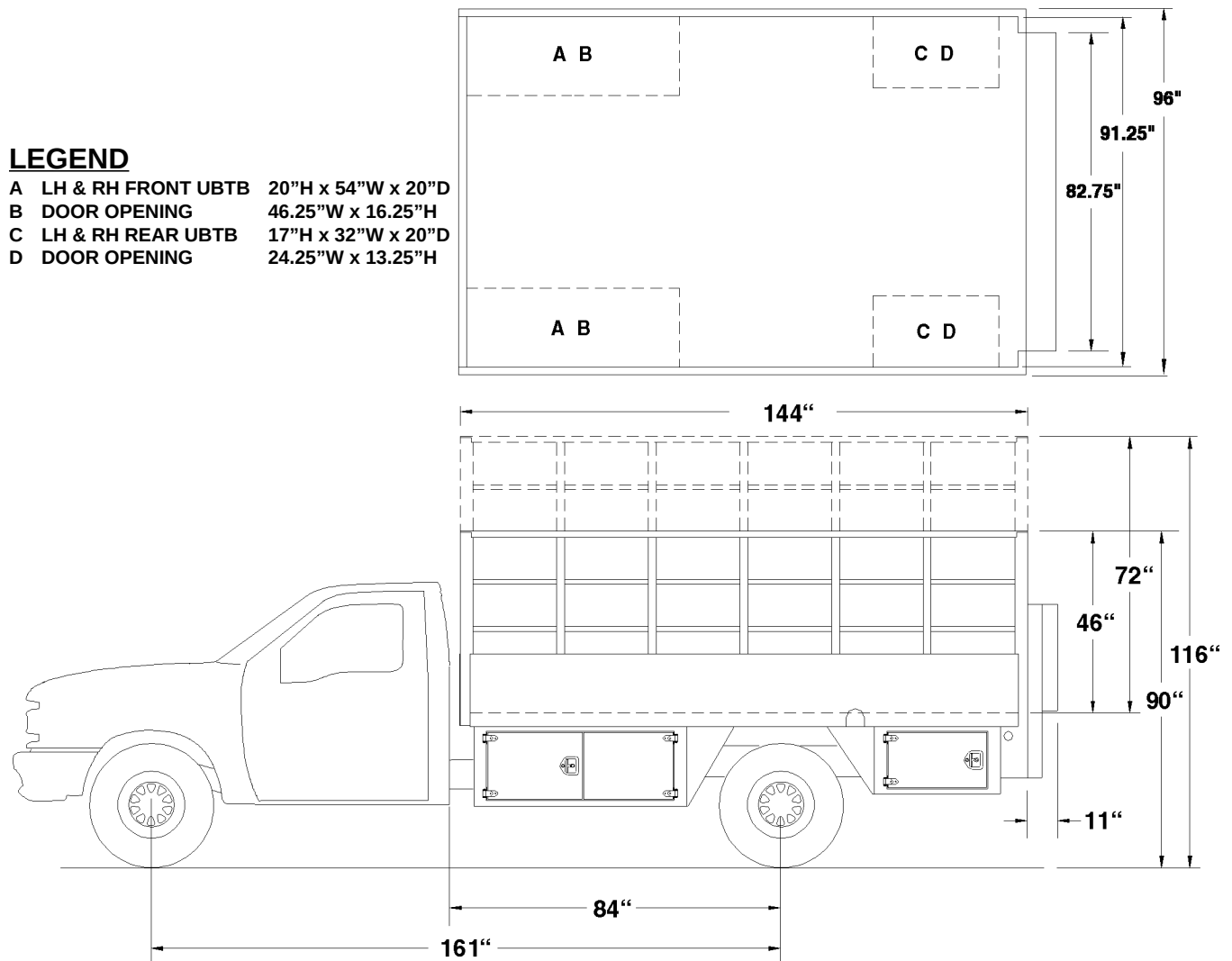
STANDARD FEATURES

- 1/2" x 50' hose reel.
- 1/2" moisture separator/regulator/oiler.
- Amber beacon light.
- Two 12V floodlights.
- Four compartment lights.
- Back-up alarm.
- An ICC safety kit.
- Hour meter

OPTIONAL EQUIPMENT

- Cab caddy.
- 3/8" x 35' hose reel.
- Commercial fleet tool package.
- Dual 1/2" airline coupler plumbing.
- 300-gallon portable calcium chloride skid.
- Liftgate side rail and tire stop.
- Two-bar fold-up tire inflation cage with body installed carrying bracket and 6' inflation hose.
- Customer identification.

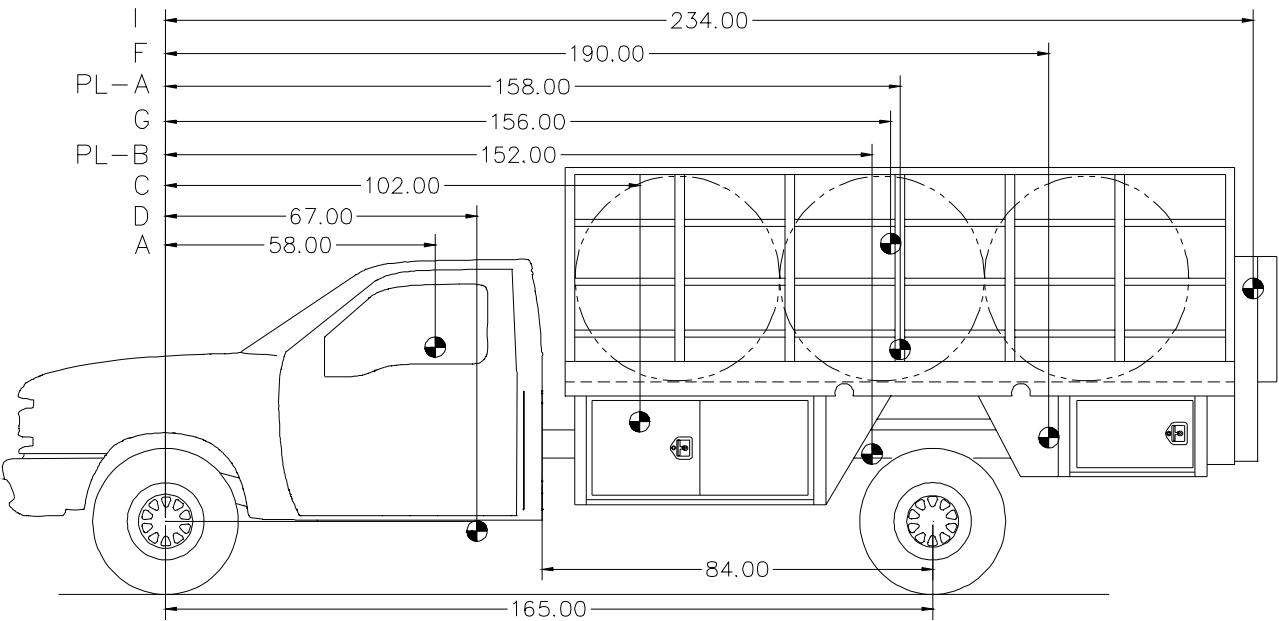
IMT reserves the right to change specifications and design without notice.



WEIGHT DISTRIBUTION
3030A LoadStar
Commercial Fleet Series
F350

CHASSIS MODEL	F350
CHASSIS MODEL YEAR	1999
CHASSIS MANUFACTURER	FORD
WHEELBASE	165"
CAB-TO-AXLE	84"
GVWR (LBS)	12500
FRONT AXLE RATING (LBS)	4850
REAR AXLE RATING (LBS)	8600

LOCATION	COMPONENT DESCRIPTION	TOTAL WEIGHT (LBS)	WEIGHT FRONT AXLE (LBS)	WEIGHT REAR AXLE (LBS)
	CHASSIS WEIGHT - STD EQUIP/OIL/WATER	5970	3770	2200
G	3030A LOADSTAR BODY	1200	65	1135
I	LOADGATE	690	-289	979
D	DAR60P COMP+PTO	247	147	100
C	0.5"X50' HOSEREEL	55	21	34
	ASSEMBLY HARDWARE	54	-8	62
	SUBTOTAL	8216	3706	4510
	TOTAL REMAINING GVW	4284	1144	4090
PL-A	CARGO PAYLOAD AT SPECIFIED LOCATION	2667	116	2551
PL-B	CUSTOMER SUPPLIED TOOLS	260	20	240
F	REAR FUEL TANK - 36 GALLONS	252	-38	290
A	DRIVER	250	162	88
	REMAINING PAYLOAD	855	534	321
	TOTAL UNIT WEIGHT - WITH SPECIFIED LOAD	12500	4500	8000



WEIGHT DISTRIBUTION

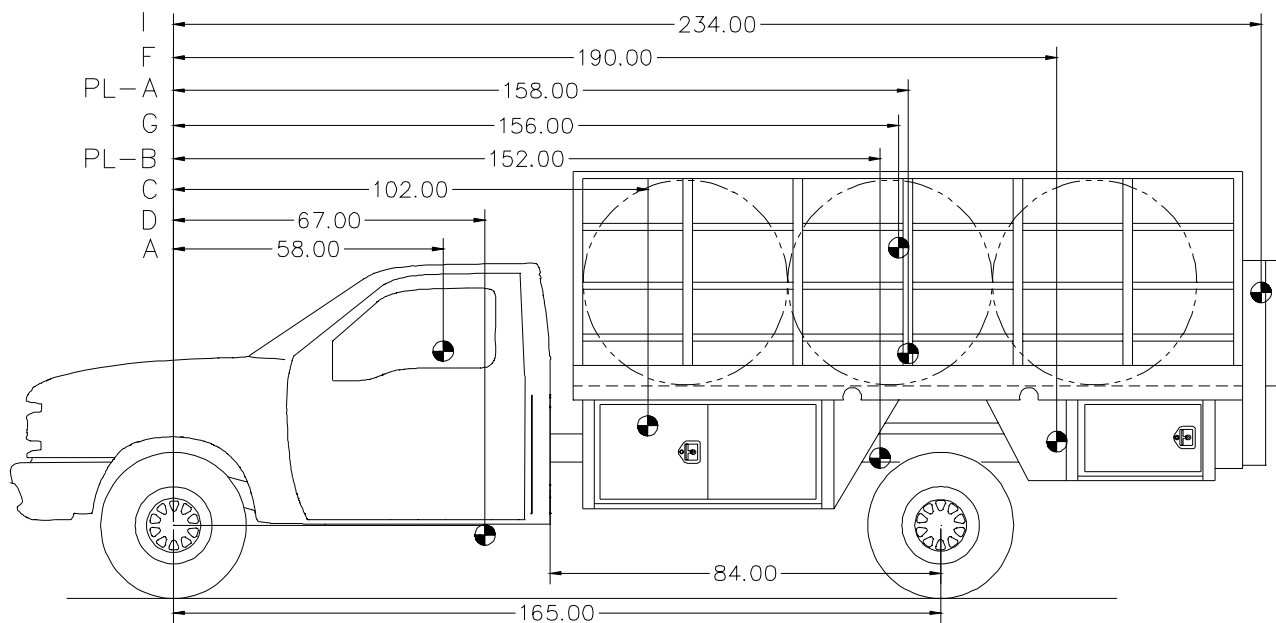
3030A LoadStar

Commercial Fleet Series

F450

CHASSIS MODEL	F450
CHASSIS MODEL YEAR	1999
CHASSIS MANUFACTURER	FORD
WHEELBASE	165"
CAB-TO-AXLE	84"
GVWR (LBS)	15000
FRONT AXLE RATING (LBS)	5790
REAR AXLE RATING (LBS)	10880

LOCATION	COMPONENT DESCRIPTION	TOTAL WEIGHT (LBS)	WEIGHT FRONT AXLE (LBS)	WEIGHT REAR AXLE (LBS)
	CHASSIS WEIGHT - STD EQUIP/OIL/WATER	6650	4010	2640
G	3030A LOADSTAR BODY	1200	65	1135
I	LOADGATE	690	-289	979
D	DAR60P COMP+PTO	247	147	100
C	0.5"X50' HOSEREEL	55	21	34
	ASSEMBLY HARDWARE	54	-8	62
	SUBTOTAL	8896	3946	4950
	TOTAL REMAINING GVW	6104	1844	5930
PL-A	CARGO PAYLOAD AT SPECIFIED LOCATION	2667	116	2551
PL-B	CUSTOMER SUPPLIED TOOLS	260	20	240
F	REAR FUEL TANK - 36 GALLONS	252	-38	290
A	DRIVER	250	162	88
	REMAINING PAYLOAD	2675	794	1881
	TOTAL UNIT WEIGHT - WITH SPECIFIED LOAD	15000	5000	10000



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**BODY W/SERIES 60 COMPRESSOR
(41714869-1)**

ITEM	PART NO.	DESCRIPTION	QTY
1.	52714867	BODY	1
2.	70733154	LOADGATE	1
3.	52708778	CHAIN/PIPE	2
4.	52708779	CHAIN BINDER	2
5.	60112906	BRACKET	4
6.	60025255	CORNER GUSSET	2
7.	72661466	LATCH-2 PT	2
8.	60117857	DOOR ROD 8.50	4
9.	76393253	LATCH GASKET	4
10.	72661470	LATCH-SGL PT	2
11.	52706335	SIDE RAIL	1
12.	52706337	TIRE STOP	1
13.	76391172	GROMMET	1
14.	76391173	GROMMET	1
15.	76393799	MUD FLAP	2
16.	76039990	RUBBER BUMPER	6
17.	70393719	PLUG	16
18.	70034366	PLUG	8
19.	89039999	TREAD-12"	3.9FT
20.	72531132	ST ELBOW 3/8NPT 90° STL	1
21.	70073625	HOSE REEL 3/8X35'	1
22.	70029119	SERIAL NO. PLACARD	1
23.	89393607	WEATHERSTRIP	40FT
24.	70141473	MTG BRKT	2
25.	70073439	SEP-REG-OILER ASM	1
26.	70048015	AIR PR GAUGE 300PSI CTRMT	1
27.	70048036	AIR PR GAUGE 300PSI BTMMT	1
28.	72533451	PIPE NIPPLE 1/2MPT X 1/2 BRS	1
29.	72533022	PIPE NIPPLE 1/2NPT X CL BRS	2
30.	72531133	ST ELBOW 1/2NPT 90° STL	2
31.	72532794	BARB NIPPLE 3/8MPT 3/4HOSE	1
32.	72053522	ST ELBOW 1/2NPT 45° STL	1
33.	72531812	REDUCER BUSHING 1/2-1/4NPT	2
34.	72053612	TEE 1/2NPT STL	2
35.	72531547	BARB NIPPLE 1/2MPT 3/4HOSE	4
36.	72533140	BULKHD COUPLING 1/2X1-1/2	1

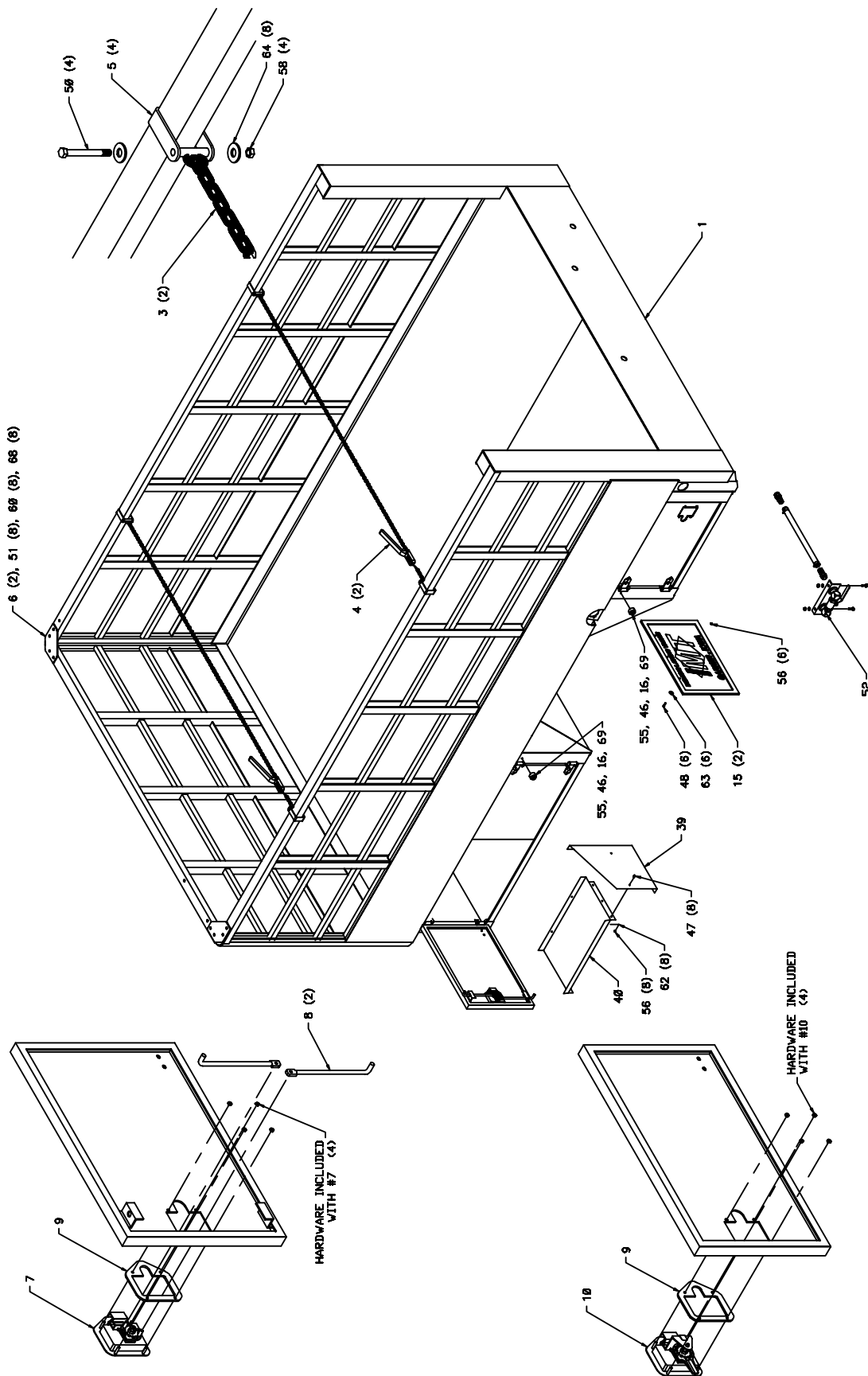
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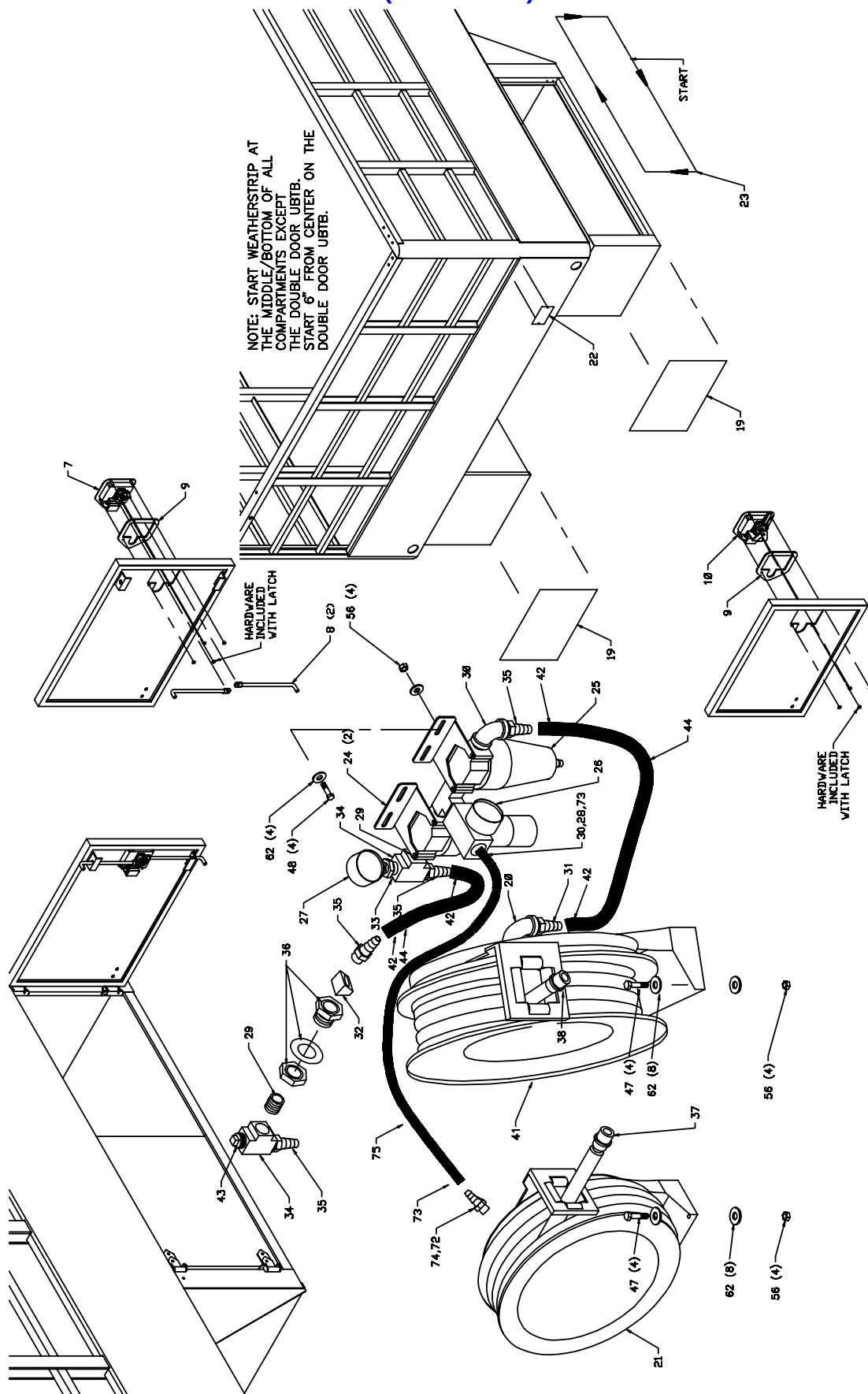
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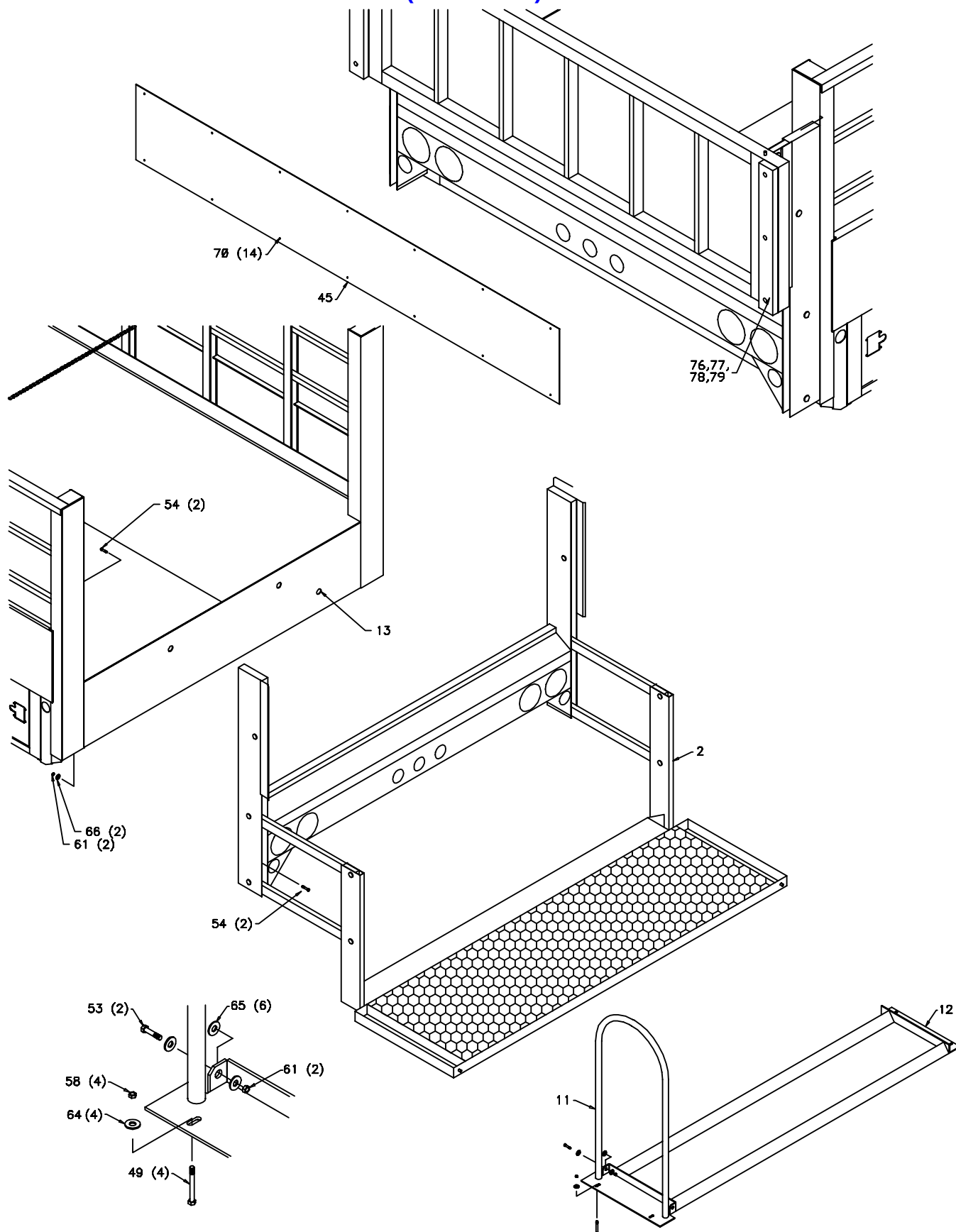
37.	72532021	QUICK DISCONNECT 1/4FPT	1
38.	72532022	QUICK DISCONNECT 1/2FPT	1
39.	60025480	DIVIDER	1
40.	60025483	SHELF	1
41.	70732095	HOSE REEL	1
42.	72060000	HOSE CLAMP 1/2 1-1/4 SAE#12	4
43.	72053404	PIPE PLUG 1/2SH GV	1
44.	89392349	HOSE 3/4X300PSI	3FT
45.	60250360	PANEL	1
46.	72601552	SCR #10-24X1 TRHPHH	6
47.	72060002	CAP SCR 1/4-20X3/4 HHGR5	16
48.	72060004	CAP SCR 1/4-20X1 HHGR5	10
49.	72060034	CAP SCR 5/16-18X3-1/4 HHGR5	4
50.	72060033	CAP SCR 5/16-18X3 HHGR5	4
51.	72060046	CAP SCR 3/8-16X1 HHGR5	12
52.	51709358	DRAIN ASM	1
53.	72060093	CAP SCR 1/2-13X1-1/2 HHGR5	2
54.	72060094	CAP SCR 1/2-13X1-3/4 HHGR5	4
55.	72062123	NUT #10-24 LOCK SS	6
56.	72062104	NUT 1/4-20 LOCK	26
58.	72062109	NUT 5/16-18 LOCK	8
60.	72062197	NUT 3/8-16 LOCK SS	8
61.	72062080	NUT 1/2-13 LOCK	4
62.	72063001	WASHER 1/4 WRT	33
63.	72661471	WASHER 1/4X1 OD FENDER	6
64.	72063002	WASHER 5/16 WRT	12
65.	72063003	WASHER 3/8 WRT	4
66.	72063005	WASHER 1/2 WRT	14
68.	72063165	WASHER 3/8 FLAT SS	8
69.	72063181	WASHER #10 WRT SS	6
70.	72066349	POP RIVET .19X.50GRIP	14
71.	72066340	POP RIVET .12X.375GRIP	2
72.	72053590	STREET ELBOW 3/8NPT 90°	1
73.	72066061	HOSE CLAMP SAE#6	2
74.	72531543	BARB NIPPLE 3/8MPT 1/2	1
75.	89039171	AIR HOSE 1/2 250PSI	3FT
76.	60030309	WEAR PAD	2
77.	72060025	CAP SCR 5/16-18X1 HHGR5	6
78.	72063002	WASHER 5/16 WRT	6
79.	72062109	NUT 5/16-18 LOCK	6

BODY W/SERIES 60 COMPRESSOR **(41714869-2)**

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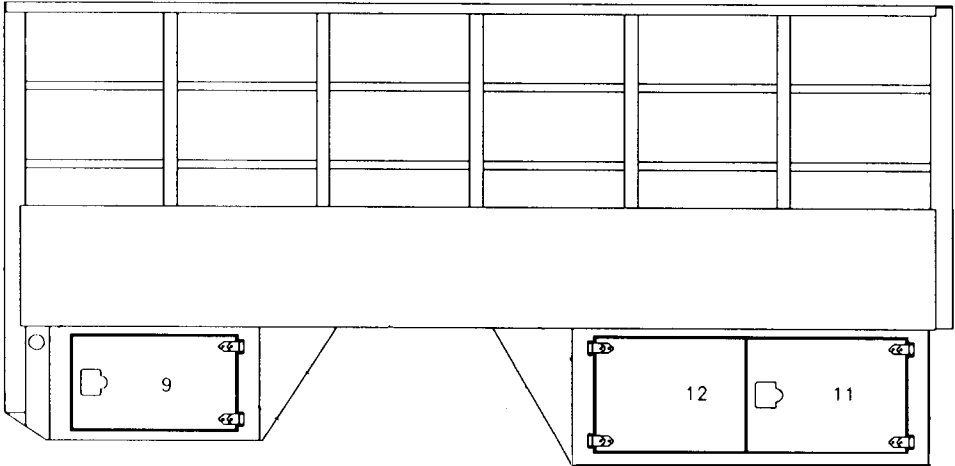
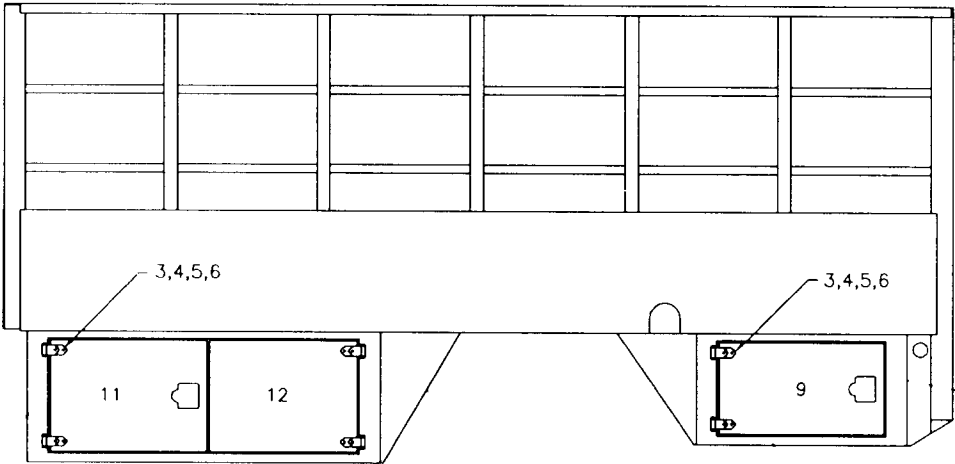




BODY W/ SERIES 60 COMPRESSOR (41714869-4)

DOOR & HINGE COMPONENTS (REF: 52714867)

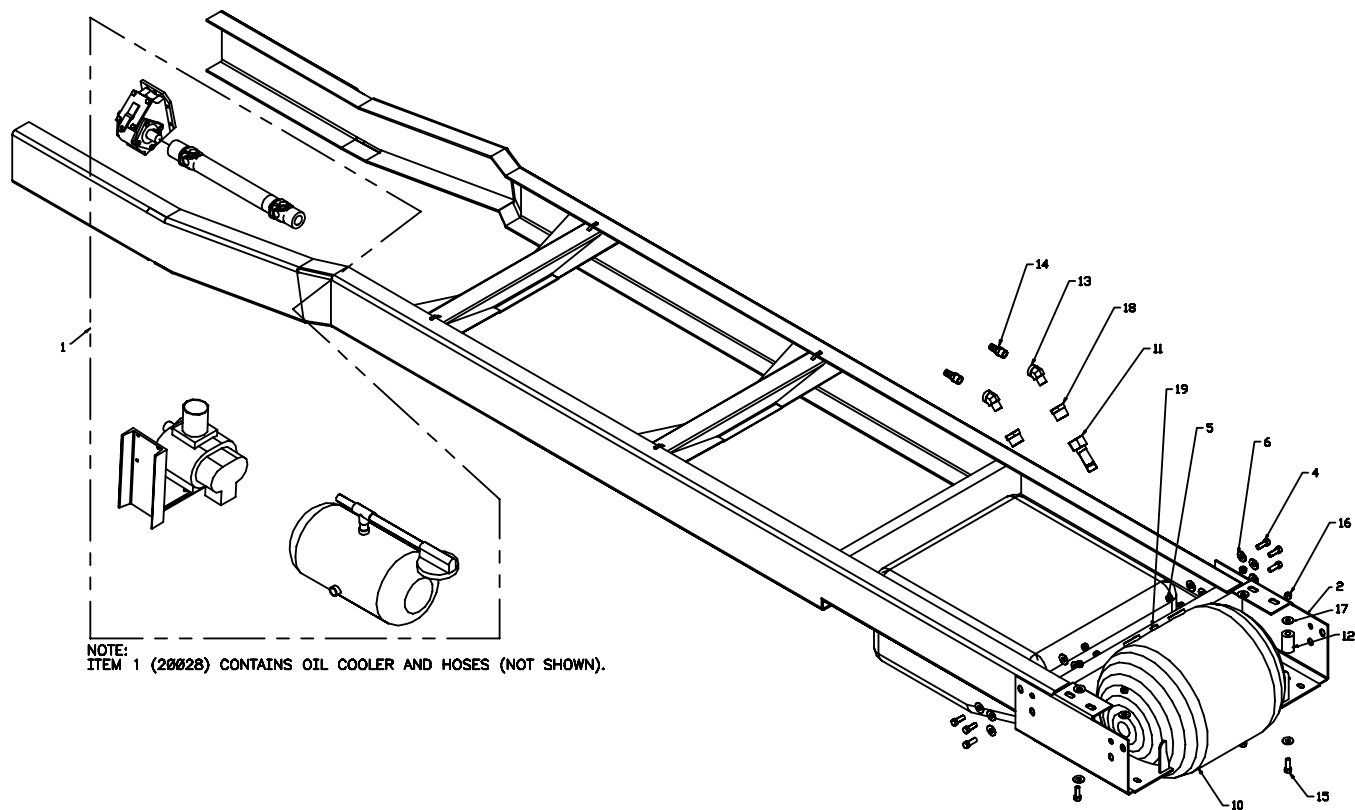
ITEM	PART NO.	DESCRIPTION	QTY
3.	72661383	HINGE 10GA BUTT SS	12
4.	72601652	MACH SCR 1/4-20X3/4 TORX	48
5.	72062194	NUT 1/4-20 LOCK SS	48
6.	72063166	WASHER 1/4 WRT X 5/8 SS	48
9.	52713874	DOOR 14HX25W	2
11.	52712037	DOOR 17HX24W	2
12.	52712038	DOOR 17HX22-5/8W	2



CHASSIS PREP-BODY W/ SERIES 60 COMPRESSOR-'99 FORD CHASSIS (41714854-1)

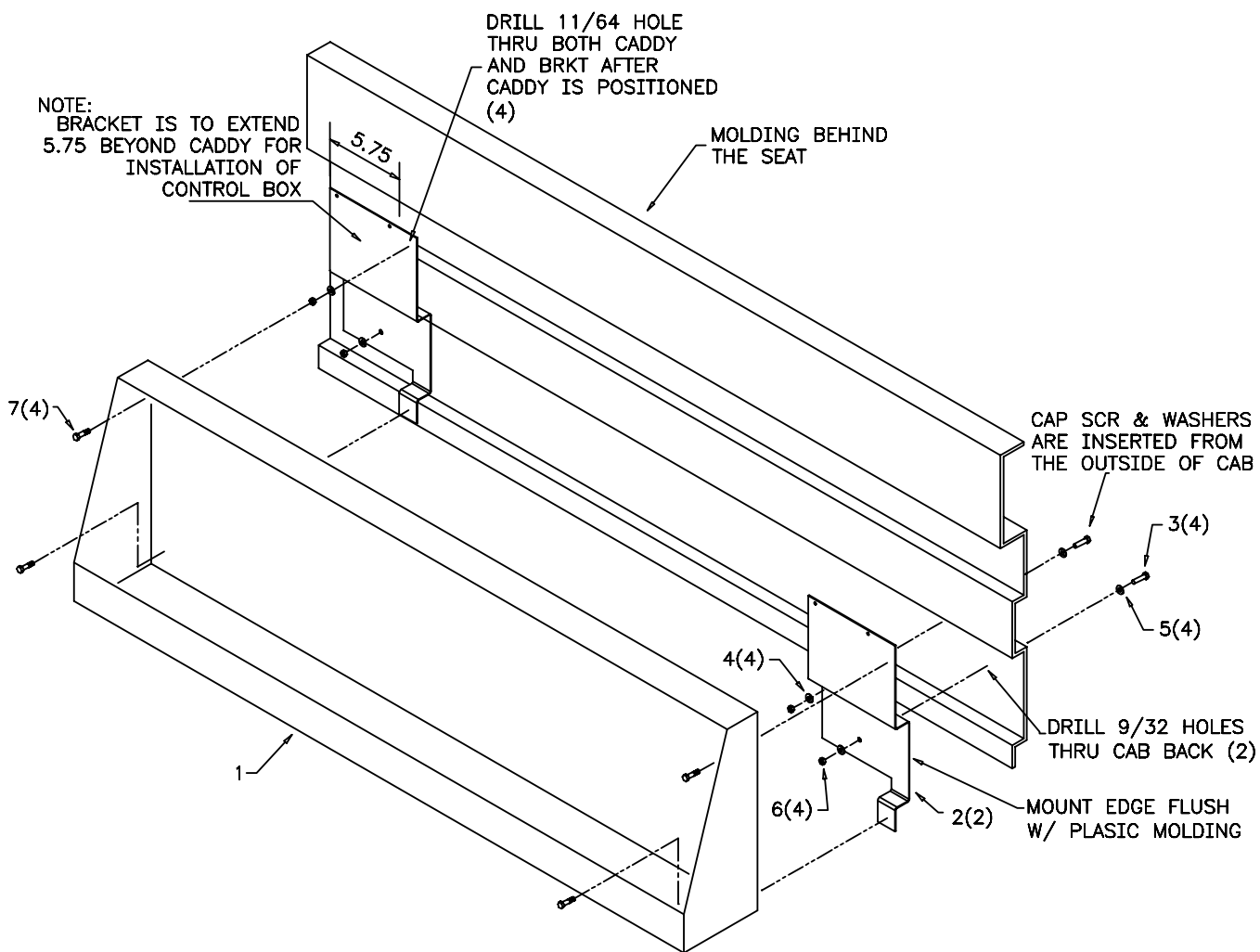
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ITEM	PART NO.	DESCRIPTION	QTY
1.	20028	SERIES 60 COMPRESSOR	1
2.	60121256	MTG BRACKET-REAR	2
3.	93025998	RUNNING BOARD	1
4.	72601144	CAP SCR 9/16-12X2 HHGR8	6
5.	72062275	NUT 9/16-12 TOPLOCK GR8	6
6.	72063117	WASHER 9/16 FLAT HARD	12
7.	70073147	FIRE EXTINGUISHER W/BRKT	1
8.	70073146	KIT-REFLECTOR	1
9.	70733305	DEFLECTOR	1
10.	70731788	AIR TANK 22.5GAL	1
11.	73540054	CHECK VALVE	1
12.	70144807	SPRING	4
13.	72053535	STREET ELBOW 3/4NPT 45°	2
14.	72053458	BARB NIPPLE 3/4MPT 3/4	2
15.	72060920	CAP SCR 1/2-13X3-1/4 HHGR5	4
16.	72062080	NUT 1/2-13 LOCK	4
17.	72063005	WASHER 1/2 WRT	8
18.	72531836	REDUCER BUSHING 1-1/4 3/4	2
19.	73054032	SAFETY VALVE 1/4 200PSI	1



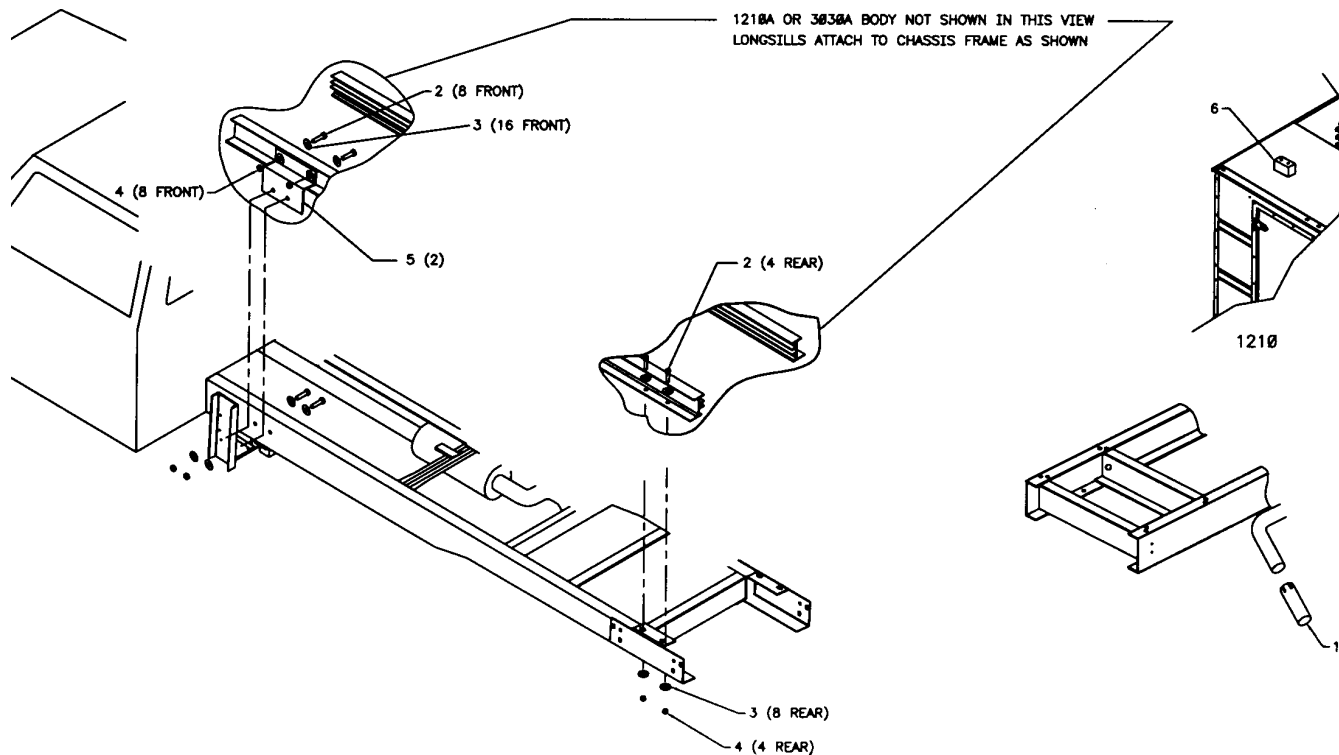
CHASSIS PREP-BODY W/ SERIES 60 COMPRESSOR-'99 FORD CHASSIS (41714854-2)

ITEM	PART NO.	DESCRIPTION	QTY
1.	70733084	CAB CADDY	1
2.	60121009	MTG BRACKET	2
3.	72060005	CAP SCR 1/4-20X1-1/4 HHGR5	4
4.	72063001	WASHER 1/4 WRT	4
5.	76392820	WASHER 1/4 BONDED	4
6.	72062104	NUT 1/4-20 LOCK	4
7.	72061004	SHT MTL SCR #14X3/4 SLTHEX	4



INSTALLATION-BODY W/ SERIES 60 COMPRESSOR-'99 FORD CHASSIS (41714856)

ITEM	PART NO.	DESCRIPTION	QTY
1.	70143334	EXHAUST CONNECTOR	1
2.	72601144	CAP SCR 9/16-12X2 HHGR8	12
3.	72063117	WASHER 9/16 FLAT HARD	24
4.	72062275	NUT 9/16-12 TOP LOCK	12
5.	60121257	BRACKET	2
6.	60121084	SPACER-BLOCK	1

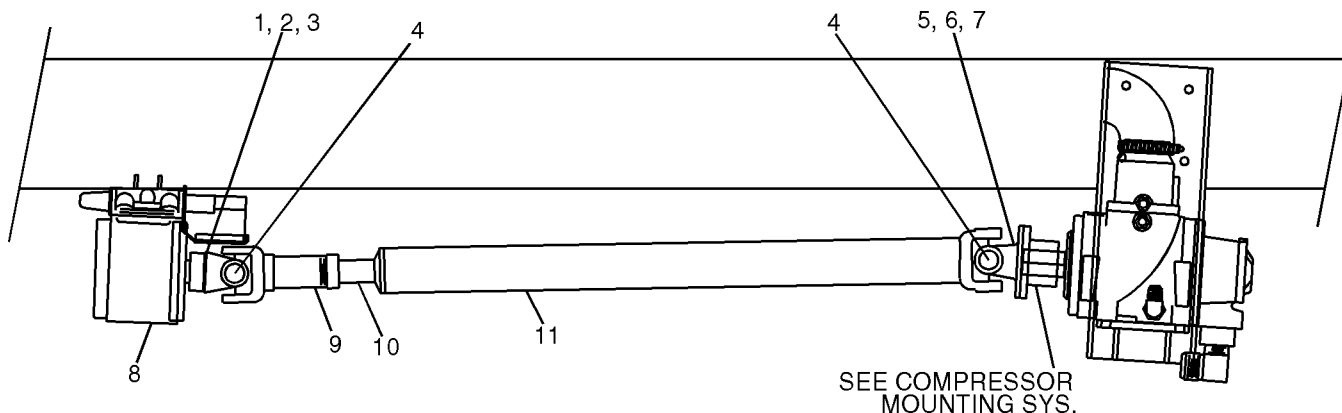


DRIVESHAFT ASM (70008W)

ITEM	PART NO.	DESCRIPTION	QTY
1.	300164-533	END YOKE	1
2.	973406-050	SET SCREW W/HOLE 3/8-16	1
3.	301486	WIRE-SET SCR	1
4.	300154-153	U-JOINT	2
5.	300196-329	FLANGE YOKE	1
6.	929406-125	BOLT 3/8X1-1/4UNF GR8	4
7.	925706-198	NUT 3/8 LOCK	4
8.	300159-074	PTO	1
9.	300248-093	FILLER BLOCK	1
10.	300247-006	STUD KIT	1
11.	300155-128	SLIP ASM 1-3/8	1
12.	300198-1312	SHAFT 1	1
13.	300197-017	TUBE-YOKE ASM	1

WARNING

The installer of the driveline must inspect the final position of the driveline to determine whether its location provides sufficient protection to an operator, or other personnel, from hazards associated with a rotating driveline. If protection is insufficient, the installation of a guard is required. If you are unsure of methods to guard a rotating driveline, call Iowa Mold Tooling Co., Inc. for instructions. Failure to do so may result in serious injury or death.



0003030A: 41714855.01:19980401

**ELECTRICAL INSTALLATION-BODY W/
SERIES 60 COMPRESSOR (41714855-1)**

ITEM	PART NO.	DESCRIPTION	QTY
1.	60121244	SWITCH BRACKET	1
2.	77041386	SWITCH-SGL POLE LIGHTED	4
4.	70073155	METER-HOUR	1
5.	77040186	TERMINAL 1/4FSLPON 16-14GA	4
6.	60121243	SWITCH BRACKET	1
8.	70394978	DECAL-SWITCH PANEL	1
9.	77044672	CIRCUIT BREAKER 40A	1
10.	60121009	BRACKET-CONTROL BOX	1
11.	72060614	MACH SCR #8-32X1 RDHD	2
12.	72062207	NUT #8-32 HEX LOCK	2
13.	51713793	CONTROL BOX (SEE DWG)	1
14.	70733297	IDLE CONTROL	1
15.	77040389	TERM-1/4FSLPON 16-14GA	12
16.	77044694	WIRE HARNESS	1
17.	77040384	LIGHT-COMPARTMENT	4
18.	72661491	CLIP-CONDUIT CLAMP	12
19.	76392227	RUBBER GROMMET 3/8	2
20.	76393636	RUBBER GROMMET 2	4
21.	77040357	LIGHT-CLEAR RED	2
22.	72061100	SCR #10X1/2 HH SLFTAP	4
23.	77040026	FLOODFLIGHT 12V	2
24.	89044330	LOOM 5/8 ID SPLIT	25FT
25.	77044689	CONNECTOR 1-WAY	1
26.	72061004	SHT MTL SCR #14X3/4 SLT HX	3
27.	77040020	HORN-BACKUP	1
28.	77040000	TERMINAL #10STUD 16-14GA	4
29.	77044704	HARNESS	1
30.	77044703	HARNESS	2
31.	70394069	SEAL-CABLE	1
33.	77044550	TERMINAL F 20-18GA	1
35.	70145522	RETAINER-SPRING CLIP	20

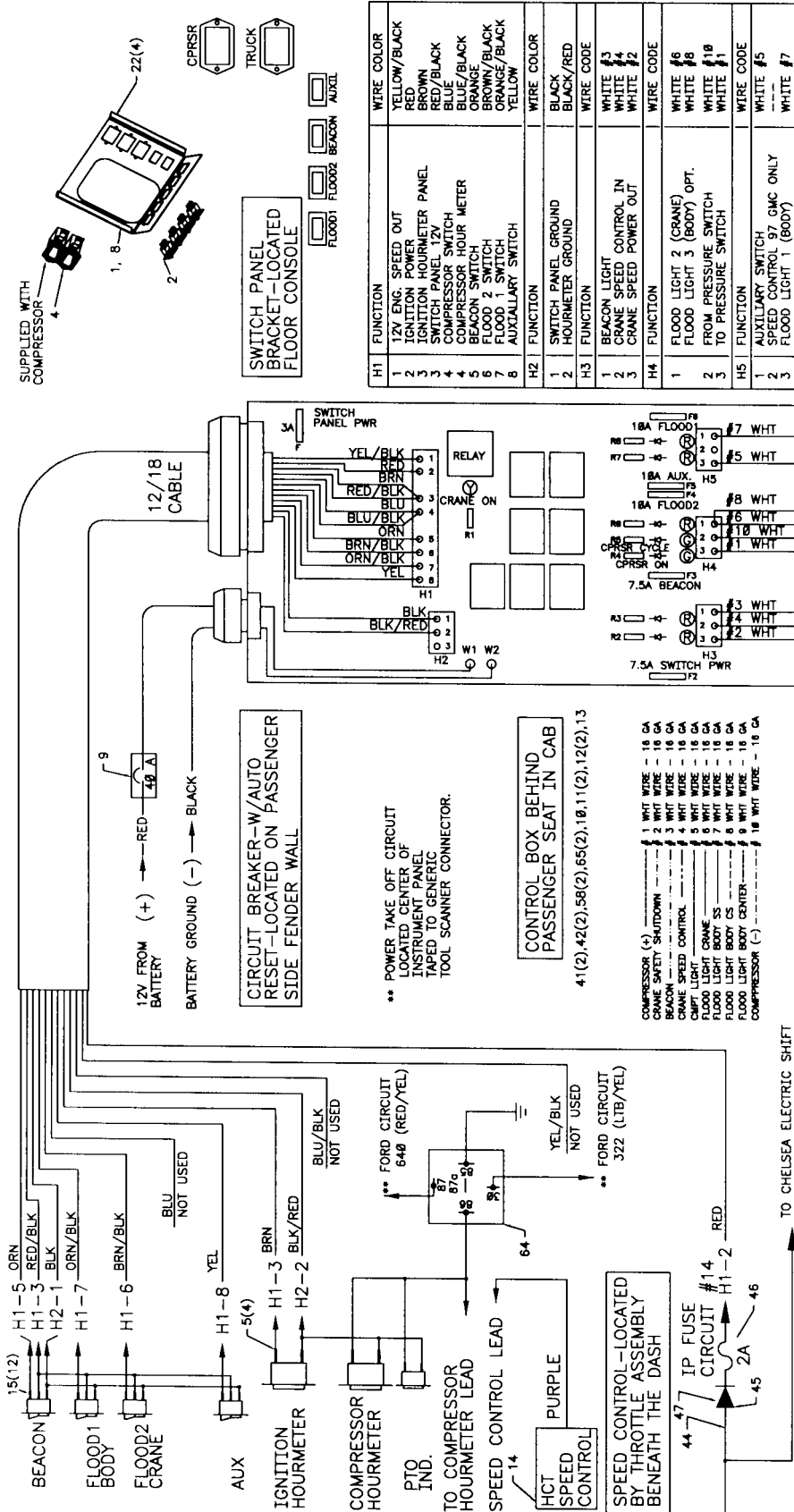
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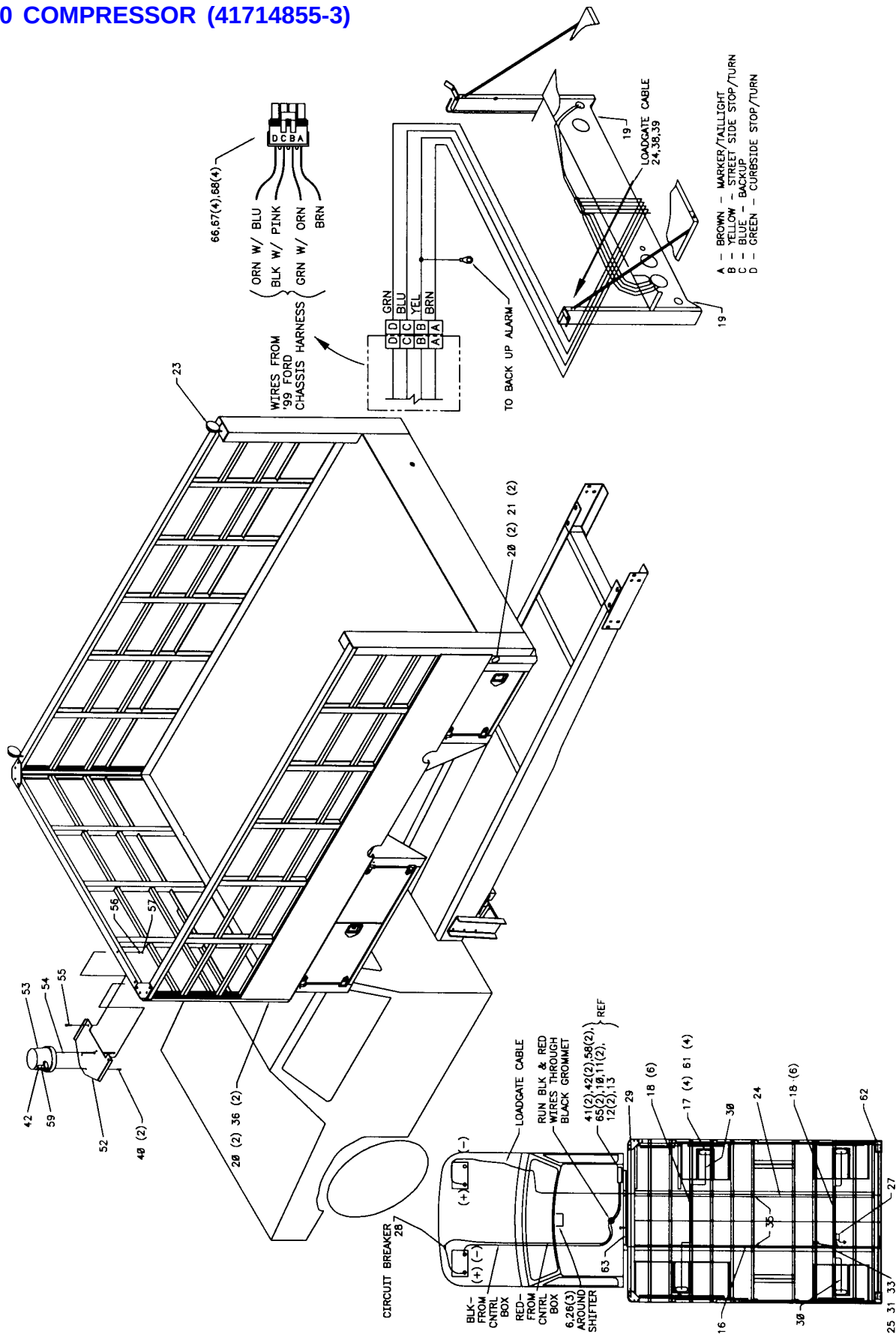
36.	77040358	LIGHT-CLEAR AMBER	2
37.	89044056	LOOM 5/16 ID SPLIT	17FT
38.	77040009	TERMINAL 3/8STUD #2CABLE	1
39.	89394234	TUBE-HEAT SHRINK 1/2X6	1
40.	72060004	CAP SCR 1/4-20X1 HHGR5	2
41.	72063001	WASHER 1/4 WRT	4
42.	72062104	NUT 1/4-20 LOCK	7
43.	77040047	TERMINAL 1/4MSLPON 16-14GA	1
44.	77044556	DIODE 2.2AMP/274V	1
45.	77044693	FUSE AGC 2AMP	1
46.	77044691	FUSE HOLDER	1
47.	70145421	TUBE-HEAT SHRINK .18	.5FT
48.	77040377	CONNECTOR-TELSPLICE	5
49.	77040378	SPLICE TAP	1
50.	70394558	TIE	2
51.	77040282	TERMINAL PIGBAC 16-14GA	1
52.	60101792	BRACKET-BEACON LT	1
53.	77040013	BEACON LIGHT-AMBER	1
54.	77040048	BUTT CONNECTOR	1
55.	72060048	CAP SCR 3/8-16X1-1/2 HHGR5	2
56.	72063051	WASHER 3/8 LOCK	2
57.	72062002	NUT 3/8-16 LOCK	2
58.	72060004	CAP SCR 1/4-20X1 HHGR5	5
59.	72063049	WASHER 1/4 LOCK	5
60.	77044651	TERMINAL 3/8STUD 16-14GA	2
61.	76394572	GROMMET-LIGHT	4
62.	77044744	HARNESS	1
63.	77044709	HARNESS-BODY/CAB	1
64.	77041251	RELAY	1
65.	76392820	WASHER 1/4 BONDED	2
66.	77044623	CONNECTOR	1
67.	70394069	SEAL-CONNECTOR	4
68.	77044550	TERMINAL	4

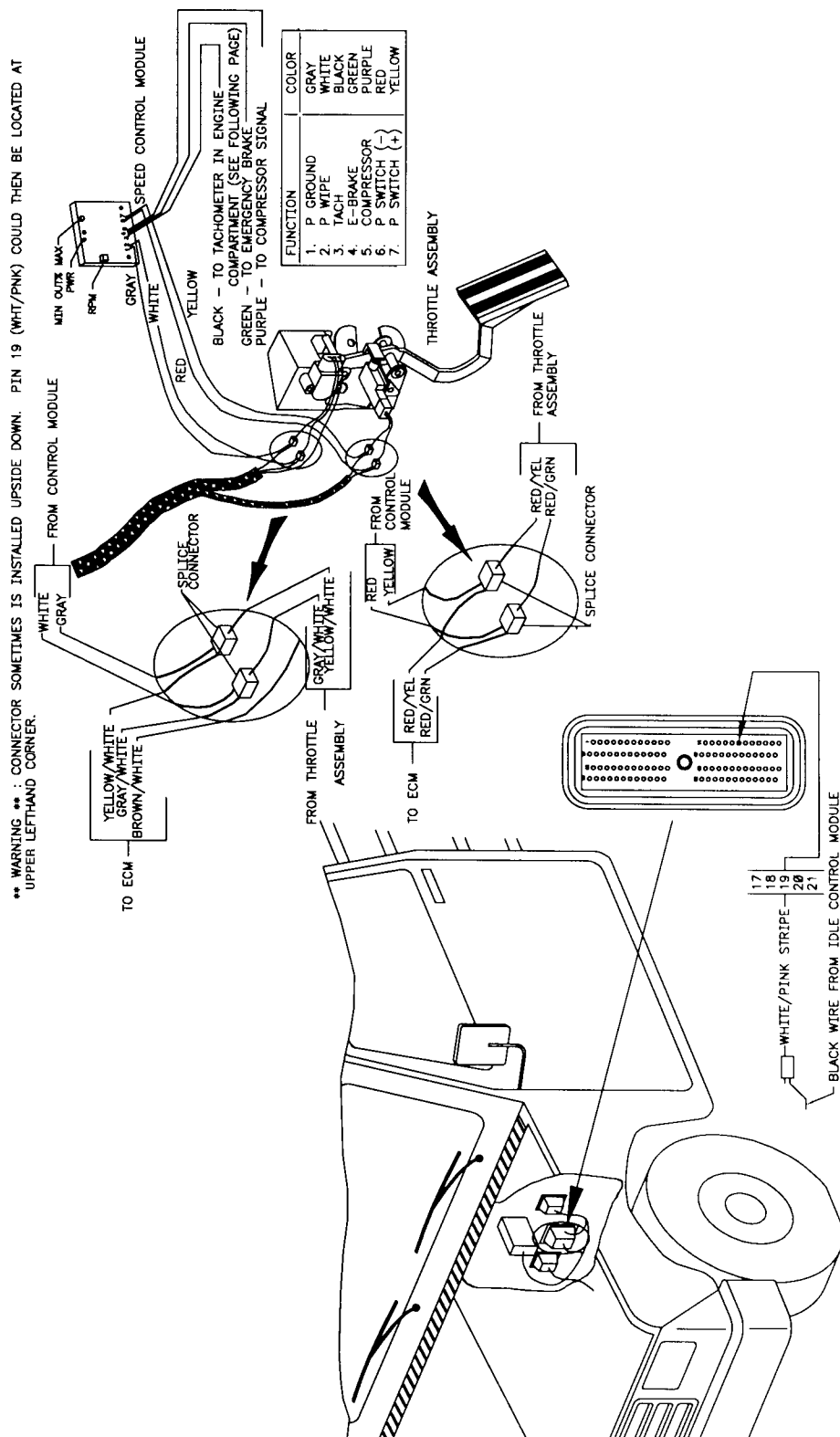
ELECTRICAL INSTALLATION-BODY W/ SERIES 60 COMPRESSOR (41714855-2)

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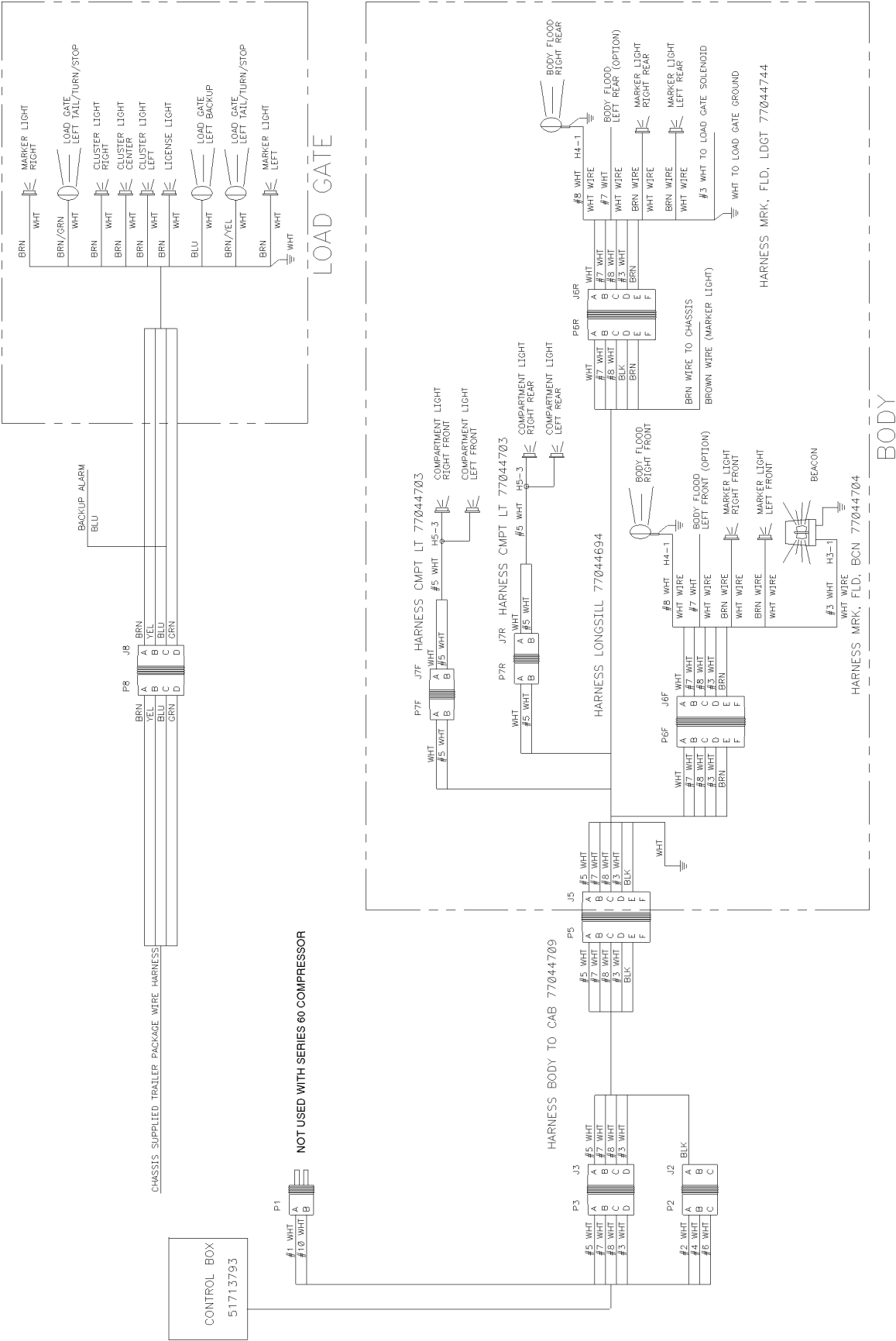
ELECTRICAL INSTALLATION-BODY W/ SERIES 60 COMPRESSOR (41714855-3)





0003030A: 41714855.05:19980401

**ELECTRICAL INSTALLATION-BODY W/
SERIES 60 COMPRESSOR (41714855-5)**



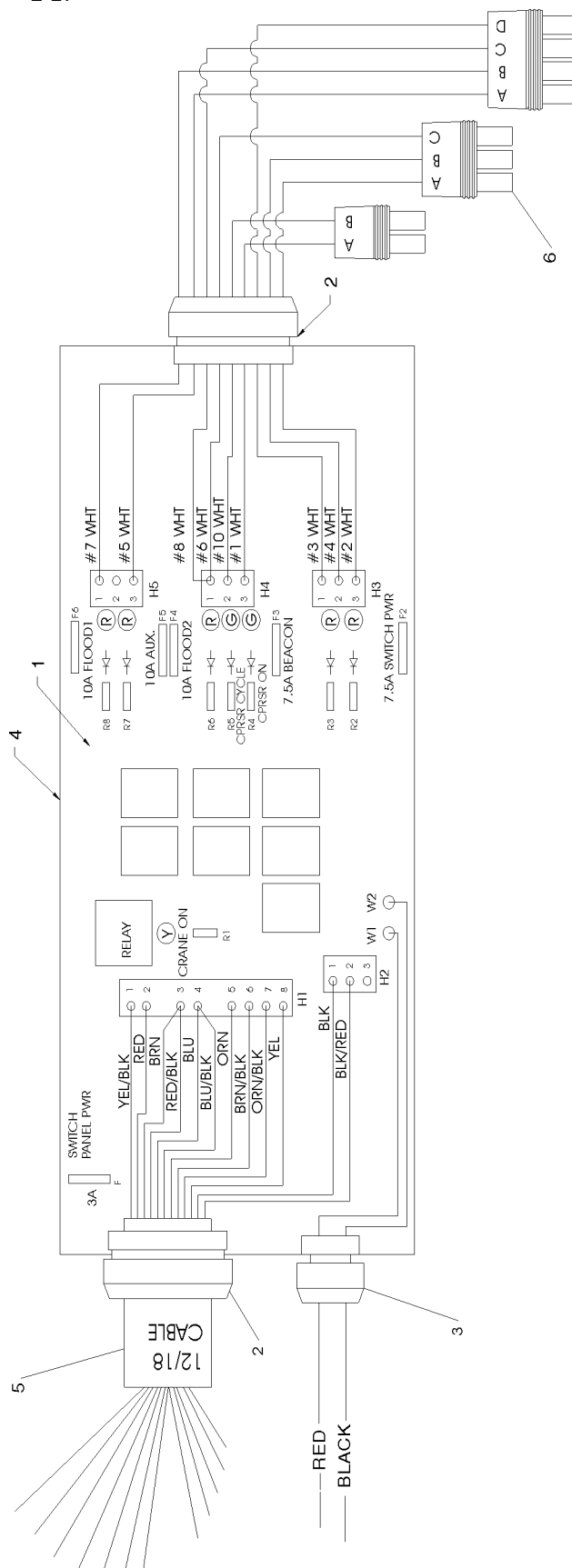
0003030A: 51713793.01:19980401

CONTROL BOX (51713793)

1. 77041515 RELAY BOARD
2. 77044653 STRAIN RELIEF .39-.55
3. 77044671 STRAIN RELIEF .24-.47
4. 51713975 ENCLOSURE
5. 89044136 CABLE 18GA 12WIRE
6. 77044710 HARNESS

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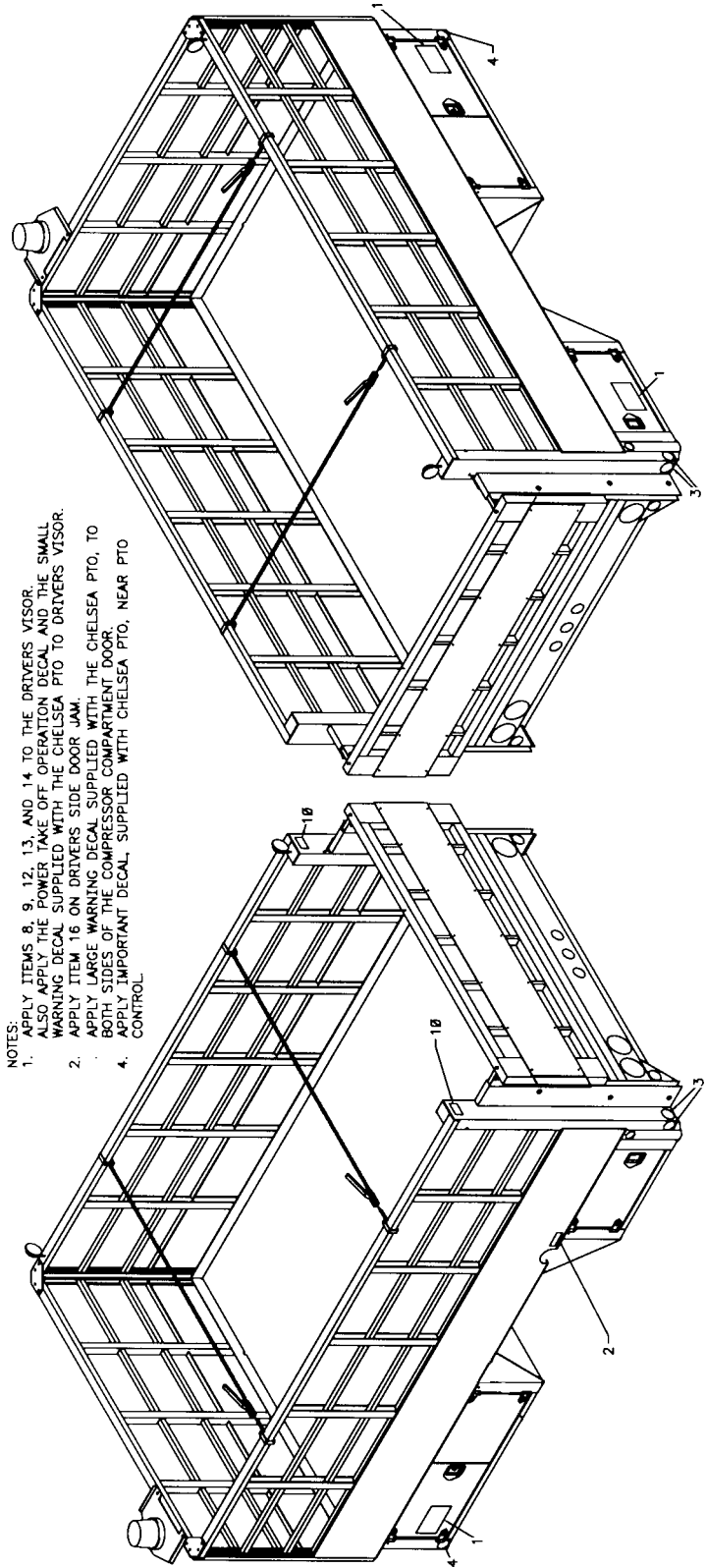
- 1
- 2
- 1
- 1
- 13FT
- 1



0003030A: 95714430.01:19980401
DECAL KIT (95714430)

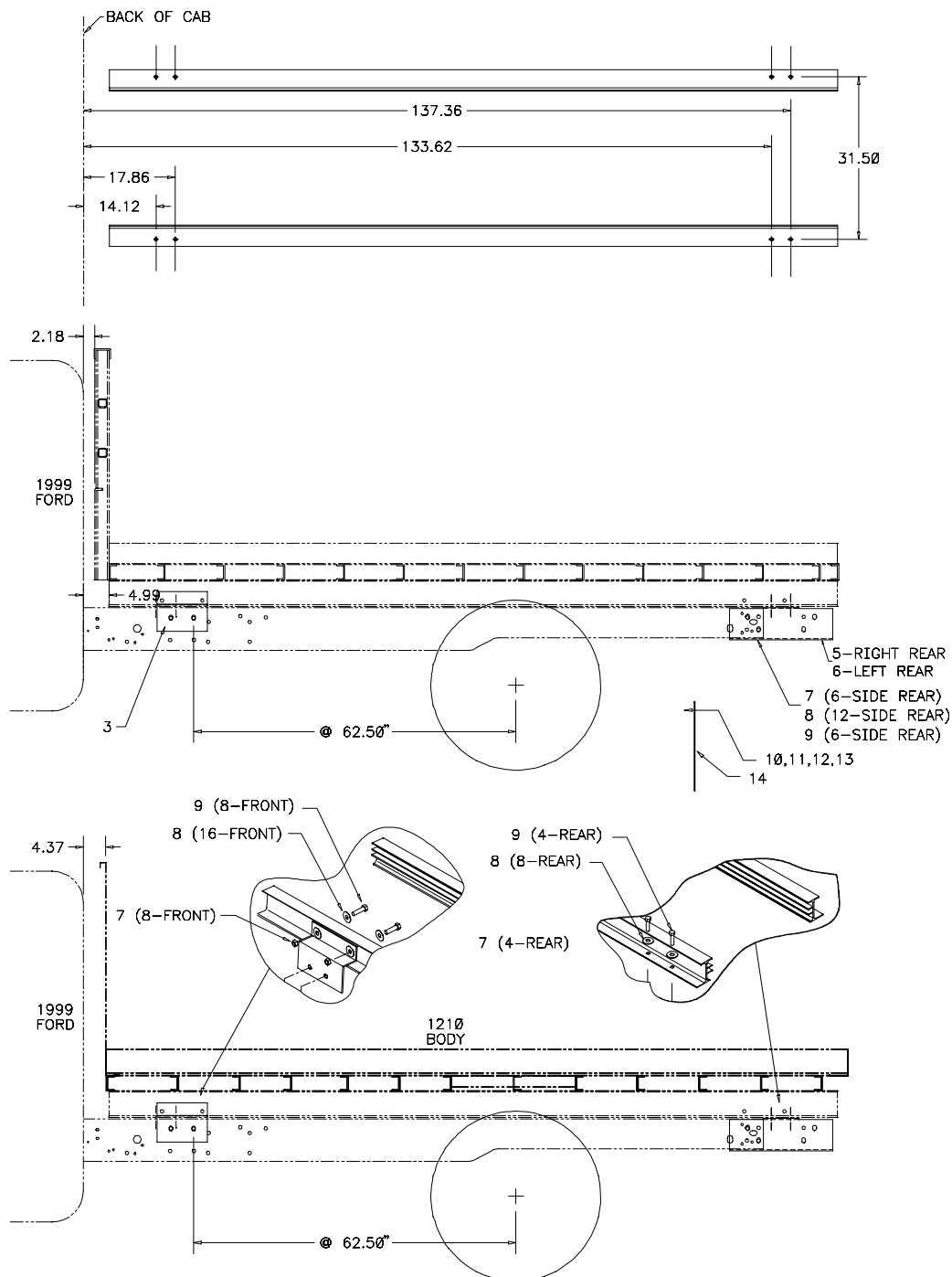
ITEM	PART NO.	DESCRIPTION	QTY
1.	71393883	DECAL-TIRE HANDLER PROD	3
2.	70392309	DECAL-DIESEL FUEL ONLY	1
3.	70039057	REFLECTOR-RED ROUND	4
4.	70039058	REFLECTOR-AMBER ROUND	2
7.	71030134	DECAL-CAUTION OIL LEVEL	2
8.	70392982	DECAL-SERVICE AND REPAIR	2
10.	70391595	DECAL-CHAIN LATCH	2
11.		WARNING-PTO (PART OF PTO)	1
12.	70394092	DECAL-CAUTION BRK/COMP	1
13.	70392213	DECAL-DON'T WASH/WAX	1
14.	70392965	DECAL-THINK SAFETY	1
15.	70393309	LICENSE PLATE-IMT	2
16.	70392387	DECAL-FINAL STG VEH CERT	1

2-18



INSTALLATION KIT-1999 FORD 84"CA (93714833)

3.	60121257	FRT MTG BRACKET	2
5.	60122279	MTG BRKT-RIGHT REAR	1
6.	60122278	MTG BRKT-LEFT REAR	1
7.	72062275	NUT 9/16-12 HEX LOCK GR8Z	18
8.	72063117	WASHER 9/16 FLAT	36
9.	72601144	CAP SCR 9/16-12X2 HHGR8Z	18
10.	72060005	CAP SCR 1/4-20X1-1/4 HHGR5Z	6
11.	72062104	NUT 1/4-20 HEX NYLOC	6
12.	72063001	WASHER 1/4W FLAT	6
13.	72661471	WASHER 1/4X1	6
14.	76393799	MUD FLAP W/IMT LOGO	2



0003030A: 41715507.01:19990607

**ELECTRICAL INSTALLATION-99 FORD/
AT W/ SERIES 60 COMPRESSOR
(41715507-1)**

ITEM	PART NO.	DESCRIPTION	QTY
1.	60121540	SWITCH BRACKET	1
2.	77041386	SWITCH-SGL POLE LIGHTED	4
4.	70073155	METER-HOUR	1
5.	77040186	TERMINAL 1/4FSLPON 16-14GA	4
7.	77044695	TERMINAL-.19FSLPON 16-14GA	2
8.	70395097	DECAL-CTRL PANEL	1
9.	77044672	CIRCUIT BREAKER 40A	1
11.	72060614	MACH SCR #8-32X1 RDHD	2
12.	72062207	NUT #8-32 HEX LOCK	2
13.	51713793	CONTROL BOX (SEE DWG)	1
15.	77040389	TERM-1/4FSLPON 16-14GA	12
16.	77044694	WIRE HARNESS	1
17.	77040384	LIGHT-COMPARTMENT	4
18.	72661491	CLIP-CONDUIT CLAMP	12
20.	76393636	RUBBER GROMMET 2	4
21.	77040357	LIGHT-CLEAR RED	2
22.	72061100	SCR #10X1/2 HH SLFTAP	4
23.	77040026	FLOODFLIGHT 12V	2
25.	77044689	CONNECTOR 1-WAY	1
26.	72061004	SHT MTL SCR #14X3/4 SLT HX	3
27.	77040020	HORN-BACKUP	1
28.	77040000	TERMINAL #10STUD 16-14GA	4
29.	77044704	HARNESS	1
30.	77044703	HARNESS	2
31.	70394069	SEAL-CABLE	1
32.	72063003	WASHER 3/8 WRT	4
33.	77044550	TERMINAL F 20-18GA	1
34.	72063000	WASHER 3/16 WRT	3
35.	70145522	RETAINER-SPRING CLIP	20
36.	77040358	LIGHT-CLEAR AMBER	2

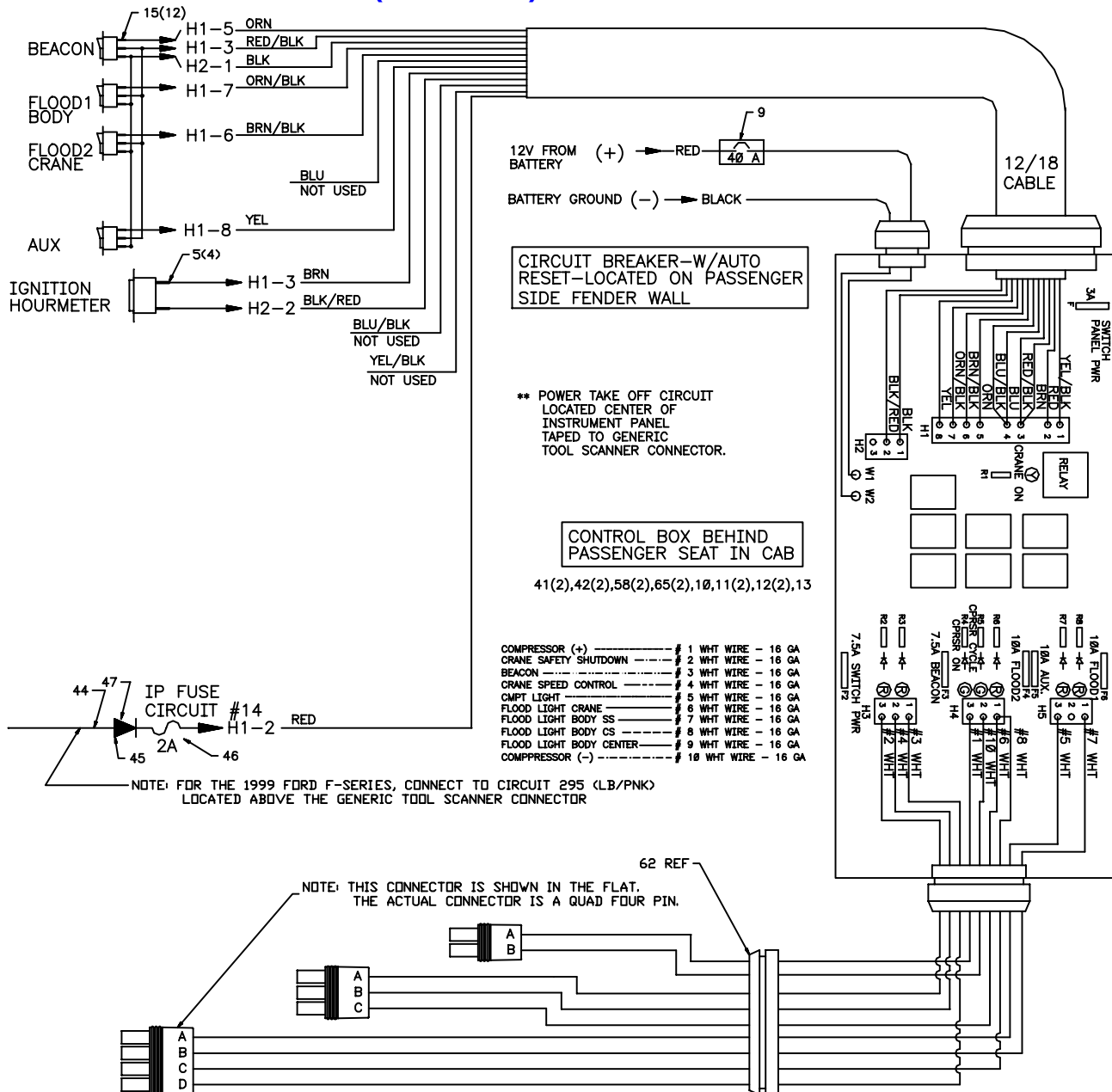
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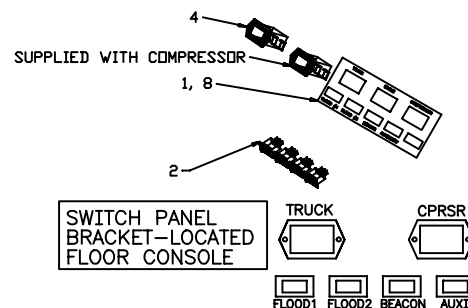
37.	89044056	LOOM 5/16 ID SPLIT	17FT
38.	77040009	TERMINAL 3/8STUD #2CABLE	1
40.	72060004	CAP SCR 1/4-20X1 HHGR5	2
41.	72063001	WASHER 1/4 WRT	2
42.	72062104	NUT 1/4-20 LOCK	5
43.	77040047	TERMINAL 1/4MSLPON 16-14GA	1
44.	77044556	DIODE 2.2AMP/274V	1
45.	77044693	FUSE AGC 2AMP	1
46.	77044691	FUSE HOLDER	1
47.	70145421	TUBE-HEAT SHRINK .18	.5FT
48.	77040377	CONNECTOR-TELSPLICE	5
49.	77040378	SPLICE TAP	1
50.	70394558	TIE	2
52.	60101792	BRACKET-BEACON LT	1
53.	77040013	BEACON LIGHT-AMBER	1
54.	77040048	BUTT CONNECTOR	1
55.	72060048	CAP SCR 3/8-16X1-1/2 HHGR5	2
56.	72063051	WASHER 3/8 LOCK	2
57.	72062002	NUT 3/8-16 LOCK	2
58.	72060004	CAP SCR 1/4-20X1 HHGR5	5
59.	72063049	WASHER 1/4 LOCK	3
61.	76394572	GROMMET-LIGHT	4
62.	77044744	HARNESS	1
63.	77044709	HARNESS-BODY/CAB	1
64.	77041251	RELAY	1
66.	77044623	CONNECTOR	1
67.	70394069	SEAL-CONNECTOR	4
68.	77044550	TERMINAL	4
69.	72062103	NUT 3/8-16 LOCK	2
70.	70145522	RETAINER-SPRING	10
71.	72063001	WASHER 1/4 WRT	2
72.	72661491	CLIP-CONDUIT	8
73.	77040053	TERMINAL-1/4 RING 12-10GA	1
74.	77040000	TERMINAL-#10 RING 16-14GA	1
75.	77040051	TERMINAL #8SPRSPD 16-14GA	2

ELECTRICAL INSTALLATION-99 FORD/AT W/ SERIES 60 COMPRESSOR (41715507-2)

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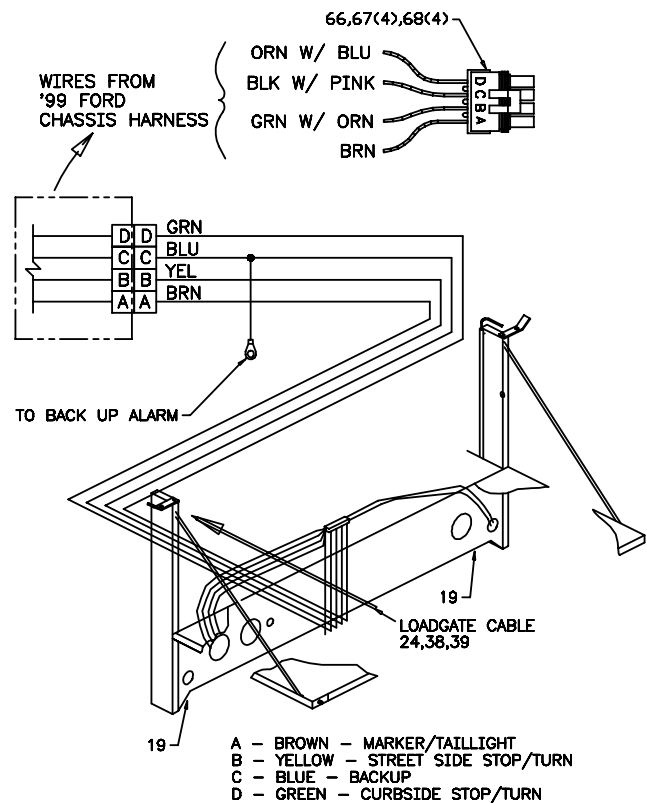
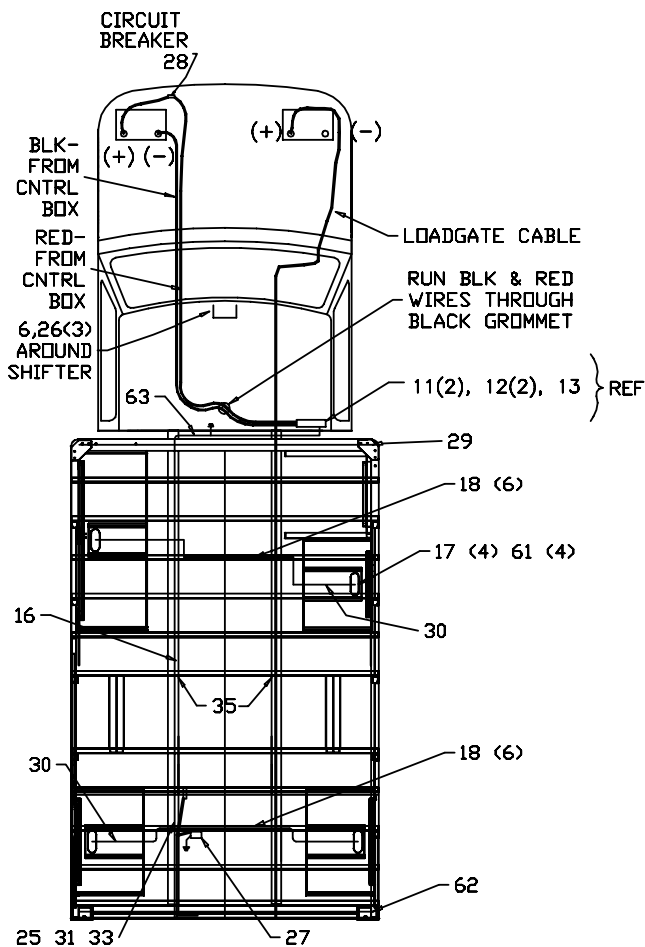
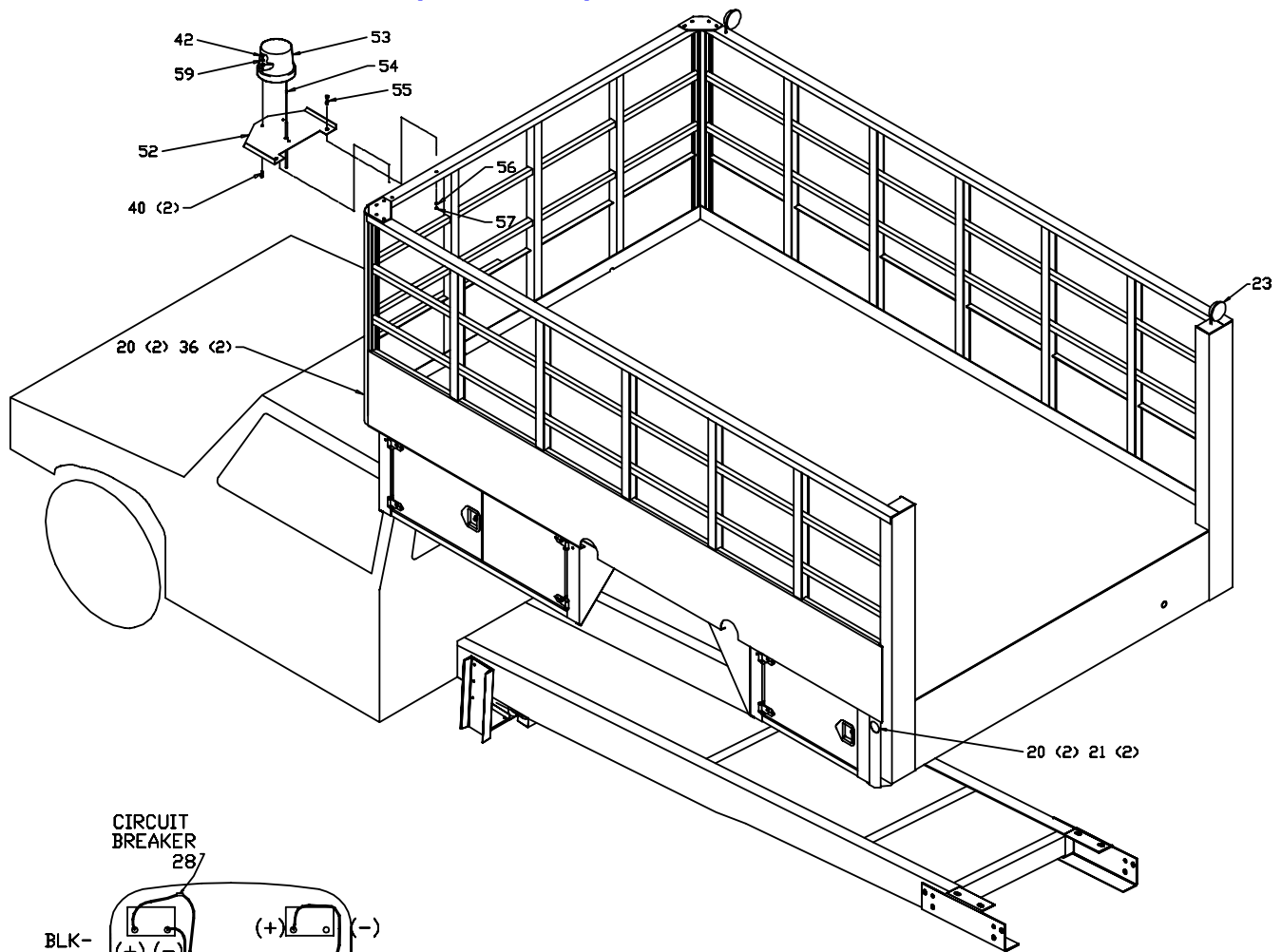


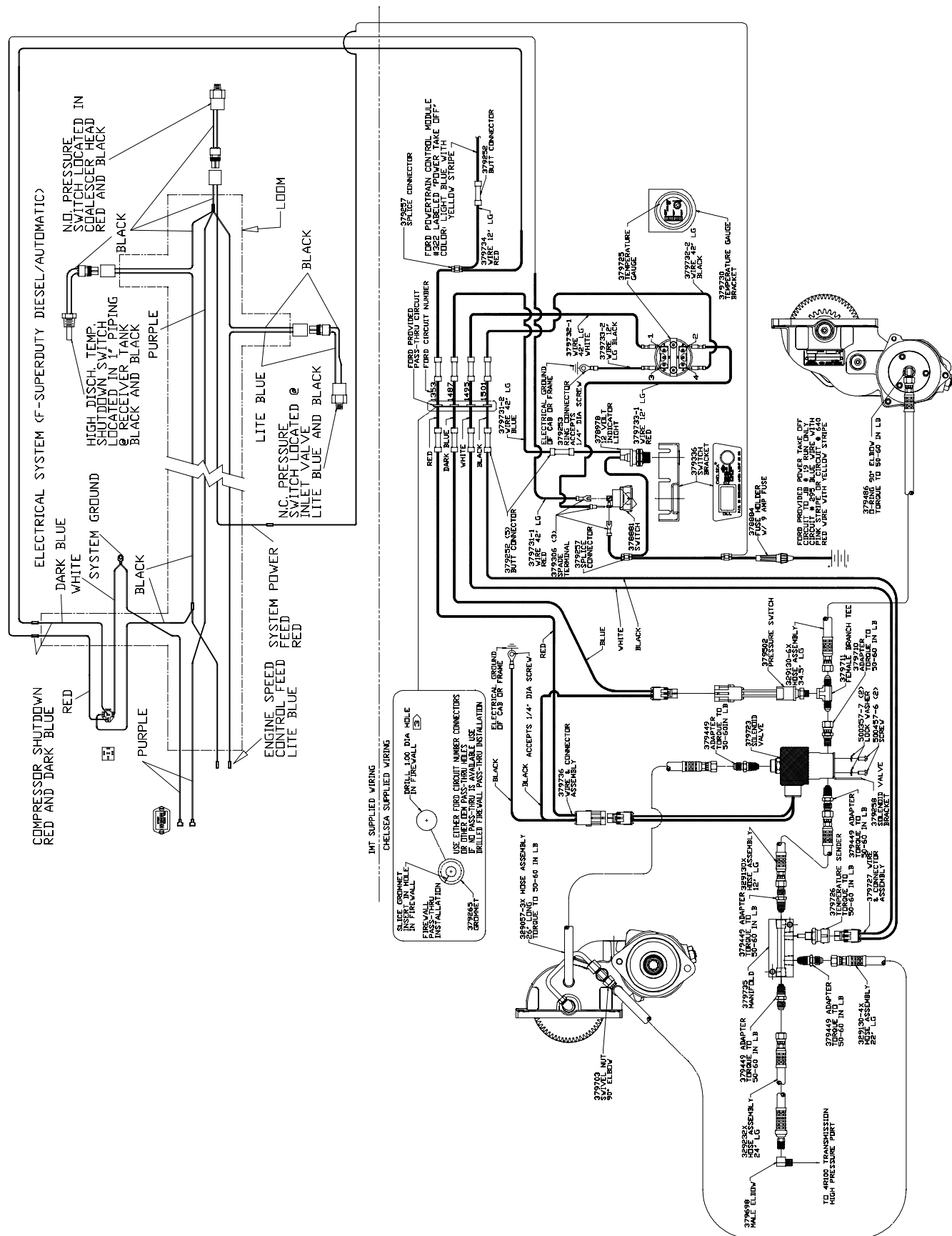
H1	FUNCTION	WIRE COLOR
1	12V ENG. SPEED OUT	YELLOW/BLACK
2	IGNITION POWER	RED
3	IGNITION HOURMETER PANEL	BROWN
4	SWITCH PANEL 12V	RED/BLACK
4	COMPRESSOR SWITCH	BLUE
4	COMPRESSOR HOUR METER	BLUE/BLACK
5	BEACON SWITCH	ORANGE
6	FLOOD 2 SWITCH	BROWN/BLACK
7	FLOOD 1 SWITCH	ORANGE/BLACK
8	AUXILIARY SWITCH	YELLOW
H2	FUNCTION	WIRE COLOR
1	SWITCH PANEL GROUND	BLACK
2	HOURMETER GROUND	BLACK/RED
H3	FUNCTION	WIRE CODE
1	BEACON LIGHT	WHITE #3
2	CRANE SPEED CONTROL IN	WHITE #4
2	CRANE SPEED POWER OUT	WHITE #2
H4	FUNCTION	WIRE CODE
1	FLOOD LIGHT 2 (CRANE)	WHITE #6
2	FLOOD LIGHT 3 (BODY) OPT.	WHITE #8
2	FROM PRESSURE SWITCH	WHITE #10
3	TO PRESSURE SWITCH	WHITE #1
H5	FUNCTION	WIRE CODE
1	AUXILIARY SWITCH	WHITE #5
2	SPEED CONTROL 97 GMC ONLY	---
3	FLOOD LIGHT 1 (BODY)	WHITE #7



ELECTRICAL INSTALLATION-99 FORD/AT W/ SERIES 60 COMPRESSOR (41715507-3)

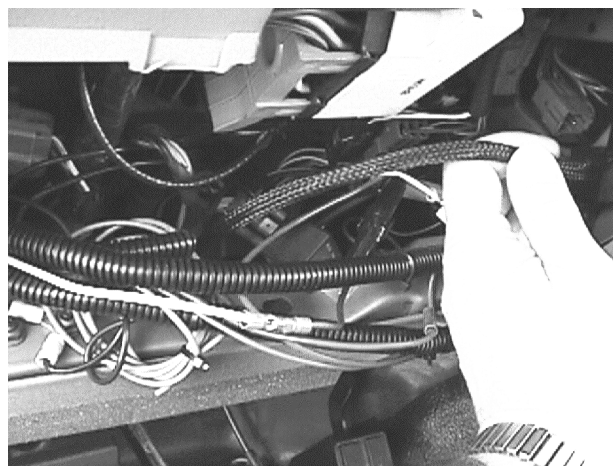
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**ELECTRICAL INSTALLATION-REFERENCE
PHOTOS (41715507-4)**

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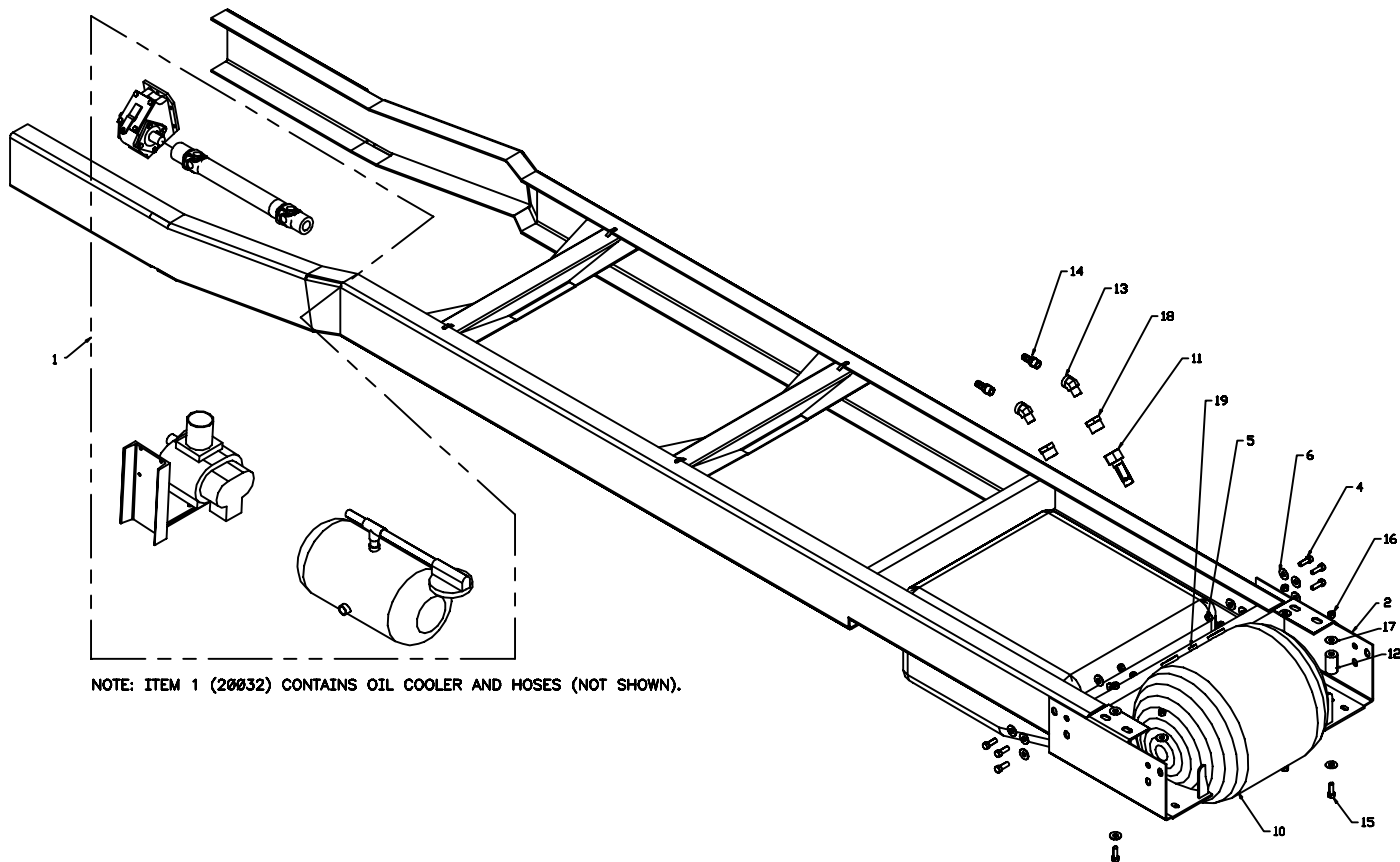


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CHASSIS PREP-99 FORD/AT W/ SERIES 60 COMPRESSOR (41715508-1)

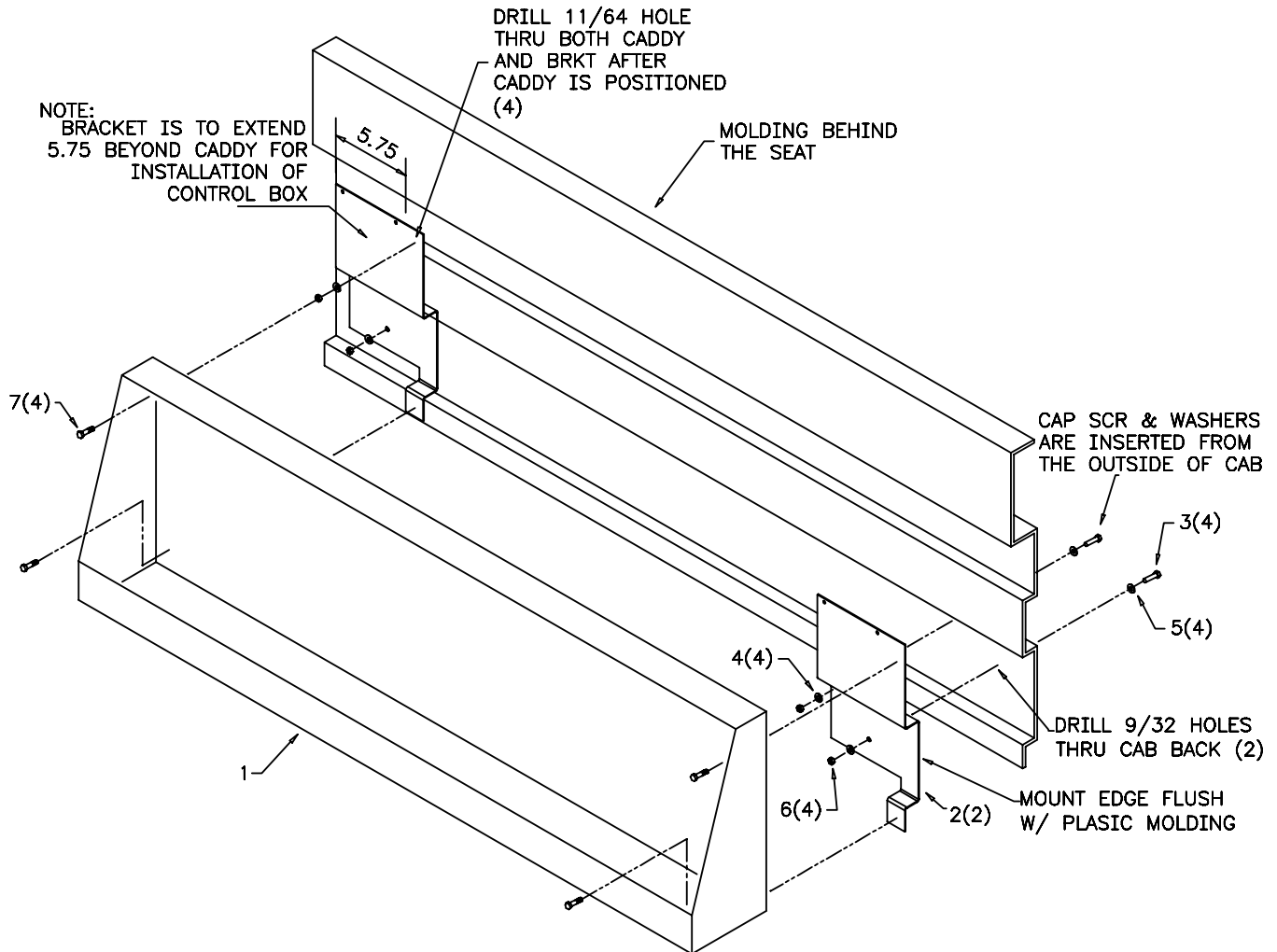
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ITEM	PART NO.	DESCRIPTION	QTY
1.	20032	SERIES 60 COMPRESSOR	1
2.	60121256	MTG BRACKET-REAR	2
3.	93025998	RUNNING BOARD	1
4.	72601144	CAP SCR 9/16-12X2 HHGR8	6
5.	72062275	NUT 9/16-12 TOPLOCK GR8	6
6.	72063117	WASHER 9/16 FLAT HARD	12
7.	70073147	FIRE EXTINGUISHER W/BRKT	1
8.	70073146	KIT-REFLECTOR	1
9.	70733305	DEFLECTOR	1
10.	70731788	AIR TANK 22.5GAL	1
11.	73540054	CHECK VALVE	1
12.	70144807	SPRING	4
13.	72053535	STREET ELBOW 3/4NPT 45°	2
14.	72053458	BARB NIPPLE 3/4MPT 3/4	2
15.	72060920	CAP SCR 1/2-13X3-1/4 HHGR5	4
16.	72062080	NUT 1/2-13 LOCK	4
17.	72063005	WASHER 1/2 WRT	8
18.	72531836	REDUCER BUSHING 1-1/4 3/4	2
19.	73054032	SAFETY VALVE 1/4 200PSI	1



CHASSIS PREP-99 FORD/AT W/ SERIES 60 COMPRESSOR (41715508-2)

ITEM	PART NO.	DESCRIPTION	QTY
1.	70733084	CAB CADDY	1
2.	60121009	MTG BRKT	2
3.	72060005	CAP SCR 1/4-20X1-1/4 HHGR5	4
4.	72063001	WASHER 1/4 WRT	4
5.	76392820	WASHER 1/4 BONDED	4
6.	72062104	NUT 1/4-20 LOCK	4
7.	72061004	SHT MTL SCR #14X3/4 SLTHEX	4





IOWA MOLD TOOLING CO., INC.

BOX 189, GARNER, IA 50438-0189

TEL: 515-923-3711

TECHNICAL SUPPORT FAX: 515-923-2424