

Volume 2
Parts and Specifications
Model 13031 Crane

IOWA MOLD TOOLING CO., INC.

BOX 189, GARNER, IA 50438-0189

515-923-3711

PRODUCT SUPPORT FAX:515-923-2424

MANUAL PART NUMBER 99900260

LAST REVISED: 06-06-96

INTRODUCTION

This volume deals with information applicable to your particular crane. For operating, maintenance and repair instructions, refer to Volume 1, OPERATION, MAINTENANCE AND REPAIR.

We recommend that Volume 2, PARTS AND SPECIFICATIONS be kept in a safe place in the office.

This manual is provided to assist you with ordering parts for you IMT truck-mounted articulating crane. It also contains additional instructions regarding you particular installation.

It is the user's responsibility to maintain and operate this unit in a manner that will result in the safest working conditions possible.

Warranty of this unit will be void on any part of the unit subjected to misuse due to overloading, abuse, lack of maintenance and unauthorized modifications. No warranty - verbal, written or implied - other than the official, published IMT new machinery and equipment warranty will be valid with this unit.

In addition, it is also the user's responsibility to be aware of existing Federal, State and Local codes and regulations governing the safe use and maintenance of this unit. Listed below is a publication that the user should thoroughly read and understand.

ANSI/ASME B30.22
ARTICULATING BOOM CRANES
The American Society of Mechanical
Engineers
United Engineering Center
345 East 47th Street
New York, NY 10017

Three means are used throughout this manual to gain the attention of personnel. They are NOTE's, CAUTION's and WARNING's and are defined as follows:

NOTE

A NOTE is used to either convey additional information or to provide further emphasis for a previous point.

CAUTION

A CAUTION is used when there is the very strong possibility of damage to the equipment or premature equipment failure.

WARNING

A WARNING is used when there is the potential for personal injury or death.

Treat this equipment with respect and service it regularly. These two things can add up to a safer working environment.

Read and familiarize yourself with the IMT OPERATOR'S CRANE SAFETY MANUAL before operating or performing any maintenance on your crane.

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Section 1. MODEL 13031 CRANE SPECIFICATIONS

1-1. GENERAL

Crane Rating	130,000 ft-lbs (17.97 ton-meters)
Reach (from centerline of rotation)	30'-10" (9.40m)
Hydraulic Extension	84" (213cm)
* Lifting Height	42'-6" (12.95m)
Crane Weight without platform and chair	7900 lbs (3583 kg)
Crane Weight with platform and chair	8350 lbs (3788 kg)
Outrigger Span	15'-0" (4.57m)
*Crane Storage Height	13'-3" (4.04m)
** Mounting Space Required	36" (91.4cm)
Optimum Pump Capacity - tandem pump (each section)	16 U.S. GPM (60.6 liters/min)
Oil Reservoir Capacity	39 U.S. gallons (147.6 liters)
***Vertical Center of Gravity from base of crane	58" (147.3cm)
***Horizontal Center of Gravity from centerline of rotation	72" (183.0cm)
Design Factor (Pins and Hydraulics)	4/1

* Based on 41" (104.1 cm.) truck frame height.

** Allow an additional 5" (12.7cm) between the truck cab and crane base for swing clearance.

*** Based on crane with chair and platform in stored position, extension boom retracted with fork and rotator installed - fork, rotator and link weigh approximately 600 lbs (272 kg).

1-2. LIFTING CAPACITY (from centerline of rotation)

23'-10" (7.26m)	5500 lbs (2495 kg)
30'-10" (9.40m)	4200 lbs (1905 kg)

1-3. PERFORMANCE CHARACTERISTICS

Rotation: 450° (7.85 rad.)	37 seconds
Inner Boom Elevation: -5° to +80° (-0.09 rad. to +1.40 rad.)	25 seconds
Outer Boom Articulation: 170° (2.97 rad.)	21 seconds
Extension Boom: 84" (213.4cm)	10 seconds
Outrigger Extension: 29-1/4" (74.3cm)	32 seconds

* All times are theoretical and based on an optimum pump capacity of 16 GPM (60.6 liters/min).

1-4. CYLINDERS

	Bore	Stroke
Inner Boom Cylinder	5-1/2" (14.0cm)	28-1/4" (71.8cm)
Outer Boom Cylinder	6-1/2" (16.5cm)	50" (127.0cm)
Extension Boom Cylinder	3" (7.6cm)	84" (213.4cm)
Outrigger Cylinders	6-1/2" (16.5cm)	29-1/4" (74.3cm)

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1-5. POWER SOURCE

Integral-mounted tandem hydraulic pump and PTO application. Other standard power sources may be utilized. Minimum power required is 55 horsepower.

1-6. CYLINDER HOLDING VALVES

The holding sides of all cylinders are equipped with integral-mounted counter-balance valves to prevent sudden cylinder collapse in case of hose or other hydraulic component failure. In addition, the outer, extension and outrigger cylinders feature double counter-balance valves.

The counter-balance valve serves several functions. First, it is a holding valve. Secondly, it is so constructed that it will control the lowering function and allow that motion to be feathered while under load. Finally, if a hose breaks, the only oil loss will be that in the hose.

1-7. ROTATION SYSTEM

Turntable bearing powered by a high-torque hydraulic motor through a ring-and-pinion type spur-gear train. A fail-safe, spring-loaded brake is supplied between the drive gear and the hydraulic motor providing rotational and parking brake action. Total gear reduction is 68.3 to 1.

1-8. HYDRAULIC SYSTEM

Open-centered, full-pressure system with tandem pump requiring 16 U.S. GPM (60.6 liters/minute) optimum oil flow at 2500 psi (172.4 bar). Control valve consists of two four-spool, stack type valvebanks. All crane (excluding outriggers) and wallboard functions are operated by either joy sticks or foot throttles via a pilot source of oil from the valve banks. Outrigger controls - located at the base of the crane - are of the push/pull type, connected directly to the valvebank. System includes hydraulic oil reservoir, suction-filter, return-filter and control valvebank.

1-9. CAPACITY ALERT

A pressure sensor mounted on the inner-boom cylinders and connected hydraulically to the down side of the inner boom, the lift side of the outer boom and extend side of the extension boom provides a capacity alert system. If the operator tries to lift a load in excess of crane capacity, the inner boom lift and lower, the outer boom lift and the extension out functions will not operate. To relieve the condition, the outer boom can be lowered or the extension retracted.

1-10. MINIMUM CHASSIS SPECIFICATIONS

	Conventional Cab	Conventional Cab
Body Style	238"	(604.5cm)
Wheelbase	180"	(457.2cm)
Cab-to-axle	30 in ³	(492 cc)
Frame Section Modulus	3,300,000 in-lbs	(38,021 kg-m)
RBM	16,000 lbs	(7258 kg)
Front Axle Rating	38,000 lbs	(17,237 kg)
Rear Axle Rating	5-speed	5-speed
Transmission		

In addition to these specifications, heavy-duty electrical and cooling systems and tandem rear axles with dual wheels are required. It is recommended that the vehicle be equipped with an electric engine tachometer and auxiliary brake locks.

Iowa Mold Tooling Co., Inc. reserves the right to change specifications and design without notice.

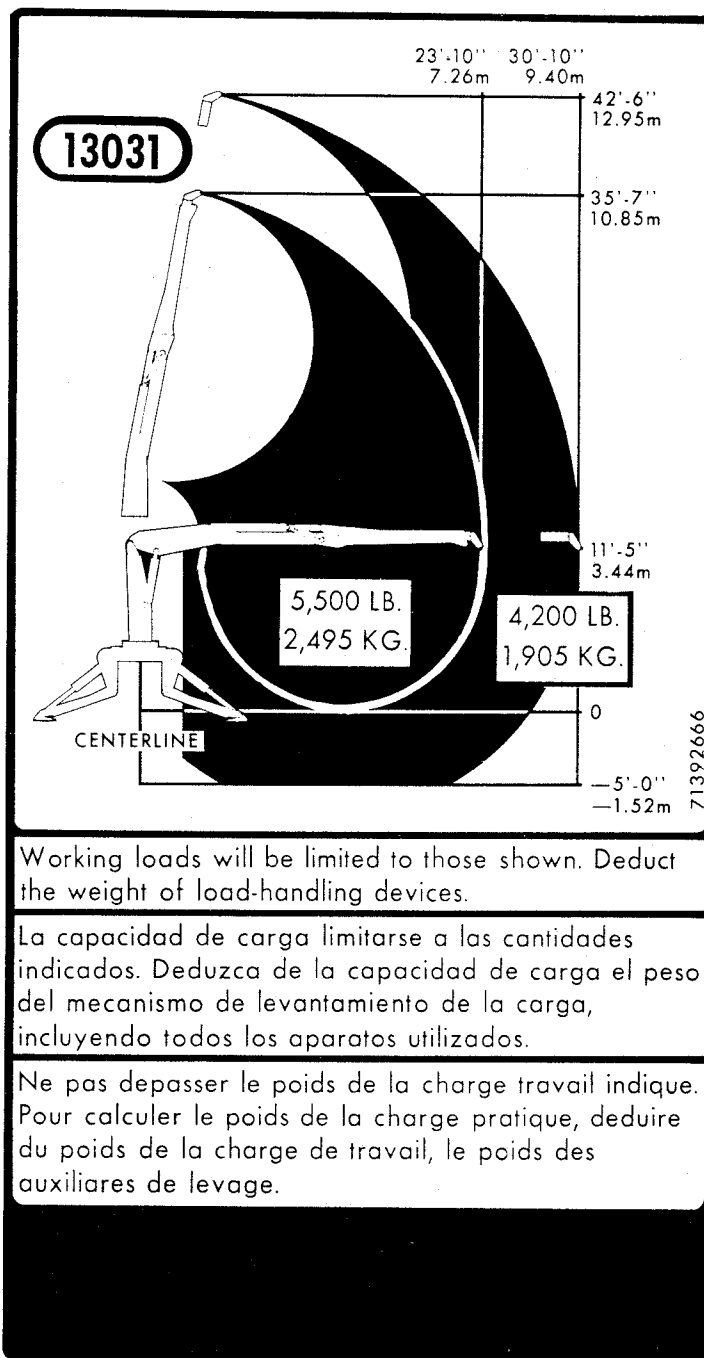


Figure A-1. CAPACITY CHART

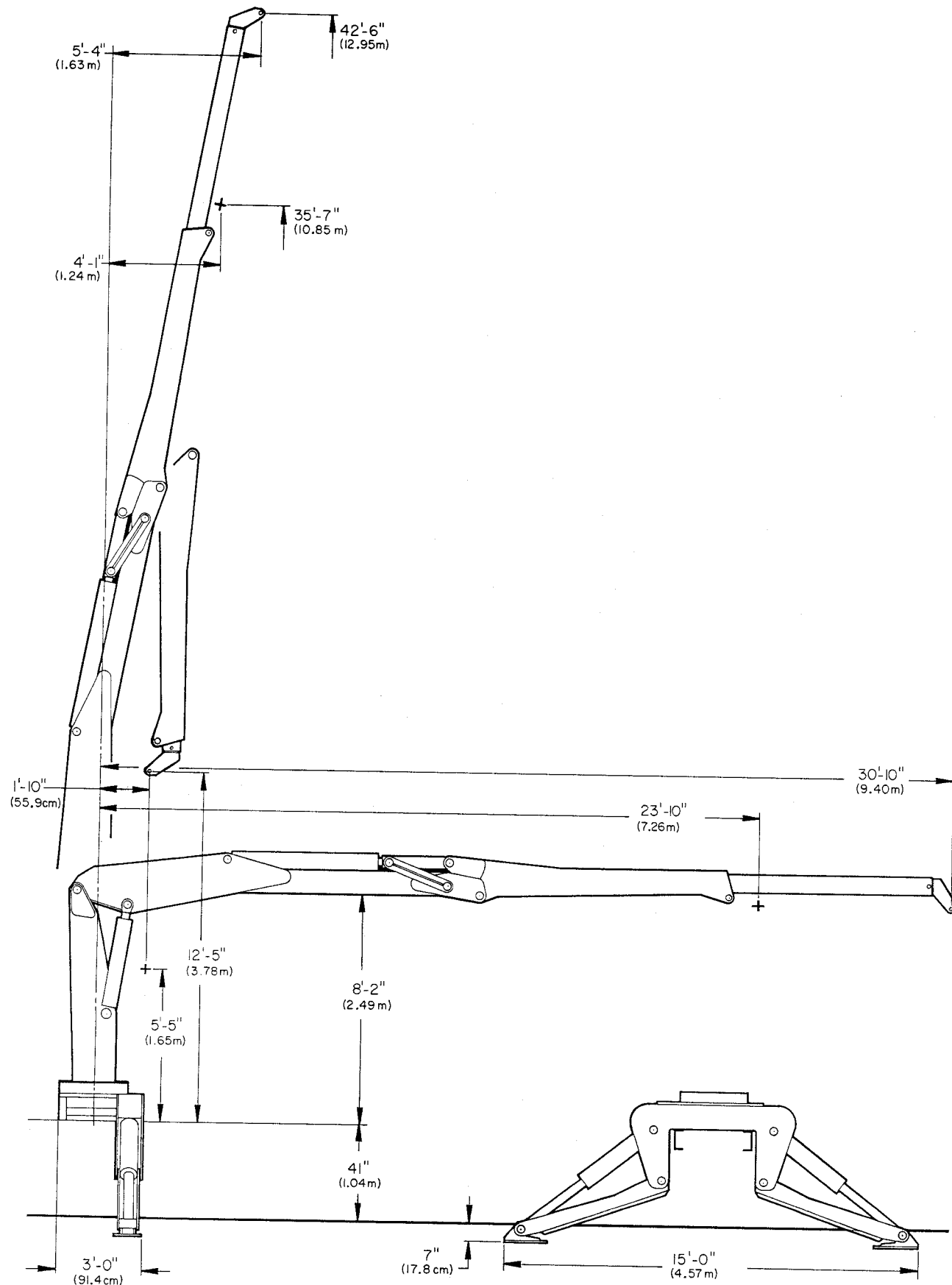


Figure A-2. GEOMETRIC CONFIGURATION

Section 2. CRANE DESCRIPTION

2-1. GENERAL

The 13031 Crane is designed primarily for use as a wallboard-handling crane. This section describes the major assemblies used on the crane and Figure B-1 illustrates their location.

2-2. BASE

The base provides a platform for mounting the crane to a truck. It incorporates the 450° (7.85 Rad.) rotation mechanism and outriggers. The outriggers are powered through double-acting hydraulic cylinders, and provide stabilization during crane operation. Maximum outrigger span is $15'-0"$ (4.57 m). A platform with a ladder and an operator's chair, provides an operator's station near the mast to inner boom hinge which permits excellent visibility of the work area.

2-3. MAST

The mast provides the necessary elevation for crane operation as well as a hinge point for the inner boom.

2-4. INNER BOOM

The inner boom will swing through a full 85° (1.49 Rad.) from -5° to $+80^{\circ}$ (-0.09 to $+1.40$ Rad.). It is raised and lowered through the use of twin, double-acting hydraulic cylinders.

2-5. OUTER BOOM

The outer boom is articulated through 170° (2.97 Rad.). The boom is raised and lowered through the use of a double-acting hydraulic cylinder mounted above the inner boom and outer boom hinge point. It also provides storage for the extension boom in the retracted position.

2-6. EXTENSION BOOM

The single-stage hydraulic extension boom increases the operating range of the crane from $23'-10"$ (7.26 m) to $30'-10"$ (9.40 m).

2-7. CONTROLS

There are two joy stick control handles mounted at the operator's station: one provides for inner boom elevation and crane rotation and the other for outer boom articulation and fork rotation. In addition, foot-pedal controls provide the means for operating the extension boom and fork tilt. These controls manipulate the crane via a pilot pressure source of oil from the main valvebank. Outrigger controls - located at the base of the crane - are of the push-pull type with the handles connected directly to the valvebank.

2-8. HYDRAULICS

The crane hydraulics consist of double-braided pressure hoses, return hoses, hydraulic filters, control valvebank and all necessary hydraulic fittings.

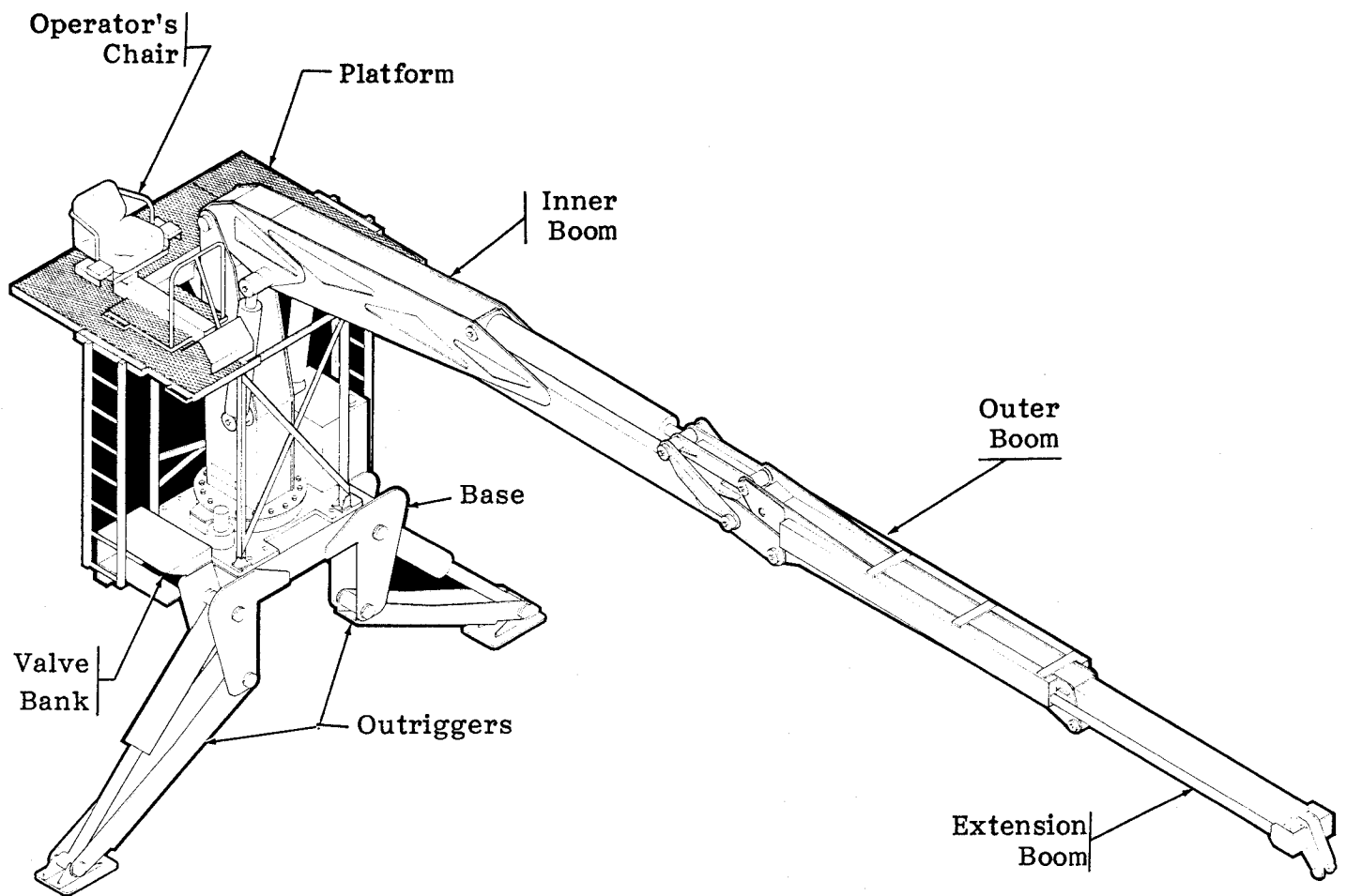


Figure B-1. 13031 CRANE GROUP

Section 3. INSTALLATION

3-1. GENERAL

This section contains specific instructions for the installation of your crane. Prior to installing the crane and hydraulic components, make sure the chassis is ready to receive the crane (refer to VOLUME 1, Installation).

3-2. CRANE MOUNTING

1. See SPECIFICATIONS in Section 1 for crane weight. Using an overhead hoist and fabric slings of adequate capacity, lift the crane about a foot to see if the crane is adequately balanced. If not, lower hoist and adjust slings. Re-check balance and re-position crane until mounting surface is level.
2. Install the truck frame support so that the tie-down studs pass through the supports (Figure C-1). Cut the support to the inside dimensions of the truck frame. Allow about 1/16" extra. Grind the end of the support to fit inside the frame channel. Use a hammer to drive it into position if necessary.
3. Allow sufficient clearance between the cab and crane base, at least 3" (7.6cm). Position the crane on the chassis per the applicable installation drawing, centering the mounting slots over the truck frame rails. While holding crane with hoist, start mounting hardware per Figure C-1. Note position of support weldments on truck frame. Hand tighten nuts. Observe underside of crane base. No clearance between base and frame is allowed.
4. Torque the 1 1/4"-7 UNC Grade 5 mounting hardware to 840 ft-lbs (116 kg-m). When torquing the mounting hardware the following precautions must be followed:
 - A. Never use lock washers.
 - B. Hardened washers must be used, and under the turning element, whether the turning element is the nut or the head of the bolt.
 - C. Torque values specified are with residual oils or without special lubricants applied to the threads. If special lubricants are used, such as Never-Seize compound graphite and oil, molybdenum disulphite colloidal copper or white lead, reduce torque values 10%. Torque values for threaded fasteners are not affected with the use of Loctite.

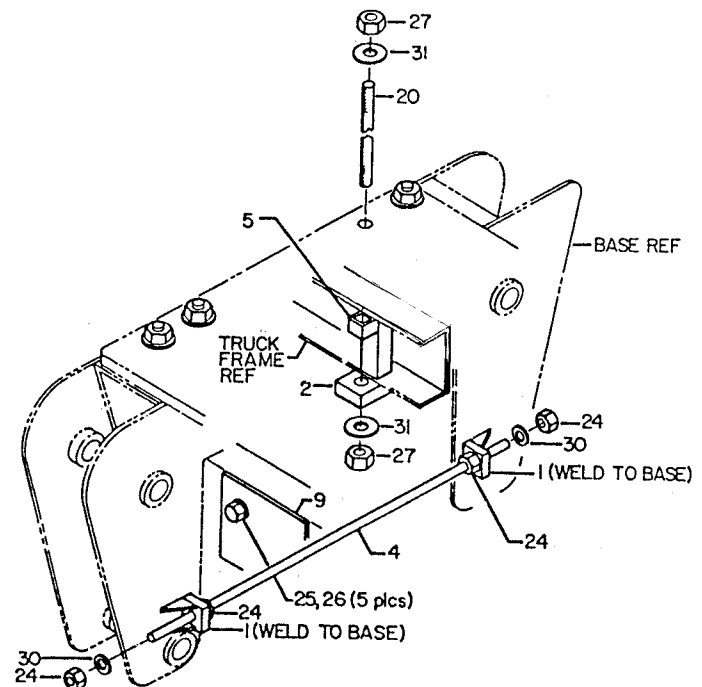
D. Do not use rusty fasteners, the rust will alter torque values significantly.

CAUTION

Do not attempt to apply the same torque to the tie rod and self-locking nuts as shown in the Torque Data Chart. Do not exceed 840 ft. lbs. (116 kg-m). Exceeding this torque value could damage either the chassis or crane base.

Power wrenching is not recommended until the lead thread of the nut insert is engaged by hand turning.

4. Install the tie-plate (Figure C-1) on the truck chassis. Drill four holes using the plate as a template and install the bolts and lock nuts. Torque the bolts to 200 ft-lbs (28 kg-m). Weld the tie-plate to the crane base with 3/8" continuous fillet weld.
5. Weld the tension bar blocks to the crane base with a 3/8" continuous fillet weld. Install the tension bar with nuts and washers as shown. Tighten the outside nuts first to about 200 ft-lbs (28 kg-m) to preload the tension bar. Then tighten the inner nuts to 466 ft-lbs (65 kg-m).
6. Touch up paint on crane and chassis as necessary.



ITEM	DESCRIPTION	ITEM	DESCRIPTION
1.	TIE-BAR BLOCK	20.	TIE-DOWN ROD
2.	CLAMP BLOCK	24.	NUT
4.	TENSION BAR	25.	CAP SCR
5.	FRAME SUPPORT	27.	LOCK NUT
9.	PLATE	30.	LOCK WASHER
		31.	HARD WASHER

Figure C-1. CRANE INSTALLATION

3-3. HYDRAULIC INSTALLATION

To install the hydraulic hoses, fittings, etc.:

1. Plumb the suction line filter as shown in Figure C-2.
2. Install the 1-1/4" ID suction hose between the suction line filters and the pump inlets. Tighten the hose clamps.
3. Install the 3/4" pressure hose between the pump outlets and the inlet ports on the valvebanks.
4. Install the return line between the reservoir return line filters and valvebank (if applicable).
5. Fill the hydraulic oil reservoir.
6. Open the gate valve at the suction-line filter.

CAUTION

Failure to open the gate valve will result in a dry running pump which may damage the pump.

7. Open the return gate valve.
8. Start the vehicle's engine and engage the PTO. Allow the system to run for about five minutes and then check the vacuum gauge on the suction-line filters (should read 8" mercury or less). If the vacuum reading is too high, check to make certain that the gate valves are opened completely. If the valve is fully opened, check for a collapsed or restricted suction line.
9. Cycle all hydraulic functions. Check for leaks, and refill the reservoir if necessary.

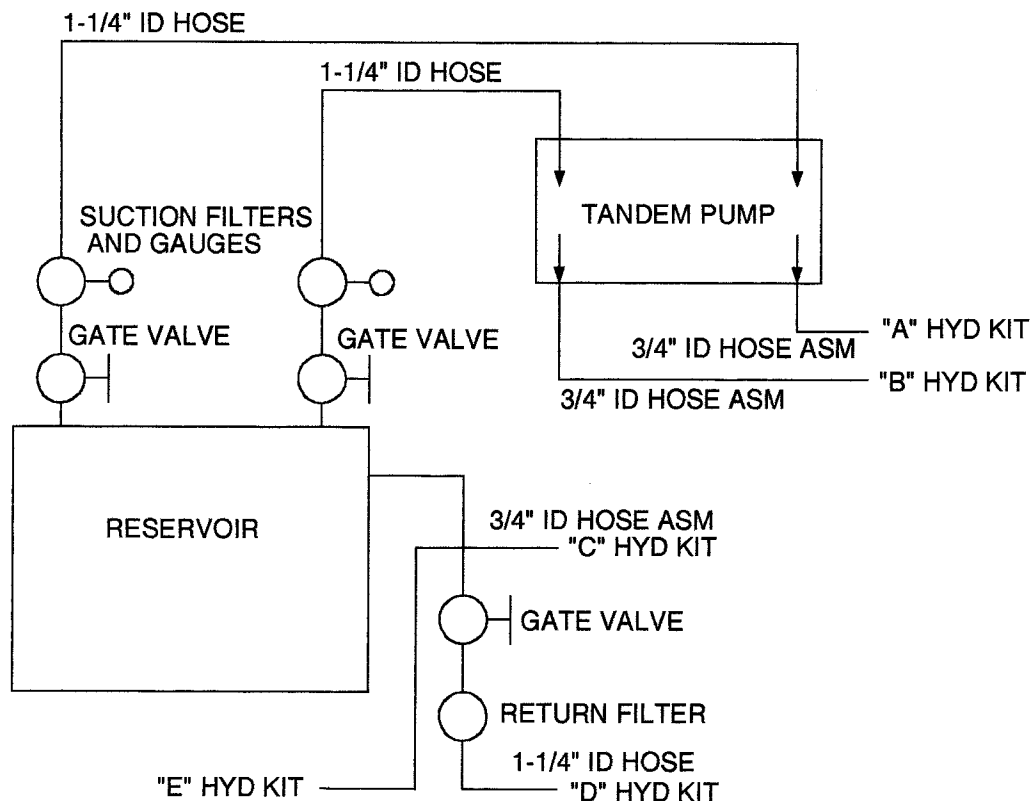


Figure C-2. HYDRAULIC INSTALLATION

Section 4. PARTS LIST

4-1. GENERAL

This section contains the exploded parts drawings with the accompanying parts list for the assemblies used on this crane. These drawings are intended to be used in conjunction with the instructions found in the REPAIR section in Volume 1. For optional equipment such as winches and remote controls, refer to the appropriate service manual.

WARNING

DO NOT ATTEMPT TO REPAIR ANY COMPONENT WITHOUT READING THE INFORMATION CONTAINED IN THE REPAIR SECTION IN VOLUME 1. PAY PARTICULAR ATTENTION TO THE WARNING'S, CAUTION'S AND NOTE'S CONTAINED IN THAT SECTION. FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN DAMAGE TO THE EQUIPMENT, INJURY OR DEATH.

4-2. CRANE IDENTIFICATION

Every crane has an identification placard (Figure D-1) attached to the mast. When ordering parts, communicating warranty information or referring to the unit in correspondence, always include the assigned serial and model numbers. All inquiries should be addressed to:

Iowa Mold Tooling Company, Inc.
Box 189, Garner, Iowa 50438-0189
Telephone: 515-923-3711
Product Support Fax: 515-923-2424

or

IMT Cranes Canada, Ltd.
385 West Street South
Orillia, Ontario, L3V 5H2, Canada
Telephone: 705-325-7458
Fax: 705-325-7624

MODEL MODELO MODELE	SERIAL NUMBER NUMERO DE SERIE NUMERO DE SERIE
DRAWING NUMBER NUMERO DE PLANO NUMERO DE PLAN	DATE FECHA DE FABRICACION DATE
	
Iowa Mold Tooling Co., Inc. Garner, Iowa U.S.A.	IMT Cranes Canada, Ltd. Orillia, Ontario, Canada

Figure D-1. SERIAL NUMBER PLACARD

4-3. CYLINDER IDENTIFICATION

To ensure proper replacement parts are received, it is necessary to specify a complete number/letter sequence for any part request. Part numbers may be cross checked by comparing the stamped identification of the cylinder case (Figure D-2) against the information contained in this manual. You must use the part number stamped on the cylinder case when ordering parts.

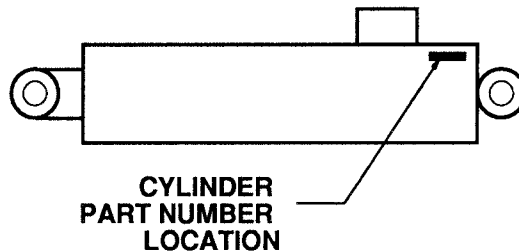


Figure D-2. CYLINDER PART NUMBER LOCATION

4-4. WELDMENT IDENTIFICATION

Each of the major weldments - base, mast, inner boom, outer boom, extension boom and outrigger leg weldments bear a stamped part number. Any time a major weldment is replaced, you must specify the complete part number as stamped on the weldment. The locations of the part numbers are shown in Figure D-3.

4-5. ORDERING REPAIR PARTS

When ordering replacement parts:

1. Give the model number of the unit.
2. Give the serial number of the unit.
3. Specify the complete part number. When ordering cylinder parts or one of the main weldments, always give the stamped part number.
4. Give a complete description of the part.
5. Specify the quantity required.

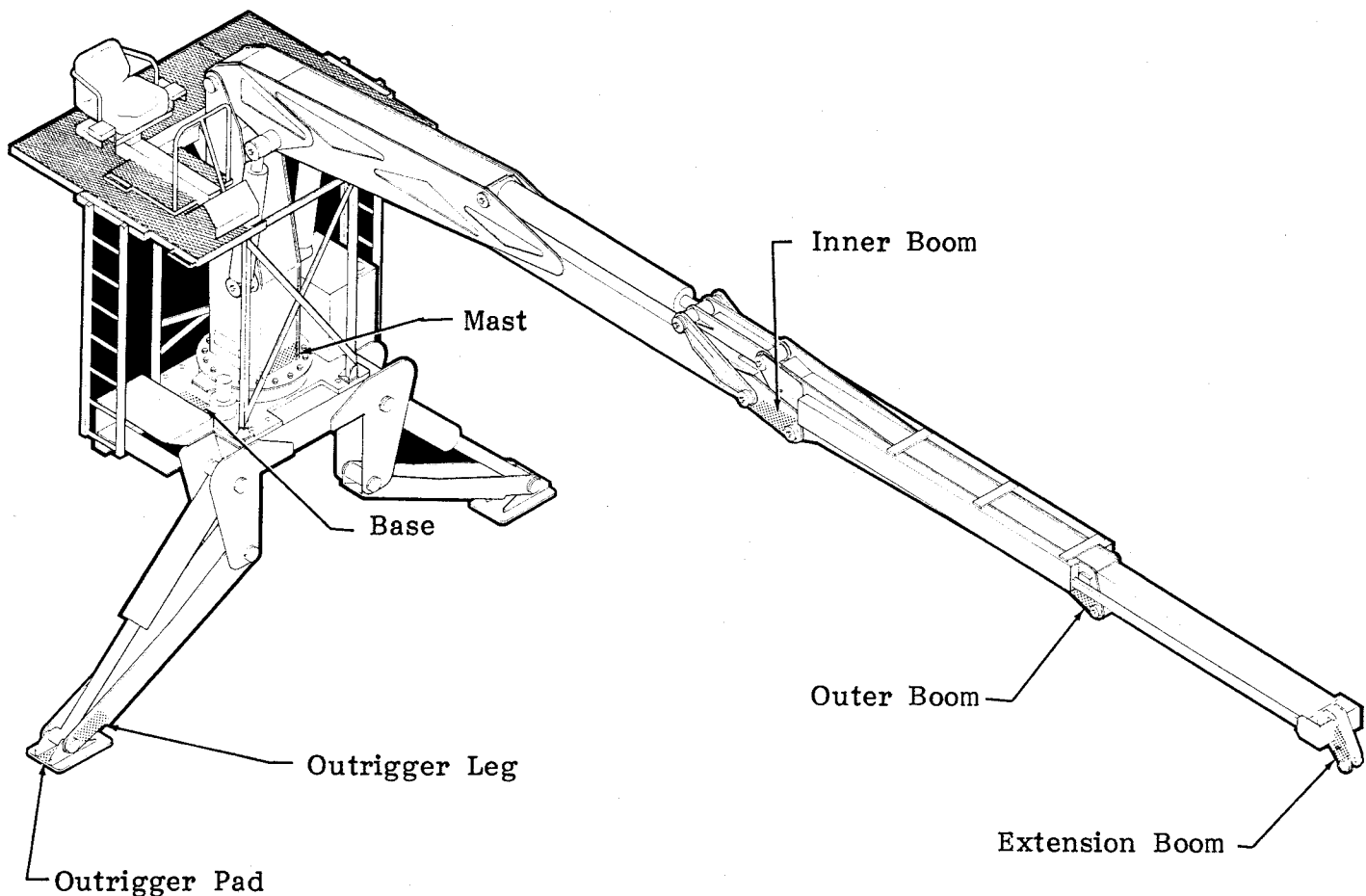


Figure D-3. WELDMENT PART NUMBER LOCATION

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue, causing serious injury or death.

NOTE

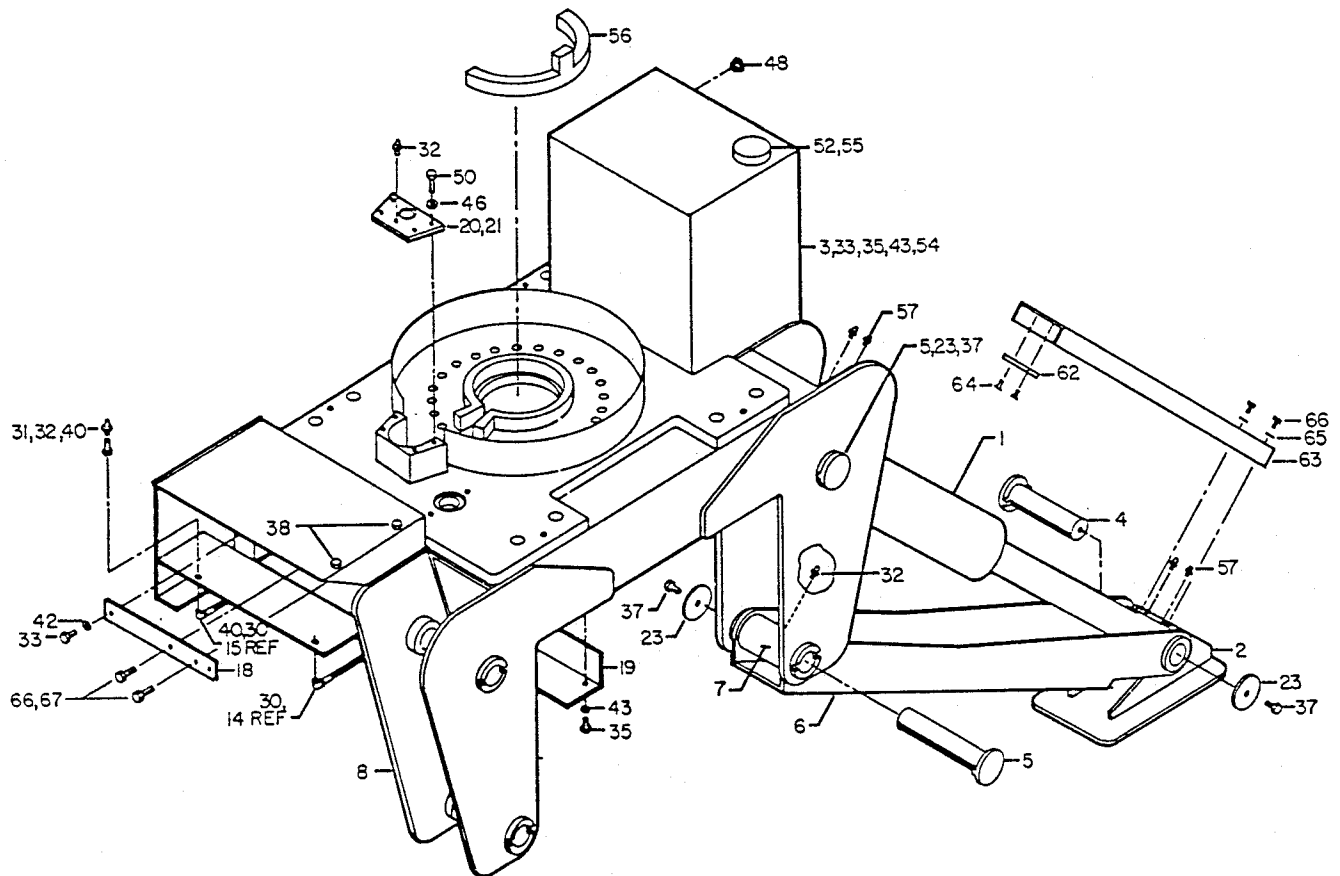
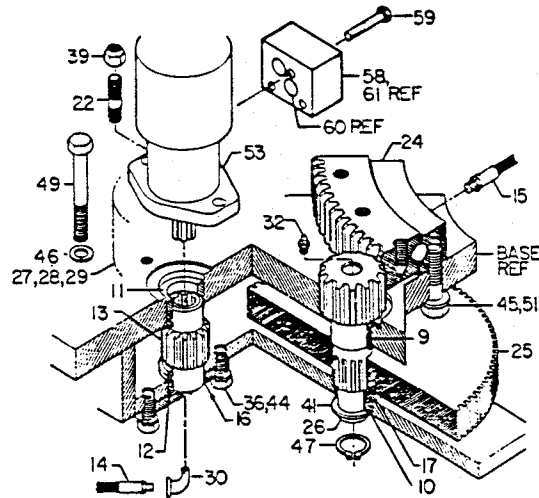
Anytime the pin retainer plate bolts have been removed, apply Loctite 262 to the threads before reassembly.

Turntable bearing backlash= .008"-.013"
(.203-.330mm)

SEE PAGE 4-4 FOR DRAWING

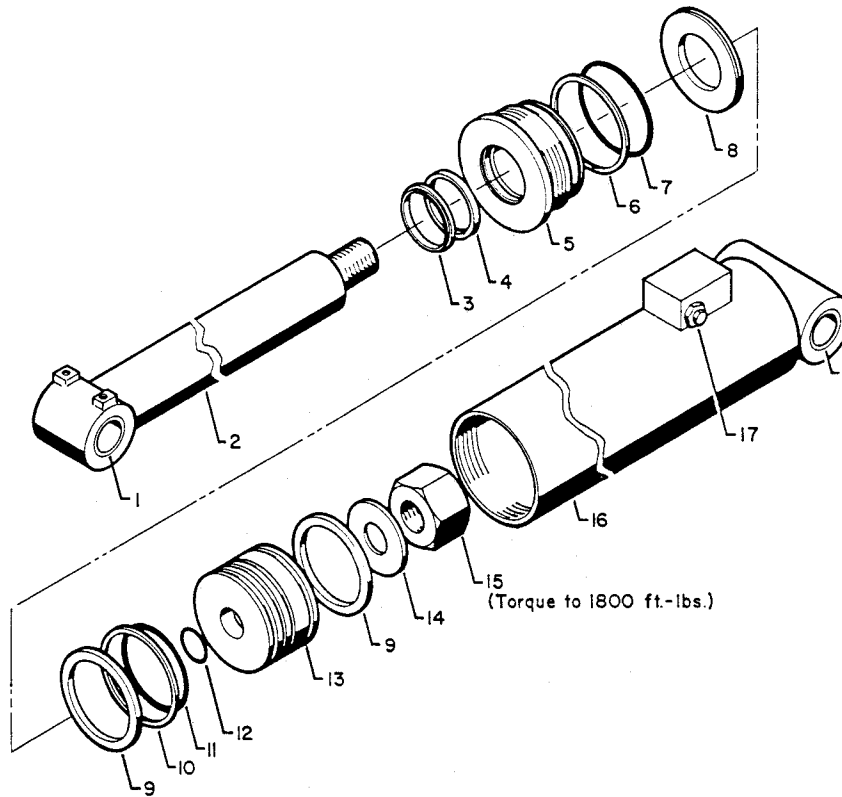
ITEM	PART	DESCRIPTION	QTY	ITEM	PART	DESCRIPTION	QTY
1.	3C323911	OUTRIGGER CYLINDER	2	35.	72060023	CAP SCR 5/16-18X3/4 HH GR5	10
2.	52701412	OUTRIGGER PAD	2	36.	72060092	CAP SCR 1/2-13X1-1/4 HH GR5	2
3.	52701853	RESERVOIR 40-GAL	1	37.	72060147	CAP SCR 5/8-11X1 HH GR5	6
4.	52703694	PIN	2	38.	72060857	SCR 5/16-18X5/8 HH SLFTPG	2
5.	52703695	PIN	4	39.	72062080	NUT 1/2-13 LOCK	2
6.	52706578	OUTRIGGER LEG (INCL: 7)	2	40.	72063003	WASHER 3/8 WRT	4
7.	7BF81225	BUSHING (PART OF 6)	8REF	41.	72063039	MACH BUSHING 2 X 10GA NR	1
8.	52706577	BASE (INCL: 9-13)	1	42.	72063049	WASHER 1/4 LOCK	2
9.	60020124	BUSHING (PART OF 8)	1REF	43.	72063050	WASHER 5/16 LOCK	10
10.	60020122	BUSHING (PART OF 8)	1REF	44.	72063053	WASHER 1/2 LOCK	2
11.	60020120	BUSHING (PART OF 8)	1REF	45.	72063115	WASHER 7/8 FLAT GR8	23
12.	60020121	BUSHING (PART OF 8)	1REF	46.	72063117	WASHER 9/16 FLAT GR8	6
13.	71056074	DRIVE GEAR (PART OF 8)	1REF	47.	72066095	RETAINING RING 2" EXT STD	1
14.	53000719	GREASE EXT 19"	1	48.	72532261	SIGHT GAUGE 3/4	1
15.	53000716	GREASE EXT 46"	1	49.	72601037	CAP SCR 9/16-12X4-1/2 HH GR8	2
16.	60010844	GREASE PLATE	1	50.	72601144	CAP SCR 9/16-12X2 HH GR8	4
17.	60020123	THRUST WASHER	1	51.	72601472	CAP SCR 7/8-9X4-1/2 HH GR8	23
18.	60103728	COVER	1	52.	73014671	FILL CAP	1
19.	60103729	GEAR GUARD	1	53.	73051478	MOTOR	1
20.	60105964	PINION SUPPORT (INCL:21)	1	54.	73052001	PIPE PLUG 3/4 SQHD MAGNETIC	1
21.	70034295	BEARING (PART OF 20)	1REF	55.	73141276	FILL NECK SCREEN	1
22.	60106032	STUD 1/2-13X2	2	56.	71143520	SLIDE 450°	1
23.	60106332	PIN RETAINER PLATE 4"	6	57.	72053507	ZERK 1/4-28 (PART OF 1)	8REF
24.	70055167	TURNABLE BEARING	1	58.	70731795	VALVE BLOCK (INCL:60,61)	1
25.	71056072	INTERMEDIATE GEAR	1	59.	72060757	CAP SCR 3/8-16X2-1/2 SH	3
26.	71056073	PINION GEAR	1	60.	7Q072017	O-RING (PART OF 58)	2REF
27.	71056374	HYD BRAKE (INCL:28,29)	1	61.	73054538	VALVE (PART OF 58)	2REF
28.	76391497	GASKET (PART OF 27)	1REF	62.	60030176	WEAR PAD	2
29.	76391498	GASKET (PART OF 27)	1REF	63.	52706739	CYL GUARD	2
30.	72053281	STREET ELBOW 1/8NPT 90°	3	64.	72060836	CAP SCR 1/4-20X3/4 FLTHDSOC	4
31.	72053301	COUPLING 1/8NPT	2	65.	72063051	WASHER 3/8 LOCK	4
32.	72053508	ZERK 1/8NPT	6	66.	72060044	CAP SCR 3/8-16X3/4 HH GR5	6
33.	72060002	CAP SCR 1/4-20X3/4 HH GR5	3	67.	72062103	NUT 3/8-16 LOCK	2

Figure D-4. BASE AND OUTRIGGER ASSEMBLY (41706566)



SEE PAGE 4-3 FOR PARTS LIST

Figure D-4A. BASE AND OUTRIGGER ASSEMBLY (41706566)



DIMENSIONS

Bore	6-1/2"
Stroke	29-1/4"
C-C Closed	42-1/8"
Rod diameter	3-1/2"
Pin diameter	2-1/2"

NOTE

IT IS RECOMMENDED THAT ALL COMPONENTS OF THE SEAL KIT BE REPLACED WHENEVER THE CYLINDER IS DISASSEMBLED. THIS WILL REDUCE FUTURE DOWNTIME.

APPLY "LUBRIPLATE #630-2" MEDIUM HEAVY, MULTI-PURPOSE LUBRICANT OR EQUIVALENT TO ALL PISTON AND HEAD GLANDS, LOCK RING AND ROD THREADS BEFORE ASSEMBLY.

USE "NEVER-SEEZ" OR EQUIVALENT BETWEEN THE HEAD AND THE CASE WHEN ASSEMBLING THE CYLINDER.

ITEM	PART NO.	DESCRIPTION	QTY
1.	7BF81225	BUSHING (PART OF 2 & 16)	7REF
2.	4G323910	ROD ASM (INCL: 1,19)	1
3.	7R14P035	ROD WIPER (PART OF 20)	1REF
4.	7R546035	ROD SEAL (PART OF 20)	1REF
5.	6H065035	HEAD	1
6.	7Q10P361	BACK-UP RING (PART OF 20)	1REF
7.	7Q072361	O-RING (PART OF 20)	1REF
8.	6A025035	WAFFER LOCK (PART OF 20)	1REF
9.	7T651065	PISTON RING (PART OF 20)	2REF
10.	7T66P065	PISTON SEAL (PART OF 20)	1REF
11.	7Q072257	O-RING (PART OF 20)	1REF
12.	7Q072227	O-RING (PART OF 20)	1REF
13.	6IX65200	PISTON	1
14.	72063016	WASHER 2" WRT	1
15.	72062144	NUT 2" BUTRESS	1
16.	4C263513	CASE (INCL: 1,19)	1
17.	73054304	VALVE 10-GPM	2
18.	7PNPXT02	PLUG 1/8NPT (PART OF 16)	4REF
19.	72053507	ZERK (PART OF 2 & 16)	4REF
20.	9X262832	SEAL KIT (INCL:3,4,6-12)	1

Figure D-5. OUTRIGGER CYLINDER (3C323911)

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue, causing serious injury or death.

NOTE

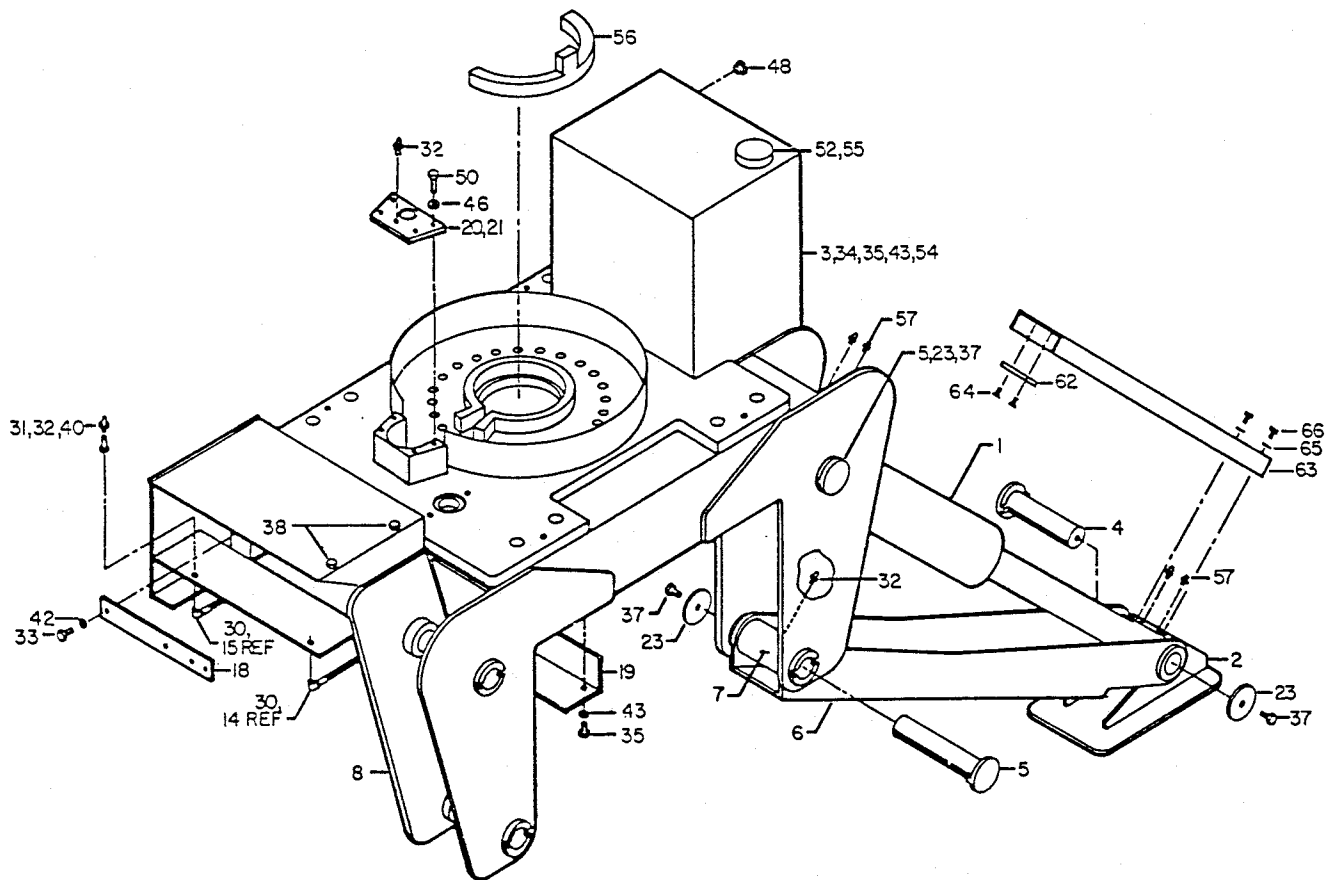
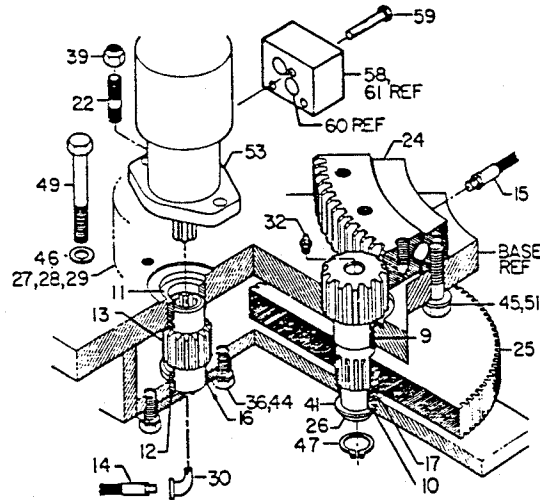
Anytime the pin retainer plate bolts have been removed, apply Loctite 262 to the threads before reassembly.

Turntable bearing backlash= .008"-.013"
(.203-.330mm)

SEE PAGE 4-7 FOR DRAWING

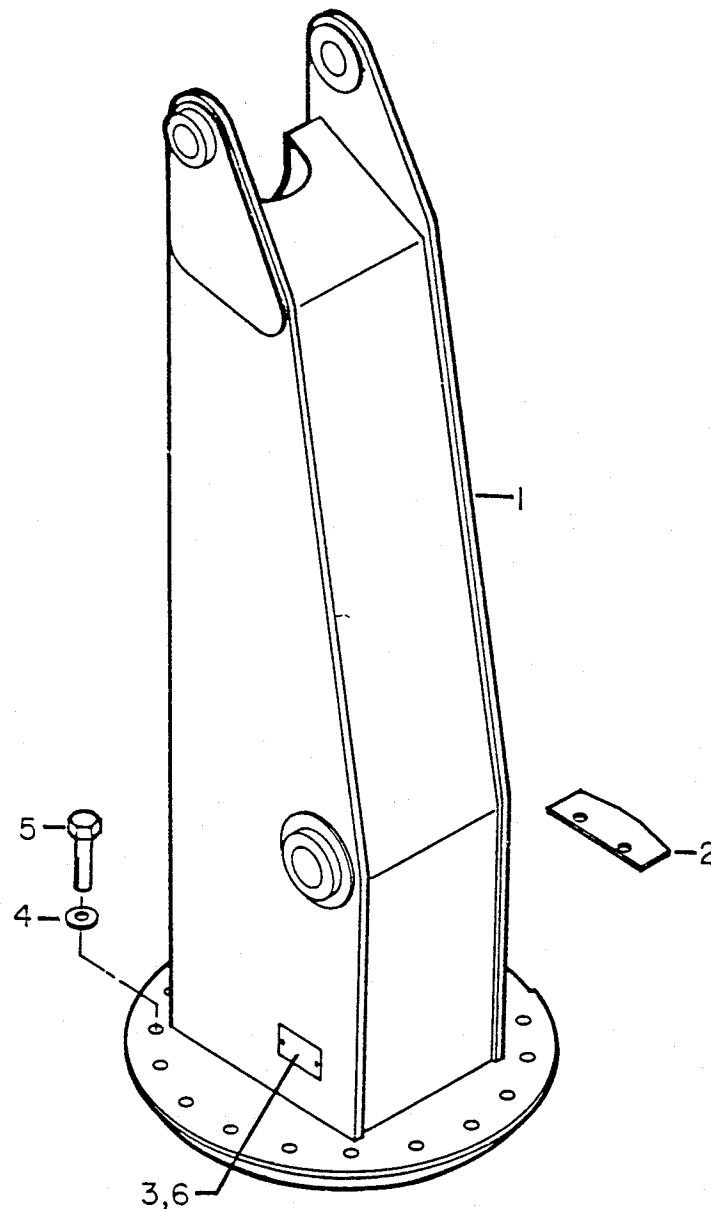
ITEM	PART	DESCRIPTION	QTY	ITEM	PART	DESCRIPTION	QTY
1.	3C323911	OUTRIGGER CYLINDER	2	34.	72060021	CAP SCR 5/16-18X1/2 HH GR5	6
2.	52701412	OUTRIGGER PAD	2	35.	72060023	CAP SCR 5/16-18X3/4 HH GR5	4
3.	52701853	RESERVOIR 40-GAL	1	36.	72060091	CAP SCR 1/2-13X1HH GR5	2
4.	52703694	PIN	2	37.	72060147	CAP SCR 5/8-11X1 HH GR5	6
5.	52703695	PIN	4	38.	72060857	SCR 5/16-18X5/8 HH SLFTPG	2
6.	52706578	OUTRIGGER LEG (INCL: 7)	2	39.	72062080	NUT 1/2-13 LOCK	2
7.	7BF81225	BUSHING (PART OF 6)	8REF	40.	72063004	WASHER 7/16 WRT	2
8.	52706840	BASE (INCL: 9-13)	1	41.	72063039	MACH BUSHING 2 X 10GA NR	1
9.	60020124	BUSHING (PART OF 8)	1REF	42.	72063049	WASHER 1/4 LOCK	2
10.	60020122	BUSHING (PART OF 8)	1REF	43.	72063050	WASHER 5/16 LOCK	10
11.	60020120	BUSHING (PART OF 8)	1REF	44.	72063053	WASHER 1/2 LOCK	2
12.	60020121	BUSHING (PART OF 8)	1REF	45.	72063115	WASHER 7/8 FLAT GR8	23
13.	71056074	DRIVE GEAR (PART OF 8)	1REF	46.	72063117	WASHER 9/16 FLAT GR8	6
14.	53000703	GREASE EXT 20"	1	47.	72066095	RETAINING RING 2" EXT STD	1
15.	53000716	GREASE EXT 46"	1	48.	72532261	SIGHT GAUGE 3/4	1
16.	60010844	GREASE PLATE	1	49.	72601037	CAP SCR 9/16-12X4-1/2 HH GR8	2
17.	60020123	THRUST WASHER	1	50.	72601144	CAP SCR 9/16-12X2 HH GR8	4
18.	60103728	COVER	1	51.	72601472	CAP SCR 7/8-9X4-1/2 HH GR8	23
19.	60103729	GEAR GUARD	1	52.	73014671	FILL CAP	1
20.	60105964	PINION SUPPORT (INCL:21)	1	53.	73051478	MOTOR	1
21.	70034295	BEARING (PART OF 20)	1REF	54.	73052001	PIPE PLUG 3/4 SQHD MAGNETIC	1
22.	60106032	STUD 1/2-13X2	2	55.	73141276	FILL NECK SCREEN	1
23.	60106332	PIN RETAINER PLATE 4"	6	56.	71143520	SLIDE 450"	1
24.	70055167	TURNTABLE BEARING	1	57.	72053507	ZERK 1/4-28 (PART OF 1)	8REF
25.	71056072	INTERMEDIATE GEAR	1	58.	70731795	VALVE BLOCK (INCL:60,61)	1
26.	71056073	PINION GEAR	1	59.	72060757	CAP SCR 3/8-16X2-1/2 SH	3
27.	71056374	HYD BRAKE (INCL:28,29)	1	60.	7Q072017	O-RING (PART OF 58)	2REF
28.	76391497	GASKET (PART OF 27)	1REF	61.	73054538	VALVE (PART OF 58)	2REF
29.	76391498	GASKET (PART OF 27)	1REF	62.	60030176	WEAR PAD	2
30.	72053281	STREET ELBOW 1/8NPT 90°	3	63.	52706739	CYL GUARD	2
31.	72053301	COUPLING 1/8NPT	2	64.	72060836	CAP SCR 1/4-20X3/4 FLTHDSOC	4
32.	72053508	ZERK 1/8NPT	6	65.	72063051	WASHER 3/8 LOCK	4
33.	72060002	CAP SCR 1/4-20X3/4 HH GR5	2	66.	72060044	CAP SCR 3/8-16X3/4 HH GR5	6

Figure D-6. OPTION - BASE AND OUTRIGGER ASSEMBLY-HIGH FRAME (41706839)



SEE PAGE 4-6 FOR PARTS LIST

Figure D-6A. OPTION - BASE AND OUTRIGGER ASSEMBLY-HIGH FRAME (41706839)

**WARNING**

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue, causing serious injury or death.

ITEM	PART NO.	DESCRIPTION	STD QTY	HIGH QTY
1.	52706580	MAST	1	
	52706842	MAST HI-FRAME		1
2.	60104246	PINION COVER	1	1
3.	70029119	SERIAL NUMBER PLACARD	1	1
4.	72063116	WASHER 3/4 FLAT HARD	18	18
5.	72601468	CAP SCR 3/4-10X4-1/2 HH GR8	18	18
6.	72661216	GRIPNAIL FASTENER	2	2

Figure D-7. MAST ASSEMBLY (41706567) & MAST ASSEMBLY-HIGH FRAME (41706841)

SEE FOLLOWING PAGE FOR DRAWING

ITEM	PART NO.	DESCRIPTION	STD QTY	HIGH QTY
1.	52706597	LADDER	2	
	52706848	LADDER-HIGH FRAME		2
2.	52706598	PLATFORM	1	
	52706598	PLATFORM-HIGH FRAME		1
3.	52706599	LEG	2	
	52706845	LEG		2
4.	52706600	LEG	1	
	52706847	LEG		1
5.	52706601	LEG	1	
	52706846	LEG		1
6.	60117608	SEAT BRACKET	1	1
7.	52706603	CHAIR PLATFORM	1	1
8.	60109878	LADDER MTG BRACKET LH	1	1
9.	60109879	LADDER MTG BRACKET RH	1	1
10.	60109936	ACCESS BAR (PART OF 2)	1 REF	1 REF
11.	60109940	CROSS BRACE	2	2
12.	60109941	CROSS BRACE	2	
	60110229	CROSS BRACE		2
13.	60109964	HOSE GUARD	1	1
14.	70302310	PLUG	4	4
15.	70731411	CHAIR	1	1
16.	72060025	CAP SCR 5/16-18X1 HH GR5	4	4
17.	72060053	CAP SCR 3/8-16X2-3/4 HH GR5	2	2
18.	72060052	CAP SCR 3/8-16X2-1/2 HH GR5	8	8
19.	72060092	CAP SCR 1/2-13X1-1/4 HH GR5	6	6
20.	72060096	CAP SCVR 1/2-13X2-1/2 HH GR5	12	12
22.	72060148	CAP SCR 5/8-11X1-1/4 HH GR5	8	8
23.	72060154	CAP SCR 5/8-11X3 HH GR5	4	4
24.	72062080	NUT 1/2-13 LOCK	14	14
25.	72062091	NUT 5/8-11 LOCK	4	4
26.	72062103	NUT 3/8-16 LOCK	12	12
27.	72063003	WASHER 3/8 WRT	16	16
28.	72063050	WASHER 5/16 LOCK	4	4
29.	72063053	WASHER 1/2 LOCK	4	4
30.	72063055	WASHER 5/8 LOCK	8	8
31.	60035938	EDGE LINER	2	2
32.	89044188	WIRE 14GA 2WIRE	164"	164"
33.	77041249	MERCURY SWITCH	1	1
34.	77041250	SWITCH CLIP	1	1
35.	72060612	MACH SCR #8-32X3/4 RDHD	1	1
36.	72062207	NUT #8-32 FLTHD	1	1
37.	60113835	CROSS BRACE	2	
	60113836	CROSS BRACE		2
38.	72060047	CAP SCR 3/8-16X1-1/4 HH GR5	2	2
39.	72062109	NUT 5/16-18 LOCK	4	4
40.	60113703	SLEEVE	4	4
41.	72661357	BUTT HINGE	1	1
42.	72060029	CAP SCR 5/16-18X2 HHGR5	4	4
46	60118860	SPACER 1-3/4"	2	2

**Figure D-8. PLATFORM / CHAIR ASM (41706568)
PLATFORM / CHAIR ASSEMBLY-HIGH FRAME (41706844)**

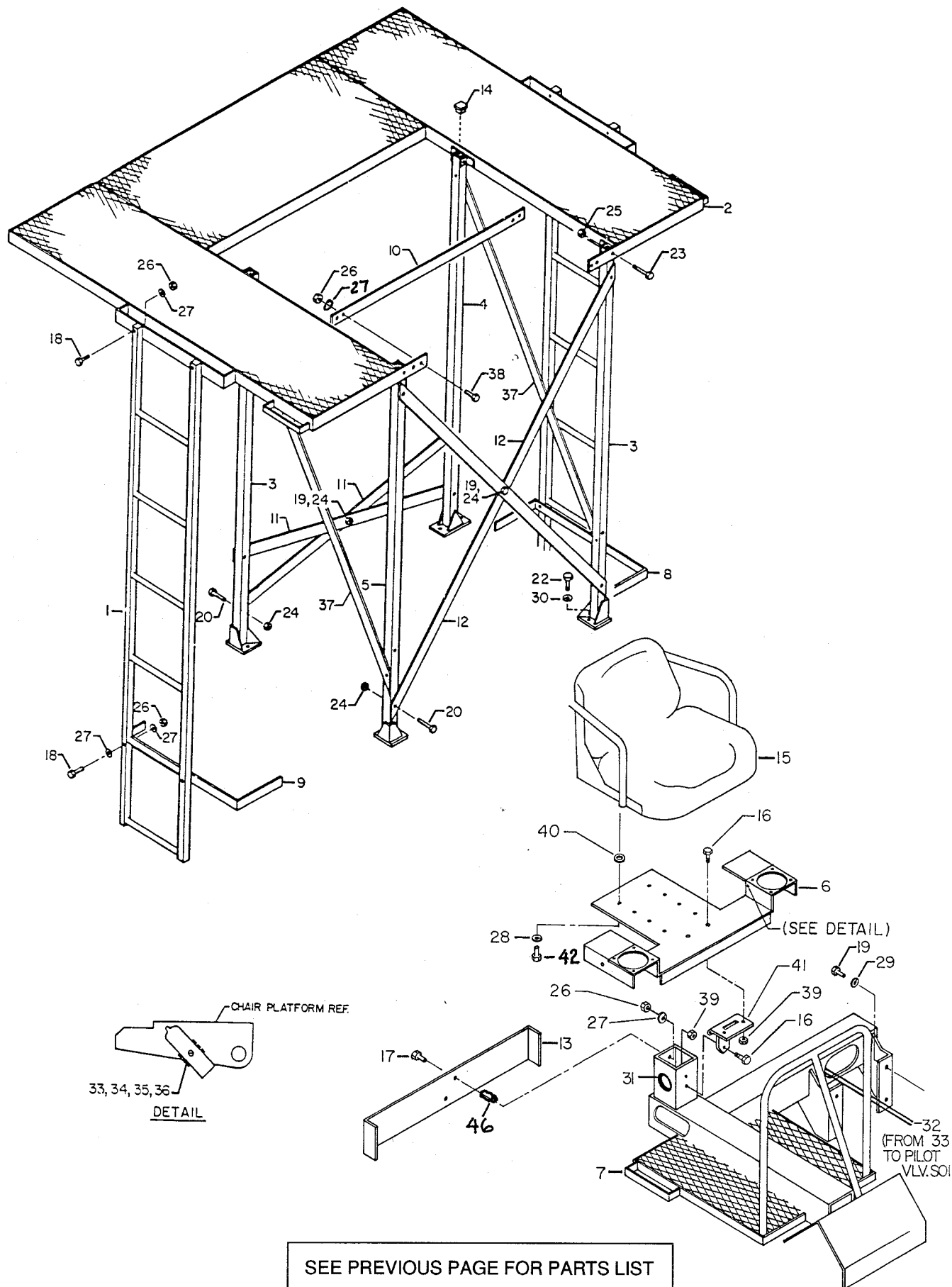
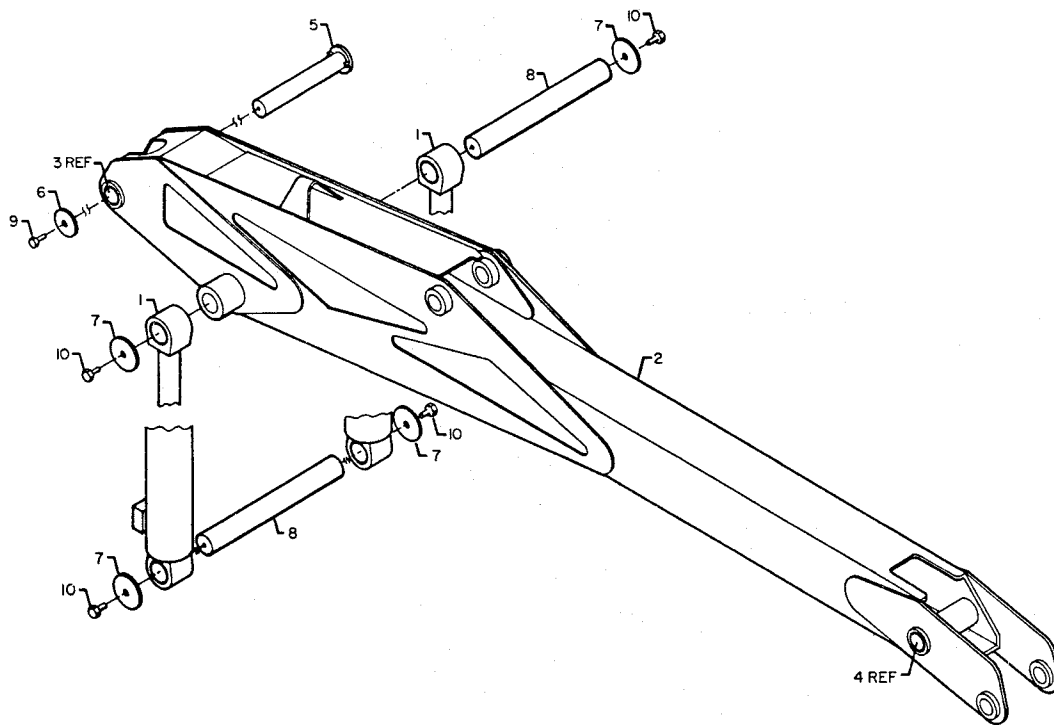


Figure D-8A. PLATFORM / CHAIR ASM (41706568)
PLATFORM / CHAIR ASSEMBLY-HIGH FRAME (41706844)

**NOTE**

Anytime the pin retainer plate bolts have been removed, apply Loctite 262 to the threads before reassembly.

ITEM	PART NO.	DESCRIPTION	QTY
1.	3C134860	INNER CYLINDER	2
2.	51706834	INNER BOOM (INCL:3 & 4)	1
3.	70034283	BUSHING (PART OF 2)	4REF
4.	70034284	BUSHING (PART OF 2)	3REF
5.	52706583	PIN	1
6.	60106332	PIN RETAINER 4"	1
7.	60106681	PIN RETAINER 5"	4
8.	60109897	PIN	2
9.	72060147	CAP SCR 5/8-11X1 HH GR5	1
10.	72060181	CAP SCR 3/4-10X1 HH GR5	4

Figure D-9. INNER BOOM ASSEMBLY (41706833)

NOTE

IT IS RECOMMENDED THAT ALL COMPONENTS OF THE SEAL KIT BE REPLACED WHENEVER THE CYLINDER IS DISASSEMBLED. THIS WILL REDUCE FUTURE DOWNTIME.

APPLY "LUBRIPLATE #630-2" MEDIUM HEAVY, MULTI-PURPOSE LUBRICANT OR EQUIVALENT TO ALL PISTON AND HEAD GLANDS, LOCK RING AND ROD THREADS BEFORE ASSEMBLY.

USE "NEVER-SEEZ" OR EQUIVALENT BETWEEN THE HEAD AND THE CASE WHEN ASSEMBLING THE CYLINDER.

DIMENSIONS

BORE	5.50"
STROKE	28.25"
C-C CLSD	45.50"
ROD DIA	3.00"
PIN DIA	3.00"

ITEM	PART NO.	DESCRIPTION	QTY
1.	4C134860	CASE (INCL:8,19)	1
2.	4G134860	ROD (INCL:19)	1
3.	70034285	BUSHING (PART OF 1 & 2)	2REF
4.	7PNPXT02	PIPE PLUG 1/8NPT (PART OF 1)	3REF
5.	6HX05530	HEAD	1
6.	6IX05520	PISTON	1
7.	73054242	VALVE 25GPM	1
8.	9CX55200	SEAL KIT (INCL:3,9-17)	1
9.	7Q072354	O-RING (PART OF 20)	1REF
10.	7Q10P354	BACK-UP RING (PART OF 20)	1REF
11.	7T2N8032	WEAR RING (PART OF 20)	1REF
12.	7R546030	ROD WIPER (PART OF 20)	1REF
13.	7R14P030	ROD WIPER (PART OF 20)	1REF
14.	7T66P550	PISTON SEAL (PART OF 20)	1REF
15.	7T2N4055	WEAR RING (PART OF 20)	2REF
16.	7T61N200	LOCK RING SEAL (PART OF 20)	1REF
17.	6A025030	WAFFER LOCK (PART OF 20)	1REF
18.	6C150030	STOP TUBE	1
19.	6C075030	STOP TUBE	1

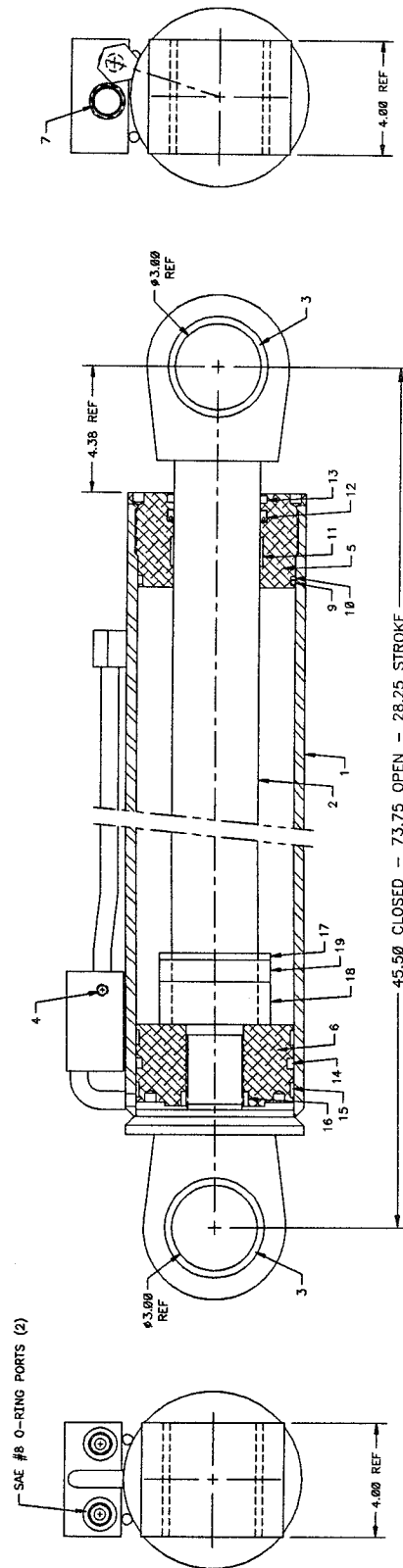
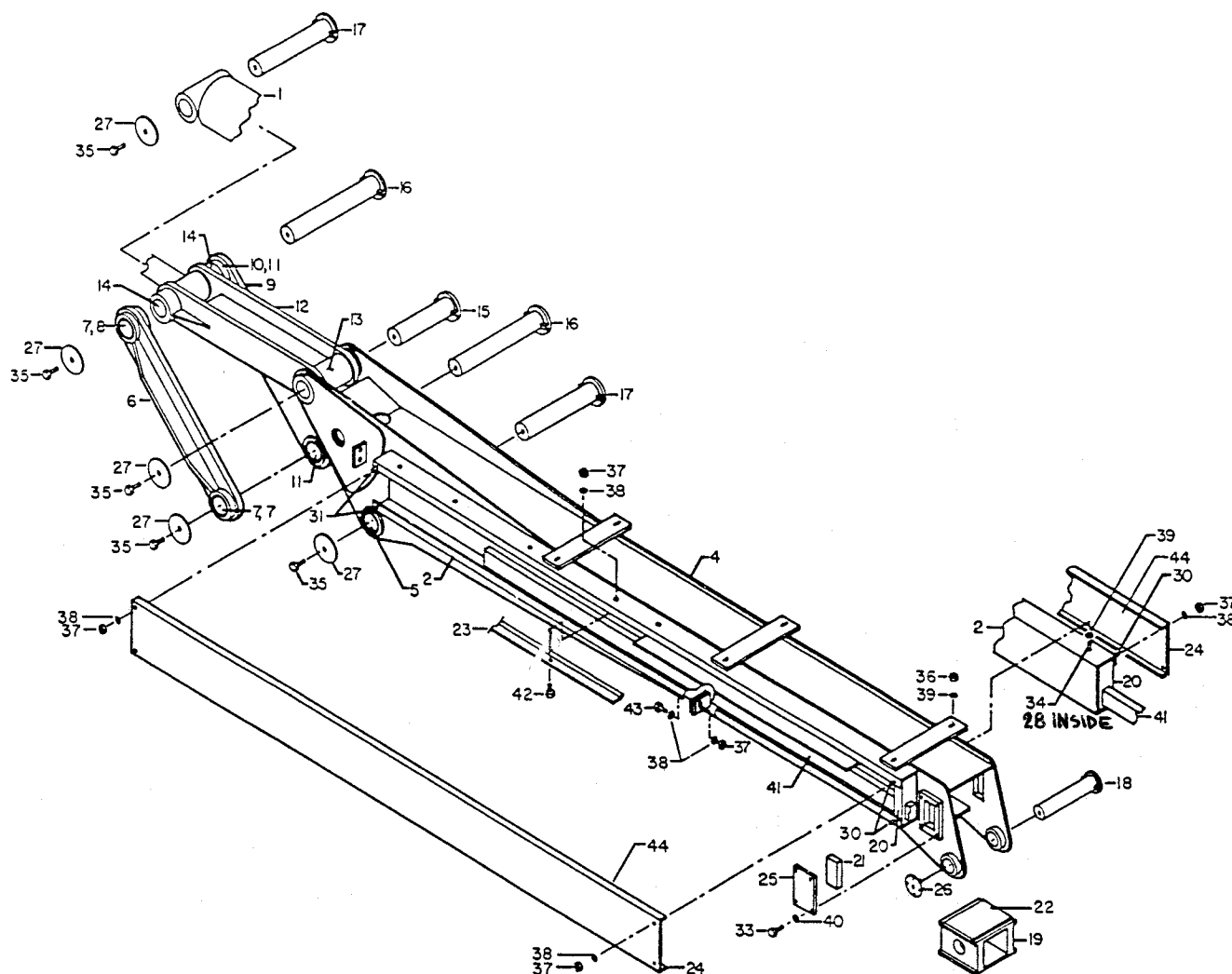


Figure D-10. INNER CYLINDER (3C134860)



CAUTION

The hoses within the enclosure (item 24) were lubricated at assembly. We recommend they be lubricated monthly, under normal usage, using a silicone spray lubricant. Failure to do so may result in premature hose failure.

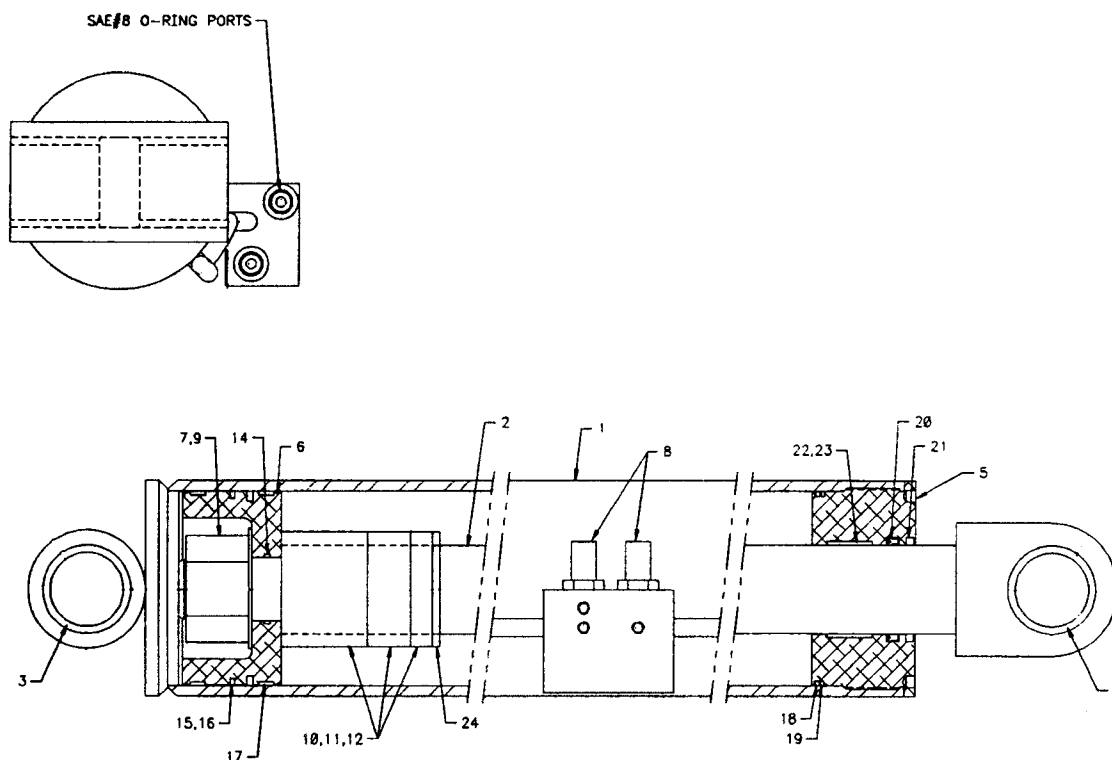
NOTE

Anytime the pin retainer plate bolts have been removed, apply Loctite 262 to the threads before re-assembly.

ITEM	PART NO.	DESCRIPTION	QTY
1.	3C170860	OUTER CYLINDER	1
3.	52706588	TRUMPET GUARD LH	2
4.	51706586	OUTER BOOM (INCL:5)	1
5.	70034283	BUSHING (PART OF 4)	4REF
6.	60109919	OUTER LINK (INCL:7,8)	1
7.	7BF81025	BUSHING (PART OF 6)	3REF
8.	7BF81225	BUSHING (PART OF 6)	1REF
9.	60109920	OUTER LINK (INCL:10,11)	1
10.	7BF81025	BUSHING (PART OF 9)	1REF
11.	7BF81225	BUSHING (PART OF 9)	2REF
12.	60109918	INNER LINK (INCL:13,14)	1
13.	70034283	BUSHING (PART OF 12)	3REF
14.	70034284	BUSHING (PART OF 12)	2REF
15.	52703694	PIN	1
16.	52703697	PIN	2
17.	52703698	PIN	2
18.	52706832	PIN	1
19.	52706587	TRUNNION	1
20.	60030017	TRUMPET GUIDE	2
21.	60030028	WEAR PAD	2
22.	60030167	WEAR PAD	1

ITEM	PART NO.	DESCRIPTION	QTY
23.	60109867	HOSE GUARD	2
24.	60103318	TRUMPET COVER	2
25.	60104191	RETAINER PLATE	2
26.	52706831	RETAINER	1
27.	60106332	PIN RETAINER 4"	5
28.	72063004	WASHER 7/16 WRT	6
30.	72601530	CARR. BOLT 5/16-18X3-3/4 SQNK	4
31.	72060023	CAP SCR 5/16-18X3/4 HH GR5	4
33.	72060044	CAP SCR 3/8-16X3/4 HH GR5	8
34.	72060047	CAP SCR 3/8-16X1-1/4 HH GR5	6
35.	72060147	CAP SCR 5/8-11X1 HH GR5	5
36.	72062103	NUT 3/8-16 LOCK	6
37.	72062109	NUT 5/16-18 LOCK	16
38.	72063002	WASHER 5/16 WRT	18
39.	72063003	WASHER 3/8 WRT	12
40.	72063051	WASHER 3/8 LOCK	8
41.	52702099	TRUMPET TUBE	2
42.	72060027	CAP SCR 5/16-18X1-1/2 HH GR5	6
43.	72060026	CAP SCR 5/16-18X1-1/4 HH GR5	2
44.	89039658	WEATHERSTRIP 3/16X1/2	4 FT

Figure D-11. OUTER BOOM ASSEMBLY (41706570)



NOTE

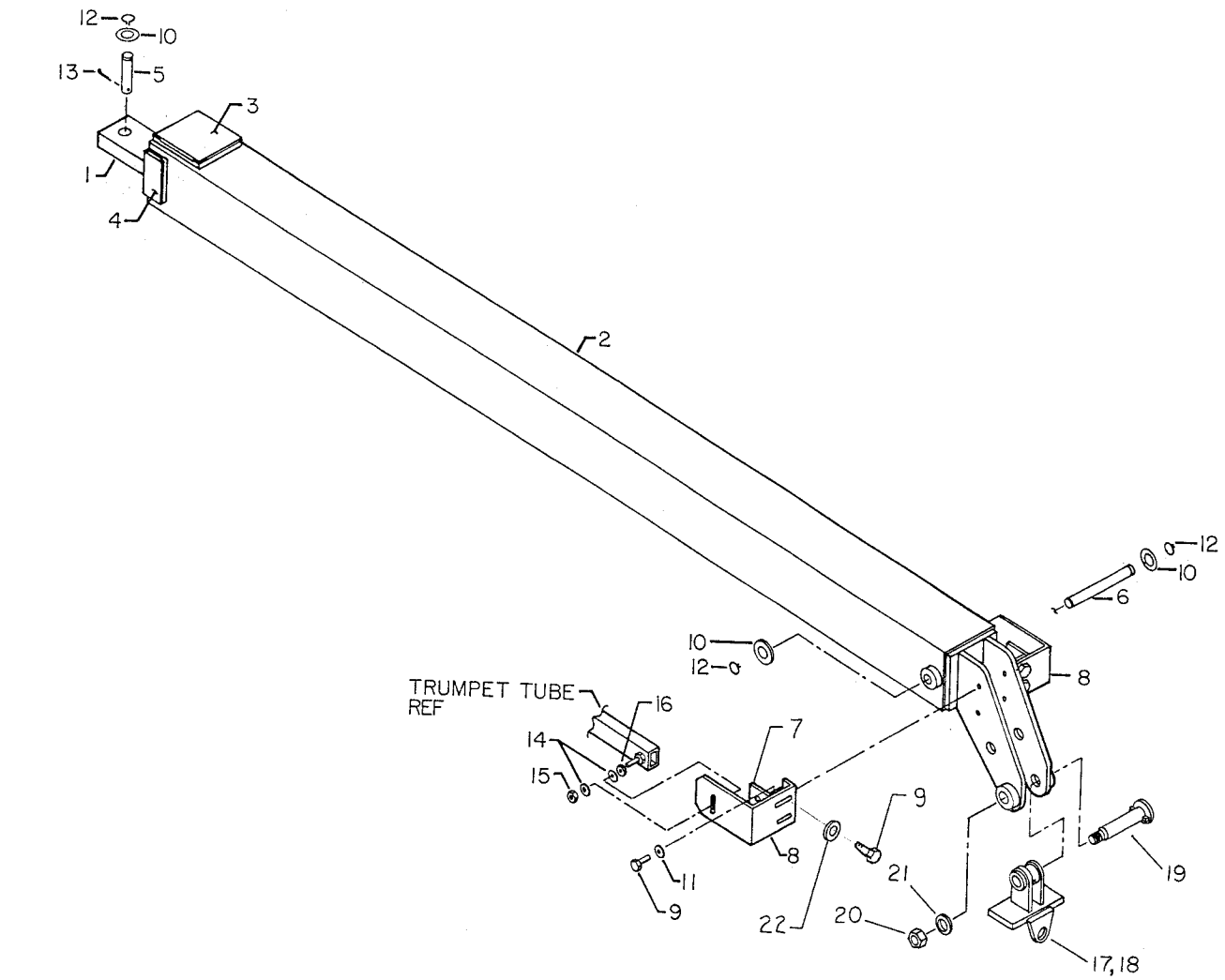
IT IS RECOMMENDED THAT ALL COMPONENTS OF THE SEAL KIT BE REPLACED WHENEVER THE CYLINDER IS DISASSEMBLED. THIS WILL REDUCE FUTURE DOWNTIME.

APPLY "LUBRIPLATE #630-2" MEDIUM HEAVY, MULTI-PURPOSE LUBRICANT OR EQUIVALENT TO ALL PISTON AND HEAD GLANDS, LOCK RING AND ROD THREADS BEFORE ASSEMBLY.

USE "NEVER-SEEZ" OR EQUIVALENT BETWEEN THE HEAD AND THE CASE WHEN ASSEMBLING THE CYLINDER.

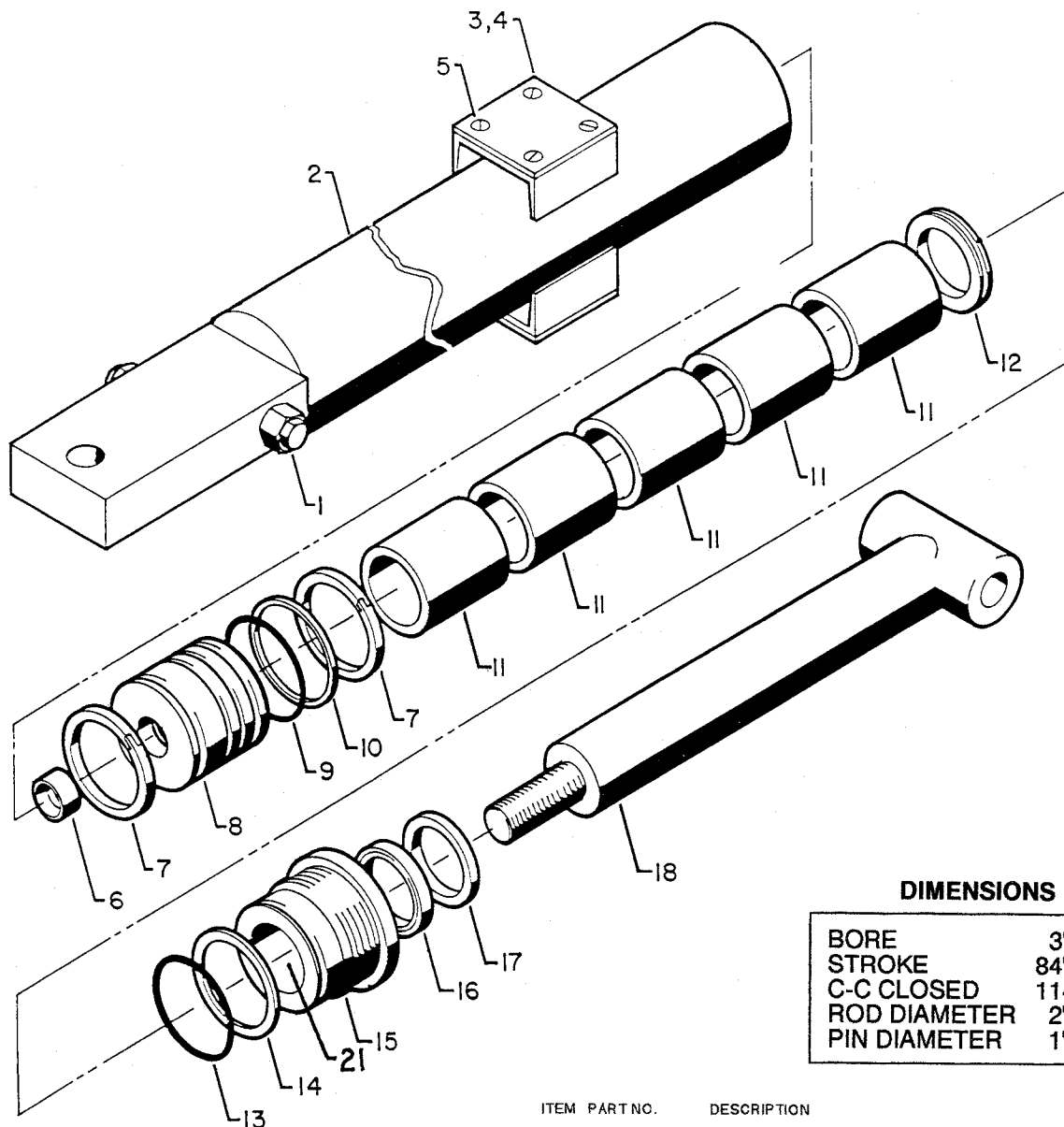
ITEM	PART NO.	DESCRIPTION	QTY
1.	4C170860	CASE (INCL:3)	1
2.	4G170860	ROD (INCL:4)	1
3.	70034284	BUSHING (PART OF 1)	2REF
4.	70034283	BUSHING (PART OF 2)	2REF
5.	6H065030	HEAD	1
6.	6IX65002	PISTON	1
7.	72062144	NUT 2" BUTRESS	1
8.	73054242	VALVE 25GPM	2
9.	72063016	WASHER	1
10.	6C075030	STOP TUBE	1
11.	6C150030	STOP TUBE	1
12.	6C300030	STOP TUBE	1
13.	9X170086	SEAL KIT (INCL:14-24)	1
14.	7Q072227	O-RING (PART OF 13)	1REF
15.	7Q072257	O-RING (PART OF 13)	1REF
16.	7T66P065	PISTON SEAL (PART OF 13)	1REF
17.	7T2N4065	WEAR RING (PART OF 13)	2REF
18.	7Q072361	O-RING (PART OF 13)	1REF
19.	7Q10P361	BACK-UP RING (PART OF 13)	1REF
20.	7R746030	ROD SEAL (PART OF 13)	1REF
21.	7R17P030	ROD WIPER (PART OF 13)	1REF
22.	7T2N4032	WEAR RING (PART OF 13)	1REF
23.	7T2N8032	WEAR RING (PART OF 13)	1REF
24.	6A025030	WAFER LOCK (PART OF 13)	1REF

Figure D-12. OUTER CYLINDER (3C170860)



ITEM	PART NO.	DESCRIPTION	QTY
1.	3B137913	EXTENSION CYLINDER	1
2.	52706590	EXTENSION BOOM	1
3.	60030169	WEAR PAD	1
4.	60030168	WEAR PAD	2
5.	60101905	PIN	1
6.	60103821	PIN	1
7.	60109982	BULKHEAD PLATE	2
8.	60109983	GUARD	2
9.	72060044	CAP SCR 3/8-16X3/4 HH GR5	4
10.	72063034	MACH BUSHING 1X10GA NR	3
11.	72063051	WASHER 3/8 LOCK	4
12.	72066125	RETAINING RING 1" HD EXT	3
13.	72066197	COTTER PIN 3/16X2-1/2	1
14.	72063005	WASHER 1/2 WRT	4
15.	72062080	NUT 1/2-13 LOCK	2
16.	72062107	NUT 1/2-13 CTR LOCK	2
17.	51709475	SWIVEL LINK (INCL:18)	1
18.	70055207	BUSHING (PART OF 17)	2REF
19.	52706610	PIN	1
20.	72062141	NUT 1-8 LOCK	1
21.	72063066	WASHER 1 HIGH STRENGTH	1
22.	72063008	WASHER 3/4 WRT	4

Figure D-13. EXTENSION BOOM ASSEMBLY (41706571)



DIMENSIONS

BORE	3"
STROKE	84"
C-C CLOSED	114-1/2"
ROD DIAMETER	2"
PIN DIAMETER	1"

NOTE

IT IS RECOMMENDED THAT ALL COMPONENTS OF THE SEAL KIT BE REPLACED WHENEVER THE CYLINDER IS DISASSEMBLED. THIS WILL REDUCE FUTURE DOWNTIME.

APPLY "LUBRIPLATE #630-2" MEDIUM HEAVY, MULTI-PURPOSE LUBRICANT OR EQUIVALENT TO ALL PISTON AND HEAD GLANDS, LOCK RING AND ROD THREADS BEFORE ASSEMBLY.

USE "NEVER-SEEZ" OR EQUIVALENT BETWEEN THE HEAD AND THE CASE WHEN ASSEMBLING THE CYLINDER.

ITEM	PART NO.	DESCRIPTION	QTY
1.	73054304	VALVE 10GPM	2
2.	4B137913	CASE ASM	1
3.	60030004	WEAR PAD	2
4.	60106350	SPACER	2
5.	72060836	SCREW 1/4-20X3/4 FLAT HD	8
6.	7T61N106	LOCK RING SEAL (PART OF 20)	1REF
7.	7T65I030	PISTON RING (PART OF 20)	2REF
8.	6I030106	PISTON	1
9.	7Q072145	O-RING (PART OF 20)	1REF
10.	7T66P030	PISTON SEAL (PART OF 20)	1REF
11.	6C300020	STOP TUBE	5
12.	6A025020	WAFFER LOCK (PART OF 20)	1REF
13.	7Q072334	O-RING (PART OF 20)	1REF
14.	7Q10P334	BACK-UP RING (PART OF 20)	1REF
15.	6H030020	HEAD	1
16.	7R546020	ROD SEAL (PART OF 20)	1REF
17.	7R14P020	ROD WIPER (PART OF 20)	1REF
18.	4G220710	ROD	1
19.	7PNPXT02	PIPE PLUG 1/8NPT (PART OF 2)	2REF
20.	9C121617	SEAL KIT (INCL: 6, 7, 9, 10, 12-14, 16, 17, 21)	1
21.	7T2N4022	WEAR RING-ROD (PART OF 20)	1REF

Figure D-14. EXTENSION CYLINDER (3B137913)

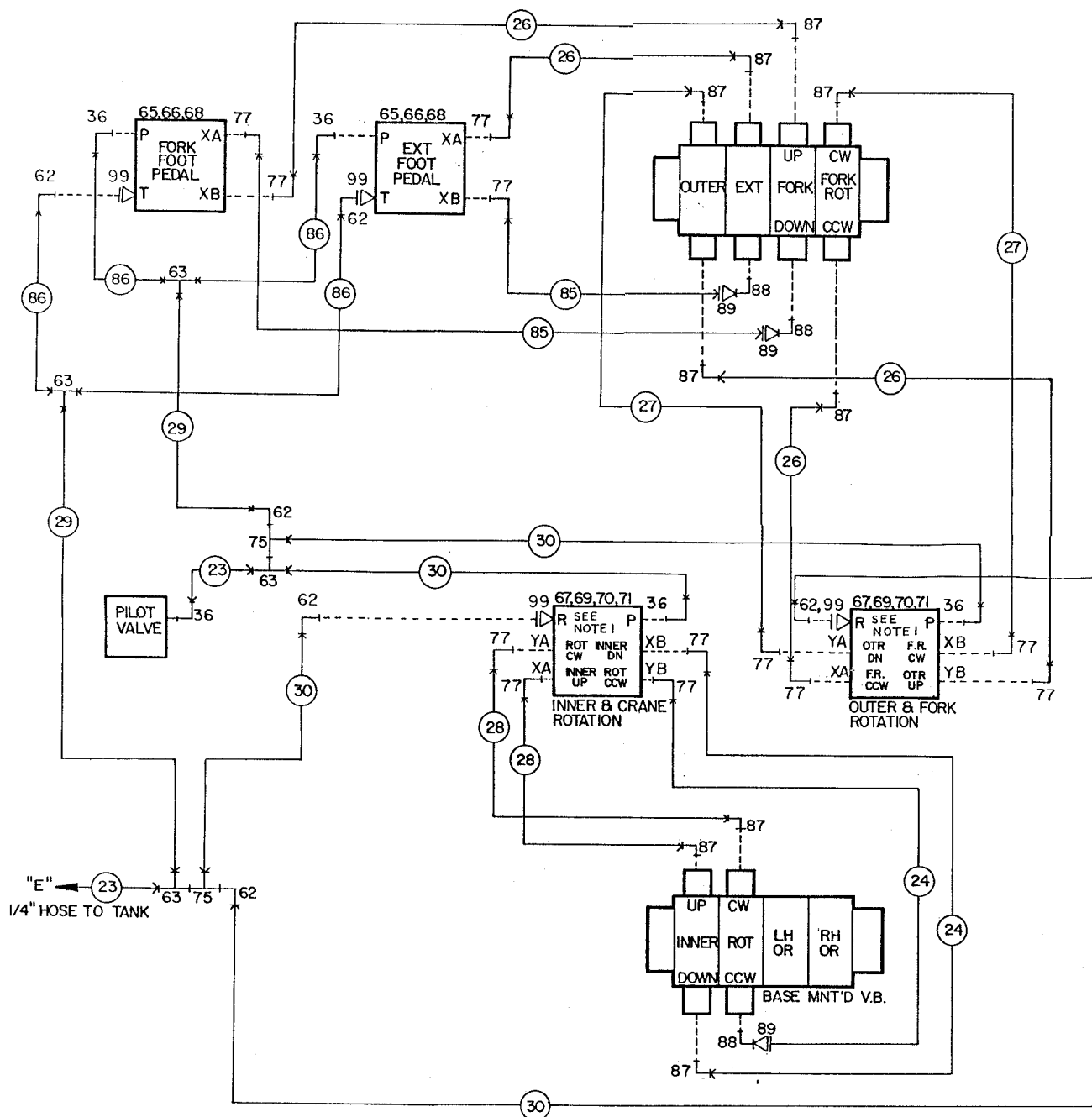
NOTE

VOAC BRAND JOYSTICKS & FOOT PEDALS REQUIRE INSTALLATION OF 8-72532985, ELBOW #6MSTR #4MJIC 45°, IN THE PRESSURE & TANK PORTS, INSTEAD OF LISTED PARTS.

SEE NEXT 2 PAGES FOR DRAWING

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	51706528	HOSE ASM 1/2X80	4	54.	72060050	CAP SCR 3/8-16X2 HH GR5	2
2.	51706623	HOSE ASM 3/8X27	1	55.	72062103	NUT 3/8-16 LOCK	2
3.	51706889	HOSE ASM 3/8X20	1	56.	72532658	ELBOW 3/4MJIC 3/4FJIC SWVL	5
4.	51707068	HOSE ASM 1/2X163	1	57.	72531205	TEE 3/4MJIC	2
5.	51707069	HOSE ASM 1/2X167	1	58.	72532358	ADAPTER 3/4MSTR 3/4MJIC	10
6.	51706892	HOSE ASM 1/2X66	2	59.	72532672	BULKHEAD UNION 3/4JIC	4
7.	51706525	HOSE ASM 1/2X26	1	60.	72531708	BULKHEAD NUT 3/4JIC	4
8.	51706533	HOSE ASM 3/4X17	1	61.	72532665	ADAPTER 7/16MJIC 3/4FJIC	4
9.	51706535	HOSE ASM 3/4X33	1	62.	72532690	ELBOW 7/16MJIC 7/16FJIC SWVL	7
12.	51706891	HOSE ASM 1/2X24	5	63.	72532768	TEE 7/16MJIC	4
13.	51707070	HOSE ASM 1/2X257	1	65.	70731800	FOOT PEDAL CONTROL	2
14.	51707071	HOSE ASM 1/2X271	1	66.	72060025	CAP SCR 5/16-18X1 HH GR5	8
15.	51706890	HOSE ASM 1/2X21	2	67.	70731801	JOYSTICK CONTROL	2
16.	51707067	HOSE ASM 3/8X267	4	68.	72062109	NUT 5/16-18 LOCK	10
17.	51706520	HOSE ASM 3/8X234	4	69.	72060004	CAP SCR 1/4-20X1 HH GR5	8
18.	51711556	HOSE ASM 1/4X24	1	70.	72063001	WASHER 1/4 WRT	8
19.	51711555	HOSE ASM 1/4X22	1	71.	72063049	WASHER 1/4 LOCK	8
20.	51706624	HOSE ASM 3/4X28	1	72.	73054542	PILOT VALVE	1
21.	51706537	HOSE ASM 3/4X45	1	73.	72060008	CAP SCR 1/4-20X2 HH GR5	2
22.	51711553	HOSE ASM 1/4X6	1	74.	72062104	NUT 1/4-20 LOCK	2
23.	51706628	HOSE ASM 3/4X132	2	75.	72532981	TEE 7/16JIC SWVL NUT RUN	3
24.	51704588	HOSE ASM 1/4X174	2	76.	72532351	ADAPTER 7/16MSTR 7/16MJIC	1
25.	72532986	ELBOW 3/4MJIC 90°	4	77.	72532985	ELBOW 3/4MSTR 3/4MJIC 45°	12
26.	51706627	HOSE ASM 1/4X120	2	78.	73054426	RELIEF VALVE-ADJUSTABLE	1
27.	51706626	HOSE ASM 1/4X108	2	79.	72532972	ADAPTER 3/4MJIC 1-1/16FJIC	1
28.	51706896	HOSE ASM 1/4X162	2	80.	72532950	TEE SWVL NUT RUN	1
29.	51705320	HOSE ASM 1/4X52	2	81.	51711562	HOSE ASM 1/4X90	1
30.	51705893	HOSE ASM 1/4X46	4	82.	73054462	SELECTOR VALVE-PILOT OPER	1
31.	51706632	HOSE ASM 3/4X47	1	83.	73054549	CHECK VALVE	1
32.	72053767	ELBOW 1-1/16MSTR 1-1/16MJIC 90°	2	84.	72531412	ELBOW 1/4MPT 7/16MJIC	1
33.	72532366	ADAPTER 1-1/16MSTR 1-1/16MJIC	1	85.	51706895	HOSE ASM 1/4X136	2
34.	60114669	ELBOW-PRESSURE GAUGE	1	86.	51706894	HOSE ASM 1/4X3	4
36.	72532699	ELBOW 9/16MSTR 7/16MJIC 90°	5	87.	72532699	ELBOW 9/16MSTR 7/16MJIC 90° (PART OF VB)	9REF
37.	72053763	ELBOW 3/4MSTR 3/4MJIC 90°	10	88.	72532700	ELBOW 9/16MSTR 9/16MJIC 90° (PART OF VB)	3REF
38.	72532666	ELBOW 3/4MSTR 3/4MJIC 90° XLG	1	89.	72532707	ADAPTER 7/16MJIC 9/16FJIC (PART OF VB)	3REF
41.	72053758	ELBOW 7/16MSTR 7/16MJIC 90°	3	90.	72532666	ELBOW 3/4MSTR 3/4MJIC 90° (PART OF VB)	8REF
42.	72532973	ADAPTER 1-1/16FJIC PR-SW IN-LINE	2	91.	72053763	ELBOW 3/4MSTR 3/4MJIC 90° (PART OF VB)	4REF
43.	72532980	ADAPTER 3/4FJIC PR-SW IN-LINE	2	92.	72053767	ELBOW 1-1/16MSTR 1-1/16MJIC 90° (PART OF VB)	2REF
44.	72532855	ADAPTER 1-1/16MJIC 1-1/16MJIC	2	93.	60114669	ELBOW PRESSUE GAUGE (PART OF VB)	2REF
46.	72053676	ADAPTER 3/4MPT 1-1/16MJIC	2	94.	72532696	ELBOW 1-1/16MJIC 1-1/16FJIC SWVL (PART OF VB)	1REF
47.	72531836	REDUCER BUSHING 1-1/4 3/4NPT	2	95.	72531131	STREET ELBOW 1/4NPTX90° (PART OF VB)	1REF
48.	72053615	TEE 1-1/4NPT	1	96.	72532987	DISCONNECT NIPPLE 1/4 (PART OF VB)	2REF
49.	51706463	HOSE ASM 1/2X18	1	99.	72532353	ADAPTER #6MSTR #4MJIC	4
50.	73054425	SENSOR VALVE	1				
51.	72060734	CAP SCR 5/16-18X1-1/2 SH	4				
52.	72532657	TEE 3/4JIC SWVL NUT RUN	2				
53.	73054424	OVERSTRESS VALVE	1				

Figure D-15. HYDRAULIC KIT WITH CHAIR (91707065)



SEE PAGE 4-17 FOR PARTS

Figure D-15A. HYDRAULIC KIT WITH CHAIR (91707065)

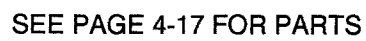


Figure D-15B. HYDRAULIC KIT WITH CHAIR (91707065)

ITEM	PART NO.	DESCRIPTION	QTY
1.	70731810	VALVEBANK 4-SECT (BASE)	1
2.	70731811	VALVEBANK 4-SECT (MAST)	1
3.	72060032	CAP SCR 5/16-18X2-3/4 HHGR5	6
4.	72062109	NUT 5/16-18 LOCK	3
5.	72063002	WASHER 5/16 WRT	6
6.	72532699	ELBOW 9/16MSTR 7/16MJIC 90°	9
7.	72532700	ELBOW 9/16MSTR 9/16MJIC XLG	3
8.	72532707	ADAPTER 7/16MJIC 9/16FJIC	3
9.	72053763	ELBOW 3/4MSTR 3/4MJIC 90°	8
10.	72532666	ELBOW 3/4MSTR 3/4MJIC XLG	8
11.	60107995	ELBOW-PR GAUGE MOD	2
12.	72532987	DISCONNECT NIPPLE 1/4	2
13.	72053767	ELBOW 1-1/16MSTR 1-1/16MJIC 90°	3
14.	72531131	STREET ELBOW 1/4NPT 90°	1

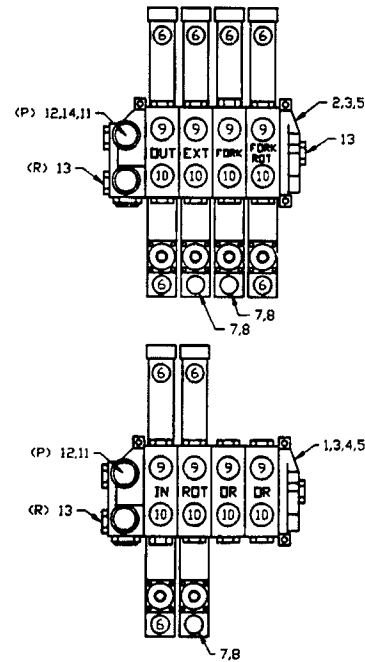
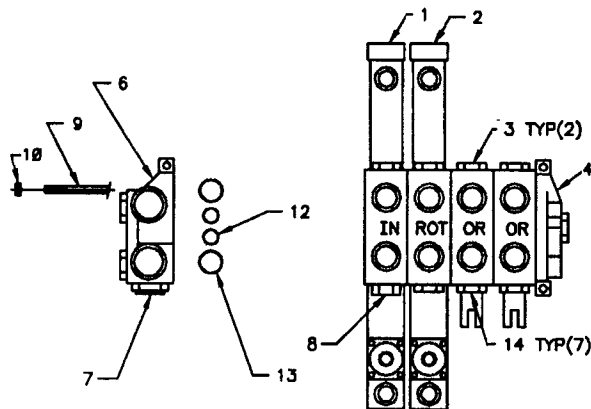
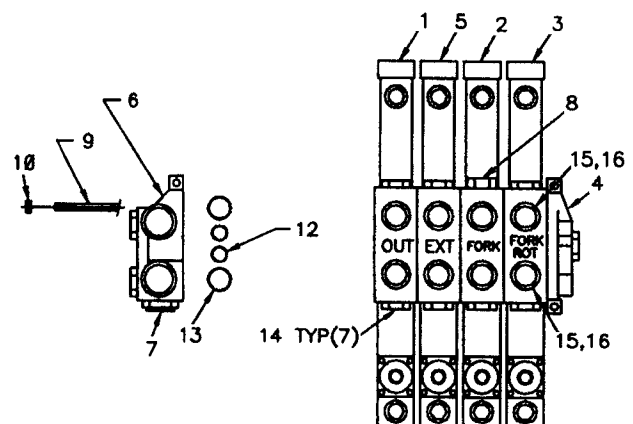


Figure D-16. VALVE BANK ASSEMBLY (51706605)



ITEM	PART NO.	DESCRIPTION	QTY
1.	73054595	VALVE SECT HRH 1000PSI	1
2.	73054943	VALVE SECT HRH BLEED	1
3.	73054597	VALVE SECT CVHA	2
4.	73733046	END COVER RH W/TA PLUG	1
6.	73731424	END COVER LH (INCL:7)	1
7.	73054673	RELIEF VALVE (PART OF 6)	1REF
8.	73054592	CHECK 1000PSI	1
9.	73014649	STUD 3/8X11-3/4	3
10.	72062037	NUT 3/8-24 HEX	6
11.	51393494	O-RING KIT	REF
12.	7Q072117	O-RING	10
13.	7Q072119	O-RING	10
14.	73054893	VALVE-ANTI CAVITATION	7

Figure D-16A. VALVE BANK (70731810)



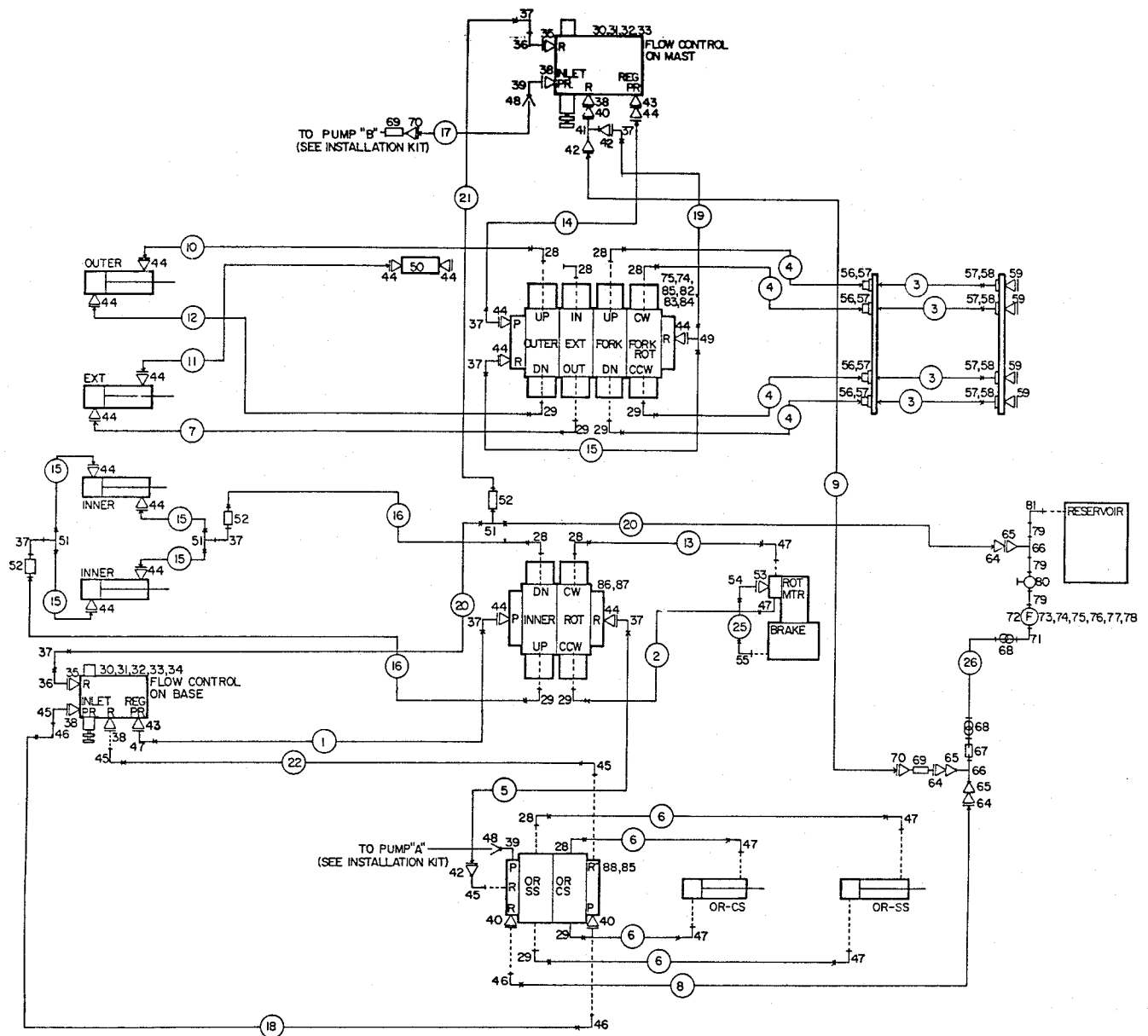
ITEM	PART NO.	DESCRIPTION	QTY
1.	73054598	VALVE SECT HRH	2
2.	73054599	VALVE SECT HRH 1800PSI	1
3.	73054600	VALVE SECT HRH .062 ORIFICE	1
4.	73731241	END COVER RH W/CONV PLUG	1
5.	73054596	VALVE SECT-HRH FREE FLOW	1
6.	73731424	END COVER LH (INCL:7)	1
7.	73054673	RELIEF VALVE (PART OF 6)	1REF
8.	73054356	CHECK 1800PSI	1
9.	73014630	STUD 3/8X10	3
10.	72062037	NUT 3/8-24 HEX	6
11.	51393494	O-RING KIT	REF
12.	7Q072117	O-RING	10
13.	7Q072119	O-RING	10
14.	73054893	VALVE-ANTI CAVITATION	7
15.	70143140	ORIFICE PLATE	2
16.	70142403	SPRING	2

Figure D-16B. VALVE BANK (70731811)

SEE NEXT PAGE FOR DRAWING

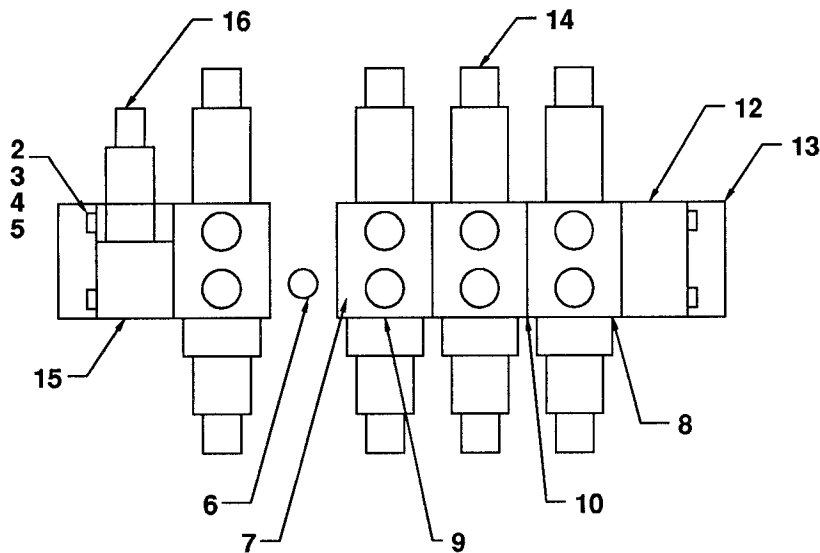
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	51706463	HOSE ASM 1/2X18	1	45.	72053767	ELBOW	
2.	51706519	HOSE ASM 3/8X24	1			1-1/16MSTR 1-1/16MJIC 90°	4
3.	51706520	HOSE ASM 3/8X234	4	46.	72532696	ELBOW	
4.	51707067	HOSE ASM 3/8X267	4			1-1/16MJIC 1-1/16FJIC SWVL	3
5.	51706525	HOSE ASM 1/2X26	1	47.	72053763	ELBOW 3/4MSTR 3/4MJIC 90°	7
6.	51706528	HOSE ASM 1/2X80	4	48.	72532987	NIPPLE 1/4 DISC WITH CAP	2
7.	51707071	HOSE ASM 1/2X271	1	49.	72532671	TEE 3/4 SWVL NUT BRANCH	1
8.	51706535	HOSE ASM 3/4X33	1	50.	73054426	RELIEF VALVE - ADJUSTABLE	1
9.	51706537	HOSE ASM 3/4X45	1	51.	72531205	TEE 3/4MJIC	3
10.	51707068	HOSE ASM 1/2X163	1	52.	72532980	ADAPTER 3/4FJIC PR SW IN-LINE	3
11.	51707070	HOSE ASM 1/2X257	1	53.	72532351	ADAPTER 7/16MSTR 7/16MJIC 90°	1
12.	51707069	HOSE ASM 1/2X167	1	54.	72532690	ELBOW 7/16MJIC 7/16FJIC SWVL	1
13.	51706889	HOSE ASM 3/8X20	1	55.	72053758	ELBOW 7/16MSTR 7/16FJIC 90°	1
14.	51706890	HOSE ASM 1/2X21	2	56.	72532672	UNION 3/4JIC BULKHEAD	4
15.	51706891	HOSE ASM 1/2X24	5	57.	72531708	NUT 3/4JIC BULKHEAD	8
16.	51706892	HOSE ASM 1/2X66	2	58.	72532986	ELBOW 3/4MJIC 3/4MJIC	
17.	51709159	HOSE ASM 3/4X52	1			BULKHEAD 90°	4
18.	51709158	HOSE ASM 3/4X25	1	59.	72532665	ADAPTER 7/16MJIC 3/4FJIC	4
19.	51709157	HOSE ASM 1/2X17	1	64.	72053676	ADAPTER 3/4MPT 1-1/16MJIC	3
20.	51709155	HOSE ASM 1/2X44	2	65.	72531836	REDUCER BUSHING 1-1/4 3/4NPT	3
21.	51709156	HOSE ASM 1/2X55	1	66.	72053615	TEE 1-1/4NPT	2
22.	51706533	HOSE ASM 3/4X17	1	67.	72531550	BARB NIPPLE 1-1/4MPT 1-1/4	1
25.	51711553	HOSE ASM 1/4X6	1	68.	72066516	HOSE CLAMP 1-1/4 2-BOLT	2
26.	60035936	HOSE 1-1/4 100R4 X 42	1	69.	72532973	ADAPTER	
28.	72053763	ELBOW 3/4MSTR 3/4MJIC 90°				1-1/16FJIC PR SW IN-LINE	2
		(PART OF VALVEBANK)	8	70.	72532855	ADAPTER 1-1/16MJIC 1-1/16MJIC	2
29.	72532666	ELBOW 3/4MSTR 3/4MJIC XLG 90°		71.	72532346	BARB NIPPLE 1-1/4NPT 1-1/4 90°	1
		(PART OF VALVEBANK)	8	72.	73052040	RETURN FILTER	1
30.	73054641	FLOW CONTROL VALVE	2	73.	60112266	FILTER BRACKET	1
31.	72060054	CAP SCR 3/8-16X3 HH GR5	4	74.	72060025	CAP SCR 5/16-18X1 HH GR5	6
32.	60105459	SLEEVE	4	75.	72063050	WASHER 5/16 LOCK	4
33.	72063003	WASHER 3/8 WRT	4	76.	72060002	CAP SCR 1/4-20X3/4 HH GR5	1
34.	72062103	NUT 3/8-16 LOCK	2	77.	72063001	WASHER 1/4 WRT	1
35.	72532992	ADAPTER 7/16MSTR 9/16FSTR	2	78.	72063049	WASHER 1/4 LOCK	1
36.	72053762	ELBOW 9/16MSTR 3/4MJIC 90°	2	79.	72053211	PIPE NIPPLE 1-1/4NPT X CL	3
37.	72532658	ELBOW 3/4MJIC 3/4FJIC SWVL	10	80.	73054130	GATE VALVE 1-1/4NPT	1
38.	72532948	ADAPTER		81.	72053287	STREET ELBOW 1-1/4NPT 90°	1
		1-5/16MSTR 1-1/16FSTR	3	82.	60113265	VB MTG PLATE	1
39.	60114669	ELBOW-MODIFIED	2	83.	60106139	SLEEVE	2
40.	72532366	ADAPTER 1-1/16MSTR 1-1/16FJIC	3	84.	72060027	CAP SCR 5/16-18X1-1/2 HH GR5	2
41.	72532950	TEE 1-1/16 SWVL NUT RUN	1	85.	72062109	NUT 5/16-18 LOCK	7
42.	72532972	ADAPTER 3/4MJIC 1-1/16FJIC	3	86.	72060046	CAP SCR 3/8-16X1 HH GR5	2
43.	72532963	ADAPTER 1-5/16MSTR 3/4FSTR	2	87.	72062103	NUT 3/8-16 LOCK	2
44.	72532358	ADAPTER 3/4MSTR 3/4MJIC	16	88.	72060053	CAP SCR 5/16-18X2-3/4 HH GR5	3

Figure D-17. PROPORTIONAL FIBER-OPTIC REMOTE HYDRAULIC KIT (91709220)



SEE PREVIOUS PAGE FOR PARTS

Figure D-17A. PROPORTIONAL FIBER-OPTIC REMOTE HYDRAULIC KIT (91709220)



ITEM	PART	DESCRIPTION	QTY A	QTY B
1.	73054694	VB 2-SECTION	1	
	73732150	VB 4-SECTION		1
2.	94732171	TIE-ROD ASM	1	
	94732143	TIE-ROD ASM		1
3.	70143620	TIE ROD	4	
	70143596	TIE ROD		4
4.	72062036	NUT	8	8
5.	72063050	LOCKWASHER	8	8
6.	76393090	O-RING	4	10
7.	70732158	STACK KIT	1	1
8.	73054690	VALVE SECTION W/COIL	1	4
9.	73054692	RELIEF 1000PSI	1	
	73054693	RELIEF 1800PSI		1
10.	70143595	O-RING PLATE	3	5
11.	73054698	VALVE SECTION W/COIL	1	
12.	70143619	OUTLET BLOCK	1	1
13.	70143597	MOUNTING FOOT	2	2
14.	77041385	COIL 10V	4	8
15.	94732170	INLET BLOCK ASM		1
16.	73054623	RELIEF 2500PSI		1
	72053763	ELBOW (NOT SHOWN)	8	8
	72532666	ELBOW XLG (NOT SHOWN)	8	8

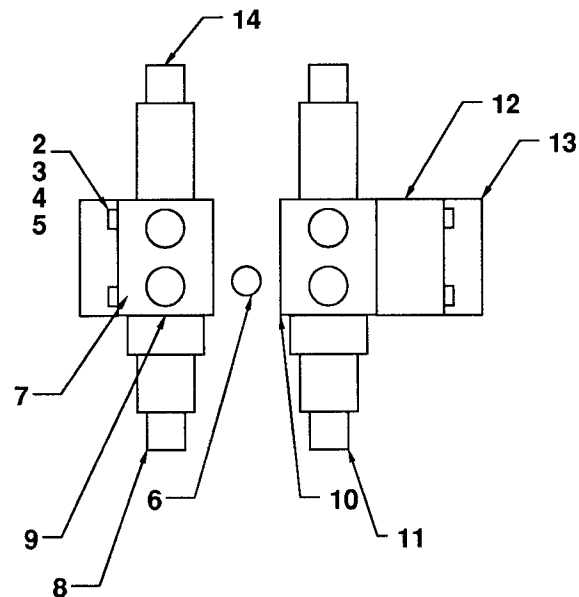
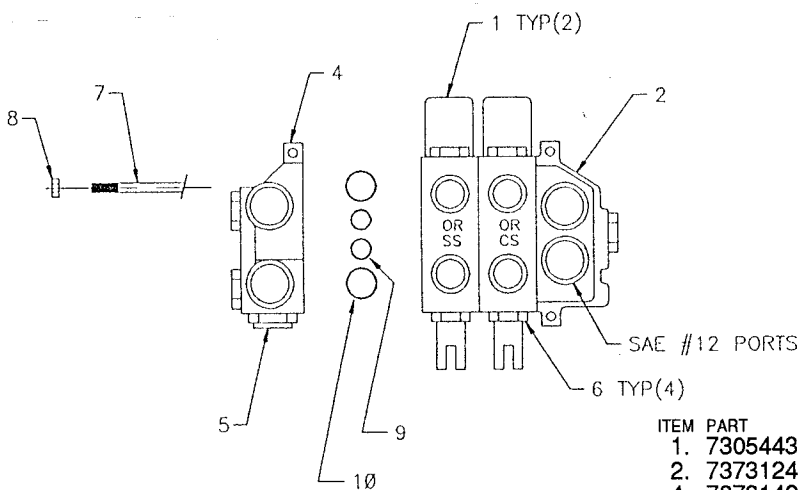
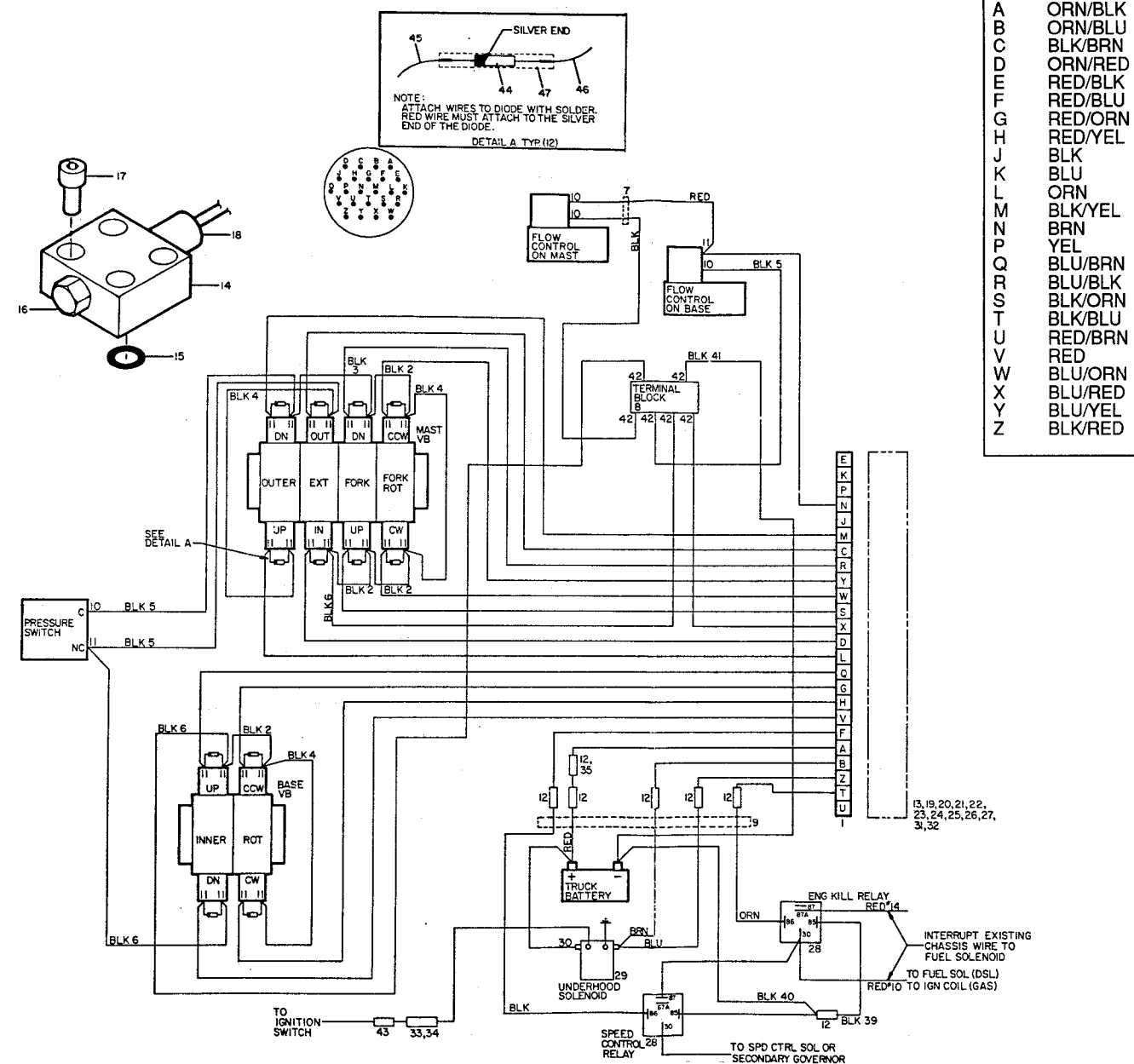


Figure D-18. VALVE BANK ASSEMBLY - FIBER-OPTIC REMOTE CONTROL(51709219)



ITEM	PART	DESCRIPTION	QTY
1.	73054432	TANDEM VALVE SECTION	2
2.	73731241	END CAP RH W/CONV PLUG	1
4.	73731424	END CAP LH (INCL:5)	1
5.	73054673	MAIN RELIEF (PART OF 4)	1 REF
6.	73054010	LOAD CHECK PLUG ASM	4
7.	73014629	STUD 3/8X6-1/2	3
8.	72062037	NUT 3/8-24	6
9.	7Q072117	O-RING	6
10.	7Q072119	O-RING	6
11.	51393494	O-RING KIT	REF

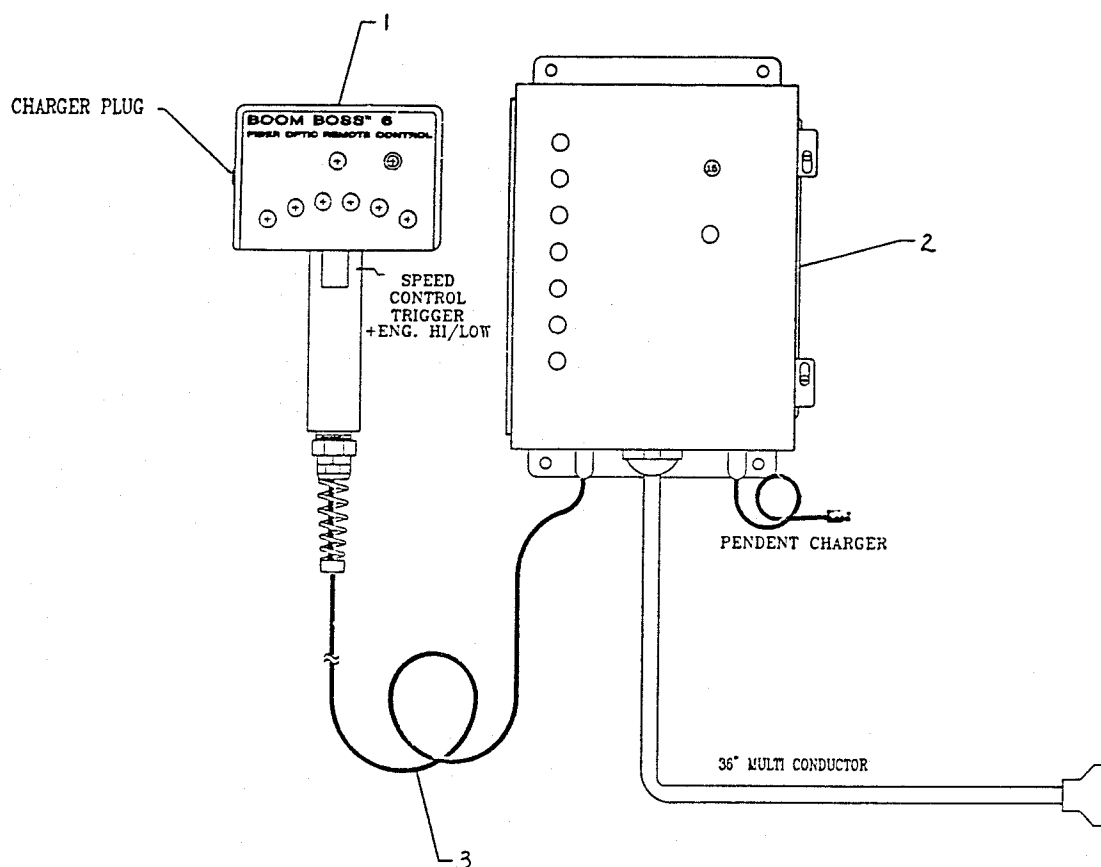
Figure D-18A. VALVEBANK-2 SECTION W/POWER BEYOND (51709217)



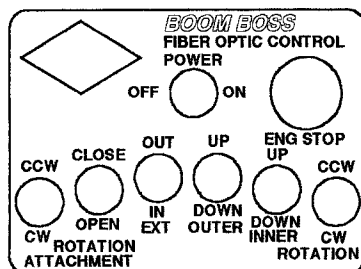
ITEM	PART	DESCRIPTION	QTY
1.	51709171	CABLE ASM 18GA 24WIRE X 132	1
2.	89044274	WIRE 14GA BLK X 3	4
3.	89044274	WIRE 14GA BLK X 6	1
4.	89044274	WIRE 14GA BLK X 12	3
5.	89044274	WIRE 14GA BLK X 32	3
6.	89044274	WIRE 14GA BLK X 108	3
7.	89044188	CABLE 14GA DUPLX X 110	1
8.	77044341	TERMINAL BLOCK 4-CONTACT	1
9.	89044354	CABLE 14GA 6WIRE X 180	1
10.	77040186	TERMINAL 1/4 FSLPON 16-14GA	4
11.	77040282	TERMINAL 1/4 PIGBAC 16-14GA	26
12.	77040047	TERMINAL 1/4 MSLPON 16-14GA	7
13.	72061003	SCR #6X1/2 PH SLFTP	4
14.	60025221	CAPACITY ALERT MANIFOLD	1
15.	7Q072015	O-RING	1
16.	72532140	PLUG 9/16MSTR HH	1
17.	72060731	CAP SCR 5/16-18X3/4 SH	4
18.	77041283	PRESSURE SWITCH 2800PSI	1
19.	70732317	FIBER OPTIC CONTROL	1
20.	52709177	UNDERBODY TOOLBOX	1
21.	53000619	DOOR ASM	1
22.	72060046	CAP SCR 3/8-16X1 HH GR5	8
23.	72062103	NUT 3/8-16 LOCK	12
24.	72060049	CAP SCR 3/8-16X1-3/4 HH GR5	2

ITEM	PART	DESCRIPTION	QTY
25.	72060047	CAP SCR 3/8-16X1-1/4 HH GR5	2
26.	72063003	WASHER 3/8 WRT	10
27.	60113288	MTG BRACKET	2
28.	77041251	RELAY	2
29.	77041237	SOLENOID 12V 150A	1
30.	51704784	CABLE ASM #1WIRE X 6	1
31.	70393260	DECAL-FIBEROPTIC CTRL BOX	1
32.	70393258	DECAL-FIBEROPTIC RC HANDLE	1
33.	60103535	SWITCH BRACKET	1
34.	77041345	TOGGLE SWITCH ST	1
35.	77041408	IN-LINE FUSE 1AMP	1
36.	72062104	NUT 1/4-20 LOCK	8
37.	70393259	SHOCK MOUNT	4
38.	89044274	WIRE 14GA BLK X 125	1
39.	89044038	WIRE 10GA BLK X 10	1
40.	89044038	WIRE 10GA BLK X 36	1
41.	89044274	WIRE 14GA BLK X 150	1
42.	77040051	TERMINAL #8 STUD SPRGSPD	6
43.	77041056	FUSE 20AMP IN-LINE	1
44.	77041454	DIODE	12
45.	89044400	WIRE 16GA RED X 2	12
46.	89044398	WIRE 16GA BLK X 2	12
47.	83034392	PIPE 1/8EXP HEAT SHRINK X 3	12

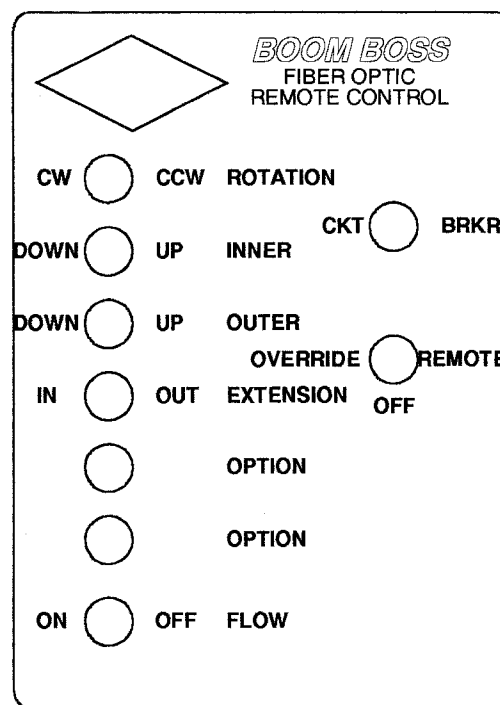
Figure D-19. CONTROL KIT-PROPORTIONAL/FIBEROPTIC REMOTE CONTROLS (90709152)



ITEM	PART	DESCRIPTION	QTY
1.	70732361	RC HANDLE	1
2.	77044493	RECEIVER BOX	1
3.	70580038	FIBER OPTIC CABLE	1

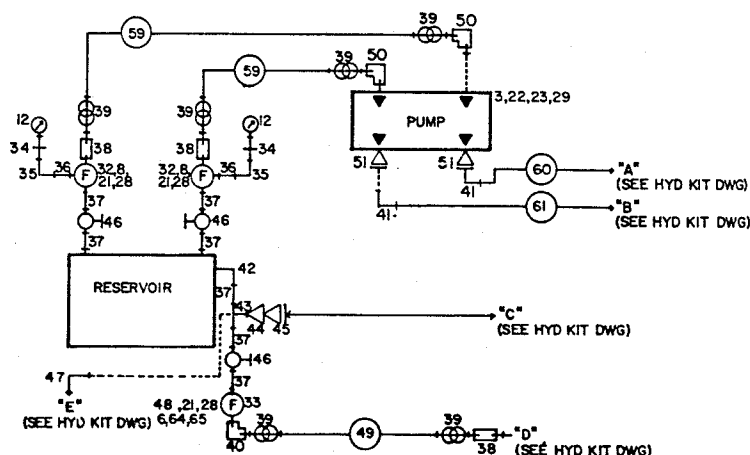
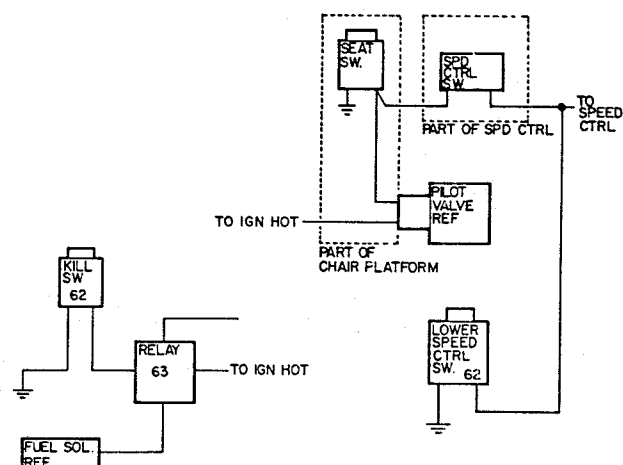


REMOTE CONTROL HANDLE DECAL



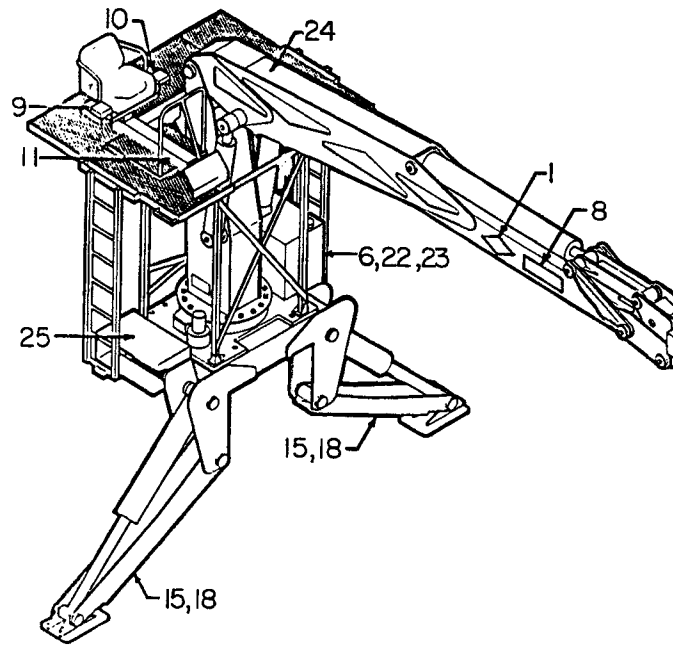
RECEIVER BOX DECAL (REF)

Figure D-20. FIBER OPTIC CONTROL (70732317)



ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	52702539	TIE BAR BLOCK	2	36.	72053002	PIPE NIPPLE 1/8NPT X 2	2
2.	60010665	CLAMP PLATE	4	37.	72053211	PIPE NIPPLE 1-1/4NPT X CLOSE	7
3.	60103041	TANDEM PUMP SUPPORT	1	38.	72531550	BARB NIPPLE 1-1/4NPT 1-1/4	3
4.	60103204	TENSION BAR	1	39.	72066516	HOSE CLAMP 1-1/4	6
5.	52706660	SUPPORT	4	40.	72532346	BARB NIPPLE 1-1/4NPT 1-1/4 90°	1
6.	72063049	WASHER 1/4 LOCK	1	41.	72053767	ELBOW	
8.	60103870	OIL FILTER BRACKET	2			1-1/16MSTR 1-1/16MJIC 90°	2
9.	60105107	PLATE	2	42.	72053287	STREET ELBOW 1-1/4NPT 90°	1
12.	70048031	VACUUM GAUGE	2	43.	60107571	TEE 1-1/4NPT W/1/8NPT	1
20.	71014847	TIE DOWN STUD 1-1/4X28-1/2	8	44.	72531836	REDUCER BUSHING 1-1/4 3/4NPT	1
21.	72060025	CAP SCR 5/16-18X1 HH GR5	6	45.	72053676	ADAPTER 3/4MPT 1-1/16MJIC	1
22.	72060046	CAP SCR 3/8-16X1 HH GR5	2	46.	73054130	GATE VALVE 1-1/4NPT	3
23.	72062002	NUT 3/8-16 HEX	2	47.	72531412	ELBOW 1/4MPT 7/16MJIC 90°	1
24.	72062009	NUT 1-8 HEX	4	48.	60112266	OIL FILTER BRACKET	1
25.	72060183	CAP SCR 3/4-10X1-1/2 HH GR5	10	49.	60035936	HOSE 1-1/4 100R4 X 42	1
26.	72062114	NUT 3/4-10 LOCK	10	50.	72532710	BEAD NIPPLE	
27.	72062142	NUT 1-1/4-7 LOCK	16			1-5/8STR 1-1/4HOSE 90°	2
28.	72063050	WASHER 5/16 LOCK	6	51.	72532949	ADAPTER 1-5/8MSTR 1-1/16FSTR	2
29.	72063051	WASHER 3/8 LOCK	2	59.	60035950	HOSE 1-1/4 X 60	2
30.	72063058	WASHER 1 LOCK	2	60.	51706629	HOSE ASM 3/4X63	1
31.	72063067	WASHER 1-1/4 HI-STRGTH	16	61.	51706630	HOSE ASM 3/4X138	1
32.	73052012	SUCTION FILTER	2	62.	77041013	MAIN SWITCH (KILL)	2
33.	73052040	RETURN FILTER	1	63.	77041251	RELAY	1
34.	72053468	COUPLING 1/8NPT	2	64.	72063001	WASHER 1/4 WRT	1
35.	72053281	STREET ELBOW 1/8NPT 90°	2	65.	72060002	CAP SCR 1/4-20X3/4 HH GR5	1

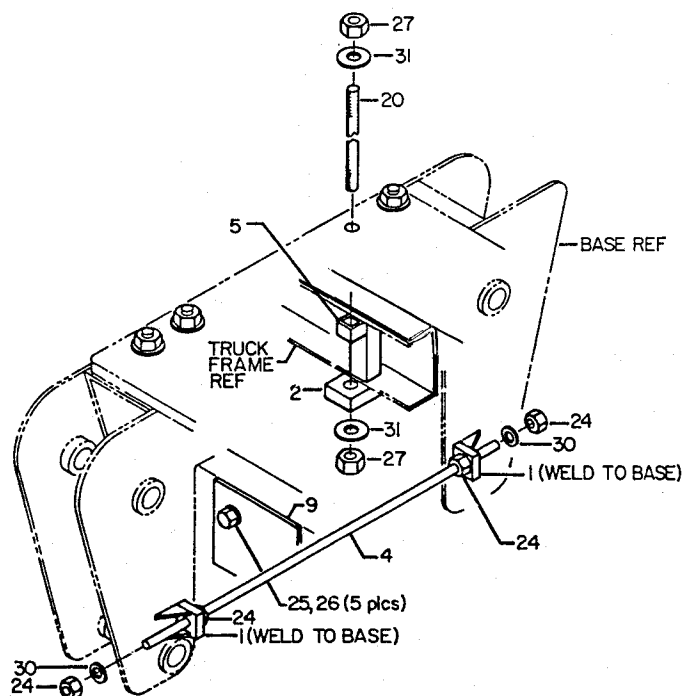
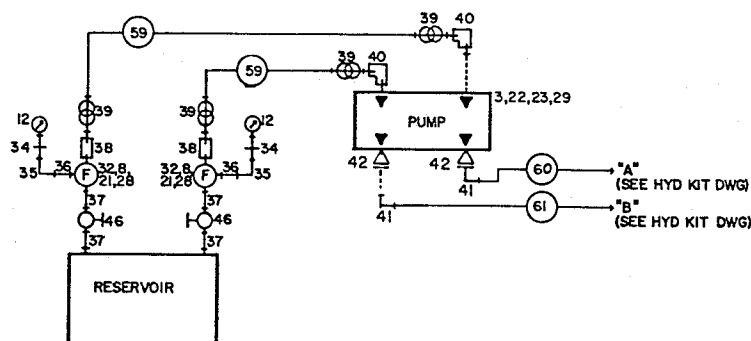
Figure D-21. INSTALLATION KIT WITH CHAIR (93709209)



ITEM	PART	DESCRIPTION	QTY
1.	70029252	PLACARD - IMT DIAMOND	2
2.	70391612	DECAL-GREASE WEEKLY LEFT	5
3.	70391613	DECAL-GREASE WEEKLY RIGHT	5
4.	70392108	DECAL-SUCTION LINE	2
5.	70392109	DECAL-RETURN LINE	1
6.	70392213	DECAL-CAUTION WASH/WAX	1
7.	70392524	DECAL-ROTATE CRANE/GREASE	1
8.	70392667	DECAL-13031 IDENT	2
9.	70392578	DECAL-JOYSTICK CTRL RH	1
10.	70392579	DECAL-JOYSTICK CTRL LH	1
11.	70392580	DECAL-PEDAL CONTROL	1
12.	70392813	DECAL DANGER ELECTRO	2
13.	70392814	DECAL-DANGER OPER TRAINING	2
14.	70392815	DECAL-DANGER OPERATION	2
15.	70392864	DECAL-DANGER OR STD CLR	2
16.	70392890	DECAL-DANGER STOW/UNFOLD	2
17.	70392866	DECAL-DANGER OPER COND	2
18.	70392867	DECAL-DANGER OR MOVING	2
19.	70392888	DECAL-DANGER OPER RESTRICT	2
20.	70392891	DECAL-DANGER DRIVELINE	2
21.	70392865	DECAL-DANGER ELECTRO LG	4
22.	70392982	DECAL-CONTACT IMT	1
23.	71039134	DECAL-CAUTION OIL LEVEL	2
24.	71392666	CAPACITY PLACARD	2
25.	76391511	DECAL-WB STABILIZER	1
26.	70394189	DECAL-RECOMMENDED HYD OIL	1

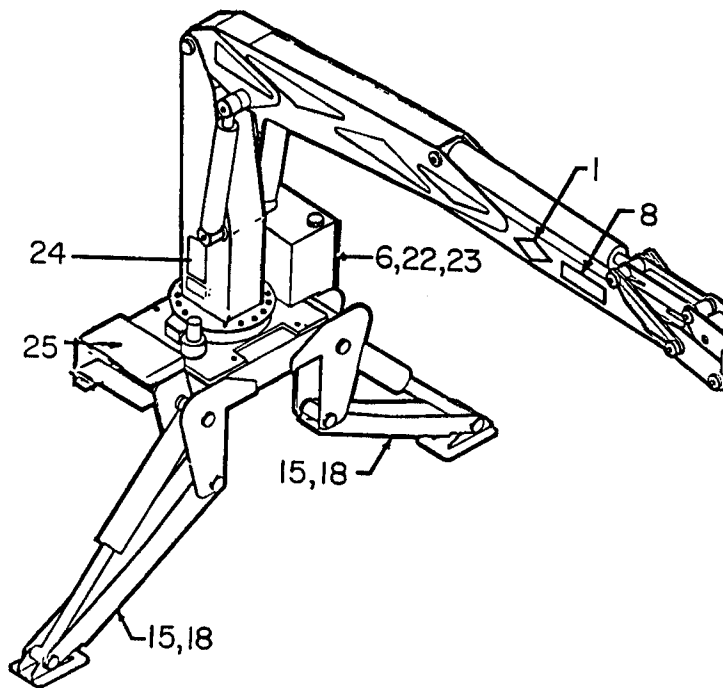
DECAL PLACEMENT	
ITEM NO.	LOCATION
12,13,14,17,19,20,16	ONE AT RC STORAGE POINT. ONE AT STREETSIDE CONTROLS.
15,18	ONE ON EACH OUTRIGGER
21	ONE ON EACH SIDE OF CARRIER VEHICLE
7	AT THE TURNTABLE GREASE ZERK
2,3	AT ALL GREASE ZERKS
5	ON THE RESERVOIR, AT THE RETURN LINE
4	ON THE RESERVOIR, AT THE SUCTION LINE
26	ON RESERVOIR

Figure D-22. DECAL KIT WITH CHAIR (95709211)



ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	52702539	TIE BAR BLOCK	2	30.	72063058	WASHER 1 LOCK	2
2.	60010665	CLAMP PLATE	4	31.	72063067	WASHER 1-1/4 HI-STRGTH	16
3.	60103041	TANDEM PUMP SUPPORT	1	32.	73052012	SUCTION FILTER	2
4.	60103204	TENSION BAR	1	34.	72053301	COUPLING 1/8NPT BLK	2
5.	52706660	SUPPORT	4	35.	72053281	STREET ELBOW 1/8NPT 90°	2
8.	60103870	OIL FILTER BRACKET	2	36.	72053002	PIPE NIPPLE 1/8NPT X 2	2
9.	60105107	PLATE	2	37.	72053211	PIPE NIPPLE 1-1/4NPT X CLOSE	4
12.	70048031	VACUUM GAUGE	2	38.	72531550	BARB NIPPLE 1-1/4NPT 1-1/4	2
20.	71014847	TIE DOWN STUD 1-1/4X28-1/2	8	39.	72066516	HOSE CLAMP 1-1/4	4
21.	72060025	CAP SCR 5/16-18X1 HHGR5	4	40.	72532710	BEAD NIPPLE 1-5/8 1-1/4 90°	2
22.	72060046	CAP SCR 3/8-16X1 HHGR5	2	41.	72053767	ELBOW	2
23.	72062002	NUT 3/8-16 HEX	2			1-1/16MSTR 1-1/16MJIC 90°	2
24.	72062009	NUT 1-8 HEX	4	42.	72532949	ADAPTER 1-5/8MSTR 1-1/16MJIC	2
25.	72060183	CAP SCR 3/4-10X1-1/2 HHGR5	10	44.	72531836	REDUCER BUSHING 1-1/4 3/4NPT	1
26.	72062114	NUT 3/4-10 LOCK	10	46.	73054130	GATE VALVE 1-1/4NPT	2
27.	72062142	NUT 1-1/4-7 LOCK	16	59.	60035950	HOSE 1-1/4 X 60	2
28.	72063050	WASHER 5/16 LOCK	4	60.	51706629	HOSE ASM 3/4X63	1
29.	72063051	WASHER 3/8 LOCK	2	61.	51708477	HOSE ASM 3/4X84	1

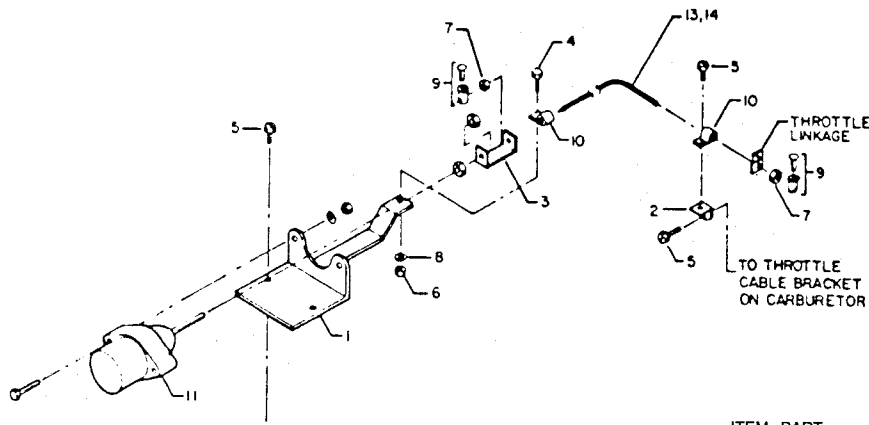
Figure D-23. INSTALLATION KIT-PROPORTIONAL FIBEROPTIC RC (93709221)



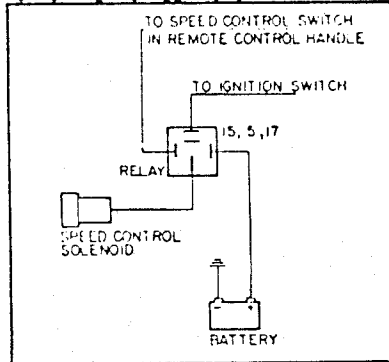
ITEM	PART	DESCRIPTION	QTY
1.	70029252	PLACARD - IMT DIAMOND	2
2.	70391612	DECAL-GREASE WEEKLY LEFT	5
3.	70391613	DECAL-GREASE WEEKLY RIGHT	5
4.	70392108	DECAL-SUCTION LINE	2
5.	70392109	DECAL-RETURN LINE	1
6.	70392213	DECAL-CAUTION WASH/WAX	1
7.	70392524	DECAL-ROTATE CRANE/GREASE	1
8.	70392667	DECAL-13031 IDENT	2
12.	70392813	DECAL DANGER ELECTRO	2
13.	70392814	DECAL-DANGER OPER TRAINING	2
14.	70392815	DECAL-DANGER OPERATION	2
15.	70392864	DECAL-DANGER OR STD CLR	2
16.	70392890	DECAL-DANGER STOW/UNFOLD	2
17.	70392866	DECAL-DANGER OPER COND	2
18.	70392867	DECAL-DANGER OR MOVING	2
19.	70392888	DECAL-DANGER OPER RESTRICT	2
20.	70392891	DECAL-DANGER DRIVELINE	2
21.	70392865	DECAL-DANGER ELECTRO LG	4
22.	70392982	DECAL-CONTACT IMT	1
23.	71039134	DECAL-CAUTION OIL LEVEL	2
24.	71392666	CAPACITY PLACARD	2
25.	76391511	DECAL-WB STABILIZER	1
26.	70392889	DECAL-DANGER RC ELECTRO LG	2
27.	70394189	DECAL-RECOMMENDED HYD OIL	1

DECAL PLACEMENT	
ITEM NO.	LOCATION
12,13,14,17,19,20,16,26	ONE AT RC STORAGE POINT. ONE AT STREETSIDE CONTROLS.
15,18	ONE ON EACH OUTRIGGER
21	ONE ON EACH SIDE OF CARRIER VEHICLE
7	AT THE TURNTABLE GREASE ZERK
2,3	AT ALL GREASE ZERKS
5	ON THE RESERVOIR, AT THE RETURN LINE
4	ON THE RESERVOIR, AT THE SUCTION LINE
26	ON RESERVOIR

Figure D-24. DECAL KIT WITH FIBER OPTIC CONTROLS (95709210)

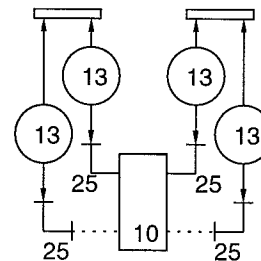
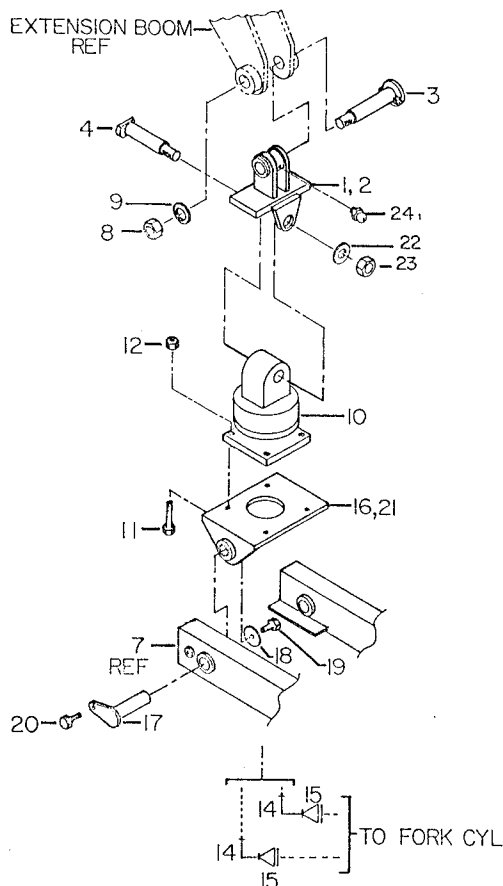
**NOTE**

REPLACED BY 31712707,
EFFECTIVE 12-5-94.

FOR CRANE INSTALLATIONS

ITEM	PART	DESCRIPTION	QTY
1.	52705080	BRACKET	1
2.	60106760	LINKAGE BRACKET	1
3.	60108086	PLUNGER BRACKET	1
4.	72060002	CAP SCR 1/4-20 X 3/4 HH GR5	5
5.	72061004	SCREW #14 X 3/4 SHT METAL	5
6.	72062000	NUT 1/4-20 HEX	5
7.	72062093	NUT #8-32 HEX	2
8.	72063049	WASHER 1/4 LOCK	5
9.	72066377	CABLE STOP	2
10.	72066523	CLAMP	2
11.	73054654	SOLENOID VALVE 12V	1
13.	89058892	CASING	3.5'
14.	89058934	CABLE	4'
15.	77041251	RELAY	1
16.	89044233	WIRE - 14GA BRN	20'
17.	77040186	TERMINAL	4
18.	60103535	SWITCH BRACKET (NOT SHOWN)	2
19.	77041345	TOGGLE SWITCH (NOT SHOWN)	2

Figure D-25. OPTION - SYNCHRO START THROTTLE CONTROL (31705270)



ITEM	PART NO.	DESCRIPTION	QTY
1.	51709475	SWIVEL LINK (INCL: 2)	1REF
2.	70055207	BUSHING (PART OF 1)	2REF
3.	52706610	PIN	1REF
4.	70143730	ROTATOR PIN (PART OF 5)	1REF
5.	51709479	SWVL LINK REPLACEMENT KIT (INCL: 4, 22-24)	1REF
7.		FORK	1REF
8.	72062141	NUT 1-8 LOCK STL INSERT	1REF
9.	72063066	WASHER 1" HI STRENGTH	1REF
10.	70731554	ROTATOR	1
11.	72060932	CAP SCR 5/8-11X3-1/4 HHGR5	4
12.	72062091	NUT 5/8-11 LOCK	4
13.	51394286	HOSE ASM 3/8X31-1/2 #8#8	4
14.	72533011	ADAPTER 7/16MJIC M18X1.5	2
15.	72532690	ELBOW 7/16MJIC 7/17FJIC SW	2
16.	51706711	SWIVEL MTG PLATE (INCL: 21)	1
17.	52706713	PIN	2
18.	60105874	PIN RETAINER 2"	2
19.	72060147	CAP SCR 5/8-11X1 HH GR5	2
20.	72060044	CAP SCR 3/8-16X3/4 HH GR5	2
21.	70055168	BUSHING (PART OF 16)	2REF
22.	72063182	WASHER - FLAT (PART OF 5)	1
23.	72062234	NUT - LOCK (PART OF 5)	1
24.	72053508	ZERK 1/8NPT (PART OF 5)	1
25.	72533476	ELBOW #8MJIC M18X1.5 90°	4

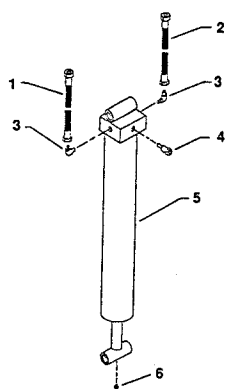
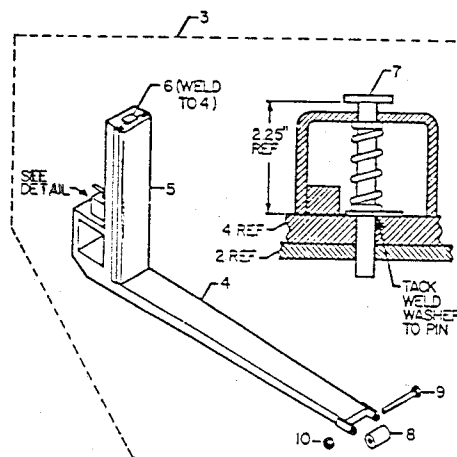
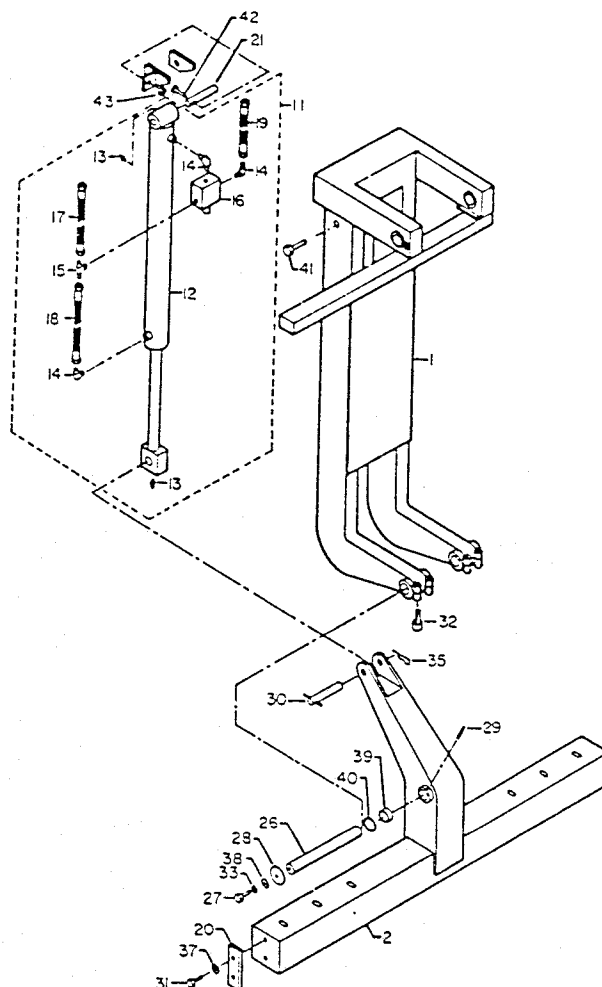
ITEMS 1-3, 8 & 9 ARE PART OF EXTENSION BOOM ASM.

Figure D-26. OPTION-FORK MOUNTING KIT-LIFTALL (51713473)

WALLBOARD FORK ASSEMBLIES

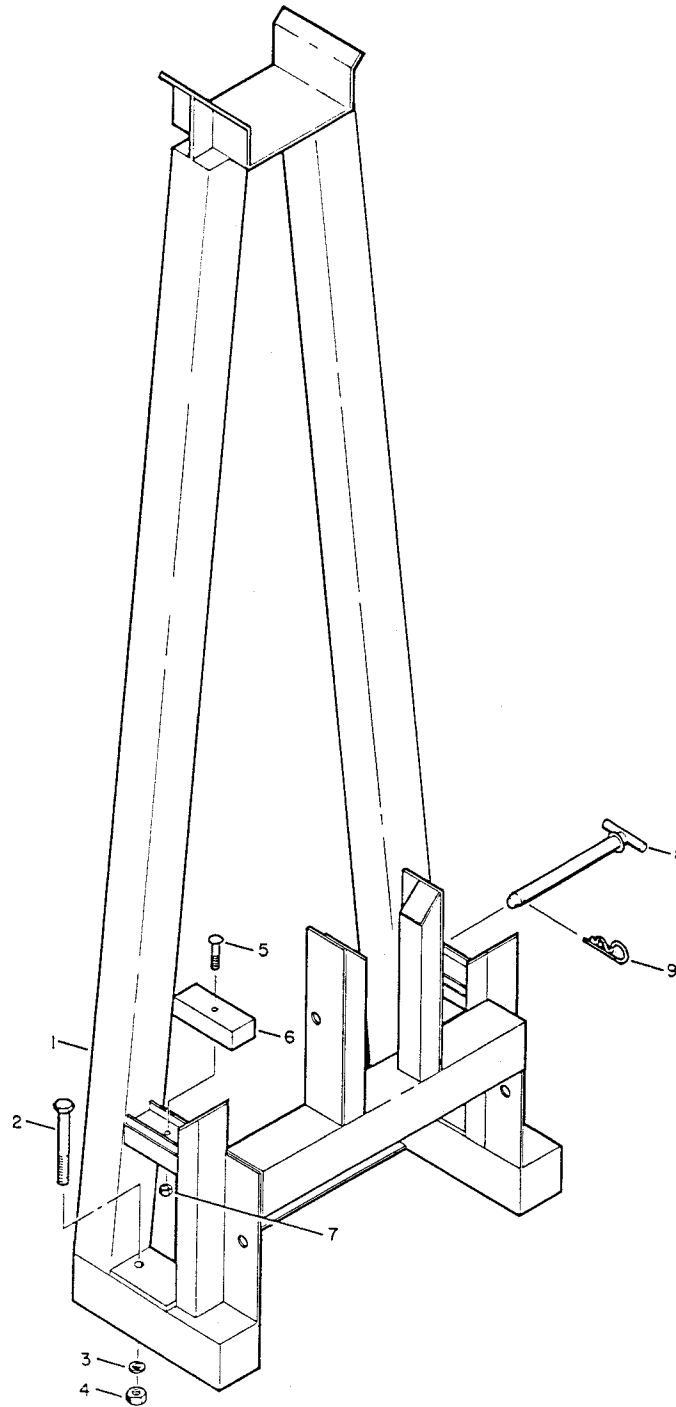
- A. 48"-60" SPREAD 71731908
 B. 48"-84" SPREAD 71731909
 C. 54"-60" SPREAD 71732796
 D. 54"-84" SPREAD 71732795

ITEM	PART NO.	DESCRIPTION	QTY
1.	70143189	LEG 'A' & 'B' 48"	1
	70144724	LEG 'C' & 'D' 54"	1
2.	70143187	BAR 'A' & 'C' 60"	1
	70143188	BAR 'B' & 'D' 84"	1
3.	70731879	TINE ASM (INCL: 4-10)	1
4.	70143186	TINE (PART OF 3)	2REF
5.	60030135	WEAR PAD (PART OF 3)	2REF
6.	60111549	PAD LOCK'G PLATE (PART OF 3)	2REF
7.	70731978	STOP PIN ASM (PART OF 3)	2REF
8.	60030012	ROLLER(PART OF 3)	2REF
9.	72060193	CAP SCR 3/4-10X6 HHGR5 (PART OF 3)	2REF
10.	72062114	NUT 3/4-10 LOCK (PART OF 3)	2REF
11.	73050120	CYLINDER ASM (INCL: 12-19)	1
12.	73050118	CYLINDER (PART OF 11)	1REF
13.	72053508	ZERK 1/8NPT (PART OF 11)	2REF
14.	72531412	ELBOW 1/4MPT 7/16MJIC 90° (PART OF 11)	3REF
15.	72533005	TEE 7/16MJIC 1/4MPT BRANCH (PART OF 11)	1REF
16.	70731859	VALVE (PART OF 11)	1REF
17.	51392676	HOSE ASM 1/4 X 16 (PART OF 11)	1REF
18.	51392675	HOSE ASM 1/4X24 (PART OF 11)	1REF
19.	51392674	HOSE ASM 1/4X15 (PART OF 11)	1REF
20.	70143179	FORK STOP	2
21.	60112223	PIN	1
26.	70143366	PIN	1
27.	72060047	CAP SCR 3/8-16X1-1/4 HHGR5	2
28.	70143365	PIN RETAINER PLATE	2
29.	72533016	GREASE FITTING	2
30.	70143180	"T"-PIN	1
31.	72060092	CAP SCR 1/2-13X1-1/4 HHGR5	4
32.	72601486	CAP SCR 1/2-13X1-3/4 SH	4
33.	72063051	WASHER 3/8 LOCK	2
35.	72661255	HAIR PIN	1
37.	72063053	WASHER 1/2 LOCK	4
38.	72063003	WASHER 3/8 WRT	2
39.	70143364	BUSHING	2
40.	76392849	O-RING	2
41.	77060095	CAP SCR 1/2-13X2 HH GR5	1
42.	72060028	CAP SCR 5/16-18X1-3/4 HHGR5	1
43.	72062109	NUT 5/16-18 LOCK	1
45.	94392698	CYLINDER OVERHAUL KIT	REF

**CYLINDER FROM 6-1-94**

	A&B	C&D
1. 51392676 HOSE ASM 1/4X16 FF	1	1
51712367 HOSE ASM 1/4X27 FF		
2. 51392674 HOSE ASM 1/4X15 FF	1	1
51712367 HOSE ASM 1/4X27 FF		
3. 72531412 ELBOW 1/4MPT 7/16MJIC 90°	2	2
4. 73054661 VALVE (PART OF 5)	REF	REF
5. 70732929 CYLINDER ASM (INCL:4&7)	1	1
6. 72053508 ZERK 1/8NPT	1	1
7. 94393889 SEAL KIT (PART OF 5)	REF	REF

Figure D-27. WALLBOARD FORKS

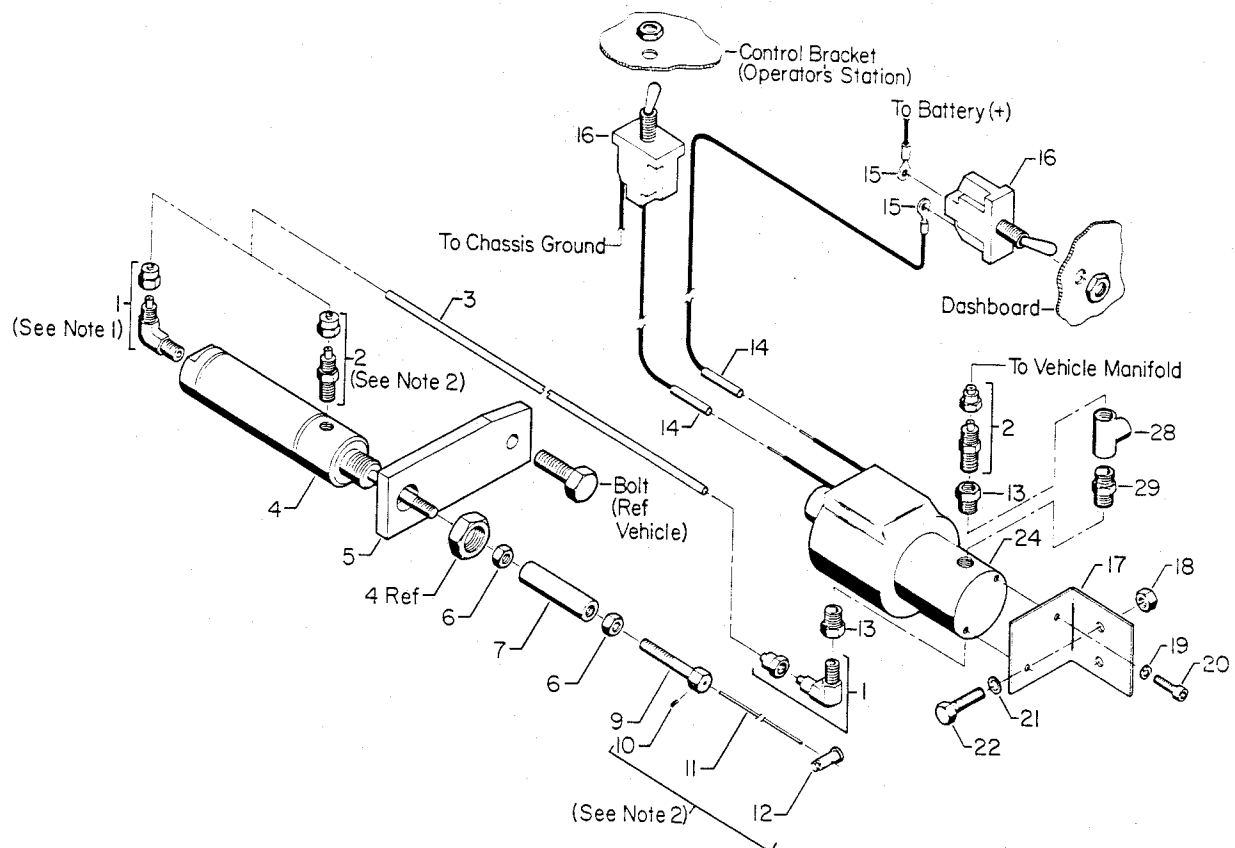


BOOM SUPPORTS KITS

A.	48" FORK / 18'-6" OR 24'-6" BODY	51707160
B.	48" FORK / 21'-6" OR 23'-0" BODY	51706455
C.	54" FORK / 18'-6" OR 24'-6" BODY	51711323
D.	54" FORK / 21'-6" OR 23'-0" BODY	51711320

ITEM	PART	DESCRIPTION	QTY
1.	52706454	BOOM SUPPORT 'A'	1
	52706454	BOOM SUPPORT 'B'	1
	52711322	BOOM SUPPORT 'C'	1
	52711321	BOOM SUPPORT 'D'	1
2.	72060194	CAP SCR 3/4-10X6-1/2 HH GR5	4
3.	72063008	WASHER 3/4 WRT	4
4.	72062114	NUT 3/4-10 LOCK	4
5.	72060959	CARR BOLT 3/8-16X2-1/2	2
6.	60035889	PAD	2
7.	72062103	NUT 3/8-16 LOCK	2
8.	52707817	PIN	1
9.	72066144	HAIR PIN	1

Figure D-28. BOOM SUPPORT ASSEMBLIES

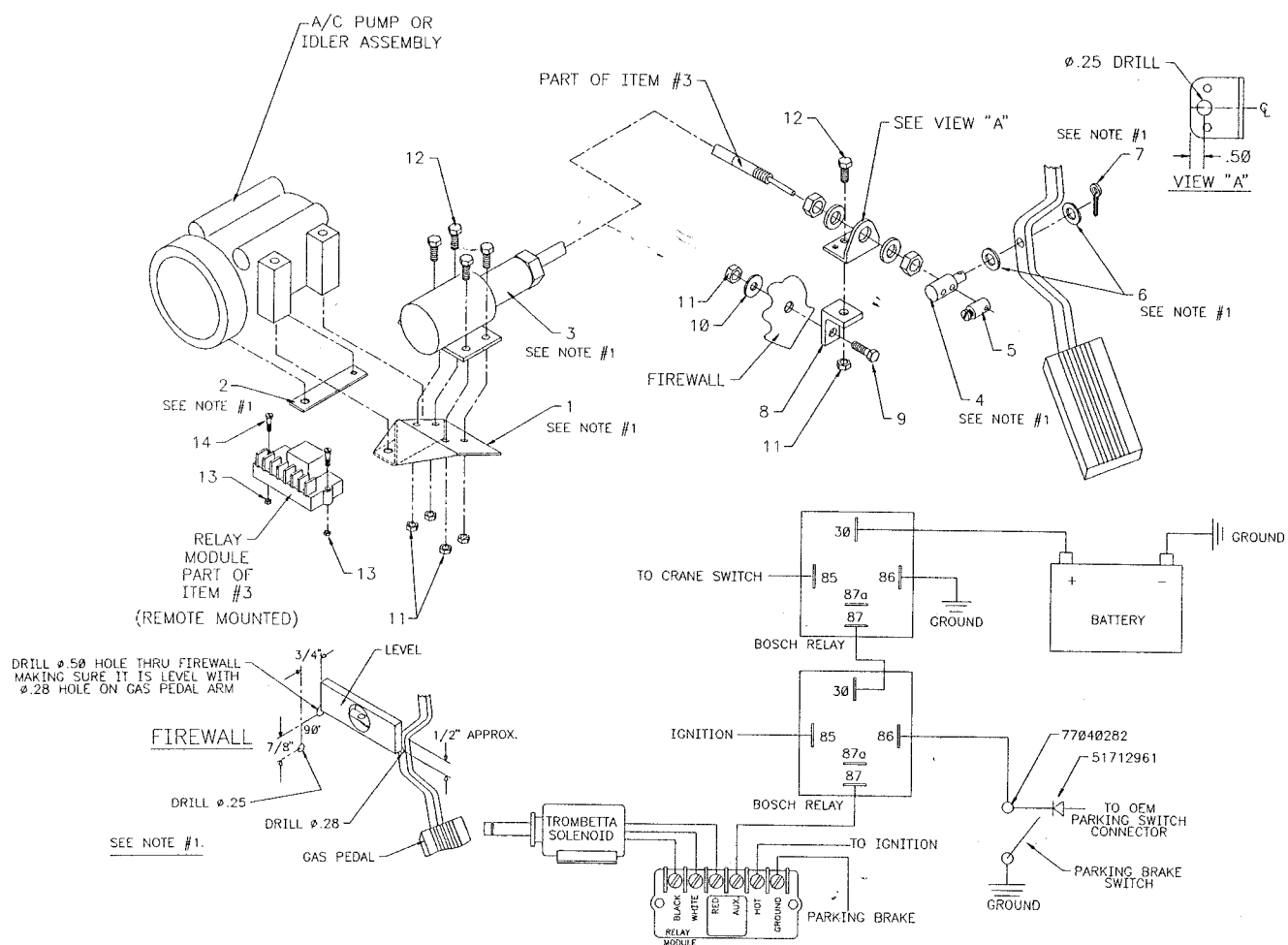


ITEM	PART	DESCRIPTION	QTY	ITEM	PART	DESCRIPTION	QTY
1.	72531746	ELBOW 1/8MPT 1/4POLY-FLO 90°	2	21.	72063049	WASHER 1/4 LOCK	2
2.	72531731	ADAPTER 1/8MPT 1/4POLY-FLO	2	22.	72060004	CAP SCR 1/4-20X1 HH GR5	2
3.	60030051	TUBING 1/4X36	1	23.	60045058	WIRE 18GA RED X 240	1
4.	73054250	AIR CYLINDER	1	24.	77041178	SOLENOID VALVE 12V 3WAY	1
5.	60105568	AIR CYLINDER BRACKET	1	26.	77041056	IN-LINE FUSE 20AMP	1
6.	72062056	NUT 5/16-24 HEX JAM	2	27.	60030048	LOOM 5/16X20"	1
7.	60104269	ADJUSTMENT BAR	1	28.	73054505	PRESSURE PROTECTION VALVE	1
9.	60104268	ADJUSTMENT BOLT	1	29.	72053517	ADAPTER 1/4MPT 1/4MPT	1
10.	72060539	SET SCR #8-32X1/4 SH	1				
11.	60105952	CABLE 1/16X24	1				
12.	72066377	CABLE STOP	1				
13.	72531826	REDUCER BUSHING 1/4 1/8NPT	2				
14.	77040048	BUTT CONNECTOR 16-14GA	2				
15.	77040000	TERMINAL RING #10 16-14GA	2				
16.	77041004	TOGGLE SWITCH ST	2				
17.	60105567	SOLENOID MTG BRACKET	1				
18.	72062000	NUT 1/4-20 HEX	2				
19.	72063047	WASHER #10 LOCK	2				
20.	72060669	CAP SCR #10-32X5/8 SH	2				

NOTE 1: ITEM NO. 1 IS USED TO PUSH THE CARBURETOR LINKAGE.

NOTE 2: ITEMS 2, 10, 11 AND 12 ARE USED TO PULL THE CARBURETOR LINKAGE.

Figure D-29. AIR/ELECTRIC THROTTLE CONTROL (31702944)



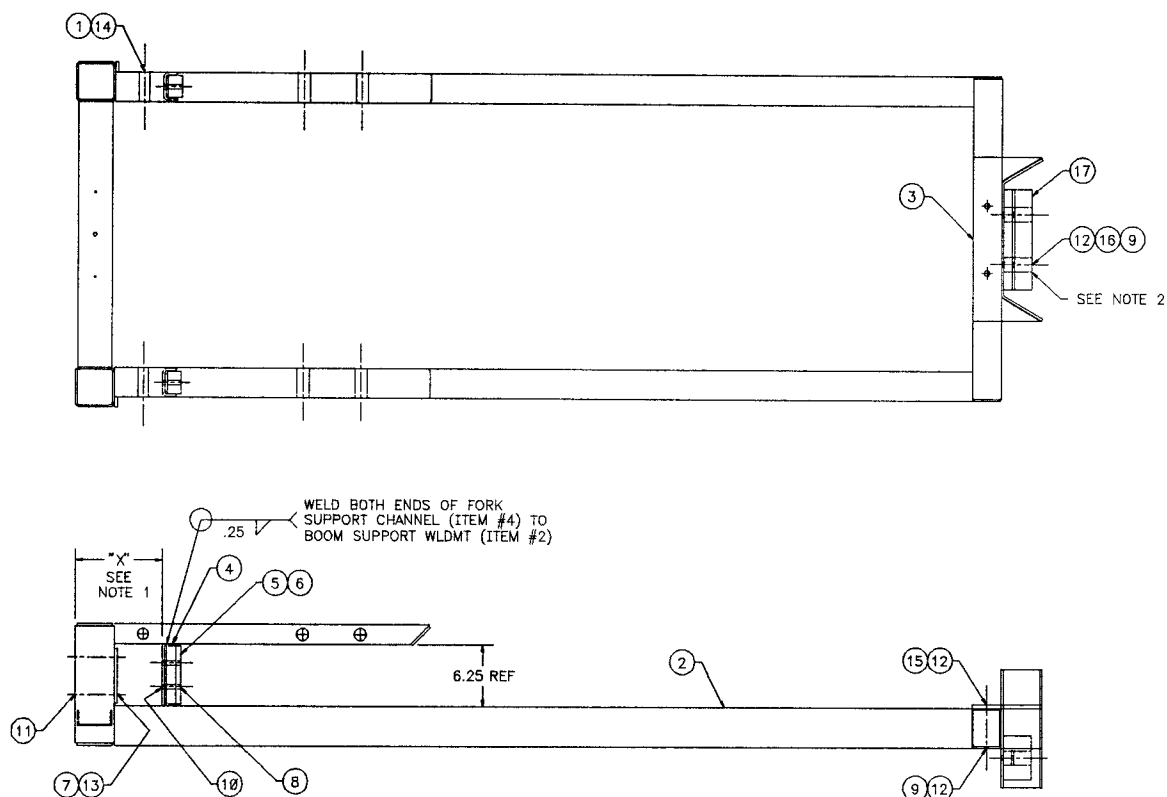
ITEM	PART NO.	DESCRIPTION	QTY
1.	52712864	*SPD CTRL BRACKET	1
2.	60118144	*SHIM-AC OR IDLER	1
3.	77041479	*SOLENOID W/CABLE	1
4.	60113812	*CONNECTOR	1
5.	72066377	CABLE STOP	1
6.	72063000	*WASHER 3/16 WRT	2
7.	72066168	*COTTER PIN 3/32X3/4	1
8.	60118524	LINKAGE BRACKET	1
9.	72060004	CAP SCR 1/4-20X1 HHGR5	1
10.	72063001	WASHER 1/4 WRT	1
11.	72062104	NUT 1/4-20 LOCK	6
12.	72060002	CAP SCR 1/4-20X3/4 HHGR5	5
13.	72062106	NUT #10-24 LOCK	2
14.	72060638	MACH SCR #10-24X1 RDHD	2
15.	77040051	TERMINAL #8 SPRSPD 16-14GA	8
16.	77040053	TERMINAL 1/4 RING 12-10GA	1

ITEM	PART NO.	DESCRIPTION	QTY
17.	77040052	TERMINAL 3/8 RING 12-10GA	1
18.	89044371	CABLE 14GA 3WIRE	40"
19.	77040048	BUTT CONNECTOR 16-14GA	3
20.	77040186	TERMINAL 1/4 FSLPON 16-14GA	4
21.	89044371	CABLE 14GA 3WIRE	20'
22.	89044232	WIRE 14GA RED	6'
23.	89044235	WIRE 14GA WHT	4'
24.	70394092	DECAL-BRK/CMPSR (DASH)	1
25.	77041251	RELAY	2
26.	51712961	DIODE-BRK/CMPSR	1
27.	77040282	TERMINAL PIGBAC 16-14GA 1/4	1
28.	99900817	INSTALLATION DRAWING	1

* NOTE 1. USED ONLY ON FORD 7.3L TURBO-DIESEL (DIRECT INJECTION) INSTALLATIONS.

THIS KIT REPLACES 31705270, EFFECTIVE 12-05-94

Figure D-30. OPTION-THROTTLE CONTROL-TROMBETTA (31712707)



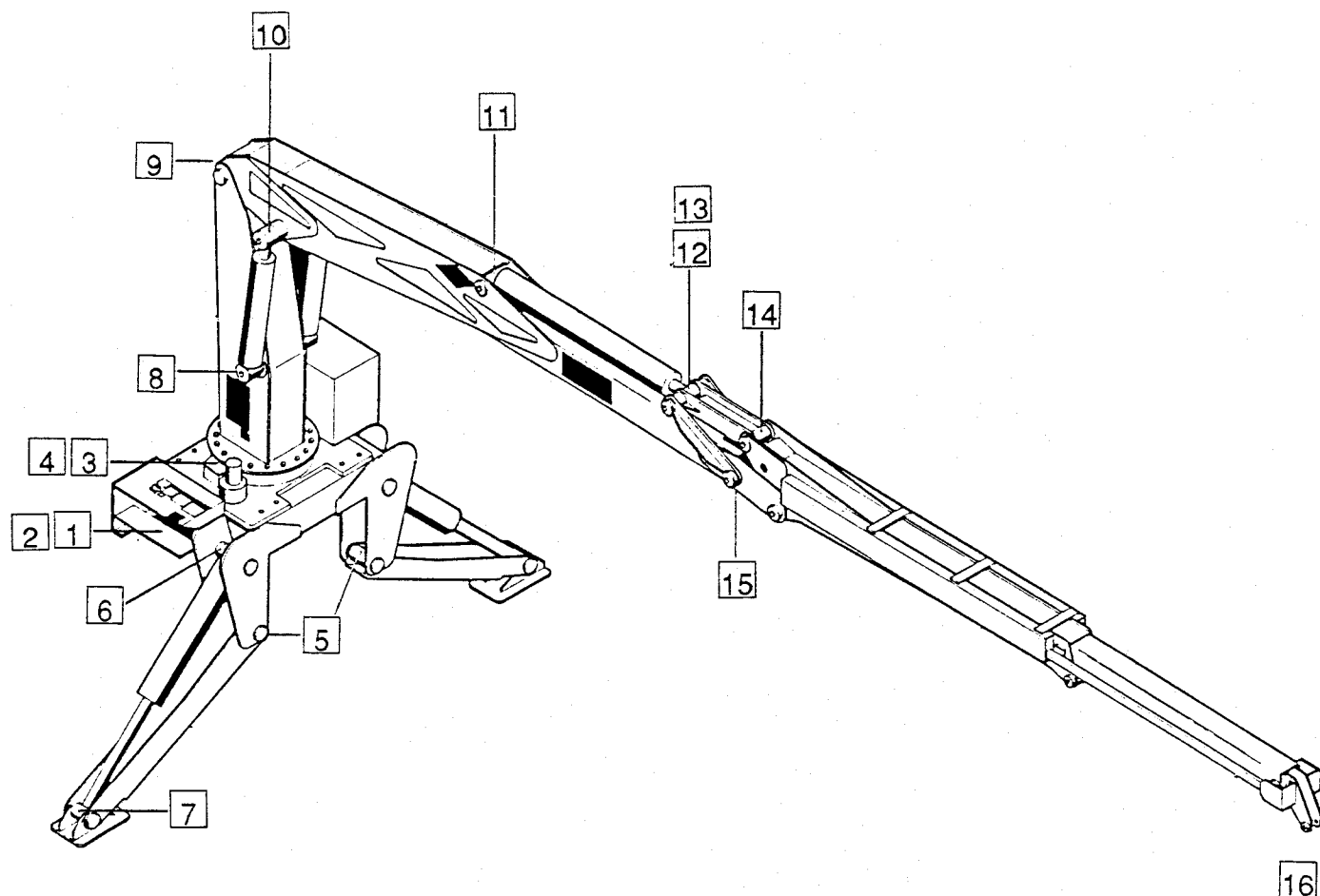
NOTE:

1. WELD FORK SUPPORT CHANNEL, ITEM #4, IN PLACE AFTER FORK IS MOUNTED ONTO CRANE AND POSITIONED INTO BOOM SUPPORT. FOLLOWING DIMENSIONS REPRESENT APPROXIMATE PLACEMENT OF FORK SUPPORT, ITEM #4
 "X" = 8.62" FOR 54" FORK APPLICATION ON 13034 CRANE
 "X" = 10.62" FOR 54" FORK APPLICATION ON 16035/16042 CRANE
 "X" = 14.62" FOR 48" FORK APPLICATION ON 13034 CRANE
 "X" = 16.62" FOR 48" FORK APPLICATION ON 16035/16042 CRANE
2. RUBBER PAD AND HARDWARE, ITEMS #12, 16, & 17 ARE USED ONLY ON 13034 CRANE/24'6" BODY APPLICATIONS

ITEM	PART NO.	DESCRIPTION	QTY
1.	60119499	PIN	1
2.	52712757	BOOM SUPPORT	1
3.	52712761	SADDLE	1
4.	60118671	CHANNEL	2
5.	60118670	PLATE	2
6.	60118677	PAD	4
7.	72060194	CAP SCR 3/4-10X6-1/2 HHGR5	4
8.	72060959	CRG BOLT 3/8-16X2-1/2 SQNK GR2	4
9.	72062080	NUT 1/2-13 LOCK	4
10.	72062103	NUT 3/8-16 LOCK	4
11.	72062114	NUT 3/4-10 LOCK	4
12.	72063005	WASHER 1/2 WRT	8
13.	72063008	WASHER 3/4 WRT	4
14.	72661367	QUICK PIN	2
15.	72601585	CAP SCR 1/2-13X5-1/2 HHGR8	2
16.	72060097	CAP SCR 1/2-13X3 HHGR5	2
17.	76393209	BUMPER	1

Figure D-31. BOOM SUPPORT ASSEMBLY (51712758)

Section 5. REFERENCE



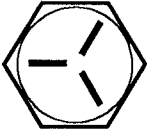
ITEM	LOCATION DESCRIPTION	LUBRICANT	FREQUENCY
1.	DRIVE GEAR GREASE EXTENSION	SHELL ALVANIA 2EP OR SHELL RETINAX "A"	WEEKLY
2.	TURNABLE/BEARING GREASE EXTENSION *ROTATE CRANE WHILE GREASING		
3.	PINION GEAR		
4.	PINION COVER		
5.	OUTRIGGER LEG / BASE HINGE PIN		
6.	OUTRIGGER CYLINDER BASE		
7.	OUTRIGGER CYLINDER ROD		
8.	INNER CYLINDER BASE		
9.	MAST/INNER BOOM HINGE PIN		
10.	INNER BOOM/INNER CYLINDER HINGE PIN		
11.	INNER BOOM/OUTER CYLINDER HINGE PIN		
12.	OUTER CYLINDER ROD		
13.	INNER LINK/OUTER CYLINDER HINGE PIN		
14.	INNER LINK/OUTER BOOM HINGE PIN		
15.	OUTER LINK/OUTER BOOM HINGE PIN		
16.	WALLBOARD FORKS (NOT SHOWN)		

NOTE: All application points must be greased weekly under normal work loads and moderate weather conditions. Under severe operating conditions, lubrication should be performed more frequently. See Volume 1; Operation, Maintenance and Repair for additional lubrication requirements.

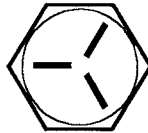
Figure E-1. GREASE ZERK LOCATIONS AND LUBRICANT REQUIREMENTS

TORQUE DATA CHART

FINE THREAD BOLTS

SIZE (DIA-TPI)	BOLT DIA (INCHES)	TIGHTENING TORQUE			
					
		SAE J429 GRADE 5		SAE J429 GRADE 8	
		PLAIN (LB FT)	PLATED (LB FT)	PLAIN (LB FT)	PLATED (LB FT)
5/16-24	0.3125	19	14	27	20
3/8-24	0.3750	35	26	49	35
7/16-20	0.4375	55	41	78	58
1/2-20	0.5000	90	64	120	90
9/16-18	0.5625	120	90	170	130
5/8-18	0.6250	170	130	240	180
3/4-16	0.7500	300	225	420	315
7/8-11	0.8750	445	325	670	500
1-12	1.0000	645	485	995	745
1 1/8-12	1.1250	890	670	1445	1085
1 1/4-12	1.2500	1240	930	2010	1510
1-3/8-12	1.3750	1675	1255	2710	2035
1 1/2-12	1.5000	2195	1645	3560	2670

COARSE THREAD BOLTS

SIZE (DIA-TPI)	BOLT DIA (INCHES)	TIGHTENING TORQUE			
					
		SAE J429 GRADE 5		SAE J429 GRADE 8	
		PLAIN (LB FT)	PLATED (LB FT)	PLAIN (LB FT)	PLATED (LB FT)
5/16-18	0.3125	17	13	25	18
3/8-16	0.3750	31	23	44	33
7/16-14	0.4375	49	37	70	52
1/2-13	0.5000	75	57	105	80
9/16-12	0.5625	110	82	155	115
5/8-11	0.6250	150	115	220	160
3/4-10	0.7500	265	200	375	280
7/8-9	0.8750	395	295	605	455
1-8	1.0000	590	445	910	680
1 1/8-7	1.1250	795	595	1290	965
1 1/4-7	1.2500	1120	840	1815	1360
1-3/8-6	1.3750	1470	1100	2380	1780
1 1/2-6	1.5000	1950	1460	3160	2370

When using the torque data in the charts above, the following rules should be observed.

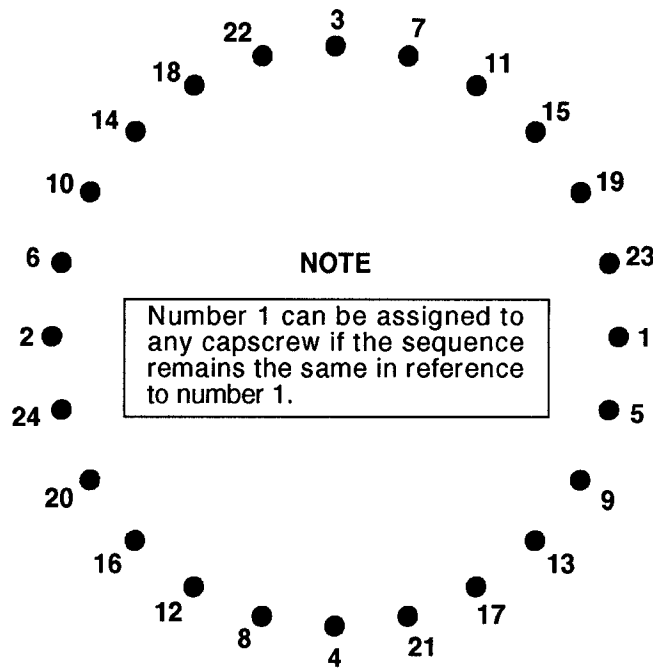
1. Bolt manufacturer's particular specifications should be consulted when provided.
2. Flat washers of equal strength must be used.
3. All torque measurements are given in foot-pounds. To convert to inch-pounds, multiply by 12.
4. Torque values specified are for bolts with residual oils or no special lubricants applied. If special lubricants of high stress ability, such as Never-Seez compound graphite and oil, molybdenum disulphite, colloidal copper or white lead are applied, multiply the torque values in the charts by the factor .90. The use of Loctite does not affect the torque values listed above.
5. Torque values for socket-head capscrews are the same as for Grade 8 capscrews.

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Once a bolt has been torqued to 75% of its proof load and then removed, the torque coefficient may no longer be the same as when the bolt was new thus giving indeterminate clamp loads after torquing. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue causing serious injury or DEATH.

Figure E-2. TORQUE DATA CHART

Refer to the diagram below for proper tightening/torqueing sequence of the turntable bearing to the crane base and crane mast. The total quantity of cap screws varies dependent on crane model.



TIGHTENING PROCEDURE:

1. Refer to the Torque Data Chart to determine the proper torque value to apply to the size of cap screw used.
2. Follow the tightening sequence shown in the diagram. Note that the quantity of cap screws may differ from the diagram, but the sequence must follow the criss-cross pattern as shown in the diagram.
3. Torque all cap screws to approximately 40% of the specified torque value, by following the sequence. (EXAMPLE: $.40 \times 265 \text{ FT-LBS} = 106 \text{ FT-LBS}$)
4. Repeat Step 3, but torqueing all cap screws to 75% of the specified torque value. Continue to follow the tightening sequence. (EXAMPLE: $.75 \times 265 \text{ FT-LBS} = 199 \text{ FT-LBS}$)
5. Using the proper sequence, torque all cap screws to the listed torque value as determined from the Torque Data Chart.

Figure E-3. TURNTABLE BEARING FASTENER TIGHTENING SEQUENCE

Before a bearing is removed from a crane for inspection, one of the following conditions should be evident:

1. Metal particles present in the bearing lubricant.
2. Increased drive power required to rotate the crane.
3. Noise emitting from the bearing during crane rotation.
4. Rough crane rotation.
5. Uneven or excessive wear between the pinion gear and turntable gear.

If none of the above conditions exists, the bearing is functioning properly and need not be replaced. But, if one or more of the above conditions exists, inspection may be required. Limits are measured in "TILT" which is dependent on the internal clearances of the bearing. TILT is the most practical determination of a bearing's internal clearance once mounted on a crane.

Periodic readings indicating a steady increase in TILT may be an indicator of bearing wear. Note that a bearing found to have no raceway cracks or other structural irregularities should be reassembled and returned to service.

TEST PROCEDURE

STEP 1.

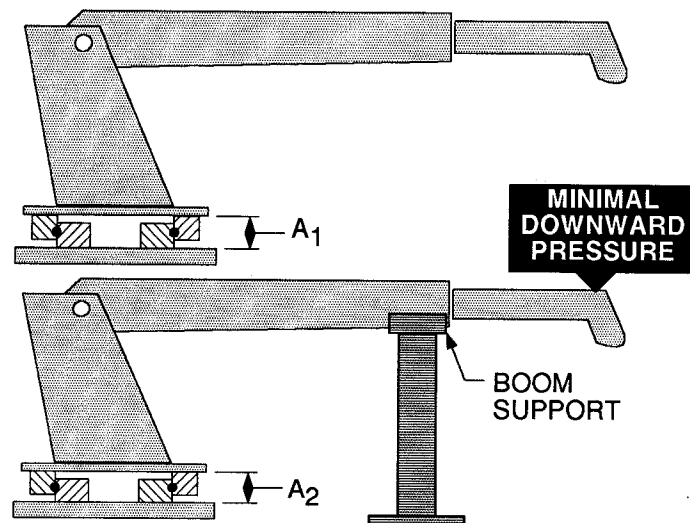
With the crane horizontal and fully extended, measure between the top and bottom mounting surfaces of the turntable bearing (A_1), using a dial indicator for accuracy.

STEP 2.

Reverse the load by applying minimal downward pressure on the boom while the boom is in the boom support or on a solid surface. Again measure A_2 .

STEP 3.

Subtract A_1 from A_2 to determine tilt and compare the result with the accompanying chart.



COMPARISON CHART - MODEL TO MEASURED TILT DIMENSION					
NOTE THE FIGURES LISTED IN THIS CHART ARE SERVICE GUIDELINES AND DO NOT, IN THEMSELVES, REQUIRE THAT THE BEARING BE INSPECTED. IF THERE IS REASON TO SUSPECT AN EXCESS OF BEARING WEAR AND THE MEASURED TILT DIMENSION EXCEEDS THE DIMENSION LISTED, REMOVE THE BEARING FOR INSPECTION.	IMT CRANE OR TIREHAND MODEL	814	4817	32018	9616
		1007	4825	32030	9825
		1014	516	HAWK-H1150	9831
		2010	525	HAWK-H1150TL	10020
		215	5826	HAWK-H4961	10025
		2015	6014		1216
		2109	6425		1325
		2815	725		1331
		3016	7020		13031
		315A	7025		13034
		320H	8025		13426
		3515	8031		14018
		3617	TH10 BODY ROT'N		14048
		3625	TH12 BODY ROT'N		14126
		421			15033
		425			1725
		5016			18026
		TH7 BODY ROT'N			20017
		TH1449A BODY ROT'N			HAWK-H1200
		TH15A CLAMP			TH1836 BODY ROT'N
		TH1836A CLAMP			TH1836A BODY ROT'N
		TH2551 CLAMP			TH2551 BODY ROT'N
		TH2557 CLAMP			TH2557 BODY ROT'N
		TH2557A CLAMP			TH2557A BODY ROT'N
	BALL DIA. (REF)	.875" (22mm)	1.00" (25mm)	1.18" - 1.25" (30 - 32mm)	1.75" (44mm)
	TILT DIM. ($A_1 - A_2$)	.060" (1.524mm)	.070" (1.778mm)	.075" (1.905mm)	.090" (2.286mm)

Figure E-4. TURNTABLE BEARING INSPECTION FOR REPLACEMENT

SPARE PARTS LIST

(Major Assemblies Only)

1-Year Supply

This spare parts list does not necessarily indicate that the items can be expected to fail in the course of a year. It is intended to provide the user with a stock of parts sufficient to keep the unit operating with minimal down-time waiting for parts. Obviously, there may be part failures not covered by this list.

The item numbers shown on this list correspond to the item numbers on the page listed.

FIGURE	ITEM	PART NO.	DESCRIPTION	QTY
D-4.	BASE AND OUTRIGGER ASSEMBLY (41706566)			
D-6.	BASE AND OUTRIGGER ASSEMBLY-HIGH FRAME (41706839)			
	7	7BF81225	BUSHING	8
	9	60020124	BUSHING	1
	10	60020122	BUSHING	1
	11	60020120	BUSHING	1
	12	60020121	BUSHING	1
	13	71056074	DRIVE GEAR	1
	17	60020123	THRUST WASHER	1
	21	70034295	BEARING	1
	24	70055167	TURNTABLE BEARING	1
	25	71056072	INTERMEDIATE GEAR	1
	26	71056073	PINION GEAR	1
	45	72063115	WASHER 7/8 FLAT GR8	23
	46	72063117	WASHER 9/16 FLAT HARD	6
	49	72601037	CAP SCR 9/16-12X4-1/2 HHGR8	2
	50	72601144	CAP SCR 9/16-12X2 HHGR8	4
	51	72601472	CAP SCR 7/8-9X4-1/2 HH GR8	23
	53	73051478	MOTOR	1
	60	7Q072017	O-RING	2
	61	73054538	VALVE	2
	62	60030176	WEAR PAD	2
D-5.	OUTRIGGER CYLINDER (3C323911)			
	1	7BF81225	BUSHING	14
	17	73054304	VALVE 10GPM	4
	20	9X262832	SEAL KIT	2
D-7.	MAST ASSEMBLY (41706567)			
	MAST ASSEMBLY-HIGH FRAME (41706841)			
	4	72063116	WASHER 3/4 FLAT HARD	18
	5	72601468	CAP SCR 3/4-10X4-1/2 HH GR8	18
D-8.	PLATFORM/CHAIR ASSEMBLY (41706568)			
	PLATFORM/CHAIR ASSEMBLY-HIGH FRAME (41706844)			
	33	77041249	MERCURY SWITCH	1
D-9.	INNER BOOM ASSEMBLY (41706833)			
	3	70034283	BUSHING	4
	5	70034284	BUSHING	3
D-10.	INNER CYLINDER (3C134860)			
	3	70034285	BUSHING	8
	7	73054242	VALVE 25GPM	2
	8	9CX55200	SEAL KIT	2
D-11.	OUTER BOOM ASSEMBLY (41706570)			
	5	70034283	BUSHING	4
	7	7BF81025	BUSHING	3
	8	7BF81225	BUSHING	1
	10.	7BF81025	BUSHING	1
	11	7BF81225	BUSHING	2
	13	70034283	BUSHING	3
	14	70034284	BUSHING	2
	21	60030028	WEAR PAD	2
	22	60030167	WEAR PAD	1
D-12.	OUTER CYLINDER (3C170860)			
	3	70034284	BUSHING	2
	4	70034283	BUSHING	2
	8	73054242	VALVE 25GPM	2
	13	9X170086	SEAL KIT	1
D-13.	EXTENSION BOOM ASSEMBLY (41706571)			
	3	60030169	WEAR PAD	1
	4	60030168	WEAR PAD	2
	18	70055207	BUSHING	2
D-14.	EXTENSION CYLINDER (3B137913)			
	1	73054304	VALVE 10GPM	2
	3	60030004	WEAR PAD	2
	5	72060836	SCREW 1/4-20X3/4 FLT HD	8
	20	9C121617	SEAL KIT	1
REF		70048149	ELEMENT-FILTER 100MESH	6
REF		73052014	ELEMENT-FILTER SPIN-ON 25MIC	6



Section 6.

O.S.H.A. Crane Inspection Requirements

O.S.H.A. 1926.550 requires employers to perform daily and monthly inspections and to maintain the results of inspections for each hoisting machine and piece of equipment. It also requires a thorough annual inspection of hoisting machinery. This inspection is to be made by a competent person, or by a government or private agency recognized by the U. S. Department of Labor. Records of the dates and results of inspections for each hoisting machine and piece of equipment must also be maintained by the employer. The following inspections are to be performed on Iowa Mold Tooling Co., Inc. truck-mounted hydraulic cranes in order to comply with O.S.H.A. Regulation 1926.550.

TO BE FILLED IN BY OWNER OF CRANE
CRANE SERIAL NO:
DATE LAST INSPECTED:
NEXT INSPECTION DUE:
INSPECTED BY:

TO BE FILLED IN BY A COMPETENT PERSON, OR BY A GOVERNMENT OR PRIVATE AGENCY RECOGNIZED BY THE U.S. DEPT OF LABOR
DATE INSPECTED:
IS THE UNIT OPEATIONAL? YES ☐ NO ☐
SIGNATURE

INSTRUCTIONS

All inspections listed below should be performed as the schedule indicates. It is not necessary to record daily inspections but they must be verified and recorded monthly. The inspections listed on this form do not eliminate or replace any other prescribed maintenance or inspections which may be referenced in other manuals pertaining to your equipment. A copy of this completed form should remain with the applicable unit at all times.

INSPECTIONS TO BE PERFORMED BY EMPLOYER

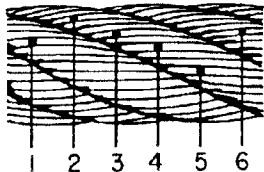
ITEM	DESCRIPTION	FREQUENCY			INSP. RESULT		REPAIRED?		DATE INSPECTED
		DAILY	WEEKLY	MONTHLY	ACCEPT	REJECT	YES(Y) NO(N)	DATE	
HYDRAULIC SYSTEM LEAKS	Visually inspect hoses, hyd tubes and fittings for hydraulic leaks.								
LOOSE PARTS	Check for the presence of loose parts, missing fasteners and safety guards.								
STRUCTURAL DAMAGE	Visually examine crane for broken welds, cracks, deficiencies, bends and dents.								
ROTATION SYSTEM LEAKS	Visually check rotation system motor, brake, and connections for leaks.								
WIRE ROPE	Check for conditions outlined in "Wire Rope Inspection".								
ELECTRICAL-REMOTE CONTROL OPTION	Operate remote control to check for proper operation.								
ELECTRIC-LIGHTS AND OPTIONS	Operate lights and other electrical devices to check for proper operation.								
HYDRAULIC FLUID LEVEL	Visually check hydraulic fluid level of reservoir.								
CONTROL VALVES-LEAKS / CRACKS	Visually examine control valves for leaks, cracks or other deficiencies.								
CONTROL VALVES-OPERATION	Operate control valves to check for smooth operation of each function and possible excessive wear of valves.								
ANTI-TWO BLOCKING DEVICE	Test the Anti-Two Blocking Device as described in "Anti-Two Blocking Device Inspection".								

CONTINUED ON FOLLOWING PAGE

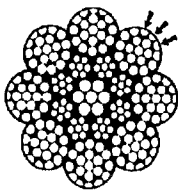
WIRE ROPE INSPECTION

Wire rope with any of the deficiencies shown below shall be removed and replaced immediately.

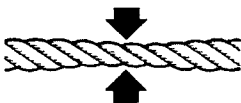
- A. Corrosion can be cause for replacement. Any development of corrosion must be noted and monitored closely.
- B. When there are either 3 broken wires in one strand or a total of six broken wires in all strands in any one rope lay.



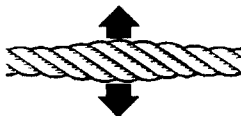
- C. When flat spots on the outer wires appear and those outside wires are less than 2/3 the thickness of the unworn outer wire.



- D. When there is a decrease of diameter indicating a core failure.



- E. When kinking, crushing, birdcaging or other distortion occurs.



- F. When there is noticeable heat damage (discoloration) of the rope by any means.



- G. When the diameter is reduced from nominal size by 1/32" or more.



- H. If a broken wire protrudes or loops out from the core of the rope.



HOOK INSPECTION

Hooks having any of the listed deficiencies shall be removed from service unless a qualified person approves their continued use and initiates corrective action. Hooks approved for continued use shall be subjected to periodic inspection.

A. DISTORTION

Bending / Twisting

A bend or twist exceeding 10° from the plane of the unbent hook.

Increased Throat Opening

HOOK WITHOUT LATCH: An increase in throat opening exceeding 15% (Or as recommended by the manufacturer)

HOOK WITH LATCH: An increase of the dimension between a fully-opened latch and the tip section of the hook exceeding 8% (Or as recommended by the manufacturer)

B. WEAR

If wear exceeds 10% of the original sectional dimension. (Or as recommended by the manufacturer)

C. CRACKS, NICKS, GOUGES

Repair of cracks, nicks, and gouges shall be carried out by a designated person by grinding longitudinally, following the contour of the hook, provided that no dimension is reduced more than 10% of its original value. (Or as recommended by the manufacturer) (A qualified person may authorize continued use if the reduced area is not critical.)

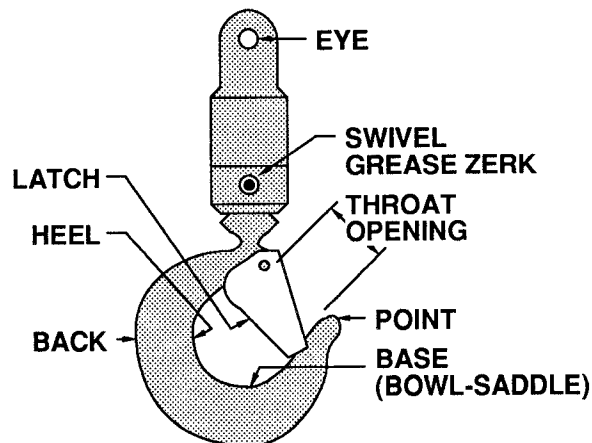
D. LATCH

Engagement, Damage & Malfunction

If a latch becomes inoperative because of wear or deformation, and is required for the service involved, it shall be replaced or repaired before the hook is put back into service. If the latch fails to fully close the throat opening, the hook shall be removed from service or "moused" until repairs are made.

E. HOOK ATTACHMENTS & SECURING MEANS

If any indication of distortion, wear, cracks, nicks or gouges are present, unless a qualified person authorizes their use. (Or as recommended by the manufacturer)



HOLDING VALVE INSPECTION

The cylinders are equipped with holding valves that prevent sudden movement of the cylinder rods in the event of a hydraulic hose or other hydraulic component failure. The valve is checked in the following manner:

1. With a full rated load, extend the cylinder in question and kill the engine.
2. Operate the control valve to retract the cylinder. If the cylinder "creeps", replace the holding valve. If the cylinder does not "creep", the valve is serviceable.

ANTI-TWO BLOCKING DEVICE INSPECTION

(See Vol. 1, Operation, Maintenance and Repair for a complete description)

The anti two block system should be checked daily as follows:

1. Examine flexible rod and weight to insure free unrestricted mechanical operation
2. Examine cord for damage, cuts or breaks. Grasp cord and pull to check operation of cord reel. The cord should retract on reel when released.
3. Start vehicle, engage PTO and slowly winch loadline up until anti-two block weight comes in contact with the hook end of the loadline cable. At the moment the weight is fully supported, a marked difference in winch operation should be noted. At this point, the winch up function should become very sluggish or non-functioning and have very little pull capability. Slowly increase truck engine speed while simultaneously actuating the winch up function. The winch characteristics should remain sluggish with little or no tensioning of the cable. If operation other than as described occurs, stop immediately and investigate. Failure to do so will risk damage to the cable or the crane.

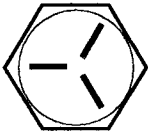
If all is well at this point, actuate the boom extend function slowly, and gradually increase to full actuation. Once again the function should be sluggish or non-existent with no tightening of the winch cable. If operation other than described occurs, stop immediately and reverse the function.

The final check involves actuating both the winch up and extend functions together and checking for proper operation of the anti two blocking circuit. Once again, start slowly and stop if it appears the cable is being tensioned.

If the anti two block function appears to be functioning normally, winch the cable down until the sensing weight swings free.

TORQUE DATA CHART

COARSE THREAD BOLTS

SIZE (DIA-TPI)	BOLT DIA (INCHES)	TIGHTENING TORQUE			
		 SAE J429 GRADE 5		 SAE J429 GRADE 8	
		PLAIN (FT-LB)	PLATED (FT-LB)	PLAIN (FT-LB)	PLATED (FT-LB)
5/16-18	0.3125	17	13	25	18
3/8-16	0.3750	31	23	44	33
7/16-14	0.4375	49	37	70	52
1/2-13	0.5000	75	57	105	80
9/16-12	0.5625	110	82	155	115
5/8-11	0.6250	150	115	220	160
3/4-10	0.7500	265	200	375	280
7/8-9	0.8750	395	295	605	455
1-8	1.0000	590	445	910	680
1 1/8-7	1.1250	795	595	1290	965
1 1/4-7	1.2500	1120	840	1815	1360
1-3/8-6	1.3750	1470	1100	2380	1780
1 1/2-6	1.5000	1950	1460	3160	2370

When using the torque data in the charts above, the following rules should be observed.

1. Bolt manufacturer's particular specifications should be consulted when provided.
2. Flat washers of equal strength must be used.
3. All torque measurements are given in foot-pounds. To convert to inch-pounds, multiply by 12.
4. Torque values specified are for bolts with residual oils or no special lubricants applied. If special lubricants of high stress ability, such as Never-Seez compound graphite and oil, molybdenum disulphite, colloidal copper or white lead are applied, multiply the torque values in the charts by the factor .90. The use of Loctite does not affect the torque values listed above.
5. Torque values for socket-head capscrews are the same as for Grade 8 capscrews.

WARNING

Anytime a gear-bearing bolt is removed, it must be replaced with a new bolt of the identical grade and size. Once a bolt has been torqued to 75% of its proof load and then removed, the torque coefficient may no longer be the same as when the bolt was new thus giving indeterminate clamp loads after torquing. Failure to replace gear-bearing bolts may result in bolt failure due to metal fatigue causing serious injury or DEATH.

The information within this manual has been compiled and checked but errors do occur. To provide our customers with a method of communicating those errors we have provided the Manual Change Request form below. In addition to error reporting, you are encouraged to suggest changes or additions to the manual which would be of benefit to you. We cannot guarantee that these additions will be made but we do promise to consider them. When completing the form, please write or print clearly. Submit a copy of the completed form to the address listed below.

MANUAL CHANGE REQUEST

DATE	PRODUCT MANUAL	13031	MANUAL PART NO.	99900260-7/91
SUBMITTED BY				
COMPANY				
ADDRESS				
CITY, STATE, ZIP				
TELEPHONE				

☐ ERROR FOUND

LOCATION OF ERROR (page no.):

DESCRIPTION OF ERROR:

☐ REQUEST FOR ADDITION TO MANUAL

DESCRIPTION OF ADDITION:

REASON FOR ADDITION:

MAIL TO: IOWA MOLD TOOLING Co., Inc.
Box 189,
Garner IA 50438
ATTN: Technical Publications

LIMITED WARRANTY

WARRANTY COVERAGE - Products manufactured by Iowa Mold Tooling Co., Inc. (IMT) are warranted to be free from defects in material and workmanship, under proper use, application and maintenance in accordance with IMT's written recommendations, instructions and specifications as follows:

1. Ninety (90) days; labor on IMT workmanship from the date of shipment to the end user.
2. One (1) year; original IMT parts from the date of shipment to the end user.

IMT's obligation under this warranty is limited to, and the sole remedy for any such defect shall be the repair or replacement (at IMT's option) of unaltered parts returned to IMT, freight prepaid, and proven to have such defect, provided such defect occurs within the above stated warranty period and is reported within fourteen (14) days of its occurrence.

IMPLIED WARRANTY EXCLUDED - This is the only authorized IMT warranty and is in lieu of all other express or implied warranties or representations, including any implied warranties of merchantability or fitness for any particular purpose or of any other obligations on the part of IMT.

ITEMS EXCLUDED - The manufacturer gives no warranty on any components purchased by the manufacturer, and such components as are covered only by the warranties of their respective manufacturers.

WARRANTY CLAIMS - Warranty claims must be submitted and shall be processed in accordance with IMT's established warranty claim procedure.

WARRANTY SERVICE - Warranty service will be performed by any IMT distributor authorized to sell new IMT products of the type involved or by any IMT Service Center authorized to service the type of product involved or by IMT in the event of direct sales made by IMT. At the time of requesting warranty service, the purchaser must present evidence of the date of delivery of the product. The purchaser shall pay any premium for overtime labor requested by the purchaser, any charge for making service calls and for transporting the equipment to the place where warranty work is performed.

WARRANTY VOIDED - All obligations of IMT under this warranty shall be terminated: (1) if service other than normal maintenance or normal replacement of service items is performed by someone other than an authorized IMT dealer, (2) if product is modified or altered in ways not approved by IMT.

PURCHASER'S RESPONSIBILITY - This warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper protection in storage, or improper use. The purchaser has the obligation of performing the care and maintenance duties discussed in IMT's written recommendations, instructions and specifications. Any damage which results because of purchaser's failure to perform such duties shall not be covered by this warranty. The cost of normal maintenance and normal replacement of service items such as filters, belts, etc. shall be paid by the purchaser.

CONSEQUENTIAL DAMAGES - The only remedies the purchaser has in connection with the breach or performance of any warranty on IMT products are those set forth above. In no event will the dealer, IMT or any company affiliated with IMT, be liable for business interruptions, loss of sales and/or profits, rental or substitute equipment, costs of delay or for any other special, indirect, incidental or consequential losses, costs or damages.

REPRESENTATIONS EXCLUDED - IMT products are subject to no expressed, implied or statutory warranty other than herein set forth, and no agent, representative or distributor of the manufacturer has any authority to alter the terms of this warranty in any way whatsoever or to make any representations or promises, express or implied, as to the quality or performance of IMT products other than those set forth above.

CHANGE IN DESIGN - IMT reserves the right to make changes in design or improvements upon its products without imposing any obligation upon itself to install the same upon its products theretofore manufactured.

Effective January, 1985

This parts manual is provided to the user to assist in servicing the equipment. It is the property of Iowa Mold Tooling Co., Inc and, as such, may not be reproduced either whole or in part, whether by chemical, electrostatic, mechanical or photographic means without the expressed written permission of an officer of Iowa Mold Tooling Co., Inc. One manual is provided with each piece of new equipment and additional manuals may be obtained at a nominal price.



IOWA MOLD TOOLING CO., INC.

BOX 189, GARNER, IA 50438-0189

TEL: 515-923-3711

PRODUCT SUPPORT FAX: 515-923-2424