

IOWA MOLD TOOLING CO., INC. BOX 189, GARNER, IA 50438-0189 515-923-3711 PRODUCT SUPPORT FAX: 515-923-2424

> MANUAL PART NO. 99900389 LAST REVISED: 10-18-96

PARTS ORDERING INFORMATION

Before placing an order, make certain the following information is recorded. This information should then be given to an IMT representative when placing your order.

BODY MODEL NUMBER	
BODY SERIAL NUMBER	
DATE OF PURCHASE	

To more efficiently process your order, the following information determined in advance will be appreciated.

PART NUMBER, DESCRIPTION AND QUANTITY OF PARTS REQUIRED.

IF LEFT OR RIGHT SIDE IS APPLICABLE, PLEASE SPECIFY.

PLEASE, CONTACT IMT AT THE FOLLOWING ADDRESS:

IOWA MOLD TOOLING CO., INC. BOX 189, GARNER, IA 50438-0189 TELEPHONE: 515-923-3711

PRODUCT SUPPORT FAX: 515-923-2424

or

IMT CRANES CANADA. LTD. 385 WEST STREET SOUTH ORILLIA, ONTARIO, L3V 5H2, CANADA TELEPHONE: 705-325-7458

FAX: 705-325-7624

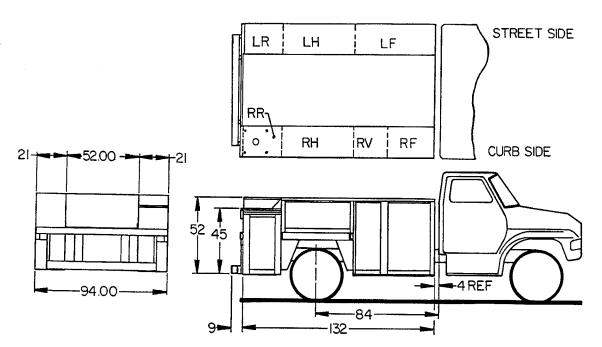
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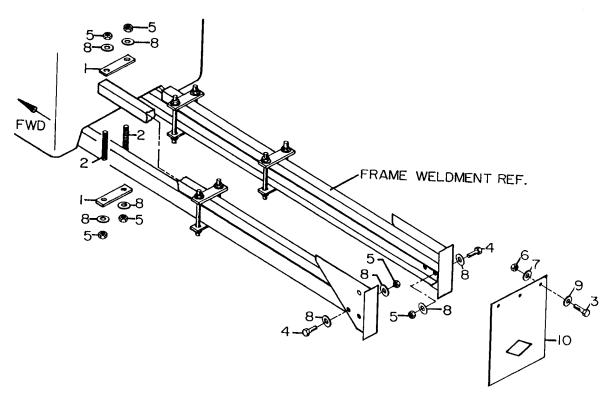
SECTION 1. Installation and Specifications



Model 11M940 Mechanics Body REFERENCE DIMENSIONS

COMPARTMENT SIZE		DO OPEN			
	WIDTH	DEPTH	HEIGHT	WIDTH	HEIGHT
LF LH LR RF RV RH RR*	52-1/2 50 27 30 22-1/2 50 27	21 21 21 21 21 21 21	52 24 52 52 (52)* 24 45	50 47 21 30 16-3/4 47 18-1/2	47 21 47 48 47 21 38-1/2

*NOTE: COMPARTMENT RV HAS A 7-7/8" DROP AT REAR FOR OXY/ACET TANKS. SEE SECTION 11 FOR WELDER PLATFORM VARIATION.

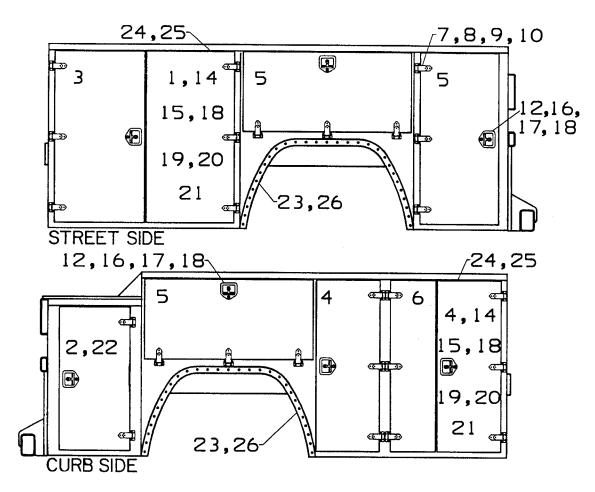


INSTALLATION KIT PART NUMBER 51708856

1.	60105958	CLAMP PLATE	8
2.	60109298	TIE-DOWN ROD 5/8-11 X 22 1/2	8
3.	72060025	CAP SCREW 5/16-18 X 1 HH GR5	6
4.	72060150	CAP SCREW 5/8-11 X 1 3/4 HH GR5	4
5.	72062091	NUT 5/8-11 LOCK	20
6.	72062109	NUT 5/16-18 LOCK	6
7.	72063002	WASHER 5/16 WRT	6
8.	72063007	WASHER 5/8 WRT	20
9.	72063078	WASHER 5/16 X 1 5/8 OD	6
10.	76039117	MUD FLAP	2

NOTE: SEE SECTION 11 FOR WELDER PLATFORM VARIATION.

SECTION 2. Basic Body Components



BASIC BODY COMPONENTS

1.	52709627	DOOR 48-1/2 H X 25-5/16 W DBL	1
2.	52709624	DOOR 40-1/2 H X 20-1/2 W	1
3.	52709626	DOOR 48-1/2 H X 26 W	1 2 3 1
4.	52709623	DOOR 48-1/2 H X 18-1/4 W	2
5.	52709625	DOOR 48-1/2 H X 22-1/2 W	3
6.	52709628	DOOR 48-1/2 H X 13-1/16 W DBL	
7.	72661383	HINGE - SS	26
8.	72601508	CAP SCREW 1/4-20 X 1 BTNHD	26
9.	72601410	CAP SCREW 1/4-20 X 3/4 BTNHD	
12.	60113852	DOOR ROD 23.69 DOOR ROD 19.75 DOOR ROD 16.12 DBL DOOR STOP HANDLE LATCH W/MTG STUDS LATCH GASKET	12
13.	60112517	DOOR ROD 19.75	2 2 7 7
14.	60110127	DOOR ROD 16.12	2
15.	60113859	DBL DOOR STOP HANDLE	2
16.	72661314	LATCH W/MTG STUDS	7
17.	76393253	LATCH GASKET	
18.	72062194	NUT 1/4-20 LOCK SS CAP SCR 1/4-20X1 HH GR5 WASHER 1/4 WRT SS	138
19.	72060004	CAP SCR 1/4-20X1 HH GR5	6
20.	72063166	WASHER 1/4 WRT SS	136
21.	72063142	WASHER 1/4 LOCK SS	2
22.	72060061	CAP SCREW 7/16-14 X 3/4 HH GR5	1
23.	89393137	RUBBER FENDER	168"
24.	70392639	WEATHERSTRIP CORNER	28
25.	89392588		1128"
26.	72661384	FENDER FASTENERS	58
27.	51709717	MTG BRKT - 3TANK OXY/ACET	
		(NOT SHOWN)	1
28.	70034366	PLUG-PLASTIC DRAIN (NOT SHOW)	N) 6

WEATHERSTRIPPING COMPONENTS

70392639 WEATHERSTRIP CORNER MOLDING
 89392588 WEATHERSTRIP WITH ADHESIVE
 70067005 WEATHERSTRIP ADHESIVE - TUBE

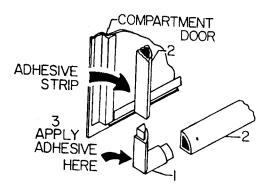
NOTE: WEATHERSTRIP ADHESIVE BACKING MUST BE APPLIED SO THAT THE DOOR

COMPRESSES RATHER THAN SHEARS THE

ADHESIVE STRIP.

THE WEATHERSTRIP CORNERS ARE NOT ADHESIVE BACKED. AN APPROPRIATE

ADHESIVE MUST BE USED.

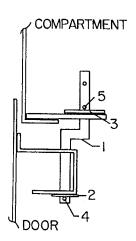


DOOR STOP PART NUMBER 51709635

1.	60110335	ROD-DOOR STOP 8"	1
2.	72063001	WASHER 1/4 WRT	1
3.	72063118	WASHER 3/8 WRT X 1-1/4 OD	1

4. 72066141 HAIR PIN 1/16

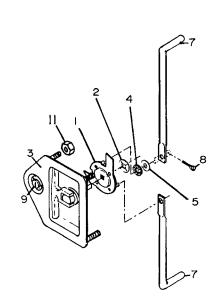
5. 72066168 COTTER PIN



1

LATCH ASSEMBLY COMPONENTS

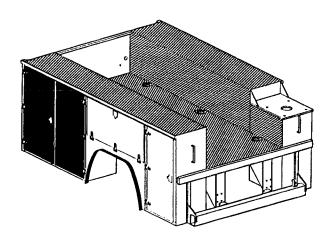
1.		NOT AVAILABLE SEPARATELY
2.	72062205	NUT - PUSH
3.	72661314	LATCH WITH LOCK & STUDS - SS
4.		WASHER .31 RUBBER (PART OF 6)
4. 5.		WASHER .31 FLAT (PART OF 6)
6.	94732135	PIN & WASHER KIT (INCL:4,5,8)
7.	60113852	ROD - DOOR 23.69 `
	60112517	ROD - DOOR 19.75
	60110127	ROD - DOOR 16.12
8.		COTTER PIN - LATCH (PART OF 6)
9.	72066373	REPLACEMENT LOCK AND KEY
10.	76393253	LATCH GASKET (NOT SHOWN)
11.	72062194	NUT 1/4-20 LOCK - SS



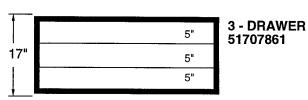
SECTION 3. Compartment Cabinets

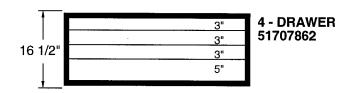
CABINETS USED IN FRONT COMPARTMENTS

(MAXIMUM COMBINED HEIGHT IS 45")



USED IN LEFT FRONT COMPARTMENTS ONLY 16" DEEP X 39" WIDE





USED IN LEFT FRONT COMPARTMENTS ONLY

3-DRAWER

3-DRAWER

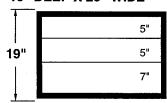
51707865

51707863

16" DEEP X 13" WIDE

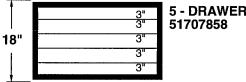
19"

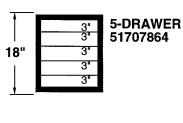
USED IN BOTH FRONT COMPARTMENTS 16" DEEP X 26" WIDE



3 - DRAWER 51707857

51709290 (2 DRAWERS W/O CENTER DIVIDER)





5"

5" 5"

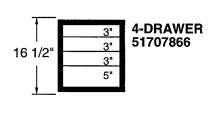
5"

5"

7"

1	5	;"	3 - DRAWER 51707859
17"	5	;"	
	5	, a	

1	3"	4 - DRAWER
16 1/2"	3" 3"	51707860
	5"	



4	_	
ı		3"
11"		3"
1		3"
	_	

3 - DRAWER 51708290

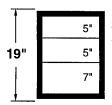
51709289 (2 DRAWERS W/O CENTER DIVIDER)

 -		•
Ī	3"	3-DRAWER
11"	3"	51708933
. ↓	3"	

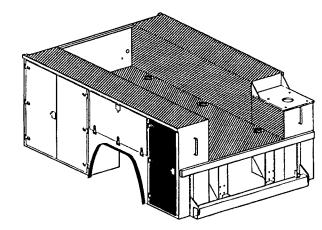
CABINETS USED IN LEFT REAR COMPARTMENT

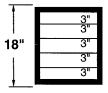
(MAXIMUM COMBINED CABINET HEIGHT IS 45")
NOTE: CABINETS ARE NOT AVAILABLE IN RIGHT REAR CRANE COMPARTMENT.

16" DEEP X 13" WIDE

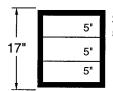


3-DRAWER 51707863

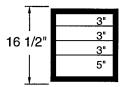




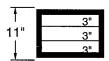
5-DRAWER 51707864



3-DRAWER 51707865



4-DRAWER 51707866



3-DRAWER 51708933

CABINETS USED IN CENTER HORIZONTAL COMPARTMENTS

NOTE: ONLY ONE CABINET AVAILABLE PER COMPARTMENT. CAN BE USED ON EITHER LEFT OR RIGHT SIDES.

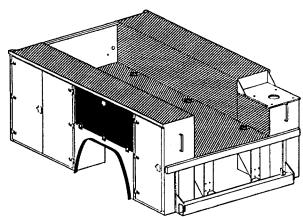
16" DEEP X 39" WIDE

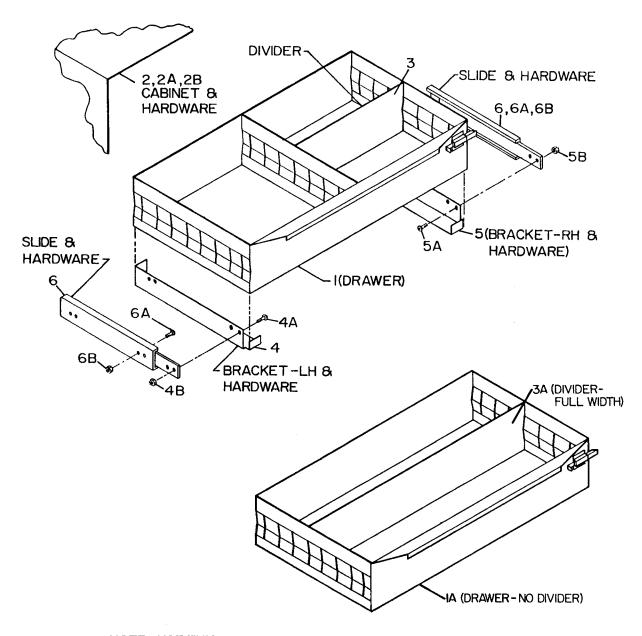
	5" ·
17"	5"
	5"
y I	

3 - DRAWER 51707861

	
	3"
1	3"
16 1/2"	3"
	5"
↓ B	

4 - DRAWER 51707862





NOTE: USE THIS DRAWING IN CONJUNCTION WITH THE FOLLOWING PARTS LISTS WHEN ORDERING PARTS.

DRAWERS-16D X 26W (2 - 5", 1 - 7") PART NUMBER 51707857

52705719 DRAWER - 5" HIGH 2 52706170 DRAWER - 7" HIGH 1. 1 2. 52707895 CABINET 2A. 72060023 CAP SCREW - 5/16-18 X 3/4 GR5 7 2B. 72062109 NUT - 5/16-18 LOCK . 7 60025251 DIVIDER 3. 18 60111303 BRACKET - LH 4. 3 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 4B. 72062106 NUT - #10-24 LOCK 12 60111304 BRACKET - RH 5. 3 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 5B. 72062106 NUT - #10-24 LOCK 12 70731440 SLIDE - 16" 6 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 24 6B. 72062106 NUT - #10-24 LOCK 24

DRAWERS-16D X 26W (5 - 3") PART NUMBER 51707858

1.	52705719	DRAWER - 3" HIGH	5
2.	52707890	CABINET	1
2A.	72060023	CAP SCREW - 5/16-18 X .75 GR5	7
2B.	72062109	NUT - 5/16-18 LOCK	7
3.	60025250	DIVIDER	30
4.		BRACKET - LH	5
		SCREW - #10-24 X 1/2 PANHD	20
		NUT - #10-24 LOCK	20
5.		BRACKET - RH	5
		SCREW - #10-24 X 1/2 PANHD	20
5B.		NUT - #10-24 LOCK	20
6.		SLIDE - 16"	10
		SCREW - #10-24 X 5/8 FLATHD	40
6B.	72062106	NUT - #10-24 LOCK	40

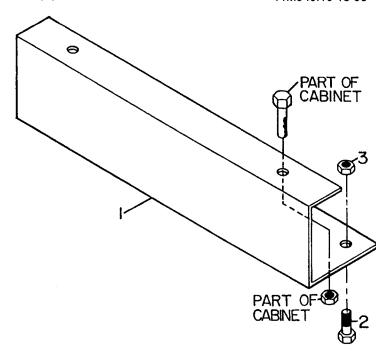
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DRAWERS-16D X 26W (3 - 5") DRAWERS-16D X 26W (3 - 3", 1 - 5") PART NUMBER 51707859 PART NUMBER 51707860 18 6 4 16 16 5 32 32 DRAWERS-16D X 39W (3 - 5") DRAWERS-16D X 13W (3 - 3", 1 - 5") PART NUMBER 51707861 PART NUMBER 51707862 1. 52707899 DRAWER - 3" HIGH 3 2. 52707894 CABINET 1 1. 52707899 DRAWER - 5" HIGH 1 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 7 2B. 72062109 NUT - 5/16-18 LOCK 7 3. 60025251 DIVIDER 27 4. 60111303 BRACKET - LH 3 3. 60025250 DIVIDER 27 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 4B. 72062106 NUT - #10-24 LOCK 12 5. 60111304 BRACKET - RH 3 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 5B. 72062106 NUT - #10-24 LOCK 12 6. 70731440 SLIDE - 16" 6 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 24 6B. 72062106 NUT - #10-24 LOCK 24 6B. 72062106 NUT - #10-24 LOCK 32 6B. 72062106 NUT - #10-24 X 5/8 FLATHD 32 6B. 72062106 NUT - #10-24 X 5/8 FLATHD 32 6B. 72062106 NUT - #10-24 X 5/8 FLATHD 32 6B. 72062106 NUT - #10-24 LOCK 32 6B. 72062106 NUT - #10-24 LOCK DRAWERS-16D X 13W (5 - 3") PART NUMBER 51707864 DRAWERS-16D X 13W (2 - 5", 1 - 7") PART NUMBER 51707863 1. 52706248 DRAWER - 5" HIGH 1. 52707898 DRAWER - 7" HIGH 2. 52707891 CABINET 2A. 72060023 CAP SCREW - 5/16-18 X 3/4 GR5 2B. 72062109 NUT - 5/16-18 LOCK 1. 52706184 DRAWER - 3" HIGH 2. 52707889 CABINET 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 2B. 72062109 NUT - 5/16-18 LOCK 2B. 72062109 NUT - 5/16-18 LOCK 7 3. 60025251 DIVIDER 12 4. 60111303 BRACKET - LH 3 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 4B. 72062106 NUT - #10-24 LOCK 12 5. 60111304 BRACKET - RH 3 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 5B. 72062106 NUT - #10-24 LOCK 12 5B. 72062106 NUT - #10-24 LOCK 12 5C. 70731440 SLIDE - 16" 6 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 48 6B. 72062106 NUT - #10-24 LOCK 48

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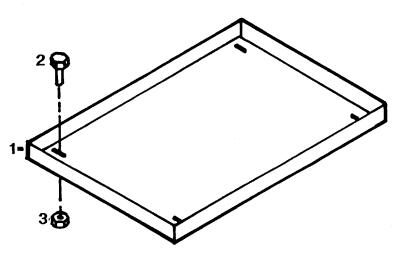
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DRAWERS-16D X 13W (3 - 5") DRAWERS-16D X 13W (3 - 3", 1 - 5") **PART NUMBER 51707865 PART NUMBER 51707866** 1. 52706248 DRAWER - 5" HIGH 1. 52706184 DRAWER - 3" HIGH 2. 52707892 CABINET 1 1. 52706248 DRAWER - 5" HIGH 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 7 2B. 72062109 NUT - 5/16-18 LOCK 7 3. 60025251 DIVIDER 15 2B. 72062109 NUT - 5/16-18 X 3/4 GR5 4. 60111303 BRACKET - LH 3 60025250 DIVIDER 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 3. 60025251 DIVIDER 4B. 72062106 NUT - #10-24 LOCK 12 4. 60111303 BRACKET - LH 5. 60111304 BRACKET - RH 3 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 4B. 72062106 NUT - #10-24 X 1/2 PANHD 12 4B. 72062106 NUT - #10-24 LOCK 12 5. 60111304 BRACKET - RH 6. 70731440 SLIDE - 16" 6 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 24 5B. 72062106 NUT - #10-24 LOCK 6B. 72062106 NUT - #10-24 LOCK 24 5CREW - #10-24 X 5/8 FLATHD 2. 52707892 CABINET 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 2B. 72062109 NUT - 5/16-18 LOCK 1. 52706248 DRAWER - 5" HIGH 9 3 16 16 16 5B. 72062106 NUT - #10-24 LOCK 16 6. 70731440 SLIDE - 16" 8 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 32 6B. 72062106 NUT - #10-24 LOCK 32 DRAWERS-16D X 26W (3 - 3") DRAWERS-16D X 13W (3 - 3") PART NUMBER 51708290 PART NUMBER 51708933 1. 52706184 DRAWER - 3" HIGH 2. 52708932 CABINET 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 2B. 72062109 NUT - 5/16-18 LOCK 52705718 DRAWER - 3" HIGH 52707885 CABINET 1 2. 52708932 CABINET 7 2A. 72060023 CAP SCREW - 5/16-18 X .75 GF 7 2B. 72062109 NUT - 5/16-18 LOCK 18 3. 60025411 DIVIDER 3 4. 60111303 BRACKET - LH 12 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 12 4B. 72062106 NUT - #10-24 LOCK 3 5 60111304 BRACKET - BH 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 2B. 72062109 NUT - 5/16-18 LOCK 3. 60025250 DIVIDER 3. 60025250 DIVIDER 4. 60111303 BRACKET - LH 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 4B. 72062106 NUT - #10-24 LOCK 5. 60111304 BRACKET - RH 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 5B. 72062106 NUT - #10-24 LOCK 6. 70731440 SLIDE - 16" 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 6B. 72062106 NUT - #10-24 I OCK 5. 60111304 BRACKET - RH 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 5B. 72062106 NUT - #10-24 LOCK 6. 70731440 SLIDE - 16" 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 6B. 72062106 NUT - #10-24 LOCK 3 3 12 12 6 24 24 12 12 6 24 6B. 72062106 NUT - #10-24 LOCK 24 DRAWERS-16D X 26W (2 - 5", 1 - 7") 2 DRAWERS W/O CENTER DIVIDER DRAWERS-16D X 26W (3 - 3") 2 DRAWERS W/O CENTER DÍVIDER **PART NUMBER 51709289 PART NUMBER 51709290** 52705719 DRAWER - 5" HIGH 52709260 DRAWER - 5" HIGH W/O DIVIDER 1. 52705718 DRAWER - 3" HIGH 1. 52705716 DRAWER - 3 FIGHT 1 1A. 52709259 DRAWER - 3" HIGH W/O DIVIDER 2 2. 52707885 CABINET 1 2A. 72060023 CAP SCREW - 5/16-18 X .75 GR5 7 2B. 72062109 DIVIDED 13 1A. 52709260 DRAWER - 3 HIGH W/O DIVIDER 1A. 52709261 DRAWER - 7" HIGH W/O DIVIDER 2. 52707895 CABINET 2A. 72060023 CAP SCREW - 5/16-18 X 3/4 GR5 2B. 72062109 NUT - 5/16-18 LOCK 3. 60025250 DIVIDER 3A. 60250061 DIVIDER - FULL WIDTH 60025250 DIVIDER 3. 60025251 DIVIDER 3A. 60250053 DIVIDER - FULL WIDTH 3 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 4B. 72062106 NUT - #10-24 LOCK 12 4. 60111303 BRACKET - LH 3 12 4A. 72601283 SCREW - #10-24 X 1/2 PANHD 3 4B. 72062106 NUT - #10-24 LOCK 12 60111304 BRACKET - RH 5. 60111304 BRACKET - RH 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 5B. 72062106 NUT - #10-24 LOCK 12 3 12 5A. 72601283 SCREW - #10-24 X 1/2 PANHD 6 5B. 72062106 NUT - #10-24 LOCK 24 6. 70731440 SLIDE - 16" 24 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 6B. 72062106 NUT - #10-24 LOCK 12 6. 70731440 SLIDE - 16" 6A. 72601284 SCREW - #10-24 X 5/8 FLATHD 6B. 72062106 NUT - #10-24 LOCK 6



RISER KIT - ROLLOUT DRAWER (16" D) **PART NUMBER 51707900**

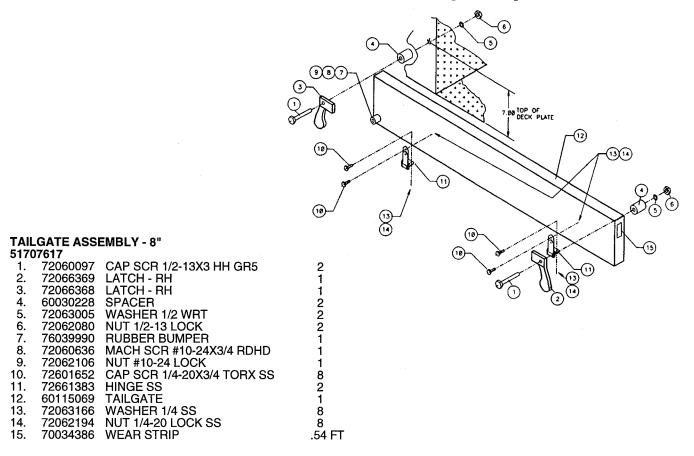
- 1. 60111640 MOUNTING BRACKET 2. 72060023 CAP SCREW 5/16-18 X 3/4 HH GR5 4 3. 72062109 NUT 5/16-18 LOCK 4

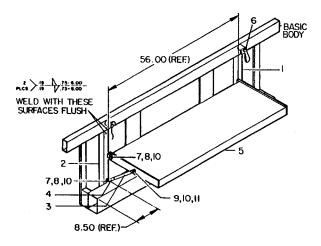


SHELVES FOR USE ABOVE ROLLOUT DRAWERS
A. 15-1/2" W PART NUMBER 51709748
B. 28-1.2" W PART NUMBER 51709746
C. 41-1/2" W PART NUMBER 51709747

1. 60113962 60113960	SHELF 15-1/2"W SHELF 28-1/2"W	1	1	
60113961 2. 72060023 3. 72062109	SHELF 41-1/2"W CAP SCREW 5/16-18 X 3/4 HH GR5 NUT 5/16-18 LOCK	4 4	4	4 4

SECTION 4. Tailgate and Bumper Options





TAILGATE/WORKBENCH - 20" 51706298

1.	52709379	SUPPORT BRACKET - CS	1
2.	52709380	SUPPORT BRACKET - SS	1
3.	52709378	ARM (PIPE)	2
4.	52709377	ARM (ROD)	2
5.	52709381	WORKBENCH	1
6.	51704709	LATCH KIT (INCL: 6A - 6F)	1
6A.	60030180	SPACER `	2 REF
6B.	72060099	CAP SCREW - 1/2-13 X 4 HH GR5	2 REF
6C.	72062080	NUT - 1/2-13 LOCK	2 REF
6D.	72063005	WASHER - 1/2 WRT	2 REF
6E.	72066368	LATCH - LEFTHAND	1 REF
6F.	72066369	LATCH - RIGHTHAND	1 REF
7.	72060093	CAP SCREW 1/2-13 X 1 1/2	4
8.	72062080	NUT 1/2-13 LOCK	4
9.	72060091	CAP SCREW 1/2-13 X 1 HH GR5	2
10.	72063005	WASHER 1/2 WRT	6
11.	70067001	ADHESIVE (LOCTITE (R)) 250 CC	REF

NOTES:

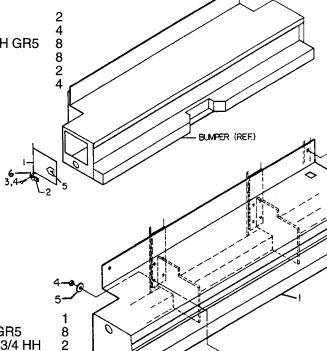
USE ADHESIVE (ITEM 11) ON CAP SCREW (ITEM 9) AT ASSEMBLY. ADJUST BENCH TO BE PARALLEL WITH FLOOR BY GRINDING OR ADDING SPOT WELDS TO THE END OF ITEM 4. CANNOT BE USED WITH SLIDING TOP.

8

16

WORKBENCH - WELD ON PART NUMBER 52708115

- 1. 53001674 DOOR
- 2. 60020054 HINGE BRASS 2-HOLE
- 72060025 CAP SCREW 5/16-18 X 1 HH GR5
- 72062109 NUT 5/16-18 LOCK
- 72066394 LATCH SINGLE POINT 5.
- 6. 72063076 WEAR WASHER

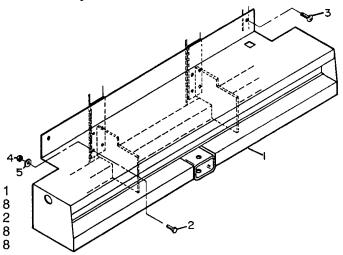


WORKBENCH - BOLT ON PART NUMBER 51708333

- 52704507 WORKBENCH
 72060095 CAP SCREW 1/2-13 X 2 HH GR5
 72060833 SCREW SLFTPG 5/16-18 X 3/4 HH
- 4. 72062080 NUT 1/2-13 LOCK
- 5. 72063005 WASHER 1/2 WRT

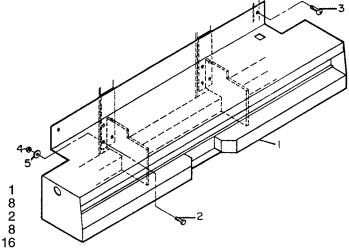
WORKBENCH WITH SOCKET PART NUMBER 51708335

- 1. 52706192 WORKBENCH WITH SOCKET
- 2. 72060095 CAP SCREW 1/2-13 X 2 HH GR5
- 3. 72060833 SCREW SLFTPG 5/16-18 X 3/4 HH
- 4. 72062080 NUT 1/2-13 LOCK
- 5. 72063005 WASHER 1/2 WRT



WORKBENCH WITH PINTLE MOUNTING PART NUMBER 51708334

- 1. 52708792 WORKBENCH W/PINTLE MTG
- 2. 72060095 CAP SCREW 1/2-13 X 2 HH GR5
- 3. 72060833 SCREW SLFTPG 5/16-18 X 3/4 HH
- 4. 72062080 NUT 1/2-13 LOCK
- 5. 72063005 WASHER 1/2 WRT

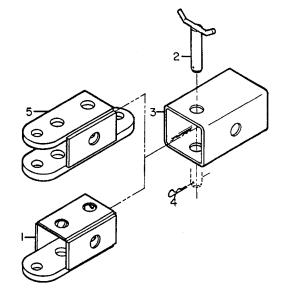


HITCH ASSEMBLY - 2 WAY PART NUMBER 51706668

1. 52706614	PINTLE HITCH - 2 WAY	1
2. 52706616	PIN	1
3. 60110049	TWO WAY HITCH TUBE	1
4. 72066145	HAIR PIN - 3/16	1

HITCH ASSEMBLY - 4 WAY PART NUMBER 51706670

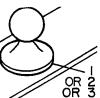
1. 52706614	PINTLE HITCH - 2 WAY	1
2. 52706617	PIN	1
3. 60110049	TWO WAY HITCH TUBE	1
4. 72066145	HAIR PIN - 3/16	1
5, 52706615	HITCH - 2 WAY	1



1. BALL HITCH - 1 7/8" PART NUMBER 70073648

2. BALL HITCH - 2" PART NUMBER 70073649

3. BALL HITCH - 2 5/16" PART NUMBER 70073650

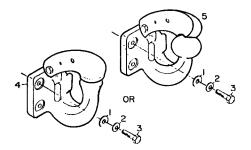


PINTLE HOOK ASSEMBLY PART NUMBER 70731179

1.72063005	WASHER 1/2 WRT	4 REF
2. 72063053	WASHER 1/2 LOCK	4 REF
3. 72601272	CAP SCREW 1/2-13 X 1 1/4 HH GR8	4 REF
4. 70731179	PINTLE HOOK (INCL: 1-3)	1

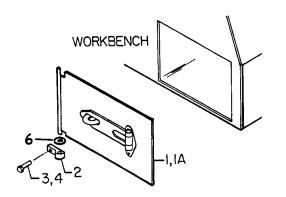
PINTLE HOOK/BALL ASSEMBLY PART NUMBER 70731620

1.72063005	WASHER 1/2 WRT	4 REF
2.72063053	WASHER 1/2 LOCK	4 REF
3.72601272	CAP SCREW 1/2-13 X 1 1/4 HH GR8	4 REF
4. 70731620	PINTLE HOOK/BALL (INCL: 1-3)	1

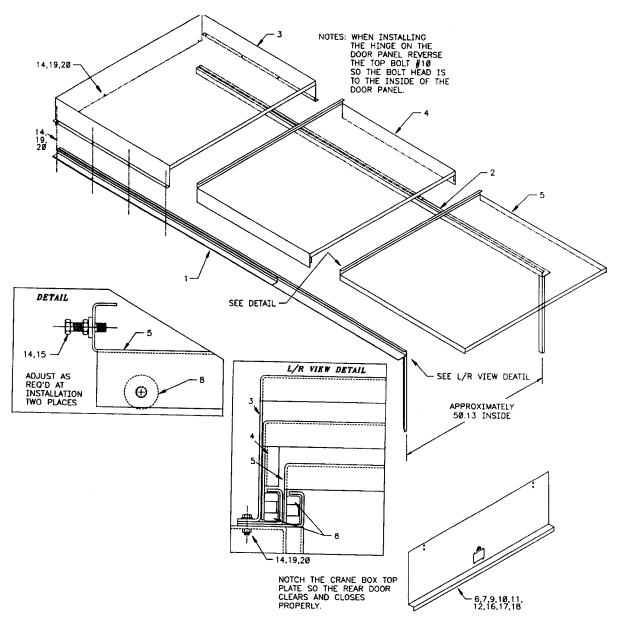


BUMPER TUBE DOOR ASSEMBLY PART NUMBER 51708802

1.	52708801	DOOR ASM (INCL: 1A)	1
1A.	72066372	PADLOCK LÀTCH (PÁRT OF 1)	1 REF
2.	60020053	HINGE - 1 HOLE	2
3.	72060025	CAP SCREW 5/16-18 X 1 1/4 HH GR5	2
4.	72062109	NUT 5/16-18 LOCK	2
5.	99900233	INSTRUCTION DRAWING	1
6.	72063076	WEAR WASHER	2

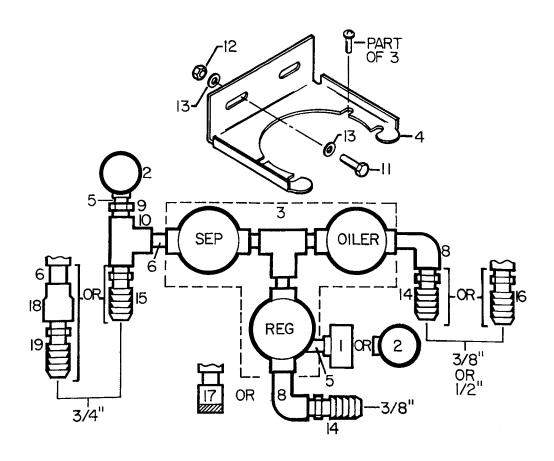


Section 5. TELESCOPING TOPS



TEL	ESCOPING '	TOP (51711047)	
1.		TRACK LH	1
2.	52711053	TRACK RH	1
3.	52711057	TOP-FRONT SECTION	1
4.	52711056	TOP-CENTER SECTION	1
5.	52711055	TOP-REAR SECTION	1
6.	52711052	DOOR	1
7.	60112503	DOOR ROD 25.25"	2
8.	60030171	ROLLER	8
9.	72661383	HINGE 10GA BUTT SS	2
10.	72601652	MACH SCR 1/4-20X3/4 TORXSS	4
11.	72601424	MACH SCR 1/4-20X2 SS	4
12.	72062194	NUT 1/4-20 LOCK SS	8
13.	72063166	WASHER 1/4 WRT 5/8 OD	4
14.	72062103	NUT 3/8-16 LOCK	14
15.	72601377	MACH SCR 3/8-16X2 HH	2
	72661314	LATCH 2PT W/STUDS SS	1
17.	76393253	GASKET-2PT LATCH	1
18.	89392588	WEATHERSTRIP W/ADHESIVE	12.38'
19.	72060028	CAP SCR 5/15-18X1-3/4 HH GR5	12
20.	76392598	WASHER 5/16 BONDED	8

SECTION 6. Air System Options



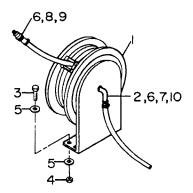
MOISTURE SEPARATOR/REGULATOR/OILER ASSEMBLIES
3/8" HOSE REEL PART NUMBER 51706341
1/2" HOSE REEL PART NUMBER 51706342
3/8" & 1/2" HOSE REEL PART NUMBER 51706343

NOTE: EACH INSTALLATION MAY VARY, USE THE PARTS LIST AND THE DRAWING AS A GUIDE ONLY.

1.	70048015	AIR PRESSURE GAUGE - 300 PSI REAR MOUNT
2.	70048036	AIR PRESSURE GAUGE - 300 PSI SIDE MOUNT
3.	70073439	SEP / REG / OILER ASSEMBLY
4.	70141473	MOUNTING BRACKET
5.	72053013	PIPE NIPPLE - 1/4 X CLOSE
6.	72053090	PIPE NIPPLE - 1/2 X CLOSE
7.	72053243	PIPE PLUG - 1/2 HOL HEX
8.	72053284	STREET ELBOW - 1/2 X 90 DEG
9.	72053374	REDUCER BUSHING - 1/2 X 1/4
10.	72053603	TEE - 1/2
	72060004	CAP SCREW 1/4-20 X 1 HH GR5
12.	72062104	NUT 1/4-20 LOCK
13.	72063001	WASHER 1/4 WRT
14.	72531541	BARBED NIPPLE - 1/2 MPT X 3/8 BARB
15.	72531547	BARBED NIPPLE - 1/2 MPT X 3/4 BARB
16.	72053457	BARBED NIPPLE - 1/2 MPT X 1/2 BARB
17.	72532021	QUICK COUPLER - 1/4
18.	72053435	REDUCER COUPLING - 3/4 X 1/2
19.	72053458	BARBED NIPPLE - 3/4 MPT X 3/4 BARB

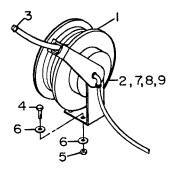
HOSE REEL KIT - 3/8" X 35' HOSE PART NUMBER 51706348

1. 70073625 HOSE REEL 2. 72053283 STREET ELBOW 3/8NPT 90° 3. 72060025 CAP SCR 5/16-18X1 HHGR5 4. 72062109 NUT 5/16-18 LOCK 5. 72063002 WASHER 5/16 WRT 6. 72066004 HOSE CLAMP 7. 72531543 BARBED NIPPLE 3/8MPT 1/2 8. 72532021 QUICK DISCONNECT 1/4FPT 9. 72532038 NIPPLE - DISCONNECT 1/4FPT 10. 89039176 AIR HOSE 1/2 250#	1 1 4 4 8 2 1 1 36"
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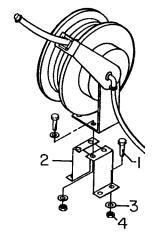
HOSE REEL KIT - 1/2 X 50' HOSE PART NUMBER 51706347

1. 7073209		1
2. 7205328		1
3. 7205381	0 PIPE CAP 1/2	1
4. 7206004	6 CAP SCREW 3/8-16 X 1 HH GR5	4
5. 7206210	03 NUT 3/8-16 LOCK	4
6. 7206300	3 WASHER 3/8 WRT	8
7. 7206600	00 HOSE CLAMP	2
8. 7205154	7 BARBED NIPPLE 1/2MPT 3/4	2
9. 8939234	9 HOSE 3/4 300#	36'



HOSE REEL STAND PART NUMBER 51708337

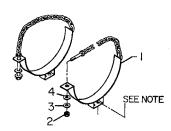
1.	72060025	CAP SCR 5/16-18X1 HHGR5	4
2.	52706304	MOUNTING BRACKET	1
3.	72063002	WASHER 5/16 WRT	4
4.	72062109	NUT 5/16-18 LOCK	4



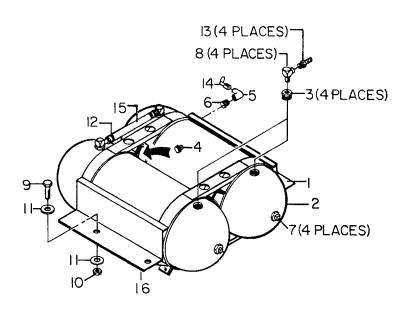
AIR TANK BRACKET (CHAIN) - 15 GALLON PART NUMBER 51704334

1.	52701612	TANK BRACKET	2
2.	72062002	NUT 3/8-16	2
3.	72063051	WASHER 3/8 LOCK	2
4.	72063003	WASHER 3/8 WRT	2

NOTE: BRACKET MOUNTING HARDWARE IS NOT INCLUDED. THE BRACKET (ITEM 1) IS DESIGNED FOR 1/2" DIA. CAP SCREWS. YOUR INSTALLATION WILL DETERMINE LENGTH.

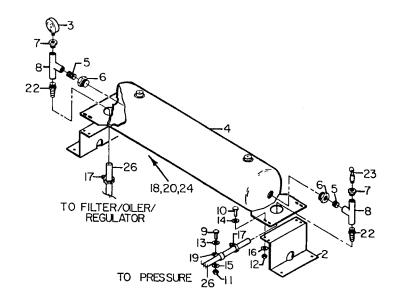


6-3 11M940:10-18-96



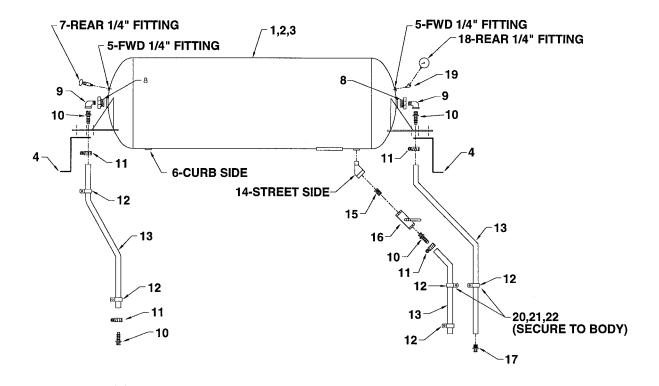
AIR TANK KIT - DUAL 15 GALLON 51707363

2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17.	70073062 72053180 72053246 72053282 72053372 72053356 72060048 72062103 72063003 72066000 72532559 73054032 89392349 51709358 71393886	PIPE PLUG - 3/8 SQ HD STREET ELBOW 1/4 X 90 DEG REDUCER BUSHING 3/8 - 1/4 PIPE PLUG - 1 1/4 HOL HEX STREET ELBOW 3/4 X 90 DEG CAP SCREW 3/8-16 X 1 1/2 HH GR5 NUT 3/8-16 LOCK WASHER 3/8 WRT HOSE CLAMP 1/2 - 1 1/4 HOSE FITTING 3/4 3/4 BRS SAFETY VALVE 1/4 200 PSI	1241114448241111 13
17.	71393886	DECAL-DANGER AIR TÁNK	<u>i</u>
	ACE ITEM 1 W OF OPE		7
v	,, O. O. L.	IATOR.	



58 GALLON AIR TANK KIT PART NUMBER 51708369

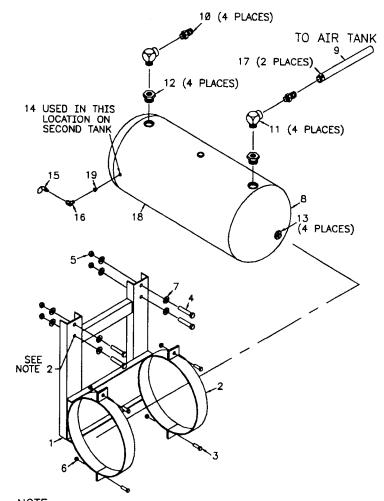
1.	60025153	BACK PLATE	2
2.	60112258	BRACKET	2
3.	70048036	AIR PRESSURE GAUGE 300PSI	1
		TANK 58 GALLON	1
		PIPE NIPPLE 3/4NPT X CLOSE	2
6.	72053180	REDUCER BUSHING 1 1/4-3/4NPT	2
7.	72053527	REDUCER BUSHING 3/4-1/4NPT	2
8.	72053604	TEE 3/4NPT	221122229
9.	72060002	CAP SCR 1/4-20X3/4 HHGR5	
10.	72060046	CAP SCR 3/8-16X1 HHGR5	12
11.	72062000	CAP SCH 3/8-16X1 HHGH5 NUT 1/4-20 HEX NUT 3/8-16 HEX WASHER 1/4 WRT WASHER 3/8 WRT WASHER 1/4 LOCK WASHER 3/8 LOCK HOSE CLAMP SAE #12 POP RIVET 1/8NPT HOSE CLAMP 3/4 VINYL HOSE CLAMP 1/4 VINYL	9
12.	72062002	NUT 3/8-16 HEX	12
13.	72063001	WASHER 1/4 WRT	9
14.	72063003	WASHER 3/8 WRT	12
15.	72063049	WASHER 1/4 LOCK	9
16.	72063051	WASHER 3/8 LOCK	12
17.	72066000	HOSE CLAMP SAE #12	2
18.	72066340	POP RIVET 1/8NPT	3
19.	72066525	HOSE CLAMP 3/4 VINYL	9
			3
		HOSE FITTING 3/4NPT 3/4HOSE	2 3 9 3 2 1
		SAFETY VALVE	1
		DRAIN ASM (SEE DWG)	1
		HOSE 3/4 200 PSI X 31'	1
		DECAL-DANGER AIR TANK	1
		27 NEAR DRAIN VALVE AND IN CLEAR	VIEW
OF	OPERATO	R	



AIF	R TANK KI	T-35 GALLON (51708336)	
ITEM	PART NO.	DESCRIPTION	QTY
		AIR TANK 35 GAL	1
2.	70391601	DECAL-AIR TAK DRAIN	1
3.	71393886	DECAL-DNGR EXPLODING TANK	1
4.	60112258	BRACKET	2
5.	72053245	PIPE PLUG 1/4NPT SQHD	2 2 1
6.	72053405	PIPE PLUG 3/4NPT SH	1
7.	73054032	SAFETY VALVE 1/4NPT 200PSI	1
8.	72053577	REDUCER BUSHING 1-1/2 3/4NPT	2
9.	72053285	STREET ELBOW 3/4NPT 90°	2
10.	72053458	BARB NIPPLE 3/4MPT 3/4HOSE	4
11.	72066000	HOSE CLAMP 1/2 1-1/4 SAE#12	5
12.	72066582	CLAMP	5
13.	89392349	HOSE 3/4X300# WP GRAY	31'
14.	72053173	STREET ELBOW 3/4NPT 45°	1
15.	72053141	PIPE NIPPLE 3/4NPT X CLOSE	1
16.	73054230	BALL VALVE 3/4NPT	1
17.	72532832	HOSE FTG 3/4NPT 3/4 TYPE O	1
18.	70048015	AIR PRESSURE GAUGE 300PSI	
19.	72053170		1
20.	72060004	CAP SCR 1/4-20X1 HHGR5	4
21.	72063001	WASHER 1/4 WRT	8
	72062104		4
23.	72060047	CAP SCR 3/8-16X1-1/4 HHGR5	8
	72063003		20
25.	72062103	NUT 3/8-16 LOCK	12
26.	72060046		4
		WASHER 3/8 BONDED	4
	72053152		1
			•

NOTES: #23-27 ARE USED TO SECURE TANK (#1) TO BRACKET (#4) AND THEN TO BODY.

NIPPLE (#28 & ONE OF ELBOW (#9) ARE NOT USED IN ALL APPLICATIONS, #14-15 ARE REPLACED BY #28 & ONE OF #9.

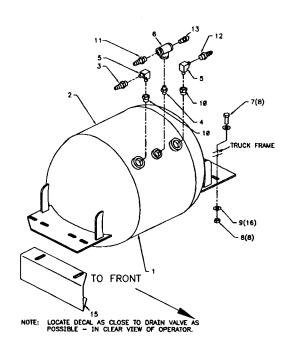


NOTE:
1. LOCATE DECAL AS CLOSE TO DRAIN VALVE
AS POSSIBLE IN CLEAR VIEW OF OPERATOR.
2. DRILL HOLES AT ASSEMBLY.

AIR TANK KIT - DUAL 15 GALLON - UNDER FRAME 51709693

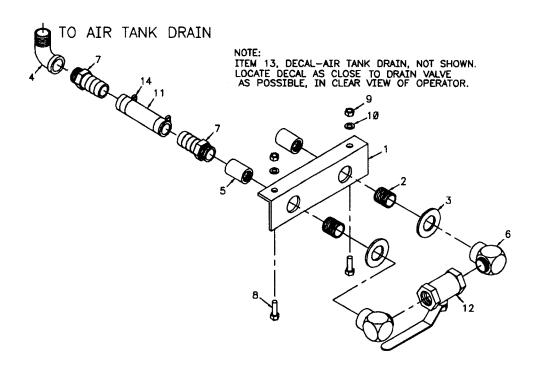
1.	52709697	MTG BRACKET	2
2.	60106492	TANK BRACKET	4
3.	72060048	CAP SCR 3/8-16X1-1/2 HHGR5	8
4.	72060096	CAP SCR 1/2-13X2-1/2 HHGR5	8
5.	72062080	NUT 1/2-13 LOCK	8
6.	72062103	NUT 3/8-16 LOCK	8
7.	72063005	WASHER 1/2 WRT	16
8.	70073062	TANK 15 GALLON	2
9.	89392349	HOSE 3/4 200PSI	8'
10.	72532559	HOSE FITTING 3/4 3/4NPT	4
11.	72053556	STREET ELBOW 3/4NPT 90°	4
12.	72053180	REDUCER BUSHING 1 1/4-3/4NPT	4
13.	72053397	PIPE PLUG 1-1/4 HOL HEX	4
14.	72053246	PIPE PLUG 3/8 SQ HD	1
15.	73054032	SAFETY VALVE 200 PSI 1/4NPT	1
16.	72053282	STREET ELBOW 1/4NPT 90°	1
17.	72066000	HOSE CLAMP 1/2-1 1/4	2
18.	51713771	DRAIN ASSEMBLY	1
19.	72053372	REDUCE BUSHING 3/8-1/4NPT	1
20.	71393886	DECAL-DANGER AIR TANK	1

NOTE: NOT USED ON 3/4 & 1-TON CHASSIS.

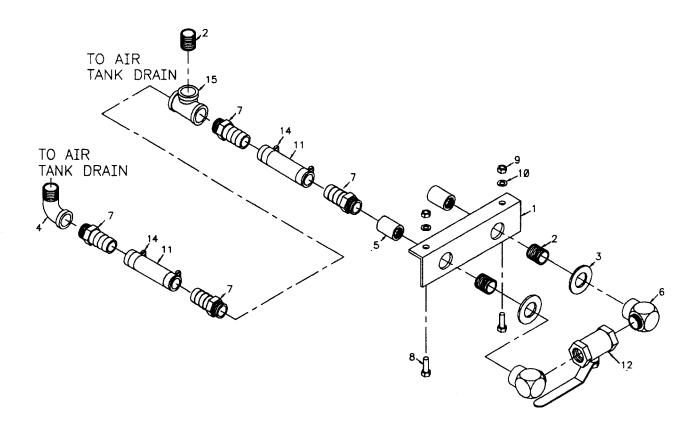


AIR TANK KIT - 22 1/2 GALLON 51706697

2. 3. 4.	70731788 72053458 72053517	DRAIN ASM (INCL:1) SEE DWG AIR TANK 22 1/2 GALLON BARB NIPPLE 3/4MPT 3/4 ADAPTER 1/4MPT 1/4 MPT HEX STREET ELBOW 3/4NPT 90°	1 1 1 2
	72053610		ī
7.	72060092	CAP SCR 1/2-13X1-1/4 HHGR5	٤
		NUT 1/2-13 LOCK	8
9.	72063005	WASHER 1/2 WRT	16
10.	72531836	REDUCER BUSHING 1 1/4 X 3/4	2
11.	72532552	HOSE FTG TYPE O 1/4 1/4	1
12.	72533203	BARB NIPPLE 3/4NPT	1
		SAFETY VALVE 1/4 200 PSI	1
14.	71393886	DECAL-DANGER EXPLODING TANK	1
15.	60113718	BRACKET	2



AIR	TANK DRAI	N ASSEMBLY	
	19358		
ITEM	PART NO.	DESCRIPTION	QTY
1.	60116097	MOUNTING BRACKET	1
2.		PIPE NIPPLE 3/4NPT X CLOSE	2
3.	72063066	WASHER 1" FLAT (AS NEEDED)	8
4.	72053285	STREET ELBOW 3/4NPT 90°	1
5.	72053305	COUPLING 3/4NPT	2
6.	72053556	STREET ELBOW 3/4NPT 90°	2
7.	72053458	BARBED NIPPLE 3/4 MPT 3/4	2
8.	72060025	CAP SCREW 5/16-18X1 HH GR5	2
9.	72062109	NUT 5/16-18 LOCK	2
10.	72063002	WASHER 5/16 WRT	2
11.	89392349	HOSE 3/4 300 PSI X 120"	1
12.	73054230	BALL VALVE 3/4NPT	1
13.	70391601	DECAL-DRAIN	1
14.	72066000	HOSE CLAMP #12	2

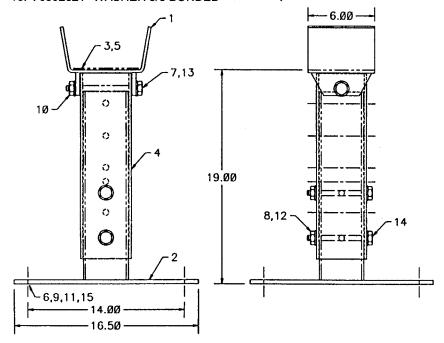


DRAIN ASM-D 51713771	UAL AIR TANK	
ITEM PART NO.	DESCRIPTION	QTY
1. 60116097	MTG BRKT	1
2. 72053141	PIPE NIPPLE 3/4NPT X CLOSE	ż
3. 72063066	WASHER 1 WRT (AS NEEDED)	4
4. 72053285	STREET ELBOW 3/4NPT 90° BLK	- 1
5. 72053305	COUPLING 3/4NPT	2
6. 72053556	STREET ELBOW 3/4NPT 90° STL	2
7. 72053458	BARB NIPPLE 3/4MPT BRS	4
8. 72060025	CAP SCR 5/16-18X1 HHGR5	2
9. 72062109	NUT 5/16-18 LOCK	2
10. 72063002	WASHER 5/16 WRT	2
11. 89392349	HOSE 3/4 GP 300# WP	10'
12. 73054626	BALL VALVE 3/4NPT	1
13. 70391601	DECAL-AIR TANK DRAIN	1
14. 72066000	HOSE CLAMP #12	4
15. 72053604	TEE 3/4NPT BLK	1

Section 7. CRANE BOOM SUPPORTS / RESERVOIRS

BOOM SUPPORT ASSEMBLY - ADJUSTABLE 19"-31"

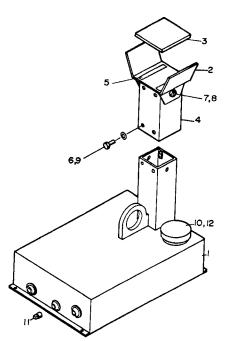
01100101		
ITEM PART NO.	DESCRIPTION	QTY
1. 52705061	SADDLE	1
2. 52708159	PEDESTAL	1
3. 60030162	WEAR PAD	1
4. 60112040	TUBE	1
5. 70086054	TAPE 1" STRUCTURAL	1FT
6. 72060046	CAP SCR 3/8-16X1-1/4 HHGR5	4
7. 72060195	CAP SCR 3/4-10X7 HHGR5	1
8. 72062080	NUT 1/2-13 LOCK	2
9. 72062103	NUT 3/8-16 LOCK	4
10. 72062114	NUT 3/4-10 LOCK	1
11. 72063003	WASHER 3/8 WRT	4
12. 72063005	WASHER 1/2 WRT	4
13. 72063008	WASHER 3/4 WRT	2
14. 72601297	CAP SCR 1/2-13X5-3/4	2
15. 76392821	WASHER 3/8 BONDED	4

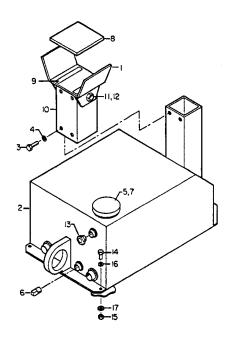


RESERVOIR ASSEMBLY - BOOM SUPPORT PART NUMBER 51705060

FAR	INDIVIDE	n 31703000	
1.	52704207	RESERVOIR	1
2.	52705061	SADDLE	1
3.	60030162	WEAR PAD	1
4.	60109252	TUBE	1
5.	70086054	TAPE - 24"	1
6.	72060092	CAP SCREW - 1/2-13 X 1 1/4 HH GR5	4
7.	72060195	CAP SCREW - 3/4-10 X 7 HH GR5	1
8.	72062114	NUT - 3/4-10 LOCK	1
9.	72063053	WASHER - 1/2 LOCK	4
10.	73014671	FILL CAP	1
11.	73052001	PIPE PLUG - 3/4 MPT MAGNETIC	1
12.	73141276	FILL NECK SCREEN	1
13.	73052012	SUCTION FILTER	1*
14.	72053211	PIPE NIPPLE	1*

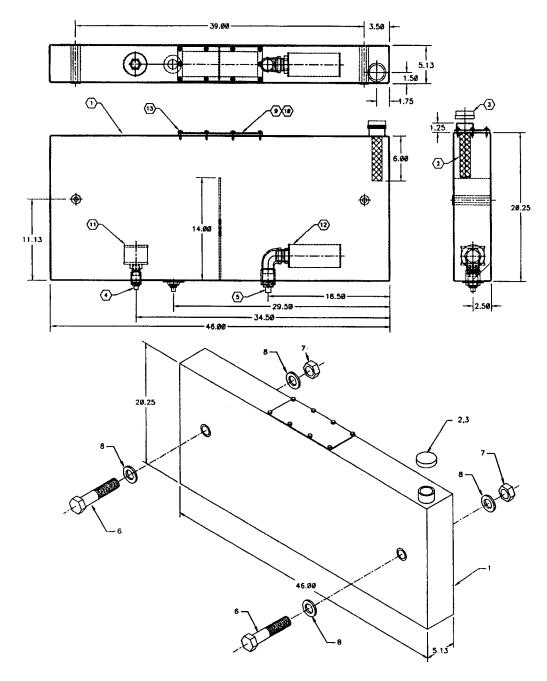
* ITEMS 13 & 14 ARE SHIPPED LOOSE.





RESERVOIR ASSEMBLY - 20 GALLON (REAR SADDLE) PART NUMBER 51709333

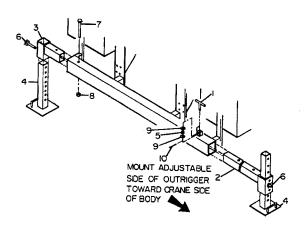
PAK	INUMBER	51709333	
1.	52705061	SADDLE	1
		RESERVOIR	1
3.	72060092	CAP SCREW - 1/2-13 X 1 1/4 HH GR5	4
		WASHER - 1/2 LOCK	4
5.	73014671	FILL CAP	1
6.	73052001	PIPE PLUG - 3/4 MPT MAGNETIC	1
7.	73141276	FILL NECK SCREEN	1
8.	60030162	WEAR PAD	1
9.	70086054	TAPE - 12"	1
10.	60109252	TUBE	1
11.	72060195	CAP SCREW - 3/4-10 X 7 HH GR5	1
12.	72062114	NUT - 3/4-10 LOCK	1
13.	72532261	SIGHT GAUGE - 3/4	1
14.		CAP SCREW 3/8-16 X 1 HH GR5	4
15.	72062103	NUT 3/8-16 LOCK	4
16.	72063003	WASHER 3/8 WRT	4
17.	76392821	THREAD SEAL 3/8	4
18.	73052012	SUCTION FILTER	1
19.		PIPE NIPPLE	1
*	ITEMS 18 8	& 19 ARE SHIPPED LOOSE.	



RESERVOIR ASSEMBLY - 18 GALLON

5170	7798		
ITEM	PART NO.	DESCRIPTION	QTY
1.	51711432	RESERVOIR WELDMENT	1REF
2.	70142482	FILL NECK STRAINER	1REF
3.	70142483	FILL CAP	1REF
4.	70393233	PIPE PLUG 3/4NPT PLASTIC	2REF
5.	72053249	PIPE PLUG 1-1/4NPT SQHD	1REF
6.	72060104	CAP SCR 1/2-13X6-1/2 HHGR5	2
7.	72062080	NUT 1/2-13 LOCK	2
8.	72063005	WASHER 1/2 WRT	8
9.	76394152	GASKET 1/4X4-5/8X11-5/8	1
10.	60119158	COVER PLATE	1
11.	70733058	DIFFUSER-33 GAL 3/4NPT	1
12.	70733059	STRAINER-20GPM 1-1/4NPT	1
13.	72061151	SCR 1/4X1 SLFTPG W/SEAL	10
	51711433	RESERVOIR ASM (INCL:1-5)	1REF
	70394189	DECAL-OIL (NOT SHOWN)	1

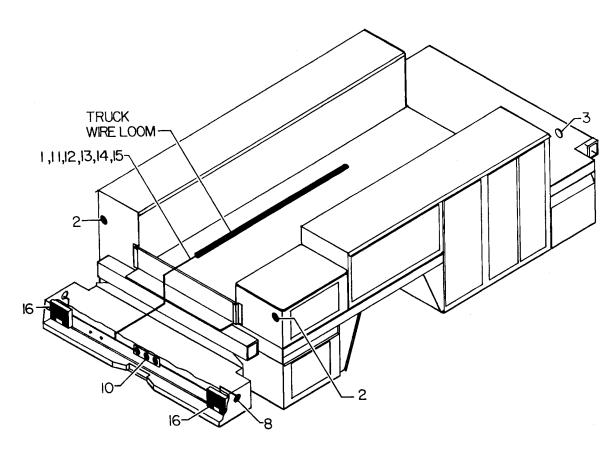
Section 8. OUTRIGGER KITS



OUTRIGGER KIT - MANUAL OUT/MANUAL DOWN PART NUMBER 51704772

1.	52070138 PIN - T	1
2.	52703351 ARM - ADJUSTABLE	1
3.	52703352 ARM - STATIONARY	1
	52703353 LEG - OUTRIGGER	2
	60010351 SPRING	1
6.		2
7.	72060105 CAP SCREW 1/2-13 X 7 HH GR5	1
	72062080 NUT 1/2-13 LOCK	1
	72063007 WASHER 5/8 WRT	1
10.	72066185 COTTER PIN 1/16 X 1	1
	51704470 LATCH KIT (INCLUDES 10,11,12,13	
	AND PIN HOUSING WELDMENT)	

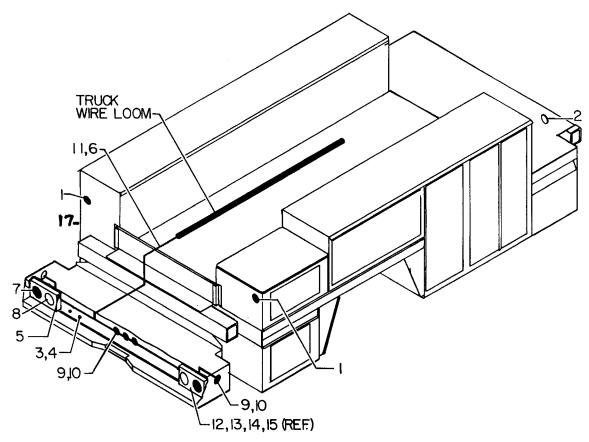
SECTION 9. Electrical Options



LIGHT AND REFLECTOR KIT PART NUMBER 51704776

1.	60030048	LOOM33 X 240"	1
2.	70039057	REFLECTOR - RED	4
3.	70039058	REFLECTOR - AMBER	2
4.	72060004	CAP SCREW 1/4-20 X 1 HH GR5	4
5.	72062000	NUT 1/4-20 HEX	8
6.	72063001	WASHER 1/4 WRT	8
7.	72063049	WASHER 1/4 LOCK	4
8.	77040001	CLEARANCE LIGHT - RED	2
10.	77040005	CLUSTER LIGHT - RED	1
11.	77040048	BUTT CONNECTOR 16-14 GA	16
12.	77040049	BUTT CONNECTOR	3
13.	89044232	WIRE - 14GA RED X 156"	1
14.	89044233	WIRE - 14GA BRN X 276"	1
15.	89044234	WIRE - 14GA YEL X 156"	1
16.	77040035	LIGHT ASM	2 REF

NOTE: SPECIFY CHASSIS AND RIGHT OR LEFT SIDE WHEN ORDERING LIGHT ASM, ITEM 16. ITEMS 4, 5, 6 AND 7 ARE USED FOR LICENSE PLATE MOUNTING.



LIGHT AND REFLECTOR KIT (4" TRUCKLITE) PART NUMBER 51708329

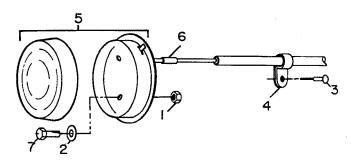
LIGHT AND REFLECTOR KIT (STAINLESS STEEL) PART NUMBER 51708330

		10110000	F4700000	E470000
			51708329	
1.	70039057	REFLECTOR - RED	2	2
2.	70039058	REFLECTOR - AMBER	2	2
3.	72062200	NUT - LICENSE PLATE 3/8	2 2	2
4.	72601473	BOLT - LIC. PLATE 1/4-20 X 5/8	2	2
5.	77040006	LIGHT - LICENSE PLATE	1	1
6.	77040048	BUTT CONNECTOR 16-14 GA	6	16
7.	77040179	TAIL LIGHT - TRUCKLITE	2	
	77040171	TAIL LIGHT - STAINLESS		2
8.	77040190	BACK-UP LIGHT 4"	2	
		BACK-UP LIGHT - STAINLESS		2
9.	77040244	SEALED LIGHT/REFLECTOR		2 5
10.	77040245	MOUNTING KIT - GROMMET	5	5
11.	77044463	WIRING HARNESS - REAR	1	1
12.	52707331	LIGHT PANEL	2 REF	2 REF
13	72060002	CAP SCREW 1/4-20 X 3/4 HH GF	R5 8 REF	8 REF
		NUT 1/4-20 LOCK	8 REF	8 REF
15.	51708361	MODIFICATION KIT (INCL: 12 - 1	4) 1 REF	1 REF
16.	70732196	ADAPTERKIT (NOT SHOWN)	´ 2	
17.	77040262	CLEARANCE LIGHT - RED (2	

NOTE: ITEM 15 CAN BE USED TO AVOID THE DRILLING OF HOLES ON BODIES WHICH ARE NOT PRE-DRILLED.. ITEM 5 REQUIRES A 1-1/4" DIA. HOLE. ITEMS 7 AND 8 REQUIRE 4 1/2" DIA. HOLE. ITEMS 9 AND 10 REQUIRE 2-3/4" DIA. HOLE.

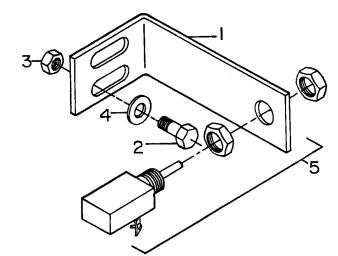
COMPARTMENT LIGHT KIT PART NUMBER 51706356

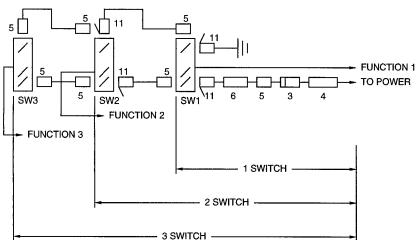
	72062106 72063123 72066340 72066534 77040017 77040049	NUT #10-24 LOCK WASHER #10-24 WRT POP RIVET 1/8 X 3/8 CLAMP - VINYL LIGHT BUTT CONNECTOR	3 6 10 10 1 1
6.	77040049	BUTT CONNECTOR	1
8.	72601284 89044234	MACH SCREW #10-24 X 5/8 WIRE - 14GA YELLOW X 180"	3
9.	89044351	LOOM33 ID X 180"	1

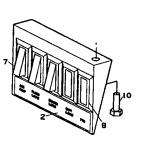


DOOR ACTIVATED SWITCH KIT PART NUMBER 51707400

60111003 72060004 72062104 72063001 77041015 77040048 77040051	BRACKET CAP SCREW 1/4-20 X 1 HH GR5 NUT 1/4-20 LOCK WASHER 1/4 WRT SWITCH BUTT CONNECTOR TERMINAL	1 2 2 4 1 2
77040051	TERMINAL	2
	72060004 72062104 72063001 77041015 77040048	72060004 CAP SCREW 1/4-20 X 1 HH GR5 72062104 NUT 1/4-20 LOCK 72063001 WASHER 1/4 WRT 77041015 SWITCH 77040048 BUTT CONNECTOR







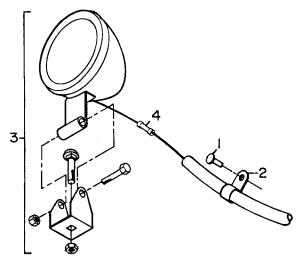
LIGHT SWITCH KITS

A. 1-SWITCH 51706353

B. 2-SWITCH 51706354

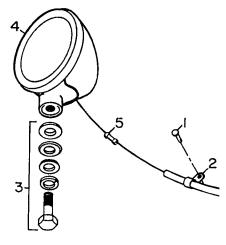
C.	3-SWITCH	51706355				
			Α	В	С	
1.	70034376	SWITCH BRACKET	1	1	1	
2.	70393153	DECAL (SEE NOTE)	1	1	1	
3.	77040047	TERMINAL-MSLPON 1/4 TAB	1	1	1	
4.	77040048	BUTTCONNECTOR	1	1	1	
5.	77040186	TERMINAL-FSLPON 1/4 TAB	3	5	7	
6.	77041056	FUSE 20AMP IN-LINE	1	1	1	
7.	77041386	SWITCH-SGL POLE LIT	1	2	3	
8.	77041387	SWITCH PLATE-BLANK	4	3	2	
9.	89044232	WIRE 14GA RED	SPE		.ENGTH	
10.	72061144	SHT MTL SCR #10X1/2	2	2	2	
11.	77040137	TERMINAL #12-10 1/4 TAB		2	4	
12.	89044274	WIRE 14GA BLK(GRD-NOT SHOWN)	SPE	EC L	ENGTH	
13.	89044271	WIRE 14GA BLU(NOT SHOWN)	SPE	EC L	ENGTH	
14.	77040053	TERMINAL RING (NOT SHOWŃ)	1	1	1	
		,				

NOTE: DECAL (ITEM 2) PROVIDES 5 FUNCTIONS, CUT AS REQD.



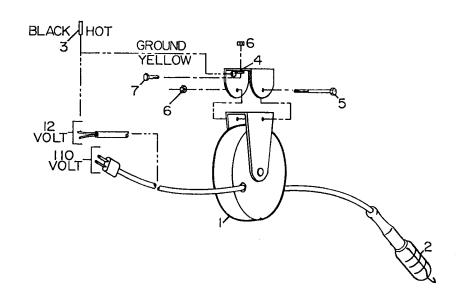
FLOODLIGHT KIT - 12 VOLT - 5" DIAMETER PART NUMBER 51706357

1.	72066340 POP RIVET 1/8 X 3/8	10
2.	72066534 CLAMP	10
3.	77040026 FLOOD LIGHT - BLACK	1
4.	77040049 BUTT CONNECTOR	1
5.	89044234 WIRE - 14GA YELLOW X 180"	1
6.	89044351 LOOM33 ID X 180"	1



FLOODLIGHT KIT - 12 VOLT - 6 1/2" DIAMETER PART NUMBER 51707613

1.	72066340 POP RIVET 1/8 X 3/8	10
2.	72066534 CLAMP	10
3.	77040280 MOUNTING KIT	1REF
	77040281 FLOOD LIGHT - CHROME	1
5.	77040049 BUTT CONNECTOR	1
6.	89044234 WIRE - 14GA YELLOW X 180"	1
7.	89044351 LOOM33 ID X 180"	1

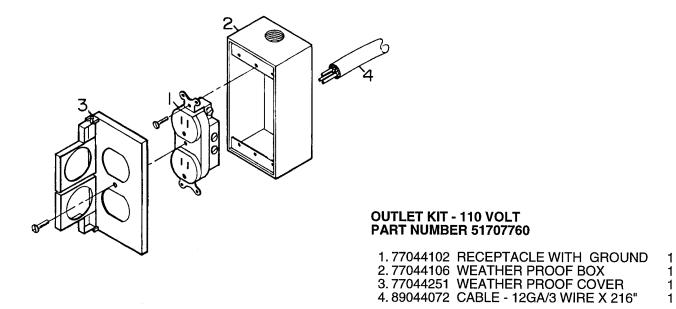


LIGHT REEL KIT - 12 VOLT PART NUMBER 51707758

LIGHT REEL KIT - 110 VOLT PART NUMBER 51707759

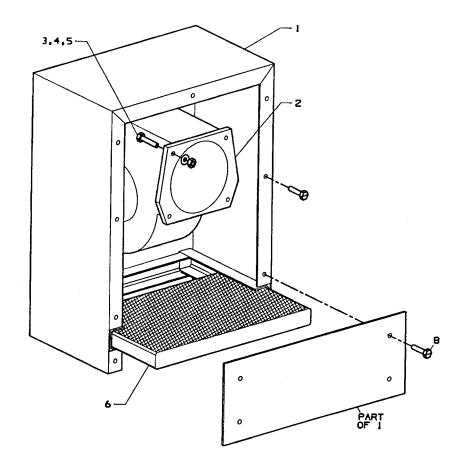
		12 V	<u>110 V</u>
1.	77040187 REEL - 50'	1	1
2.	77040225 BULB - 12V	1	
	77040224 BULB - 120V 75W ROUGH SERVICE		1
3.	77040049 BUTT CONNECTOR	1	
4.	77040000 TERMINAL	1	
5.	72060012 CAP SCREW 1/4-20 X 3 HH GR5	1	1
6.	72062104 NUT 1/4-20 LOCK	5	5
7.	72060002 CAP SCREW 1/4-20 X 3/4 HH GR 5	2	2
8.	89044234 WIRE - 14GA YELLOW X 96"	1	
9.	89044235 WIRE - 14GA WHITE X 12"	1	
10.	89044072 WIRE - 12GA/3 WIRE X 216"		1

NOTE: REEM HOLES FOR CAP SCREWS TO 1/4" DIAMETER.



CONDUIT KIT PART NUMBER 51708909

1.	72060932	CAP SCREW 5/8-11 X 3 1/4 HH GR5	5
		CLAMP 1/2	3
		COVER 4 X 4	2
4.	77044075	CONNECTOR 1/2 LIQUID TIGHT	2
5.	77044081	ELECTRICAL BOX 4 X 4	2
6.	77044099	CONNECTOR	2
7.	83044000	CONDUIT 1/2 EMT	22'



AIR BLOWER KIT PART NUMBER 51709664

1.	52709655	COVER	1
2.	70732315	BLOWER - 12VDC	1
3.	72060004	CAP SCREW 1/4-20 X 1 HH GR5	4
4.	62062104	NUT 1/4-20 LOCK	4
5.	72063001	WASHER 1/4 WRT	4
6.	70048146	FILTER	1
7.	89392271	WEATHERSTRIP	27"
8.	72061004	SHEET METAL SCREW #14 X 3/4	9

NOTE: TWO AIR BLOWER KITS CAN BE USED, ONE FOR EACH SIDE OF BODY.

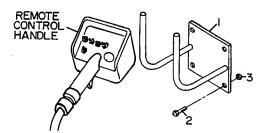
AIR BLOWER COVERKIT PART NUMBER 51709814 (NOT SHOWN)

1.	60114073	COVER PLATE	1
2.	72060636	MACH SCREW #10-24 X 3/4 RDHD	4
3.	72062106	NUT #10-24 LOCK	4
4.	72063000	WASHER 3/16 WRT	8
5.	89392271	WEATHERSTRIP 1/8 X 3/4	48"

SECTION 10. Miscellaneous Options

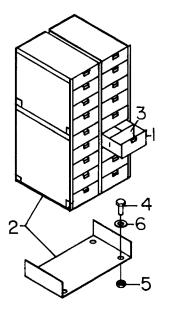
REMOTE CONTROL HANDLE HANGER KIT **PART NUMBER 51707765**

1. 52704166 HANGER BRACKET 2. 72060023 CAP SCREW 5/16-18 X 3/4 HH GR5 4 3. 72062109 NUT 5/16-18 LOCK



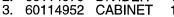
18 - DRAWER SET WITH RISER **PART NUMBER 51704282**

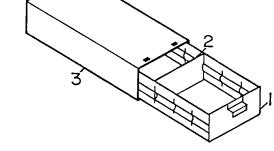
2. 3. 4. 5.	60114979 72060023 72062109	CABINET - 18 DRAWER DIVIDER CAP SCREW 5/16-18 X 3/4 HH GR5 NUT 5/16-18 LOCK	18 1 54 4 4
6.	72063002	WASHER 5/16 WRT	8



DRAWER SET PART NUMBER 51706978

- 1. 52710274 DRAWER 60114979 DIVIDER
 60114952 CABINET

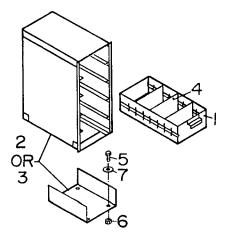




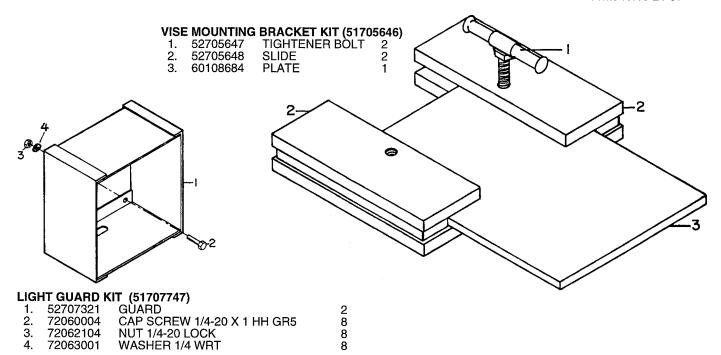
4-DRAWER SET WITH RISER PART NUMBER 51704193

5-DRAWER SET WITH RISER PART NUMBER 51704194

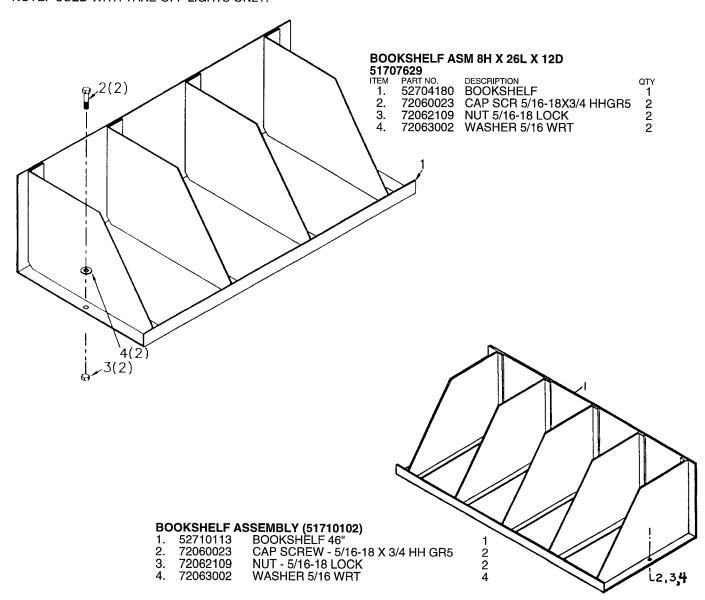
		4-DRWR	5-DRWR
52710274	DRAWER	4	5
52710227	CABINET - 4 DRAWER	1	
52704188	CABINET - 5 DRAWER		1
60114979	DIVIDER	12	15
72060023	CAP SCREW 5/16-18 X 3/4 HH GR5	4	4
72062109	NUT 5/16-18 LOCK	4	4
72063002	WASHER 5/16 WRT	8	8
	52710227 52704188 60114979 72060023 72062109	52710227 CABINET - 4 DRAWER 52704188 CABINET - 5 DRAWER 60114979 DIVIDER 72060023 CAP SCREW 5/16-18 X 3/4 HH GR5	52710274 DRAWER 4 52710227 CABINET - 4 DRAWER 1 52704188 CABINET - 5 DRAWER 60114979 DIVIDER 12 72060023 CAP SCREW 5/16-18 X 3/4 HH GR5 4 72062109 NUT 5/16-18 LOCK 4



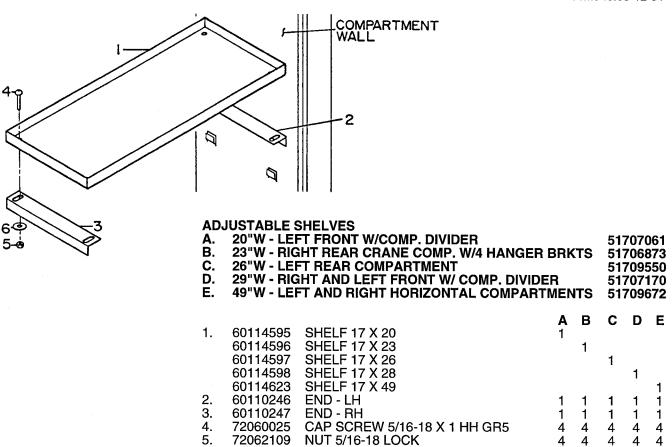
10-2 11M940:10-21-97



NOTE: USED WITH TAKE-OFF LIGHTS ONLY.



10-3 11M940:03-12-91

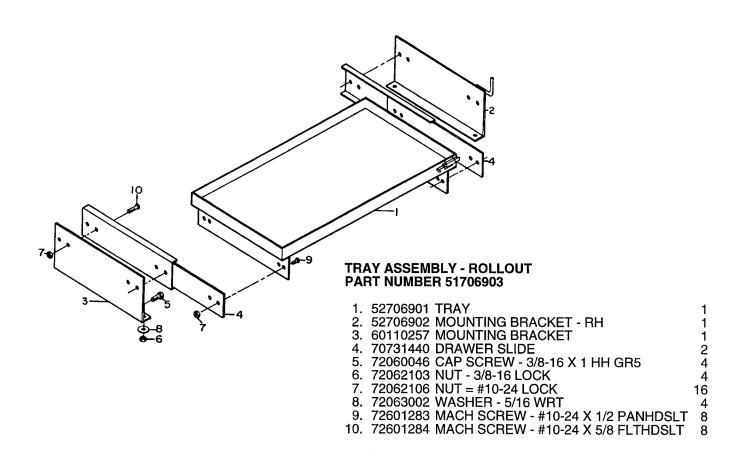


6.

72063001

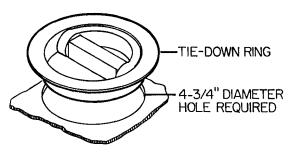
NOTE: OPTIONAL HANGER BRACKET - ADJ. SHELF X 24" L 60107744 OPTIONAL HANGER BRACKET - ADJ. SHELF X 36" L 60107745

WASHER 1/4 WRT



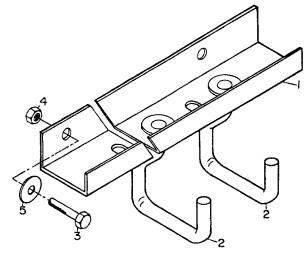
CARGO TIE-DOWN RING PART NUMBER 72661303

NOTE: WELD ALL AROUND OUTSIDE TOP SURFACE.



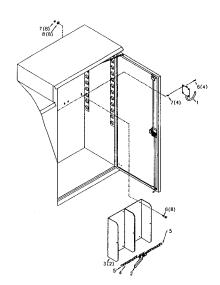
HOOK ASSEMBLY - ADJUSTABLE PART NUMBER 51707489

1.	60111134	HANGER BRACKET	1
2.	52707490	HOOK	2
3.	72060025	CAP SCREW 5/16-18 X 1 HH GR5	2
4.	72062109	NUT 5/16-18 LOCK	2
5.	72063002	WASHER 5/16 WRT	2



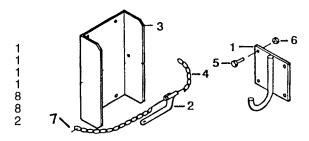
TANK BRACKET ASSEMBLY - 2 TANK OXY/ACET

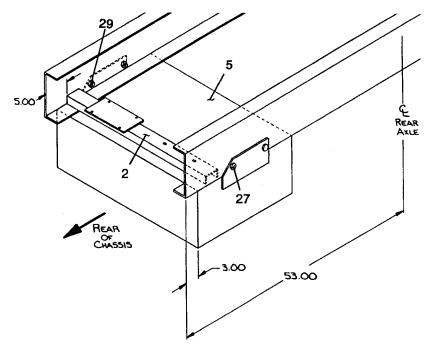
3170	1534 9		
ITEM	PART NO.	DESCRIPTION	QTY
1.	52704224	J-HOOK	1
2.	52705351	CHAIN/BINDER	1
3.	60108389	BOTTLE HOLDER	2
4.	60108597	CHAIN	1
5.	70058959	CHAIN CONNECTOR 3/16	2
6.	72060023	CAP SCR 5/16-18X.75 HH GR5	12
7.	72062109	NUT - 5/16-18 LOCK	12
8.	72063153	WASHER 5/16 WRT SS	8



TANK BRACKET ASSEMBLY - 1 TANK OXY/ACET PART NUMBER 51709718

2. 3. 4. 5. 6.	52704224 52705351 60108389 60108597 72060023 72062109 70058959	J-HOOK CHAIN/BINDER BOTTLE HOLDER CHAIN CAP SCREW - 5/16-18 X .75 HH GR5 NUT - 5/16-18 LOCK CHAIN CONNECTOR 3/16
----------------------------	----------------------------------------------------------------------------------	------------------------------------------------------------------------------------------------------------------------------------

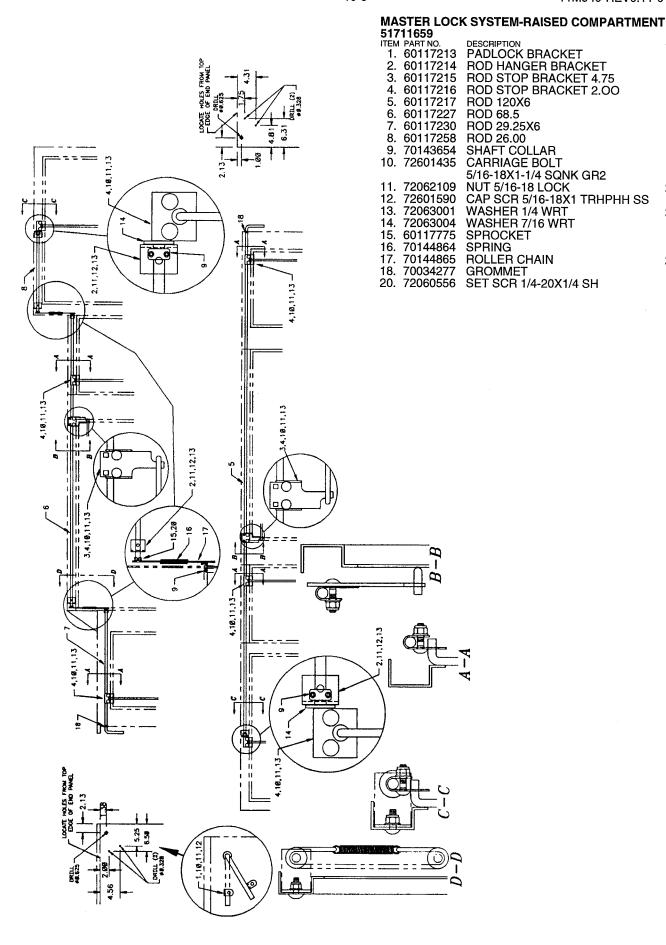


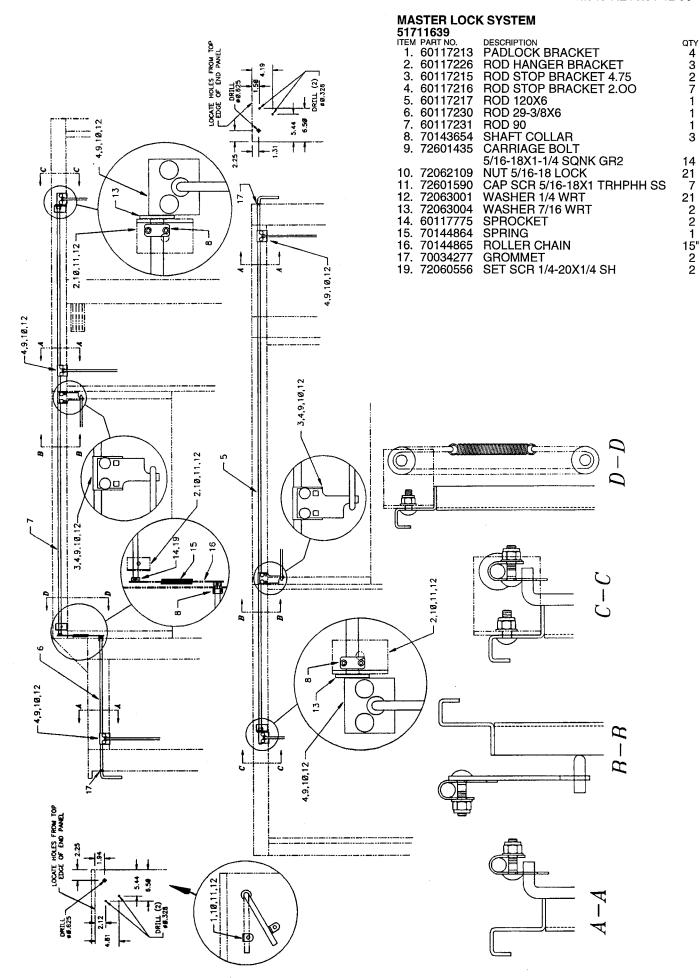


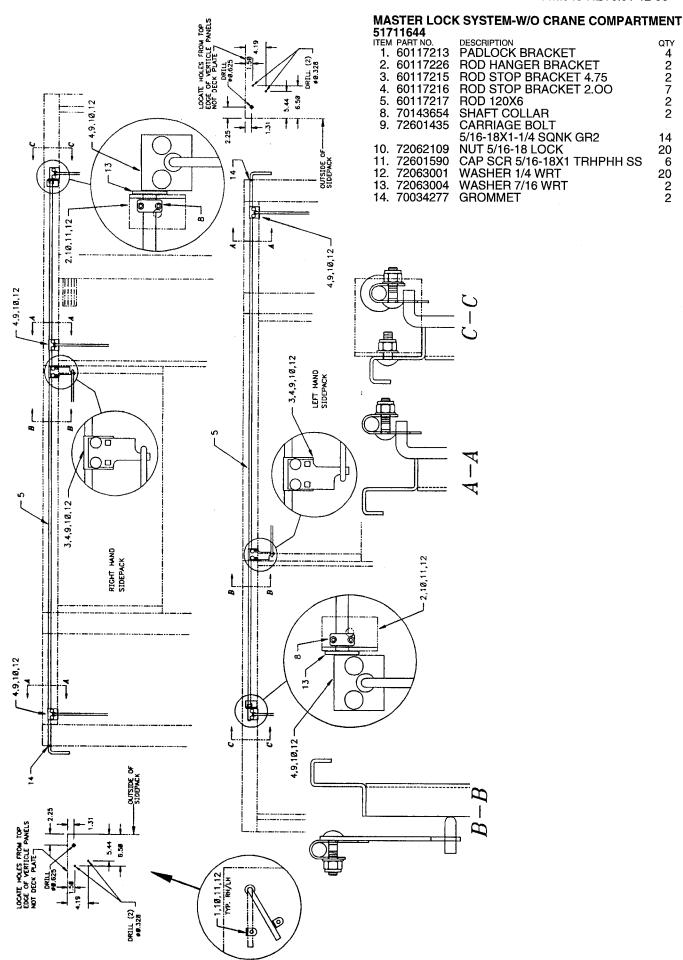
SALVAGE KIT - 36 GALLON UNDERDECK

PAF	RT NUMBER	51709861	
1.	51704013	4-WAY VALVE ASM	1
2.		MOUNTING DOVOKET	_i
3.	52709856	ELBOW 1NPT X 90° SPECIAL	i
4.	52709857	COUPLING 1NPT SPECIAL	i
5.	52709858		i
6.	70048015	AIR PRESSURE GAUGE 300#	i
7.	70048059	AIR REGULATOR	1
8.	70731387		1
9.	72053000	PIPE NIPPLE 1/8NPT X CLOSE	1
10.	72053000		i
11.	72053170	STRT ELBOW 1/4NPT X 450	
12.	72053170	STRT ELBOW 1/4NPT X 45° STRT ELBOW 1/4NPT X 90°	1
		CTDT FLDOW 1/4NPT X 90°	1
13.	72053284	STRT ELBOW 1/2NPT X 900]
14. 15.	72053285	STRT ELBOW 3/4NPT X 900	1
	72053286		2
16.	72053305	COUPLING 3/4NPT	2 2 2 4
17.	72053306	COUPLING 1NPT	2
18.	72053376		4
19.	72053431		1
20.	72053521		1
21.	72053523		1
22.	72053535	STRT ELBOW 3/4NPT X 45 ⁰	2
23.	72053589		1
24.	72060027	CAP SCR 5/16-18 X 1-1/2 HH GR5	2
25.	72060049		6
26.	72060094		12
27.	72060150		4
28.	72062080	NUT 1/2-13 LOCK	12
29.	72062091	NUT 5/8-11 LOCK	4
30.	72062103		6
31.	72062109		2 4
32.	72063002	WASHER 5/16 WRT	4
33.		WASHER 3/8 WRT	12
34.	72063005	WASHER 1/2 WRT	24
35.	72531168	HOSE FITTING 3/4 X 3/4	1
36.	72531187	HOSE FITTING 3/4 X 3/4	4
37.	72532408		1
38.	72532422	FAST FILL - SOCKET	1
39.	72532552		1
40.			1
41.			1
42.	99900397	INSTALLATION DRAWING	1

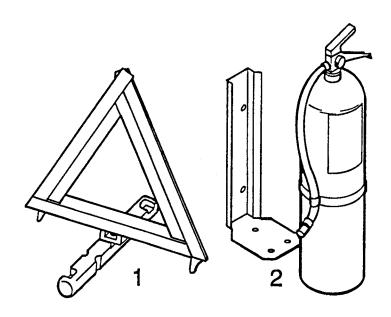
QTY







SECTION 10A. Safety Equipment

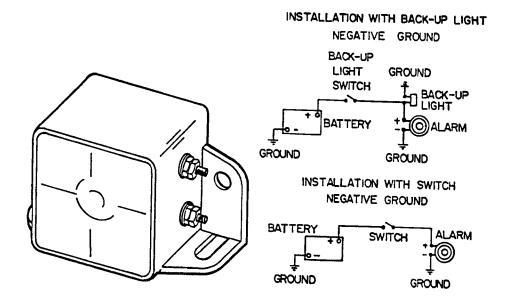


I.C.C. SAFETY KIT PART NUMBER 92091010

- 1. 70073146 TRIANGULAR REFLECTOR KIT 1
 - (Includes 3 reflectors and case)
- 2. 70073147 FIRE EXTINGUISHER 1 (with bracket)

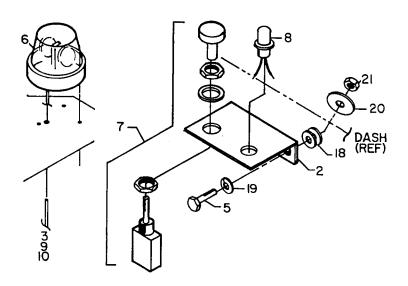
INDIVIDUAL FIRE EXTINGUISHERS

70073622 FIRE EXTINGUISHER - 10 LB W/BRKT 70073091 FIRE EXTINGUISHER - 20 LB W/BRKT



ELECTRIC BACKUP ALARM PART NUMBER 77040020

NOTE: USE 5/16" MOUNTING SCREWS AND LOCK NUTS (NOT INCLUDED). SEE INSTALLATION INSTRUCTIONS WHICH ACCOMPANY ALARM.

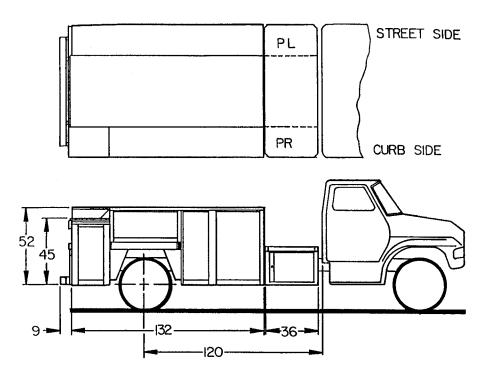


ROTATING BEACON LIGHT - AMBER (INCLUDES MOUNTING KIT) 77040013

NOTE: SEE INSTALLATION INSTRUCTIONS WHICH ACCOMPANY THE BEACON LIGHT.
USE AN EXISTING SWITCH BRACKET OR THE INDIVIDUAL PARTS LISTED BELOW FOR SWITCH MOUNTING.

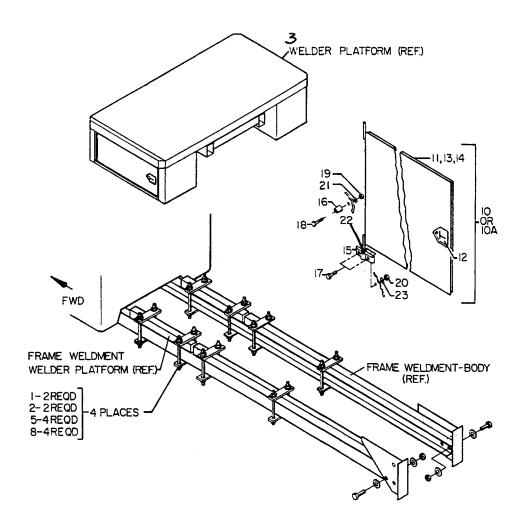
2.	60103464	DASH BRACKET	1
3.	70034083	NYLON CLAMP - 7/16"	3
4.	70391251	DECAL-BEACON LIGHT	1
5.	72060004	CAP SCR 1/4-20X1 HH GR5	2
7.	77041014	PUSH/PULL SWITCH W/20AMP FUSE	1
8.	77042001	RED INDICATOR LIGHT	1
9.	89044001	WIRE 14 GA (SPECIFY LENGTH)	
10.	89044073	CONDUIT 1/2" FLEX (SPECIFY LENGTH)	
18.	72063001	WASHER 1/4 WRT `	4
19.	72063049	WASHER 1/4 LOCK	2
20.	72063078	WASHER 5/16X1 5/8 O.D.	2
21.	72062000	NUT 1/4-20 HEX	2

SECTION 11. Welder Platform Variation



Model 11M940 Mechanics Body with 36" Welder Platform REFERENCE DIMENSIONS

COMPARTMENT SIZE			DC	OR OPENING	
	WIDTH	DEPTH	HEIGHT	WIDTH HEIGH	
LP RP	36" 36"	20" 20"	23" 23"	27 1/2" 27 1/2"	19 5/16" 19 5/16"



WELDER PLATFORM ASSEMBLY - 36" PART NUMBER 51708328

1.	60105958	CLAMP PLATE	8
2.	60109298	TIE DOWN ROD 5/8-11 X 22 1/2	8
3.		WELDER PLATFORM	1
5.	72062091	NUT 5/8-11 LOCK	16
8.	72063007	WASHER 5/8 WRT	16
10.	51709062	DRIVER SIDE TOOLBOX (INCL:11 - 23)	1
10A.	51709063	PASSENGER SIDE TOOLBOX (INCL:11 - 23)	1
11.	51709061	DOOR ASSEMBLY	2 REF
12.	72066394	LATCH WITH LOCK	2 REF
13.	70392639	WEATHERSTRIP CORNER	8 REF
14.	89392588	WEATHERSTRIP - ADHESIVE BACK X 75"	2 REF
15.	70034262	HINGE	4 REF
16.		RUBBER BUMPER	2 REF
17.		CAP SCREW 5/16-18 X 1 HH GR5	8 REF
18.	72060710	CAP SCREW 1/4-20 X 1 3/4 HH GR5	2 REF
19.	72062104	NUT 1/4-20 LOCK	2 REF
20.	72062109	NUT 5/16 LOCK	8 REF
21.	72063001	WASHER 1/4 WRT	2 REF
22.		WASHER 3/8 ID X 5/8 OD X 16 GA	2 REF
23.	72063178	WASHER 5/16 WRT	8 REF

NOTE: SEE WEATHERSTRIPPING COMPONENTS IN SECTION 2 FOR INSTALLATION OF ITEMS 13 AND 14. ITEMS 10 AND 10A ARE NOT REPLACEMENT PARTS.

The information within this manual has been compiled and checked but errors do occur. To provide our customers with a method of communicating those errors we have provided the Manual Change Request form below. In addition to error reporting, you are encouraged to suggest changes or additions to the manual which would be of benefit to you. We cannot guarantee that these additions will be made but we do promise to consider them. When completing the form, please write or print clearly. Submit a copy of the completed form to the address listed below.

MANUAL CHANGE REQUEST

DATE	PRODUCT		MANUAL	00000055 7:55
	MANUAL	11M940	PART NO.	99900389-7/90
SUBMITTED BY				

COMPANY				
ADDRESS				
ADDRESS				
CITY STATE 71D				
CITY, STATE, ZIP				
TELEPHONE				
· LEGI IIOITE				
ERROR FOUND				
LOCATION OF ERROR (page	no.):			
DECODIDATION OF THE CO				
DESCRIPTION OF ERROR:				
		- 10-		
REQUEST FOR ADDITION TO	D MANUAL			
DESCRIPTION OF ADDITION	1:			
REASON FOR ADDITION: -				
				<u> </u>

MAIL TO: IOWA MOLD TOOLING Co., Inc.

Box 189,

Garner IA 50438

ATTN: Technical Publications

LIMITED WARRANTY

WARRANTY COVERAGE - Products manufactured by Iowa Mold Tooling Co., Inc. (IMT) are warranted to be free from defects in material and workmanship, under proper use, application and maintenance in accordance with IMT's written recommendations, instructions and specifications as follows:

- 1. Ninety (90) days; labor on IMT workmanship from the date of shipment to the end user.
- 2. One (1) year; original IMT parts from the date of shipment to the end user.

IMT's obligation under this warranty is limited to, and the sole remedy for any such defect shall be the repair or replacement (at IMT's option) of unaltered parts returned to IMT, freight prepaid, and proven to have such defect, provided such defect occurs within the above stated warranty period and is reported within fourteen (14) days of its occurence.

IMPLIED WARRANTY EXCLUDED - This is the only authorized IMT warranty and is in lieu of all other express or implied warranties or representations, including any implied warranties of merchantability or fitness for any particular purpose or of any other obligations on the part of IMT.

ITEMS EXCLUDED - The manufacturer gives no warranty on any components purchased by the manufacturer, and such components as are covered only by the warranties of their respective manufacturers.

WARRANTY CLAIMS - Warranty claims must be submitted and shall be processed in accordance with IMT's established warranty claim procedure.

WARRANTY SERVICE - Warranty service will be performed by any IMT distributor authorized to sell new IMT products of the type involved or by any IMT Service Center authorized to service the type of product involved or by IMT in the event of direct sales made by IMT. At the time of requesting warranty service, the purchaser must present evidence of the date of delivery of the product. The purchaser shall pay any premium for overtime labor requested by the purchaser, any charge for making service calls and for transporting the equipment to the place where warranty work is performed.

WARRANTY VOIDED - All obligations of IMT under this warranty shall be terminated:(1) if service other than normal maintenance or normal replacement of service items is performed by someone other than an authorized IMT dealer, (2) if product is modified or altered in ways not approved by IMT.

PURCHASER'S RESPONSIBILITY - This warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper protection in storage, or improper use. The purchaser has the obligation of performing the care and maintenance duties discussed in IMT's written recommendations, instructions and specifications. Any damage which results because of purchaser's failure to perform such duties shall not be covered by this warranty. The cost of normal maintenance and normal replacement of service items such as filters, belts, etc. shall be paid by the purchaser.

CONSEQUENTIAL DAMAGES - The only remedies the purchaser has in connection with the breach or performance of any warranty on IMT products are those set forth above. In no event will the dealer, IMT or any company affiliated with IMT, be liable for business interruptions, loss of sales and/or profits, rental or substitute equipment, costs of delay or for any other special, indirect, incidental or consequential losses, costs or damages.

REPRESENTATIONS EXCLUDED - IMT products are subject to no expressed, implied or statutory warranty other than herein set forth, and no agent, representative or distributor of the manufacturer has any authority to alter the terms of this warranty in any way whatsoever or to make any representations or promises, express or implied, as to the quality or performance of IMT products other than those set forth above.

CHANGE IN DESIGN - IMT reserves the right to make changes in design or improvements upon its products without imposing any obligation upon itself to install the same upon its products theretofore manufactured.

Effective January, 1985

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IOWA MOLD TOOLING CO., INC.

BOX 189, GARNER, IA 50438-0189 TEL: 515-923-3711 PRODUCT SUPPORT FAX: 515-923-2424